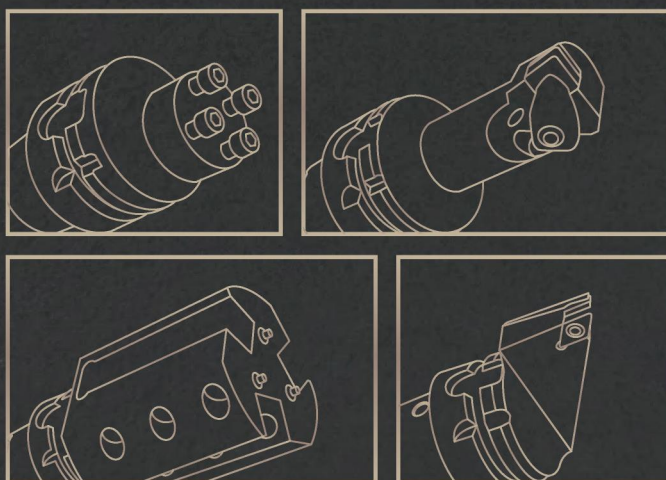
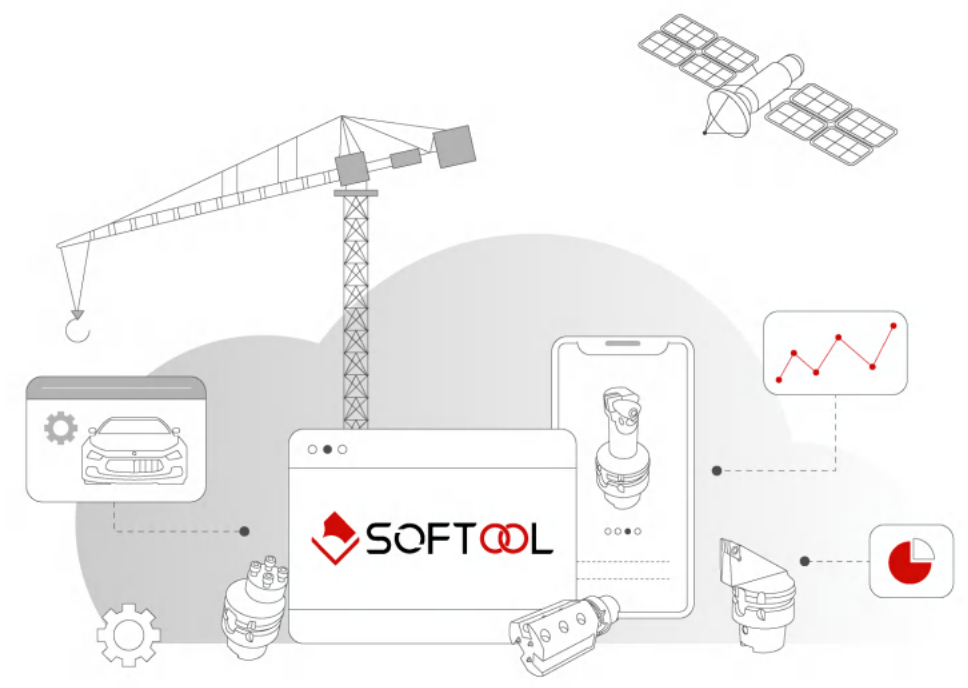




HSK-T
PRODUCT **HSK-T产品**

〈 **车铣中心专用** 〉
FOR TURN-MILL CENTERS

百斯图工具制造有限公司
SofTool Manufacturing Co., Ltd.



百斯图工具制造有限公司
SofTool Manufacturing Co., Ltd.

公司简介

COMPANY
PROFILE

- 百斯图工具隶属于厦门钨业股份有限公司，是一家专注于金属切削刀体的高新技术企业。集产品研发、工艺设计、生产制造、OEM/ODM代工、产品销售为一体的刀体制造企业。

SofTool is a member of Xiamen Tungsten Co., Ltd. It is a high-tech enterprise focusing on metal cutting tool bodies. As a steel product manufacturing enterprise integrating product research and development, process design, manufacturing, OEM/ODM, and product sales.

- 为全球客户专业提供液压刀柄、热装刀柄、镗刀、PSC产品、夹具、减振杆、曲轴、型线刀具、铣刀体、钻杆等产品及个性化专属解决方案，产品应用覆盖了风（核）能发电、模具制造、汽车、工程机械、铁路、石油化工等各个领域。

We provide professional cutter tools and personalized and exclusive solutions for hydraulic chuck, shrink-fit chuck, boring tools, PSC product, chucks, damped tools, crank shaft, milling tool bodies, drilling stem for global customers. Our products are applied in wind (nuclear) power generation, mold manufacturing, automobiles, construction machinery, railways, petrochemicals and other fields.



命名方式 Naming And
Coding Rules

HSK	T32	D	C	L	N	R	27	050	12	X
01	02	03	04	05	06	07	08	09	10	11

01 接口规格 Coupling Type
HSK

02 尺寸 Size	
T32	T63
T40	T80
T50	T100

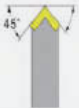
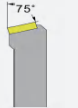
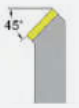
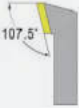
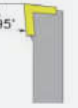
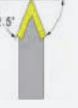
03 锁紧方式 Clamping	
D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

刀片 Insert			
04 刀片形状 Shape	06 刀片后角 Angle	10 刀片刃长 Length	
CC12	DC07	RC10	VB16
CN12	DC11	RC16	VN16
CN16	DN11	SN12	WN06
CN19	DN15	SN19	WN08
			TN16

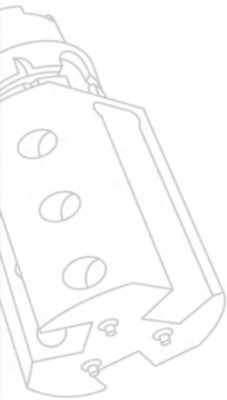
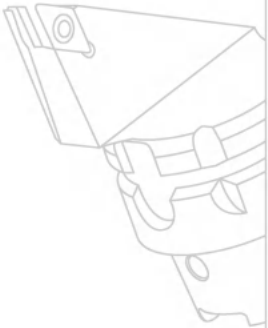
07 刀体方向 Direction of Tool	
L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

08 F1 Size


09 L1 Size


05 主偏角 Kr					
D		K		S	
H		L		U	
J		N		V	

11	
X	反镗 Back Boring
C	上方和下方冷却 Top And Bottom Cooling



外圆车刀体
EXTERNAL TURNING
TOOL BODY

01

适用于工件外径的车削加工
For turning the external of the workpiece

02

提供三种刀片装夹方式，可满足粗加工、
半精加工及精加工等场景应用
Three clamping types, available in rough machining,
semi-finishing , finishing machining

04

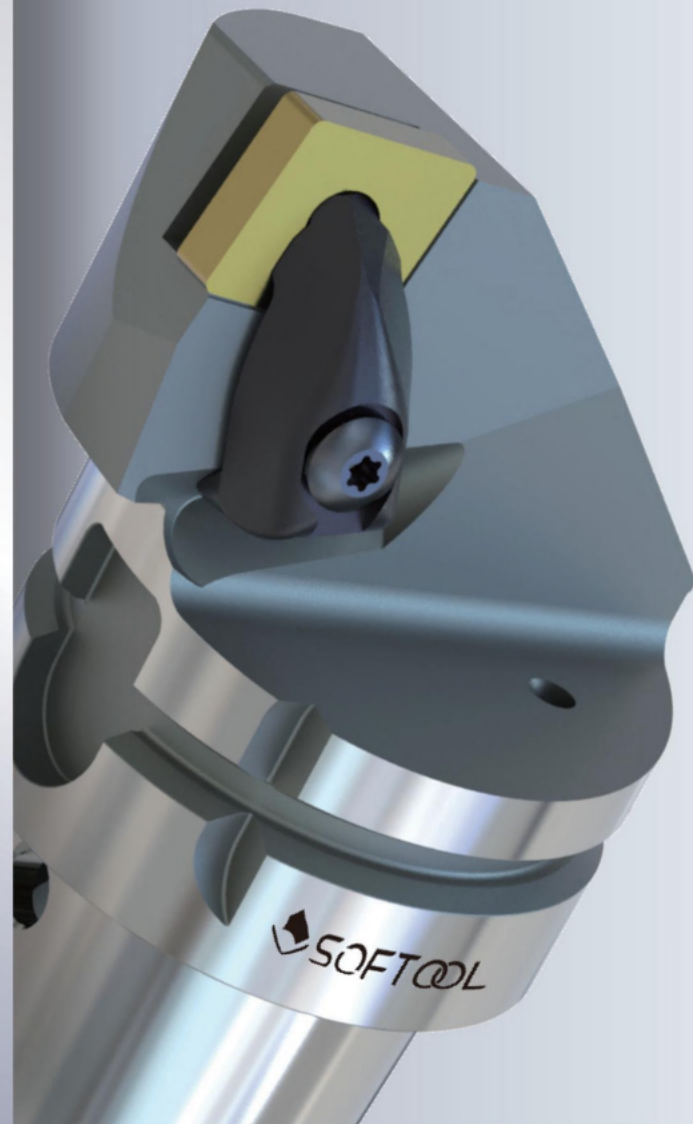
通配市面上ISO标准刀片
Match the ISO standard insert on the market

03

机外对刀，可用于自动化机械设备
Out-machine tool adjustment, can be used in
automatic mechanical equipment

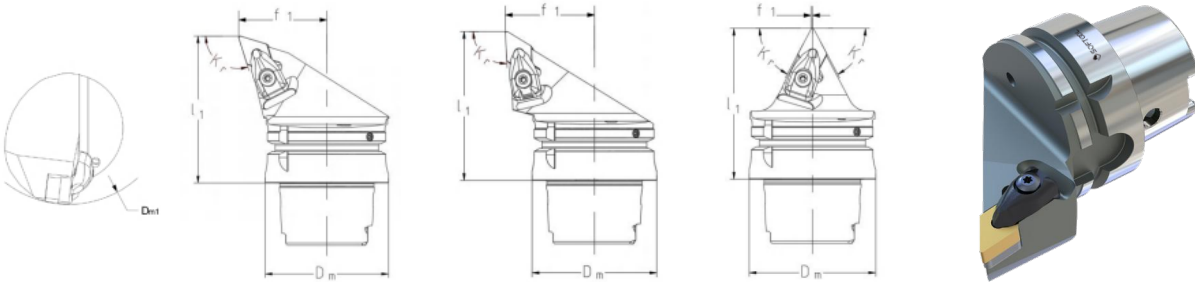
05

可支持非标定制
Support non-standard
customization



DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°

DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意
- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert	埋头螺钉
11	HSK-T32-DDJNR-22055-11	32	60	22	55	-6°	-7°	0.19	DN.. 1104..	5513 020-04 (9IP)
11	HSK-T32-DDJNL-22055-11	32	60	22	55	-6°	-7°	0.19		5513 020-04 (9IP)
11	HSK-T40-DDJNR-27060-11	40	60	27	60	-6°	-7°	0.34		5513 020-04 (9IP)
11	HSK-T40-DDJNL-27060-11	40	60	27	60	-6°	-7°	0.34		5513 020-04 (9IP)
11	HSK-T50-DDJNR-35070-11	50	65	35	70	-6°	-7°	0.65		5513 020-04 (9IP)
11	HSK-T50-DDJNL-35070-11	50	65	35	70	-6°	-7°	0.65		5513 020-04 (9IP)
11	HSK-T63-DDJNR-45075-11	63	81	45	75	-6°	-7°	1.08		5513 020-04 (9IP)
11	HSK-T63-DDJNL-45075-11	63	81	45	75	-6°	-7°	1.08		5513 020-04 (9IP)
15	HSK-T40-DDJNR-27065-15	40	110	27	65	-6°	-7°	0.36	DN.. 1506..	5513 020-02 (15IP)
15	HSK-T40-DDJNL-27065-15	40	110	27	65	-6°	-7°	0.36		5513 020-02 (15IP)
15	HSK-T50-DDJNR-35070-15	50	110	35	70	-6°	-7°	0.36		5513 020-02 (15IP)
15	HSK-T50-DDJNL-35070-15	50	110	35	70	-6°	-7°	0.36		5513 020-02 (15IP)
15	HSK-T63-DDJNR-45075-15	63	110	45	75	-6°	-7°	1.05		5513 020-02 (15IP)
15	HSK-T63-DDJNL-45075-15	63	110	45	75	-6°	-7°	1.05		5513 020-02 (15IP)
15	HSK-T80-DDJNR-55090-15	80	110	55	90	-6°	-7°	2.16		5513 020-02 (15IP)
15	HSK-T80-DDJNL-55090-15	80	110	55	90	-6°	-7°	2.16		5513 020-02 (15IP)

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单位 | Unit: mm

技术参数 | Technical parameters

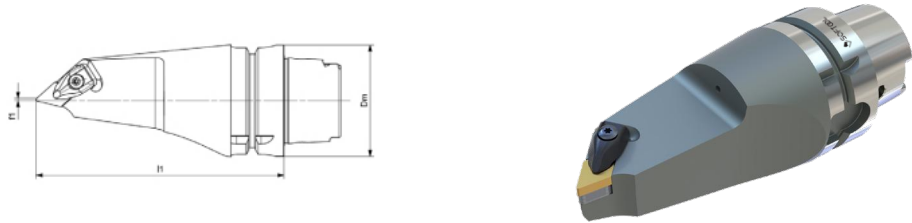
	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert	埋头螺钉
15	HSK-T40-DDHNR-27065-15	40	110	27	65	-6°	-7°	0.38	DN.. 1506..	5513 020-02 (15IP)
15	HSK-T40-DDHNL-27065-15	40	110	27	65	-6°	-7°	0.38		5513 020-02 (15IP)
15	HSK-T50-DDHNR-35070-15	50	110	35	70	-6°	-7°	0.66		5513 020-02 (15IP)
15	HSK-T50-DDHNL-35070-15	50	110	35	70	-6°	-7°	0.66		5513 020-02 (15IP)
15	HSK-T63-DDHNR-45075-15	63	110	45	75	-6°	-7°	1.15		5513 020-02 (15IP)
15	HSK-T63-DDHNL-45075-15	63	110	45	75	-6°	-7°	1.15		5513 020-02 (15IP)
15	HSK-T80-DDHNR-55090-15	80	110	55	90	-6°	-7°	2.36		5513 020-02 (15IP)
15	HSK-T80-DDHNL-55090-15	80	110	55	90	-6°	-7°	2.36		5513 020-02 (15IP)
15	HSK-T40-DDNNN-00065-15	40	-	0.5	65	-5°	-9°	0.38	DN.. 1506..	5513 020-02 (15IP)
15	HSK-T50-DDNNN-00070-15	50	-	0.5	70	-5°	-9°	0.62		5513 020-02 (15IP)
15	HSK-T63-DDNNN-00075-15	63	-	0.5	75	-5°	-9°	1.06		5513 020-02 (15IP)
15	HSK-T80-DDNNN-00090-15	80	-	0.5	90	-5°	-9°	2.1		5513 020-02 (15IP)
15	HSK-T80-DDUNR-55090-15	80	80	55	90	-6°	-7°	2.7		5513 020-02 (15IP)
15	HSK-T80-DDUNL-55090-15	80	80	55	90	-6°	-7°	2.7		5513 020-02 (15IP)

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T32-HSK-T63	11	ILD3072	322.267.01	242.090.40	412.028.011
HSK-T40-HSK-T80	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDMNL-Kr 93°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意
- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

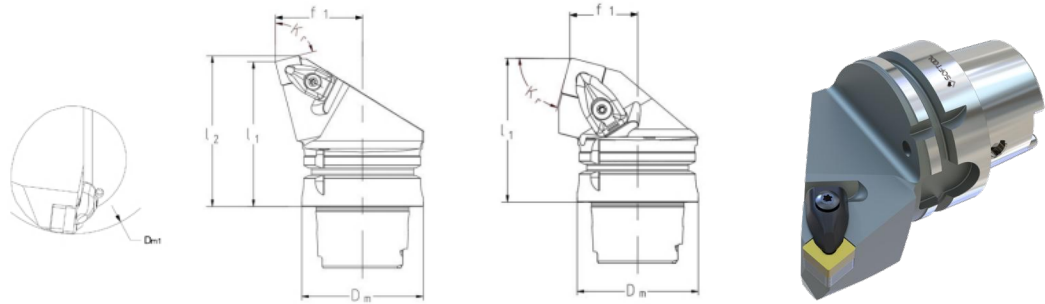
	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	HSK-T50-DDMNL-00125-15	50	1	125	-5°	-6°	1.24	DN.. 1506..
15	HSK-T63-DDMNL-00140-15	63	1	140	-5°	-6°	2.05	
15	HSK-T63-DDMNL-33130-15	63	1	130	-5°	-6°	2.12	
15	HSK-T80-DDMNL-00170-15	80	1	170	-5°	-6°	4.13	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T50-HSK-T80	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°



- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T32-DSKNR-22050-12	32	60	22	50	-	-	-6°	-6°	0.2	SN..1204..
12	HSK-T32-DSKNL-22050-12	32	60	22	50	-	-	-6°	-6°	0.2	
12	HSK-T40-DSKNR-27060-12	40	110	27	60	-	-	-6°	-6°	0.35	
12	HSK-T40-DSKNL-27060-12	40	110	27	60	-	-	-6°	-6°	0.35	
12	HSK-T50-DSKNR-35070-12	50	110	35	70	-	-	-6°	-6°	0.75	
12	HSK-T50-DSKNL-35070-12	50	110	35	70	-	-	-6°	-6°	0.75	
12	HSK-T63-DSKNR-45075-12	63	110	45	75	-	-	-6°	-6°	1.24	
12	HSK-T63-DSKNL-45075-12	63	110	45	75	-	-	-6°	-6°	1.24	
15	HSK-T50-DSKNR-35070-15	50	125	35	70	-	-	-6°	-6°	0.85	SN..1506..
15	HSK-T50-DSKNL-35070-15	50	125	35	70	-	-	-6°	-6°	0.85	
15	HSK-T63-DSKNR-45075-15	63	125	45	75	-	-	-6°	-6°	1.38	
15	HSK-T63-DSKNL-45075-15	63	125	45	75	-	-	-6°	-6°	1.38	
19	HSK-T50-DSKNR-35070-19	50	125	35	70	-	-	-6°	-6°	0.76	SN..1906..
19	HSK-T50-DSKNL-35070-19	50	125	35	70	-	-	-6°	-6°	0.76	
19	HSK-T63-DSKNR-45075-19	63	125	45	75	-	-	-6°	-6°	1.27	
19	HSK-T63-DSKNL-45075-19	63	125	45	75	-	-	-6°	-6°	1.27	
19	HSK-T80-DSKNR-55090-19	80	125	55	90	-	-	-6°	-6°	2.54	
19	HSK-T80-DSKNL-55090-19	80	125	55	90	-	-	-6°	-6°	2.54	

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DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T32-DSRNR-19058-12	32	124	19	58	-	-	-6°	-6°	0.26	SN..1204..
12	HSK-T32-DSRNL-19058-12	32	124	19	58	-	-	-6°	-6°	0.26	
12	HSK-T40-DSRNR-22060-12	40	140	22	60	-	-	-6°	-6°	0.4	
12	HSK-T40-DSRNL-22060-12	40	140	22	60	-	-	-6°	-6°	0.4	
12	HSK-T50-DSRNR-27070-12	50	165	27	70	-	-	-6°	-6°	0.72	
12	HSK-T50-DSRNL-27070-12	50	165	27	70	-	-	-6°	-6°	0.72	
19	HSK-T63-DSRNR-35075-12	63	190	35	75	-	-	-6°	-6°	1.24	SN..1506..
19	HSK-T63-DSRNL-35075-12	63	190	35	75	-	-	-6°	-6°	1.24	
15	HSK-T50-DSRNR-27070-15	50	165	27	70	-	-	-6°	-6°	0.76	
15	HSK-T50-DSRNL-27070-15	50	165	27	70	-	-	-6°	-6°	0.76	
19	HSK-T63-DSRNR-35075-15	63	190	35	75	-	-	-6°	-6°	1.31	
19	HSK-T63-DSRNL-35075-15	63	190	35	75	-	-	-6°	-6°	1.31	
19	HSK-T63-DSRNR-35075-19	63	190	35	75	-	-	-6°	-6°	1.3	SN..1906..
19	HSK-T63-DSRNL-35075-19	63	190	35	75	-	-	-6°	-6°	1.3	
19	HSK-T80-DSRNR-45090-19	80	250	45	90	-	-	-6°	-6°	2.54	
19	HSK-T80-DSRNL-45090-19	80	250	45	90	-	-	-6°	-6°	2.54	
12	HSK-T32-DSDNN-00058-12	32	-	0.3	58	-	-	-6°	-6°	0.19	SN..1204..
12	HSK-T40-DSDNN-00060-12	40	-	0.3	60	-	-	-6°	-6°	0.32	
12	HSK-T50-DSDNN-00070-12	50	-	0.3	70	-	-	-6°	-6°	0.61	
12	HSK-T63-DSDNN-00075-12	63	-	0.3	75	-	-	-6°	-6°	1.07	
15	HSK-T50-DSDNN-00070-15	50	-	0.3	70	-	-	-6°	-6°	0.78	SN..1506..
15	HSK-T63-DSDNN-00075-15	63	-	0.5	75	-	-	-6°	-6°	1.2	
19	HSK-T50-DSDNN-00075-19	50	-	0.5	75	-	-	-6°	-6°	0.76	SN..1906..
19	HSK-T63-DSDNN-00080-19	63	-	0.5	80	-	-	-6°	-6°	1.24	
12	HSK-T32-DSSNR-22050-12	32	60	22	50	13.7	48.3	-8°	0°	0.19	SN..1204..
12	HSK-T32-DSSNL-22050-12	32	60	22	50	13.7	48.3	-8°	0°	0.19	
12	HSK-T40-DSSNR-27052-12	40	110	27	52	18.7	50.3	-8°	0°	0.31	
12	HSK-T40-DSSNL-27052-12	40	110	27	52	18.7	50.3	-8°	0°	0.31	
12	HSK-T50-DSSNR-35062-12	50	110	35	62	26.7	60.3	-8°	0°	0.6	
12	HSK-T50-DSSNL-35062-12	50	110	35	62	26.7	60.3	-8°	0°	0.6	
12	HSK-T63-DSSNR-45066-12	63	110	45	66	36.7	64.3	-8°	0°	0.99	
12	HSK-T63-DSSNL-45066-12	63	110	45	66	36.7	64.3	-8°	0°	0.99	

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DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	HSK-T63-DSSNR-45064-15	63	125	45	64	34.8	64.2	-8°	0°	1.12	SN..1506..
15	HSK-T63-DSSNL-45064-15	63	125	45	64	34.8	64.2	-8°	0°	1.12	
19	HSK-T63-DSSNR-45062-19	63	125	45	62	32.5	64.5	-8°	0°	1.15	SN..1906..
19	HSK-T63-DSSNL-45062-19	63	125	45	62	32.5	64.5	-8°	0°	1.15	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T32	12	ILD4085	322.426.02	248.150.10	412.028.021
HSK-T40-HSK-T63	12	ILD4085	322.425.01	248.150.10	412.028.021
HSK-T50-HSK-T63	15	ILD5011	322.425.03	248.200.10	412.028.031
HSK-T50-HSK-T80	19	ILD5011	322.425.04	248.200.10	412.028.041

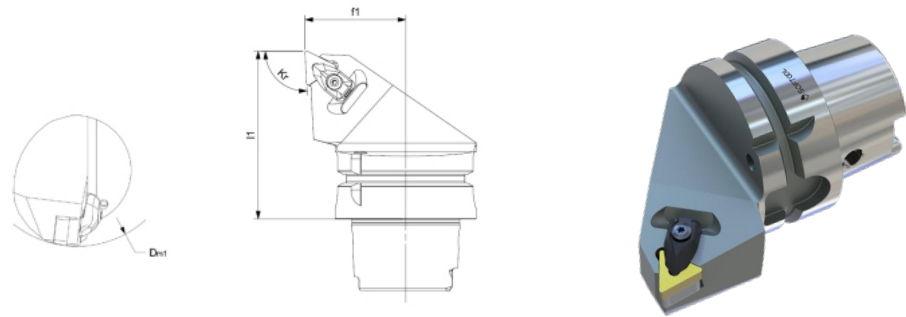
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

DTJNR/L-Kr 93°



- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意
- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	HSK-T32-DTJNR-22050-16	32	60	22	50	-6°	-6°	0.2	TN..1604..
16	HSK-T32-DTJNL-22050-16	32	60	22	50	-6°	-6°	0.2	
16	HSK-T40-DTJNR-27060-16	40	110	27	60	-6°	-6°	0.43	
16	HSK-T40-DTJNL-27060-16	40	110	27	60	-6°	-6°	0.43	
16	HSK-T50-DTJNR-35070-16	50	110	35	70	-6°	-6°	0.78	
16	HSK-T50-DTJNL-35070-16	50	110	35	70	-6°	-6°	0.78	
16	HSK-T63-DTJNR-45075-16	63	110	45	75	-6°	-6°	1.34	
16	HSK-T63-DTJNL-45075-16	63	110	45	75	-6°	-6°	1.34	
22	HSK-T40-DTJNR-27060-22	40	110	27	60	-6°	-6°	0.5	TN..2204..
22	HSK-T40-DTJNL-27060-22	40	110	27	60	-6°	-6°	0.5	
22	HSK-T50-DTJNR-35070-22	50	110	35	70	-6°	-6°	0.98	
22	HSK-T50-DTJNL-35070-22	50	110	35	70	-6°	-6°	0.98	
22	HSK-T63-DTJNR-45075-22	63	110	45	75	-6°	-6°	1.4	
22	HSK-T63-DTJNL-45075-22	63	110	45	75	-6°	-6°	1.4	

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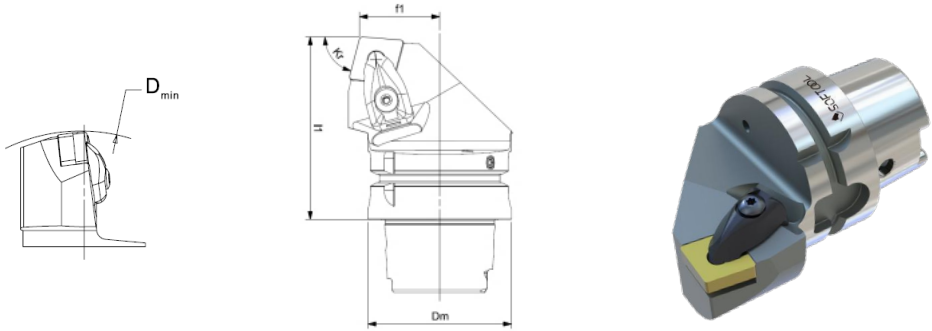
DTJNR/L-Kr 93°

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T32	16	ILD3072	322.316.01	242.090.40	412.028.011
HSK-T40-HSK-T63	16	ILD3072	322.315.02	242.090.40	412.028.011
HSK-T40-HSK-T63	22	ILD4085	322.315.04	245.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DCRNR/L-Kr 75°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-DCRNR-22065-12	40	140	22	65	-6°	-6°	0.46	CN.. 1204..
12	HSK-T40-DCRNL-22065-12	40	140	22	65	-6°	-6°	0.46	
12	HSK-T50-DCRNR-27080-12	50	165	27	80	-6°	-6°	0.75	
12	HSK-T50-DCRNL-27080-12	50	165	27	80	-6°	-6°	0.75	
12	HSK-T63-DCRNR-35085-12	63	190	35	85	-6°	-6°	1.40	
12	HSK-T63-DCRNL-35085-12	63	190	35	85	-6°	-6°	1.40	
16	HSK-T50-DCRNR-27080-16	50	165	27	80	-6°	-6°	0.74	CN.. 1606..
16	HSK-T50-DCRNL-27080-16	50	165	27	80	-6°	-6°	0.74	
16	HSK-T63-DCRNR-35085-16	63	190	35	85	-6°	-6°	1.34	
16	HSK-T63-DCRNL-35085-16	63	190	35	85	-6°	-6°	1.34	
16	HSK-T80-DCRNR-55100-16	80	250	55	100	-6°	-6°	2.68	
16	HSK-T80-DCRNL-55100-16	80	250	55	100	-6°	-6°	2.68	
19	HSK-T63-DCRNR-35085-19	63	190	35	85	-6°	-6°	1.33	CN.. 1906..
19	HSK-T63-DCRNL-35085-19	63	190	35	85	-6°	-6°	1.33	
19	HSK-T80-DCRNR-55100-19	80	250	55	100	-6°	-6°	2.68	
19	HSK-T80-DCRNL-55100-19	80	250	55	100	-6°	-6°	2.68	

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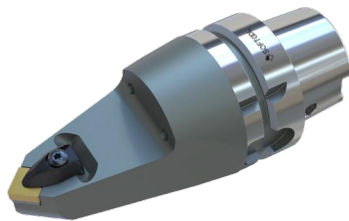
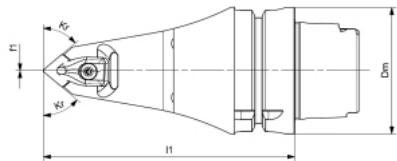
DCRNR/L-Kr 75°

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T63	12	ILD4085	322.234.01	248.150.10	412.028.021
HSK-T50-HSK-T80	16	ILD5011	322.234.03	248.200.10	412.028.031
HSK-T63-HSK-T80	19	ILD5011	322.236.01	248.200.10	413.028.041

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DCMNN-Kr 50°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T50-DCMNN-00115-12	50	0	115	-6°	-6°	1.14	CN.. 1204..
12	HSK-T63-DCMNN-00100-12	63	0	100	-6°	-6°	1.39	
12	HSK-T63-DCMNN-00125-12	63	0	125	-6°	-6°	1.84	
16	HSK-T63-DCMNN-00100-16	63	0	100	-6°	-6°	1.32	CN.. 1606..
16	HSK-T80-DCMNN-00160-16	80	0	160	-6°	-6°	4	

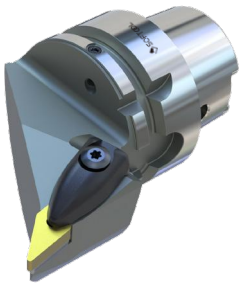
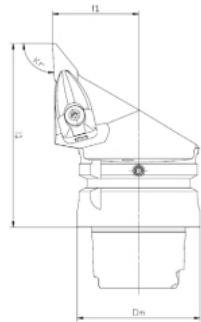
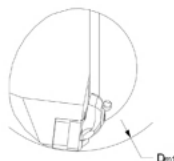
主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T50-HSK-T63	12	ILD4085	322.234.01	248.150.10	412.028.021
HSK-T63-HSK-T80	16	ILD5011	322.234.03	248.200.10	412.028.031

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DVJNR/L-Kr 93° | DVVNN-Kr 72.5°



- VNMG VNGP
- 刀片仅做示意

- VNMG VNGP
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	HSK-T40-DVJNR-27072-16	40	60	27	72	4°	-13°	0.4	VN.. 1604..
16	HSK-T40-DVJNL-27072-16	40	60	27	72	4°	-13°	0.4	
16	HSK-T50-DVJNR-35075-16	50	75	35	75	4°	-13°	0.75	
16	HSK-T50-DVJNL-35075-16	50	75	35	75	4°	-13°	0.75	
16	HSK-T63-DVJNR-45075-16	63	81	45	75	4°	-13°	1.01	
16	HSK-T63-DVJNL-45075-16	63	81	45	75	4°	-13°	1.01	
16	HSK-T80-DVJNR-55090-16	80	100	55	90	4°	-13°	2.1	
16	HSK-T80-DVJNL-55090-16	80	100	55	90	4°	-13°	2.1	
16	HSK-T40-DVVNN-00072-16	40	-	0.6	72	4°	-13°	0.41	VN.. 1604..
16	HSK-T50-DVVNN-00075-16	50	-	0.6	75	4°	-13°	0.63	
16	HSK-T63-DVVNN-00075-16	63	-	0.6	75	4°	-13°	1.03	
16	HSK-T80-DVVNN-00090-16	80	-	0.6	90	4°	-13°	2	

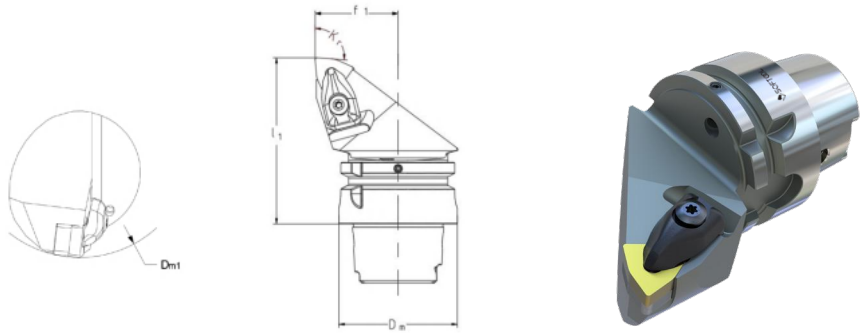
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T80	16	ILD3581	322.269.01	248.150.10	412.028.61

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°



- WNMM WNMG WNGA WNMA
- 刀片仅做示意
- WNMM WNMG WNGA WNMA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
6	HSK-T32-DWLNR-22050-06	32	70	22	50	-6°	-6°	0.18	WN.. 0704..
6	HSK-T32-DWLNL-22050-06	32	70	22	50	-6°	-6°	0.18	
6	HSK-T40-DWLNR-27060-06	40	70	27	60	-6°	-6°	0.35	
6	HSK-T40-DWLNL-27060-06	40	70	27	60	-6°	-6°	0.35	
6	HSK-T50-DWLNR-35070-06	50	75	35	70	-6°	-6°	0.67	
6	HSK-T50-DWLNL-35070-06	50	75	35	70	-6°	-6°	0.67	
6	HSK-T63-DWLNR-45075-06	63	81	45	75	-6°	-6°	1.21	
6	HSK-T63-DWLNL-45075-06	63	81	45	75	-6°	-6°	1.21	

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DWLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

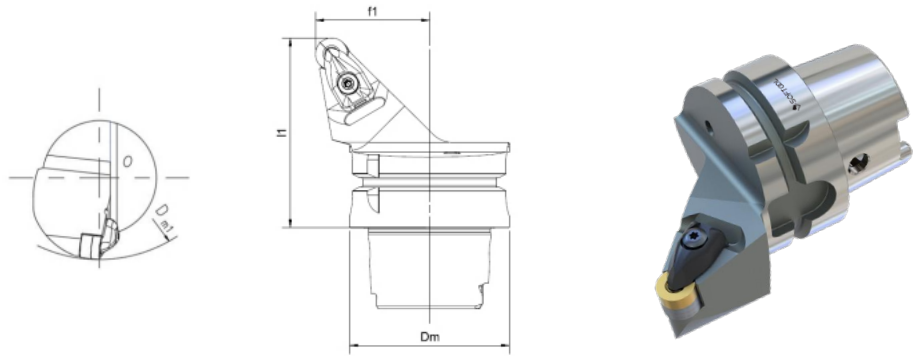
	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	HSK-T40-DWLNR-27060-08	40	110	27	60	-6°	-6°	0.35	WN.. 0904..
8	HSK-T40-DWLNL-27060-08	40	110	27	60	-6°	-6°	0.35	
8	HSK-T50-DWLNR-35070-08	50	110	35	70	-6°	-6°	0.67	
8	HSK-T50-DWLNL-35070-08	50	110	35	70	-6°	-6°	0.67	
8	HSK-T63-DWLNR-45075-08	63	110	45	75	-6°	-6°	1.22	
8	HSK-T63-DWLNL-45075-08	63	110	45	75	-6°	-6°	1.22	
8	HSK-T80-DWLNR-55090-08	80	110	55	90	-6°	-6°	2.44	
8	HSK-T80-DWLNL-55090-08	80	110	55	90	-6°	-6°	2.44	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T32-HSK-T63	6	ILD3072	322.328.01	242.090.50	412.028.011
HSK-T50-HSK-T80	8	ILD5085	322.331.12	248.160.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DRSNR/L



- RNMG RNGA
- 刀片仅做示意
- RNMG RNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

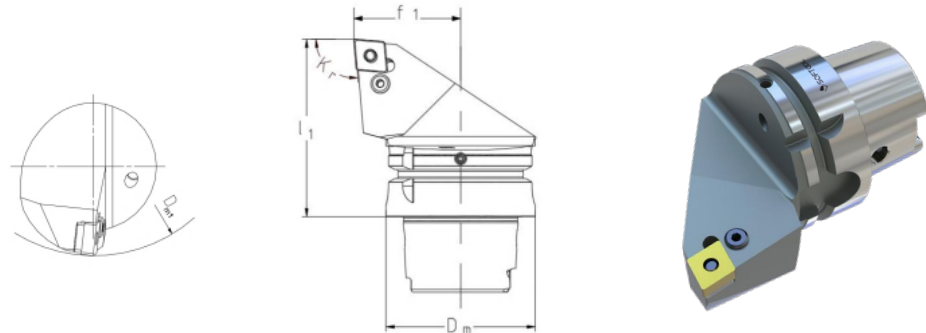
	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-DRSNR-27060-12	40	110	27	60	-6°	-6°	0.38	RN..1204..
12	HSK-T40-DRSNL-27060-12	40	110	27	60	-6°	-6°	0.38	
12	HSK-T50-DRSNR-35070-12	50	110	35	70	-6°	-6°	0.70	
12	HSK-T50-DRSNL-35070-12	50	110	35	70	-6°	-6°	0.70	
12	HSK-T63-DRSNR-45075-12	63	110	45	75	-6°	-6°	1.11	
12	HSK-T63-DRSNL-45075-12	63	110	45	75	-6°	-6°	1.11	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T63	12	ILD4085	322.155.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-PCLNR-27060-12	40	27	60	-6°	-6°	0.36	CN.. 1204..
12	HSK-T40-PCLNL-27060-12	40	27	60	-6°	-6°	0.36	
12	HSK-T50-PCLNR-35070-12	50	35	70	-6°	-6°	0.68	
12	HSK-T50-PCLNL-35070-12	50	35	70	-6°	-6°	0.68	
12	HSK-T63-PCLNR-45175-12	63	45	175	-6°	-6°	3.7	
12	HSK-T63-PCLNL-45175-12	63	45	175	-6°	-6°	3.7	
12	HSK-T63-PCLNR-45075-12	63	45	75	-6°	-6°	1.19	
12	HSK-T63-PCLNL-45075-12	63	45	75	-6°	-6°	1.19	
12	HSK-T80-PCLNR-55090-12	80	55	90	-6°	-6°	2.39	
12	HSK-T80-PCLNL-55090-12	80	55	90	-6°	-6°	2.39	
16	HSK-T40-PCLNR-27060-16	40	27	60	-6°	-6°	0.35	CN.. 1606..
16	HSK-T40-PCLNL-27060-16	40	27	60	-6°	-6°	0.35	
16	HSK-T50-PCLNR-35070-16	50	35	70	-6°	-6°	0.68	
16	HSK-T50-PCLNL-35070-16	50	35	70	-6°	-6°	0.68	
16	HSK-T63-PCLNR-45075-16	63	45	75	-6°	-6°	1.19	
16	HSK-T63-PCLNL-45075-16	63	45	75	-6°	-6°	1.19	
16	HSK-T80-PCLNR-55090-16	80	55	90	-6°	-6°	2.39	
16	HSK-T80-PCLNL-55090-16	80	55	90	-6°	-6°	2.39	

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PCLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	HSK-T50-PCLNR-35070-19	50	35	70	-6°	-6°	0.68	CN.. 1906..
19	HSK-T50-PCLNL-35070-19	50	35	70	-6°	-6°	0.68	
19	HSK-T63-PCLNR-45075-19	63	45	75	-6°	-6°	1.19	
19	HSK-T63-PCLNL-45075-19	63	45	75	-6°	-6°	1.19	
19	HSK-T80-PCLNR-55090-19	80	55	90	-6°	-6°	2.39	
19	HSK-T80-PCLNL-55090-19	80	55	90	-6°	-6°	2.39	
19	HSK-T100-PCLNR-68120-19	100	68	120	-6°	-6°	6.6	
19	HSK-T100-PCLNL-68120-19	100	68	120	-6°	-6°	6.6	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T40-HSK-T80	12	414.438.21	322.318.50	241.030.63	413.438.41
HSK-T40-HSK-T80	16	414.838.31	322.318.52	241.030.63	413.838.40
HSK-T50-HSK-T100	19	414.438.22	322.318.51	241.040.70	413.438.42

• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PDJNR/L-Kr 93°

- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	HSK-T40-PDJNR-27060-11	40	27	60	-6°	-7°	0.47	DN..1104..
11	HSK-T40-PDJNL-27060-11	40	27	60	-6°	-7°	0.47	
11	HSK-T50-PDJNR-35070-11	50	35	70	-6°	-7°	0.79	
11	HSK-T50-PDJNL-35070-11	50	35	70	-6°	-7°	0.79	
15	HSK-T40-PDJNR-27065-15	40	27	65	-6°	-7°	0.36	DN..1506..
15	HSK-T40-PDJNL-27065-15	40	27	65	-6°	-7°	0.36	
15	HSK-T50-PDJNR-35070-15	50	35	70	-6°	-7°	0.62	
15	HSK-T50-PDJNL-35070-15	50	35	70	-6°	-7°	0.62	
15	HSK-T63-PDJNR-45075-15	63	45	75	-6°	-7°	1.05	
15	HSK-T63-PDJNL-45075-15	63	45	75	-6°	-7°	1.05	
15	HSK-T80-PDJNR-55090-15	80	55	90	-6°	-7°	2.74	
15	HSK-T80-PDJNL-55090-15	80	55	90	-6°	-7°	2.74	
15	HSK-T100-PDJNR-68120-15	100	68	120	-6°	-7°	6.05	
15	HSK-T100-PDJNL-68120-15	100	68	120	-6°	-7°	6.05	

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PDJNR/L-Kr 93°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	HSK-T63-PDJNR-45075-15	63	45	75	-6°	-7°	1.31	DN..1506..
15	HSK-T63-PDJNL-45075-15	63	45	75	-6°	-7°	1.31	
15	HSK-T80-PDJNR-55090-15	80	55	90	-6°	-7°	2.77	
15	HSK-T80-PDJNL-55090-15	80	55	90	-6°	-7°	2.77	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T40-HSK-T50	11	414.438.20	322.255.01	241.025.56	413.001.01
HSK-T40-HSK-T100	15	414.438.30	322.358.51	241.030.63	413.438.47

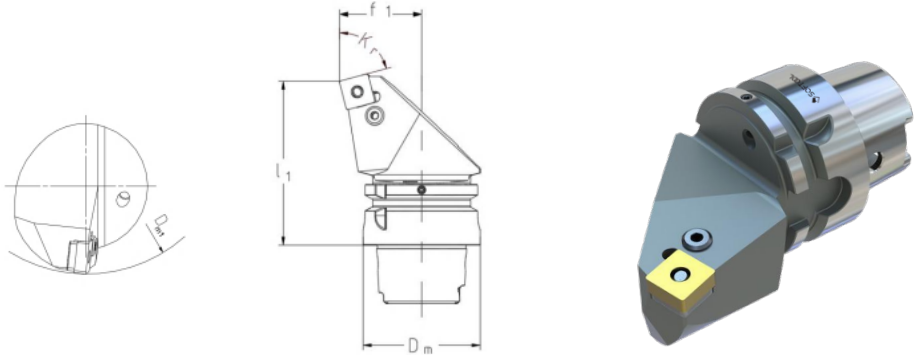
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-PSKNR-27060-12	40	27	60	-6°	-6°	0.34	SN.. 1204..
12	HSK-T40-PSKNL-27060-12	40	27	60	-6°	-6°	0.34	
12	HSK-T50-PSKNR-35070-12	50	35	70	-6°	-6°	0.72	
12	HSK-T50-PSKNL-35070-12	50	35	70	-6°	-6°	0.72	
12	HSK-T63-PSKNR-45075-12	63	45	75	-6°	-6°	1.15	
12	HSK-T63-PSKNL-45075-12	63	45	75	-6°	-6°	1.15	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T40-HSK-T63	12	414.438.21	322.438.51	241.030.63	413.438.41

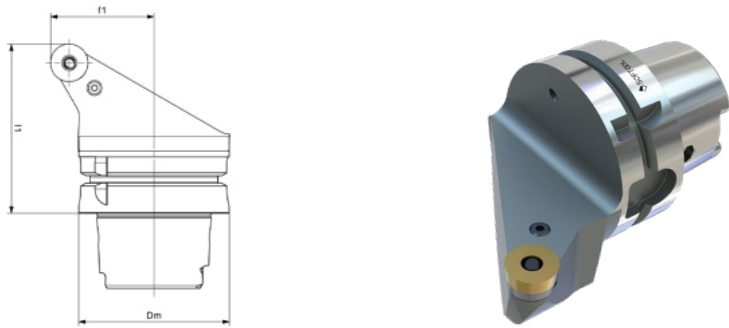
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L



- RCMX RCMT
- 刀片仅做示意
- RCMX RCMT
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

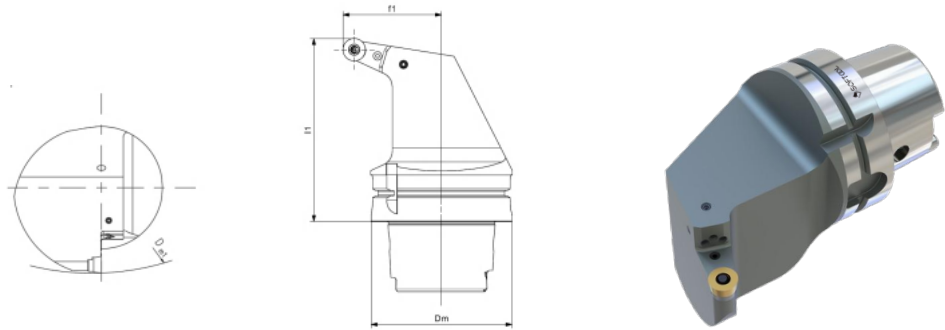
	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
20	HSK-T80-PRSCR-55090-20	80	55	90	0°	0°	2.45	RC..2006..
20	HSK-T80-PRSCL-55090-20	80	55	90	0°	0°	2.45	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T80	20	414.438.25	322.398.53	241.030.63	413.639.843

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L-C



- RCMX RCMT
- 刀片仅做示意
- RCMX RCMT
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

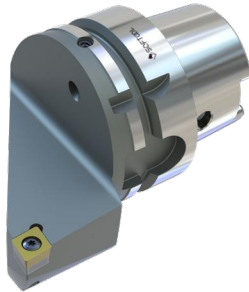
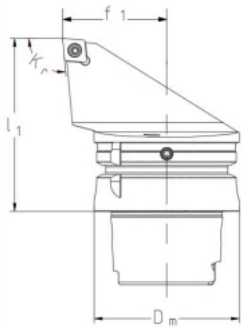
	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	HSK-T100-PRSCR-70140-16C	100	500	70	140	0°	0°	6.84	RC..1606..
16	HSK-T100-PRSCL-70140-16C	100	500	70	140	0°	0°	6.84	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
HSK-T100	16	414.438.33	322.639.852	241.025.56	413.639.842	691.026.03

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	HSK-T32-SCLCR-22050-09	32	22	50	0°	0°	0.24	CC..09T3..
09	HSK-T32-SCLCL-22050-09	32	22	50	0°	0°	0.24	
09	HSK-T40-SCLCR-27060-09	40	27	60	0°	0°	0.43	
09	HSK-T40-SCLCL-27060-09	40	27	60	0°	0°	0.43	
09	HSK-T50-SCLCR-35070-09	50	35	70	0°	0°	0.87	
09	HSK-T50-SCLCL-35070-09	50	35	70	0°	0°	0.87	
09	HSK-T63-SCLCR-45075-09	63	45	75	0°	0°	1.5	
09	HSK-T63-SCLCL-45075-09	63	45	75	0°	0°	1.5	
12	HSK-T32-SCLCR-22050-12	32	22	50	0°	0°	0.2	CC..1204..
12	HSK-T32-SCLCL-22050-12	32	22	50	0°	0°	0.2	
12	HSK-T40-SCLCR-27060-12	40	27	60	0°	0°	0.44	
12	HSK-T40-SCLCL-27060-12	40	27	60	0°	0°	0.44	
12	HSK-T50-SCLCR-35070-12	50	35	70	0°	0°	0.77	
12	HSK-T50-SCLCL-35070-12	50	35	70	0°	0°	0.77	
12	HSK-T63-SCLCR-45075-12	63	45	75	0°	0°	1.34	
12	HSK-T63-SCLCL-45075-12	63	45	75	0°	0°	1.34	

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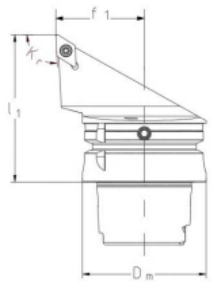
SCLCR/L-Kr 95°

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T32-HSK-T63	09	512.090.01	322.232.01	241.035.65 & 248.150.10	ILD3512
HSK-T32-HSK-T63	12	512.090.03	322.232.02	241.040.70 & 248.150.10	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered seperately. Please inquire on demand

SDJCR/L-Kr 93°



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	HSK-T32-SDJCR-22050-07	32	22	50	0°	0°	0.21	DC..0702..
07	HSK-T40-SDJCR-27060-07	40	27	60	0°	0°	0.26	
11	HSK-T32-SDJCR-22050-11	32	22	50	0°	0°	0.16	DC..11T3..
11	HSK-T32-SDJCL-22050-11	32	22	50	0°	0°	0.16	
11	HSK-T40-SDJCR-27060-11	40	27	60	0°	0°	0.33	
11	HSK-T40-SDJCL-27060-11	40	27	60	0°	0°	0.33	
11	HSK-T50-SDJCR-35070-11	50	35	70	0°	0°	0.63	
11	HSK-T50-SDJCL-35070-11	50	35	70	0°	0°	0.63	
11	HSK-T63-SDJCR-45075-11	63	45	75	0°	0°	1.05	
11	HSK-T63-SDJCL-45075-11	63	45	75	0°	0°	1.05	
11	HSK-T32-SDNCN-00050-11	32	0.5	50	0°	0°	0.2	
11	HSK-T40-SDNCN-00060-11	40	0.5	60	0°	0°	0.38	
11	HSK-T50-SDNCN-00070-11	50	0.5	70	0°	0°	0.66	

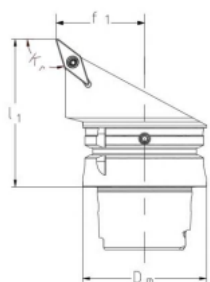
主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T32-HSK-T40	07	-	-	242.070.35	ILD2565
HSK-T32-HSK-T63	11	512.090.01	322.263.01	241.035.65 & 248.150.10	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93°



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	HSK-T32-SVHBR-22050-11	32	22	50	0°	0°	0.2	VB..1102.. VC..1102..
11	HSK-T32-SVHBL-22050-11	32	22	50	0°	0°	0.2	
11	HSK-T40-SVHBR-27060-11	40	27	60	0°	0°	0.3	
11	HSK-T40-SVHBL-27060-11	40	27	60	0°	0°	0.3	
11	HSK-T50-SVHBR-35070-11	50	35	70	0°	0°	0.74	
11	HSK-T50-SVHBL-35070-11	50	35	70	0°	0°	0.74	
16	HSK-T40-SVHBR-27060-16	40	27	60	0°	0°	0.38	VB..1604.. VC..1604..
16	HSK-T40-SVHBL-27060-16	40	27	60	0°	0°	0.38	
16	HSK-T50-SVHBR-35070-16	50	35	70	0°	0°	0.64	
16	HSK-T50-SVHBL-35070-16	50	35	70	0°	0°	0.64	
16	HSK-T63-SVHBR-45075-16	63	45	75	0°	0°	1.12	
16	HSK-T63-SVHBL-45075-16	63	45	75	0°	0°	1.12	VB..1102.. VC..1102..
11	HSK-T32-SVJBR-22050-11	32	22	50	0°	0°	0.19	
11	HSK-T32-SVJBL-22050-11	32	22	50	0°	0°	0.19	
11	HSK-T40-SVJBR-27060-11	40	27	60	0°	0°	0.35	
11	HSK-T40-SVJBL-27060-11	40	27	60	0°	0°	0.35	
11	HSK-T50-SVJBR-35070-11	50	35	70	0°	0°	0.74	
11	HSK-T50-SVJBL-35070-11	50	35	70	0°	0°	0.74	

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SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	HSK-T40-SVJBR-27060-16	40	27	60	0°	0°	0.35	VB..1604.. VC..1604..
16	HSK-T40-SVJBL-27060-16	40	27	60	0°	0°	0.35	
16	HSK-T50-SVJBR-35070-16	50	35	70	0°	0°	0.7	
16	HSK-T50-SVJBL-35070-16	50	35	70	0°	0°	0.7	
16	HSK-T63-SVJBR-45075-16	63	45	75	0°	0°	1.11	
16	HSK-T63-SVJBL-45075-16	63	45	75	0°	0°	1.11	
16	HSK-T40-SVVBN-00060-16	40	0.6	60	0°	0°	0.29	VB..1604.. VC..1604..
16	HSK-T50-SVVBN-00070-16	50	0.6	70	0°	0°	0.56	
16	HSK-T63-SVVBN-00075-16	63	0.6	75	0°	0°	0.97	
16	HSK-T50-SVMBL-00125-16	50	1.2	125	0°	0°	1	VB..1604.. VC..1604..
16	HSK-T63-SVMBL-00140-16	63	1.2	140	0°	0°	1.77	
16	HSK-T63-SVMBR-00140-16HP	63	1.2	140	0°	0°	1.96	
16	HSK-T63-SVMBL-00140-16HP	63	1.2	140	0°	0°	1.96	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T32-HSK-T50	11	-	-	242.070.35	ILD2565
HSK-T32-HSK-T63	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512

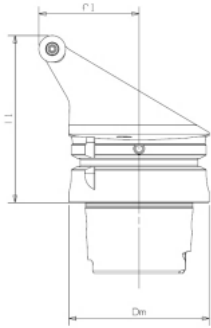
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

SRSCR/L



• RCMT RCGX-AL

• 刀片仅做示意

• RCMT RCGX-AL

• The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
06	HSK-T32-SRSCR-22050-06	32	22	50	0°	0°	0.15	RC.0602M0
06	HSK-T32-SRSSL-22050-06	32	22	50	0°	0°	0.15	
06	HSK-T40-SRSCR-27060-06	40	27	60	0°	0°	0.4	
06	HSK-T40-SRSSL-27050-06	40	27	60	0°	0°	0.4	
06	HSK-T50-SRSCR-35070-06	50	35	70	0°	0°	0.72	
06	HSK-T50-SRSSL-35070-06	50	35	70	0°	0°	0.72	RC.0803M0
08	HSK-T32-SRSCR-22050-08	32	22	50	0°	0°	0.15	
08	HSK-T32-SRSSL-22050-08	32	22	50	0°	0°	0.15	
08	HSK-T40-SRSCR-27060-08	40	27	60	0°	0°	0.36	
08	HSK-T40-SRSSL-27060-08	40	27	60	0°	0°	0.36	
08	HSK-T50-SRSCR-35070-08	50	35	70	0°	0°	0.7	
08	HSK-T50-SRSSL-35070-08	50	35	70	0°	0°	0.7	
10	HSK-T32-SRSCR-22050-10	32	22	50	0°	0°	0.22	RC.10T3M0
10	HSK-T32-SRSSL-22050-10	32	22	50	0°	0°	0.22	
10	HSK-T40-SRSCR-27060-10	40	27	60	0°	0°	0.41	
10	HSK-T40-SRSSL-27060-10	40	27	60	0°	0°	0.41	
10	HSK-T50-SRSCR-35070-10	50	35	70	0°	0°	0.75	
10	HSK-T50-SRSSL-35070-10	50	35	70	0°	0°	0.75	
10	HSK-T63-SRSCR-45075-10	63	45	75	0°	0°	1.2	
10	HSK-T63-SRSSL-45075-10	63	45	75	0°	0°	1.2	

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SRSCR/L

技术参数 | Technical parameters

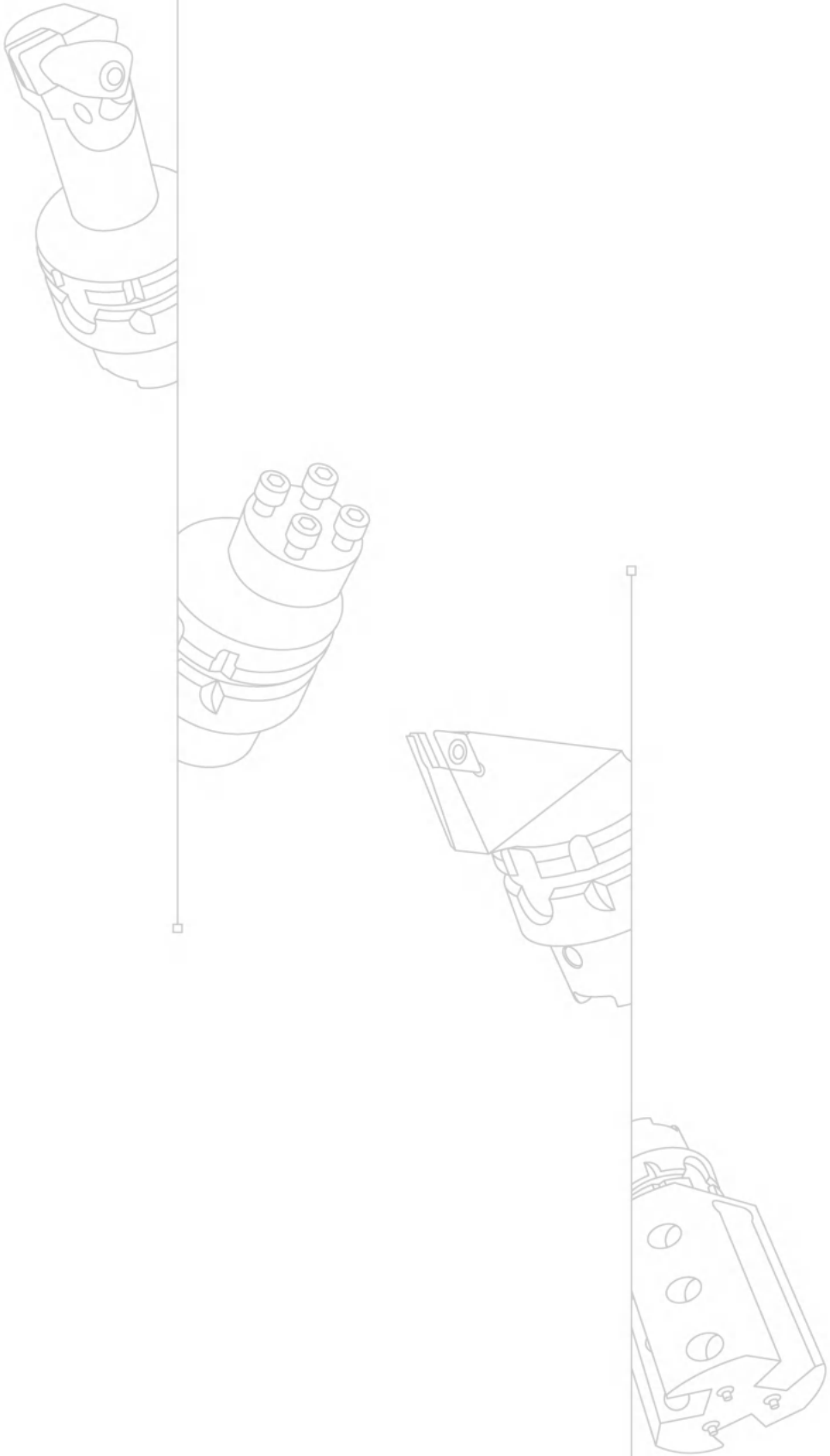
单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-SRSCR-27060-12	40	27	60	0°	0°	0.4	RC.1204M0
12	HSK-T40-SRSCL-27060-12	40	27	60	0°	0°	0.4	
12	HSK-T50-SRSCR-35070-12	50	35	70	0°	0°	0.75	
12	HSK-T50-SRSCL-35070-12	50	35	70	0°	0°	0.75	
12	HSK-T63-SRSCR-45075-12	63	45	75	0°	0°	1.24	
12	HSK-T63-SRSCL-45075-12	63	45	75	0°	0°	1.24	
16	HSK-T50-SRSCR-35070-16	50	35	70	0°	0°	0.56	RC.1606M0
16	HSK-T50-SRSCL-35070-16	50	35	70	0°	0°	0.56	
16	HSK-T63-SRSCR-45075-16	63	45	75	0°	0°	1.03	
16	HSK-T63-SRSCL-45075-16	63	45	75	0°	0°	1.03	
20	HSK-T50-SRSCR-35070-20	50	35	70	0°	0°	0.86	RC.2006M0
20	HSK-T50-SRSCL-35070-20	50	35	70	0°	0°	0.86	
20	HSK-T63-SRSCR-45075-20	63	45	75	0°	0°	1.31	
20	HSK-T63-SRSCL-45075-20	63	45	75	0°	0°	1.31	

主要配件 | Main spare parts

接口尺寸 HSK-T size 	刀片 Insert 	刀垫螺钉 Shim screw 	刀垫 Shim 	扳手 Key 	刀片螺钉 Insert screw 
HSK-T32-HSK-T50	06	-	-	242.070.35	ILD2565
HSK-T32-HSK-T50	08	-	-	242.090.40	ILD3072
HSK-T32-HSK-T63	10	512.090.01	300.110.01	248.150.10 & 241.035.65	ILD3510
HSK-T40-HSK-T63	12	512.090.01	322.110.02	248.150.10 & 241.035.65	ILD3512
HSK-T50-HSK-T63	16	512.090.06	322.110.03	248.200.10 & 512.090.06	ILD5017
HSK-T50-HSK-T63	20	512.090.08	322.110.04	245.250.10 & 241.060.90	ILD6018

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand



内圆车刀体
INTERNAL TURNING
TOOL BODY



01

适用于工件内径的车削加工
For turning the Internal of the workpiece

02

机内对刀，可用于自动化生产设备
Out-machine tool adjustment, can be used in automatic
mechanical equipment

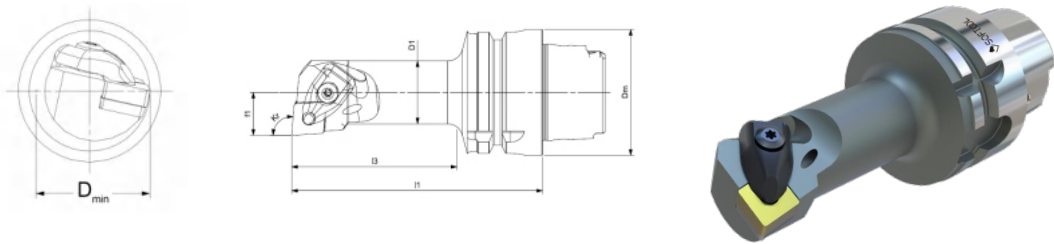
03

通配市面上ISO标准刀片
Match the ISO standard insert on
the market

04

可支持非标定制
Support non-standard
customization

DCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

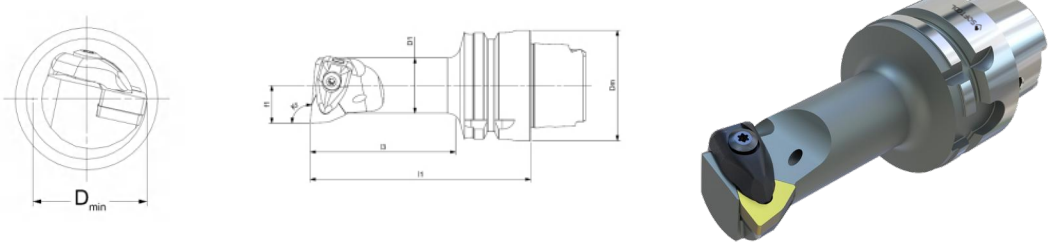
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-DCLNR-17100-12	40	32	25	17	100	69	-6°	-12°	0.47	CN.. 1204..
12	HSK-T40-DCLNL-17100-12	40	32	25	17	100	69	-6°	-12°	0.47	
12	HSK-T50-DCLNR-17100-12	50	32	25	17	100	67	-6°	-12°	0.65	
12	HSK-T50-DCLNL-17100-12	50	32	25	17	100	67	-6°	-12°	0.65	
12	HSK-T63-DCLNR-17110-12	63	32	25	17	110	73	-6°	-12°	1.04	
12	HSK-T63-DCLNL-17110-12	63	32	25	17	110	73	-6°	-12°	1.04	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T63	12	ILD4085	322.236.03	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°



- WNMM WNMG WNGA WNMA
- 刀片仅做示意
- WNMM WNMG WNGA WNMA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

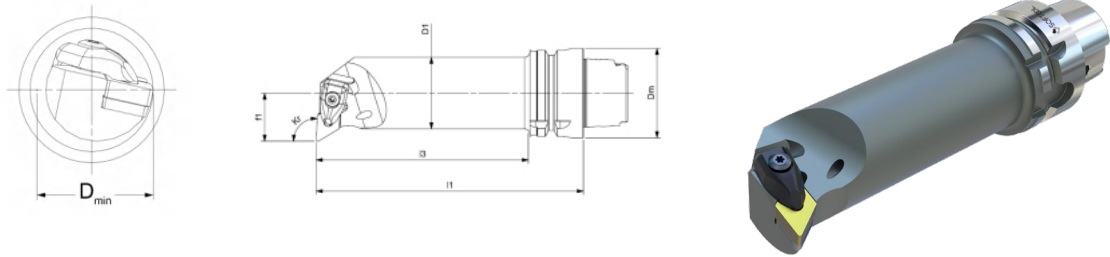
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	HSK-T40-DWLNR-170100-08	40	32	25	17	100	69	-0°	-6°	0.48	WN.. 0804..
8	HSK-T40-DWLNL-170100-08	40	32	25	17	100	69	-0°	-6°	0.48	
8	HSK-T50-DWLNR-170100-08	50	32	25	17	100	69	-0°	-6°	0.67	
8	HSK-T50-DWLNL-170100-08	50	32	25	17	100	69	-0°	-6°	0.67	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T50	8	ILD4085	322.328.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDUNR/L-Kr 93°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意
- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

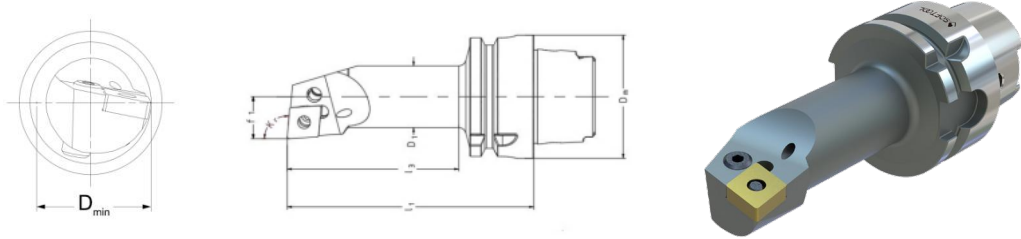
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	HSK-T40-DDUNR-17100-11	40	32	25	17	100	68	-6°	-12°	0.47	DN.. 1104..
11	HSK-T40-DDUNL-17100-11	40	32	25	17	100	68	-6°	-12°	0.47	
11	HSK-T50-DDUNR-17100-11	50	32	25	17	100	66	-6°	-12°	0.65	
11	HSK-T50-DDUNL-17100-11	50	32	25	17	100	66	-6°	-12°	0.65	
15	HSK-T40-DDUNR-27090-15	40	50	39.7	27	90	59	-6°	-11°	1.04	DN.. 1506..
15	HSK-T40-DDUNL-27090-15	40	50	39.7	27	90	59	-6°	-11°	1.04	
15	HSK-T50-DDUNR-27150-15	50	50	40	27	150	118	-6°	-11°	1.04	
15	HSK-T50-DDUNL-27150-15	50	50	40	27	150	118	-6°	-11°	1.04	
15	HSK-T63-DDUNR-27150-15	63	50	40	27	150	114	-6°	-11°	1.04	
15	HSK-T63-DDUNL-27150-15	63	50	40	27	150	114	-6°	-11°	1.04	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
HSK-T40-HSK-T50	11	ILD3512	322.267.01	242.100.40	412.028.011
HSK-T40-HSK-T63	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T32-PCLNR-17100-12	32	32	25	17	100	75	-6°	-11°	0.3	CN.. 1204..
12	HSK-T32-PCLNL-17100-12	32	32	25	17	100	75	-6°	-11°	0.3	
12	HSK-T32-PCLNR-22074-12	32	40	32	22	74	50	-6°	-11°	0.3	
12	HSK-T32-PCLNL-22074-12	32	40	32	22	74	50	-6°	-11°	0.3	
12	HSK-T32-PCLNR-22106-12	32	40	32	22	106	82	-6°	-11°	0.3	
12	HSK-T32-PCLNL-22106-12	32	40	32	22	106	82	-6°	-11°	0.3	
12	HSK-T40-PCLNR-17100-12	40	32	25	17	100	69	-6°	-11°	0.5	
12	HSK-T40-PCLNL-17100-12	40	32	25	17	100	69	-6°	-11°	0.5	
12	HSK-T40-PCLNR-22120-12	40	40	32	22	120	89	-6°	-11°	0.5	
12	HSK-T40-PCLNL-22120-12	40	40	32	22	120	89	-6°	-11°	0.5	
12	HSK-T40-PCLNR-27090-12	40	50	40	27	90	60	-6°	-10°	0.5	
12	HSK-T40-PCLNL-27090-12	40	50	40	27	90	60	-6°	-10°	0.5	
12	HSK-T40-PCLNR-27120-12	40	50	40	27	120	110	-6°	-11°	0.5	
12	HSK-T40-PCLNL-27120-12	40	50	40	27	120	110	-6°	-11°	0.5	
12	HSK-T50-PCLNR-17100-12	50	32	25	17	100	67	-6°	-11°	0.65	
12	HSK-T50-PCLNL-17100-12	50	32	25	17	100	67	-6°	-11°	0.65	

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PCLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T50-PCLNR-22120-12	50	40	32	22	120	88	-6°	-11°	0.66	CN.. 1204..
12	HSK-T50-PCLNL-22120-12	50	40	32	22	120	88	-6°	-11°	0.66	
12	HSK-T50-PCLNR-27150-12	50	50	40	27	150	119	-6°	-10°	0.67	
12	HSK-T50-PCLNL-27150-12	50	50	40	27	150	119	-6°	-10°	0.67	
12	HSK-T50-PCLNR-35110-12	50	63	50	35	110	81	-6°	-7°	0.68	
12	HSK-T50-PCLNL-35110-12	50	63	50	35	110	81	-6°	-7°	0.68	
12	HSK-T63-PCLNR-17110-12	63	32	25	17	110	74	-6°	-11°	1	
12	HSK-T63-PCLNL-17110-12	63	32	25	17	110	74	-6°	-11°	1	
12	HSK-T63-PCLNR-22120-12	63	40	32	22	120	84	-6°	-11°	1.2	CN.. 1204..
12	HSK-T63-PCLNL-22120-12	63	40	32	22	120	84	-6°	-11°	1.2	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T32-HSK-T63 (D25)	12	414.838.32	-	241.025.56	413.838.41-1
HSK-T32-HSK-T63 (D32-D50)	12	414.438.21	322.318.50	241.030.63	413.438.41

• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T40-PSKNR-17100-12	40	32	25	17	100	69	-6°	-11°	0.45	SN.. 1204..
12	HSK-T50-PSKNR-17100-12	50	32	25	17	100	67	-6°	-11°	0.51	
12	HSK-T50-PSKNR-22120-12	50	40	32	22	120	88	-6°	-10°	0.7	
12	HSK-T50-PSKNR-27150-12	50	50	40	27	150	119	-6°	-10°	1.4	
12	HSK-T63-PSKNR-22120-12	63	40	32	22	120	84	-6°	-10°	1.3	

主要配件 | Main spare parts

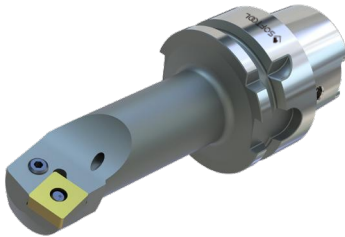
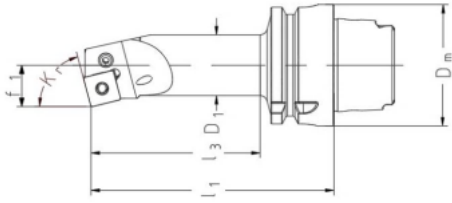
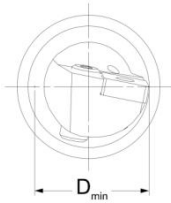
接口尺寸 HSK-T size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
HSK-T40-HSK-T50 (D25)	12	414.838.32	-	241.025.56	413.838.41-1
HSK-T50-HSK-T63 (D32-D40)	12	414.438.21	322.438.51	241.030.63	413.438.41

• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

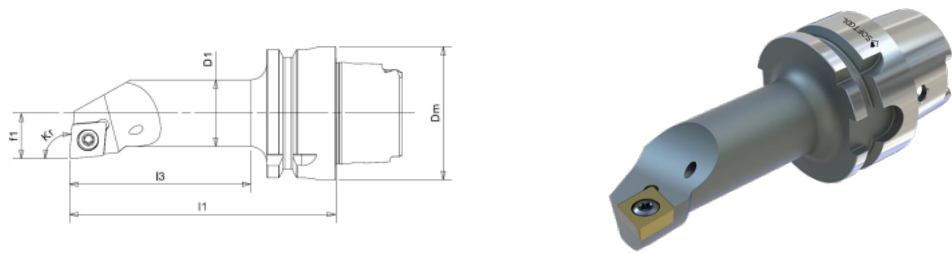


- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

SCLCR/L-Kr 95°

SCLCR/L-Kr 95°



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	HSK-T32-SCLCR-11075-09	32	20	16	11	75	48	0°	-12°	0.21	CC..09T3..
09	HSK-T32-SCLCL-11075-09	32	20	16	11	75	48	0°	-12°	0.21	
09	HSK-T32-SCLCR-13085-09	32	25	20	13	85	58	0°	-8°	0.27	
09	HSK-T32-SCLCL-13085-09	32	25	20	13	85	58	0°	-8°	0.27	
09	HSK-T32-SCLCR-17100-09	32	32	25	17	100	74	0°	-6°	0.38	
09	HSK-T32-SCLCL-17100-09	32	32	25	17	100	74	0°	-6°	0.38	
09	HSK-T40-SCLCR-11080-09	40	20	16	11	80	47	0°	-12°	0.36	
09	HSK-T40-SCLCL-11080-09	40	20	16	11	80	47	0°	-12°	0.36	
09	HSK-T40-SCLCR-13090-09	40	25	20	13	90	57	0°	-8°	0.41	
09	HSK-T40-SCLCL-13090-09	40	25	20	13	90	57	0°	-8°	0.41	
09	HSK-T40-SCLCR-17100-09	40	32	25	17	100	68	0°	-6°	0.51	
09	HSK-T40-SCLCL-17100-09	40	32	25	17	100	68	0°	-6°	0.51	
09	HSK-T40-SCLCR-27090-09	40	50	40	27	90	60	0°	-6°	0.69	
09	HSK-T40-SCLCL-27090-09	40	50	40	27	90	60	0°	-6°	0.69	
09	HSK-T50-SCLCR-11080-09	50	20	16	11	80	46	0°	-12°	0.57	
09	HSK-T50-SCLCL-11080-09	50	20	16	11	80	46	0°	-12°	0.57	
09	HSK-T50-SCLCR-13090-09	50	25	20	13	90	56	0°	-8°	0.65	CC..1204..
09	HSK-T50-SCLCL-13090-09	50	25	20	13	90	56	0°	-8°	0.65	
09	HSK-T50-SCLCR-17100-09	50	32	25	17	100	67	0°	-6°	0.69	
09	HSK-T50-SCLCL-17100-09	50	32	25	17	100	67	0°	-6°	0.69	

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技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	HSK-T32-SCLCR-17100-12	32	32	25	17	100	75	0°	-6°	0.32	CC..1204..
12	HSK-T32-SCLCL-17100-12	32	32	25	17	100	75	0°	-6°	0.32	
12	HSK-T32-SCLCR-22074-12	32	40	31.7	22	74	50	0°	-10°	0.31	
12	HSK-T32-SCLCL-22074-12	32	40	31.7	22	74	50	0°	-10°	0.31	
12	HSK-T32-SCLCR-22100-12	32	40	31.7	22	100	82	0°	-10°	0.5	
12	HSK-T32-SCLCL-22100-12	32	40	31.7	22	100	82	0°	-10°	0.5	
12	HSK-T32-SCLCR-22106-12	32	40	32	22	106	81	0°	-10°	0.54	
12	HSK-T32-SCLCL-22106-12	32	40	32	22	106	81	0°	-10°	0.54	
12	HSK-T40-SCLCR-17100-12	40	32	25	17	100	69	0°	-6°	0.45	
12	HSK-T40-SCLCL-17100-12	40	32	25	17	100	69	0°	-6°	0.45	
12	HSK-T40-SCLCR-22120-12	40	40	32	22	120	89	0°	-10°	0.68	
12	HSK-T40-SCLCL-22120-12	40	40	32	22	120	89	0°	-10°	0.68	
12	HSK-T40-SCLCR-27090-12	40	50	39.7	27	90	60	0°	-8°	0.63	
12	HSK-T40-SCLCL-27090-12	40	50	39.7	27	90	60	0°	-8°	0.63	
12	HSK-T50-SCLCR-17100-12	50	32	25	17	100	67	0°	-6°	0.63	
12	HSK-T50-SCLCL-17100-12	50	32	25	17	100	67	0°	-6°	0.63	
12	HSK-T50-SCLCR-22120-12	50	40	32	22	120	88	0°	-10°	0.87	CC..1204..
12	HSK-T50-SCLCL-22120-12	50	40	32	22	120	88	0°	-10°	0.87	
12	HSK-T50-SCLCR-27150-12	50	50	40	27	150	119	0°	-8°	1.35	
12	HSK-T50-SCLCL-27150-12	50	50	40	27	150	119	0°	-8°	1.35	
12	HSK-T50-SCLCR-35110-12	50	63	49.7	35	110	80	0°	-5°	1.27	CC..1204..
12	HSK-T50-SCLCL-35110-12	50	63	49.7	35	110	80	0°	-5°	1.27	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T32-HSK-T50 (直径 16-20) Diameter 16-20	09	-	-	248.150.10	ILD3581
HSK-T32-HSK-T50 (直径 25) Diameter 25	09	-	-	248.150.10	ILD3510
HSK-T32-HSK-T50 (直径 40) Diameter 40	09	512.090.01	322.232.01	248.150.10 & 241.035.65	ILD3512
HSK-T32-HSK-T50 (直径 25) Diameter 25	12	-	-	248.150.10	ILD4011-A
HSK-T32-HSK-T50 (直径 32-50) Diameter 32-50	12	512.090.03	322.232.02	248.150.10 & 241.040.70	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDUCR/L-Kr 93°

SDUCR/L-Kr 93°

- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	HSK-T32-SDUCR-13080-07X	32	22	16	13	80	54	80.7	0°	-6°	0.19	DC.. 0702..
07	HSK-T32-SDUCL-13080-07X	32	22	16	13	80	54	80.7	0°	-6°	0.19	
07	HSK-T32-SDUCR-15090-07X	32	27	20	15	90	64	91.5	0°	-3°	0.26	
07	HSK-T32-SDUCL-15090-07X	32	27	20	15	90	64	91.5	0°	-3°	0.26	
07	HSK-T40-SDUCR-13080-07X	40	22	16	13	80	48	80.7	0°	-6°	0.32	
07	HSK-T40-SDUCL-13080-07X	40	22	16	13	80	48	80.7	0°	-6°	0.32	
07	HSK-T40-SDUCR-15090-07X	40	27	20	15	90	58	91.5	0°	-3°	0.39	
07	HSK-T40-SDUCL-15090-07X	40	27	20	15	90	58	91.5	0°	-3°	0.39	
07	HSK-T40-SDUCR-18100-07X	40	32	25	18	100	69	101.5	0°	-3°	0.49	
07	HSK-T40-SDUCL-18100-07X	40	32	25	18	100	69	101.5	0°	-3°	0.49	
07	HSK-T50-SDUCR-15090-07X	50	27	20	15	90	58	91.5	0°	-3°	0.58	
07	HSK-T50-SDUCL-15090-07X	50	27	20	15	90	58	91.5	0°	-3°	0.58	
07	HSK-T50-SDUCR-18100-07X	50	32	25	18	100	68	101.5	0°	-3°	0.67	
07	HSK-T50-SDUCL-18100-07X	50	32	25	18	100	68	101.5	0°	-3°	0.67	
07	HSK-T32-SDUCR-12075-07	32	20	16	11	75	48	-	0°	-8°	0.21	
07	HSK-T32-SDUCL-12075-07	32	20	16	11	75	48	-	0°	-8°	0.21	
07	HSK-T40-SDUCR-12080-07	40	20	16	11	80	47	-	0°	-8°	0.36	
07	HSK-T40-SDUCL-12080-07	40	20	16	11	80	47	-	0°	-8°	0.36	
07	HSK-T50-SDUCR-12080-07	50	20	16	11	80	46	-	0°	-8°	0.55	
07	HSK-T50-SDUCL-12080-07	50	20	16	11	80	46	-	0°	-8°	0.55	

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技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	HSK-T32-SDUCR-13085-11	32	25	20	13	85	58	-	0°	-8°	0.26	DC..11T3..
11	HSK-T32-SDUCL-13085-11	32	25	20	13	85	58	-	0°	-8°	0.26	
11	HSK-T32-SDUCR-17100-11	32	32	25	17	100	73	-	0°	-6°	0.38	
11	HSK-T32-SDUCL-17100-11	32	32	25	17	100	73	-	0°	-6°	0.38	
11	HSK-T40-SDUCR-13090-11	40	25	20	13	90	57	-	0°	-8°	0.41	
11	HSK-T40-SDUCL-13090-11	40	25	20	13	90	57	-	0°	-8°	0.41	
11	HSK-T40-SDUCR-17100-11	40	32	25	17	100	68	-	0°	-6°	0.52	
11	HSK-T40-SDUCL-17100-11	40	32	25	17	100	68	-	0°	-6°	0.52	
11	HSK-T40-SDUCR-22120-11	40	40	32	22	120	89	-	0°	-6°	0.76	
11	HSK-T40-SDUCL-22120-11	40	40	32	22	120	89	-	0°	-6°	0.76	
11	HSK-T40-SDUCR-28090-11	40	50	40	27	90	60	-	0°	-6°	0.72	
11	HSK-T40-SDUCL-28090-11	40	50	40	27	90	60	-	0°	-6°	0.72	
11	HSK-T50-SDUCR-13090-11	50	25	20	13	90	56	-	0°	-8°	0.65	
11	HSK-T50-SDUCL-13090-11	50	25	20	13	90	56	-	0°	-8°	0.65	
11	HSK-T50-SDUCR-17100-11	50	32	25	17	100	67	-	0°	-6°	0.7	
11	HSK-T50-SDUCL-17100-11	50	32	25	17	100	67	-	0°	-6°	0.7	
11	HSK-T50-SDUCR-22120-11	50	40	32	22	120	88	-	0°	-6°	0.96	
11	HSK-T50-SDUCL-22120-11	50	40	32	22	120	88	-	0°	-6°	0.96	
11	HSK-T50-SDUCR-35110-11	50	63	50	35	110	80	-	0°	-4°	1.35	
11	HSK-T50-SDUCL-35110-11	50	63	50	35	110	80	-	0°	-4°	1.35	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T32-HSK-T50	07	-	-	242.070.35	ILD2565
HSK-T32-HSK-T50 (直径 20) Diameter 20	11	-	-	248.150.10	ILD3581
HSK-T32-HSK-T50 (直径 25) Diameter 25	11	-	-	248.150.10	ILD3510
HSK-T32-HSK-T50	11	512.090.01	322.263.01	248.150.10 & 241.035.65	ILD3512

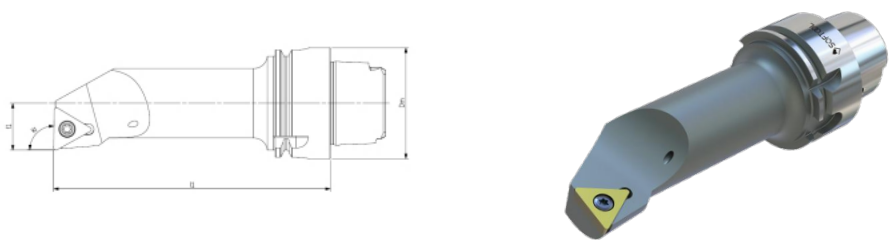
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

STFCR/L-Kr 91°



- TCMT TCMX TCGT TCGX TCEx TCMW
- 刀片仅做示意
- TCMT TCMX TCGT TCGX TCEx TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

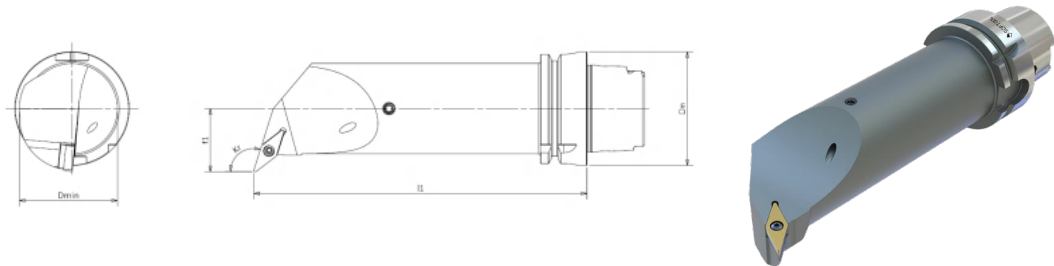
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	HSK-T40-STFCR-11080-11	40	20	16	11	80	47	0°	-4°	0.35	TC..1103
11	HSK-T40-STFCL-11080-11	40	20	16	11	80	47	0°	-4°	0.35	
11	HSK-T40-STFCR-13090-11	40	25	20	13	90	57	0°	-3°	0.4	
11	HSK-T40-STFCL-13090-11	40	25	20	13	90	57	0°	-3°	0.4	
16	HSK-T40-STFCR-17100-16	40	32	25	17	100	69	0°	-6°	0.45	TC..16T3..
16	HSK-T40-STFCL-17100-16	40	32	25	17	100	69	0°	-6°	0.45	
16	HSK-T40-STFCR-22120-16	40	40	32	22	120	89	0°	-10°	0.77	
16	HSK-T40-STFCL-22120-16	40	40	32	22	120	89	0°	-10°	0.77	

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T40	11	-	-	242.070.35	ILD2565
HSK-T40 (直径 25) Diameter 25	16	-	-	248.150.10	ILD3510
HSK-T40 (直径 32) Diameter 32	16	512.090.01	322.320.01	248.150.10 & 241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVQBR/L-Kr 107.5°



- VBMT VBGT VCGX VCEx VCGT VCET VBMW VCMW
- 刀片仅做示意
- VBMT VBGT VCGX VCEx VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	HSK-T40-SVQBR-18100-16	40	33	25	18	100	69	0°	-6°	0.5	VB..1604..
16	HSK-T40-SVQBL-18100-16	40	33	25	18	100	69	0°	-6°	0.5	
16	HSK-T40-SVQBR-22120-16	40	40	32	22	120	89	0°	-8°	0.73	
16	HSK-T40-SVQBL-22120-16	40	40	32	22	120	89	0°	-8°	0.73	
16	HSK-T40-SVQBR-27130-16	40	50	40	27	130	100	0°	-8°	0.99	
16	HSK-T40-SVQBL-27130-16	40	50	40	27	130	100	0°	-8°	0.99	
16	HSK-T50-SVQBR-18100-16	50	33	25	18	100	67	0°	-6°	0.68	
16	HSK-T50-SVQBL-18100-16	50	33	25	18	100	67	0°	-6°	0.68	
16	HSK-T50-SVQBR-22120-16	50	40	32	22	120	88	0°	-8°	0.93	
16	HSK-T50-SVQBL-22120-16	50	40	32	22	120	88	0°	-8°	0.93	
16	HSK-T50-SVQBR-27150-16	50	50	40	27	150	119	0°	-8°	1.38	
16	HSK-T50-SVQBL-27150-16	50	50	40	27	150	119	0°	-8°	1.38	
16	HSK-T50-SVQBR-35160-16	50	63	50	35	160	131	0°	-7°	1.9	
16	HSK-T50-SVQBL-35160-16	50	63	50	35	160	131	0°	-7°	1.9	
16	HSK-T63-SVQBR-27155-16	63	50	40	27	155	120	0°	-8°	1.76	
16	HSK-T63-SVQBL-27155-16	63	50	40	27	155	120	0°	-8°	1.76	
16	HSK-T63-SVQBR-35185-16	63	63	50	35	185	152	0°	-8°	2.89	
16	HSK-T63-SVQBL-35185-16	63	63	50	35	185	152	0°	-8°	2.89	

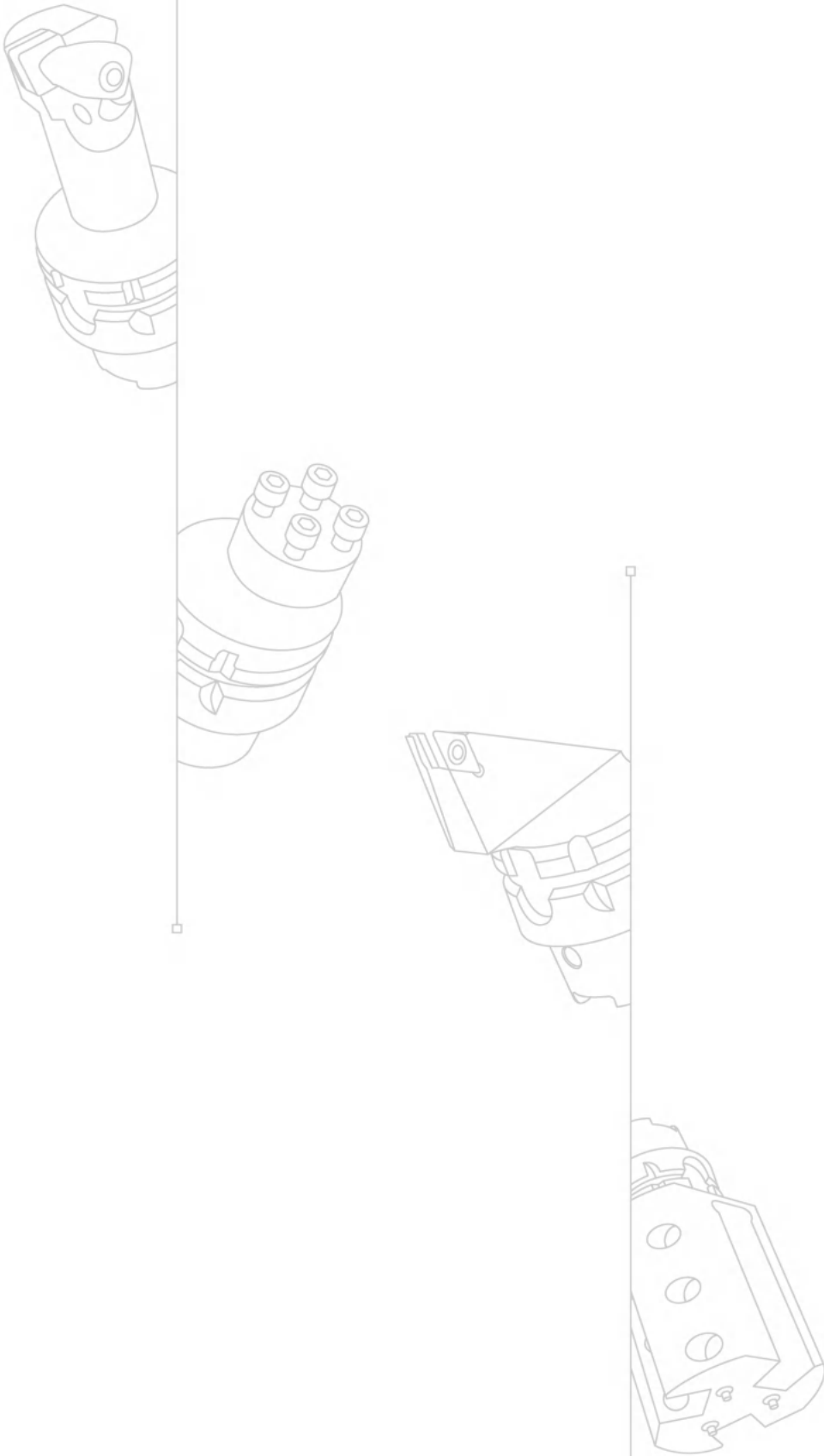
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SVQBR/L-Kr 107.5°

主要配件 | Main spare parts

接口尺寸 HSK-T size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
HSK-T40-HSK-T50 (直径 25) Diameter 25	16	-	-	248.150.10	ILD3510
HSK-T40-HSK-T63	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand



HSK-T 转接柄

HSK-T ADAPTER SLEEVE

01

模块化接柄设计使得换刀过程更加迅速和简便，显著缩短装夹和换刀时间

The modular tool holder design facilitates faster and easier tool changes, significantly reducing the time required for tool clamping and changeover

03

稳定性高，刚性强，适用各种刀头选择，更加灵活组合

High stability and strength, compatible with a variety of cutting head options, offering greater flexibility in combination

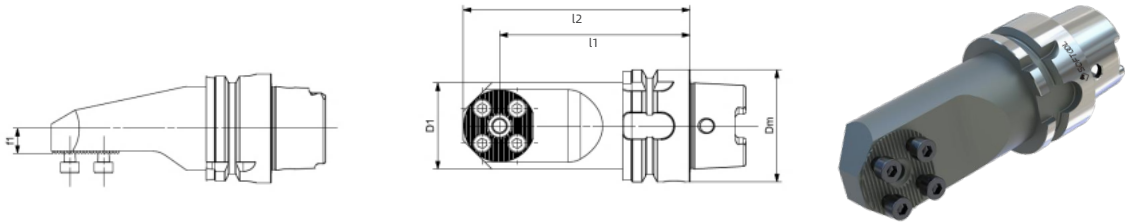
02

减少了刀体库存和非标刀具的需求，提供了极高的刀具灵活性

Reduced inventory of tool bodies and demand for non-standard cutting tools, providing extremely high flexibility in tooling



HSK-T-SR 端面切槽接柄 90°
HSK-T-SR Face Slotting Adapter-F



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DCON-WS)	l2 (LPR)	l1(LF)	f1(WF)	重量 m (kg)
HSK-T40-SR32-70-RF	40	32	86	70	6	0.5
HSK-T40-SR32-70-LF	40	32	86	70	6	0.5
HSK-T40-SR40-70-RF	40	40	90	70	2	0.6
HSK-T40-SR40-70-LF	40	40	90	70	2	0.6
HSK-T50-SR32-85-RF	50	32	101	85	11	0.9
HSK-T50-SR32-85-LF	50	32	101	85	11	0.9
HSK-T50-SR40-85-RF	50	40	105	85	7	0.9
HSK-T50-SR40-85-LF	50	40	105	85	7	0.9
HSK-T63-SR32-80-RF	63	32	116	100	16	1.5
HSK-T63-SR32-80-LF	63	32	116	100	16	1.5
HSK-T63-SR40-80-RF	63	40	120	100	12	1.6
HSK-T63-SR40-80-LF	63	40	120	100	12	1.6

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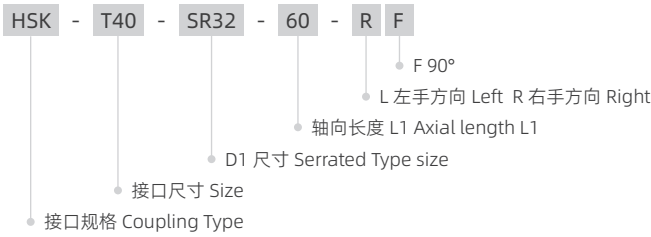
HSK-T-SR 端面切槽接柄 90°
HSK-T-SR Face Slotting Adapter-F

主要配件 | Main spare parts

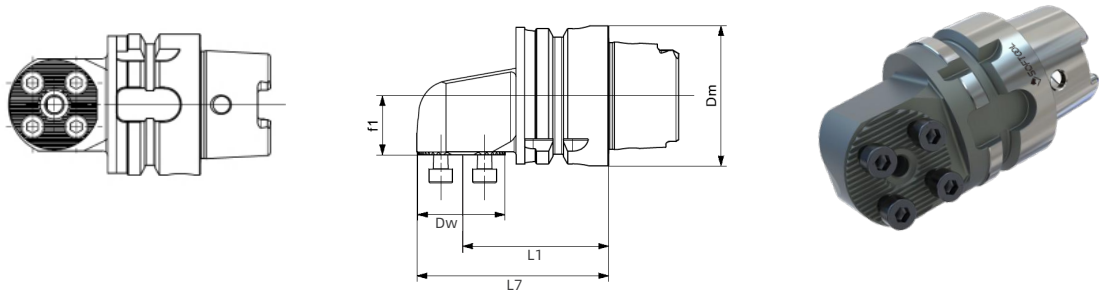
接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR32	113.050.12	182.061.16	241.040.70
SR40	113.060.12	182.061.16	241.050.80

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 90°
HSK-T-SR Adapter Handle-F



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
HSK-T32-SR25-43-RF	32	25	43	56	8	0.1
HSK-T32-SR25-43-LF	32	25	43	56	8	0.1
HSK-T40-SR25-47-RF	40	25	47	59	13	0.3
HSK-T40-SR25-47-LF	40	25	47	59	13	0.3
HSK-T40-SR32-53-RF	40	32	53	69	13	0.5
HSK-T40-SR32-53-LF	40	32	53	69	13	0.5
HSK-T40-SR40-58-RF	40	40	58	78	13	0.6
HSK-T40-SR40-58-LF	40	40	58	78	13	0.6
HSK-T50-SR25-46-RF	50	25	46	58	21	0.4
HSK-T50-SR25-46-LF	50	25	46	58	21	0.4
HSK-T50-SR32-52-RF	50	32	52	68	21	0.7
HSK-T50-SR32-52-LF	50	32	52	68	21	0.7
HSK-T50-SR40-56-RF	50	40	56	76	21	0.8
HSK-T50-SR40-56-LF	50	40	56	76	21	0.8
HSK-T63-SR25-44-RF	63	25	44	56	31	0.9
HSK-T63-SR25-44-LF	63	25	44	56	31	0.9
HSK-T63-SR32-48-RF	63	32	48	64	31	0.8
HSK-T63-SR32-48-LF	63	32	48	64	31	0.8
HSK-T63-SR40-52-RF	63	40	52	72	31	1.1
HSK-T63-SR40-52-LF	63	40	52	72	31	1.1

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HSK-T-SR 接柄 90°
HSK-T-SR Adapter Handle-F

技术参数 | Technical parameters

单位 | Unit: mm

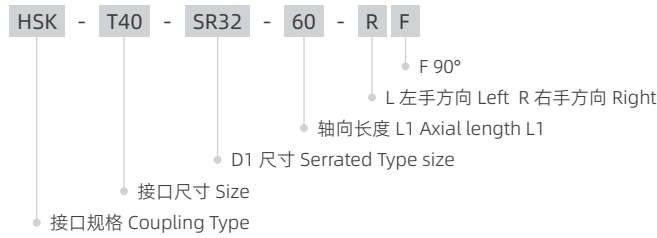
订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
HSK-T80-SR32-56-RF	80	32	56	72	41	1.7
HSK-T80-SR32-56-LF	80	32	56	72	41	1.7
HSK-T80-SR40-60-RF	80	40	60	80	41	2.4
HSK-T80-SR40-60-LF	80	40	60	80	41	2.4

主要配件 | Main spare parts

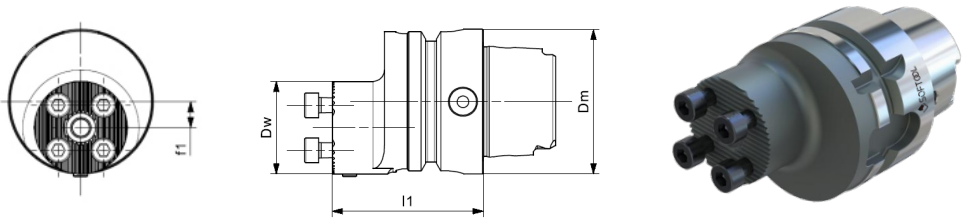
接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR25	113.040.12	182.061.16	241.030.63
SR32	113.050.12		241.040.70
SR40	113.060.12		241.050.80

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 0° – 偏置
HSK-T-SR Adapter Handle-R/LG



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	F1	L1	重量 m (kg)
HSK-T50-SR32-52-RG	50	32	9	52	0.6
HSK-T50-SR32-52-LG	50	32	9	52	0.6
HSK-T50-SR40-50-RG	50	40	11	50	0.7
HSK-T50-SR40-50-LG	50	40	11	50	0.7
HSK-T63-SR32-57-RG	63	32	15	57	1
HSK-T63-SR32-57-LG	63	32	15	57	1
HSK-T63-SR40-55-RG	63	40	21	55	1.1
HSK-T63-SR40-55-LG	63	40	21	55	1.1
HSK-T80-SR32-72-RG	80	32	24	72	1.8
HSK-T80-SR32-72-LG	80	32	24	72	1.8
HSK-T80-SR40-72-RG	80	40	20	72	2
HSK-T80-SR40-72-LG	80	40	20	72	2
HSK-T100-SR40-88-RG	100	40	30	88	4
HSK-T100-SR40-88-LG	100	40	30	88	4

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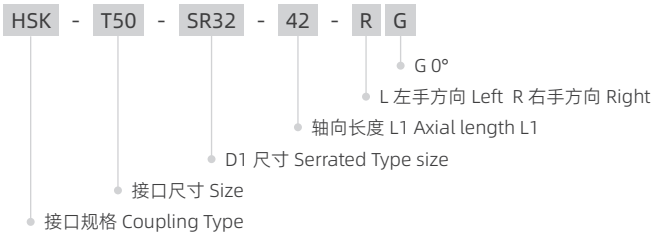
HSK-T-SR 接柄 0° – 偏置
HSK-T-SR Adapter Handle-R/LG

主要配件 | Main spare parts

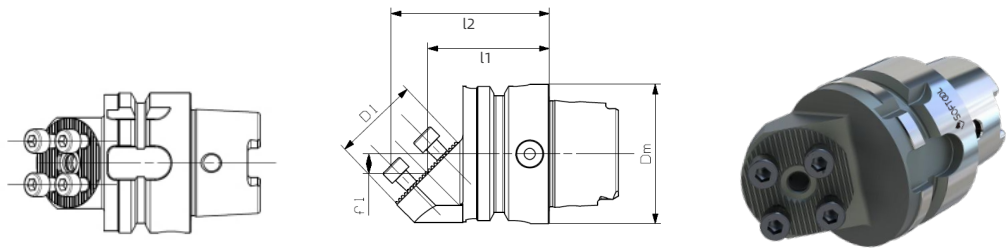
接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR32	113.050.12	182.061.16	241.040.70
SR40	113.060.12	182.061.16	241.050.80

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 45°短款
HSK-T-SR Adapter Handle-R/LX



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DCON-WS)	l2 (LPR)	l1(LF)	f1(WF)	重量 m (kg)
HSK-T50-SR25-RX-045	50	25	53	44	8	0.5
HSK-T50-SR25-LX-045	50	25	53	44	8	0.5
HSK-T50-SR32-RX-045	50	32	55	44	6	0.5
HSK-T50-SR32-LX-045	50	32	55	44	6	0.5
HSK-T50-SR40-RX-045-050	50	40	74	60	8	0.7
HSK-T50-SR40-LX-045-050	50	40	74	60	8	0.7
HSK-T63-SR25-RX-045	63	25	55	46	14	0.7
HSK-T63-SR25-LX-045	63	25	55	46	14	0.7
HSK-T63-SR32-RX-045	63	32	58	47	12	0.9
HSK-T63-SR32-LX-045	63	32	58	47	12	0.9
HSK-T63-SR40-RX-045-060	63	40	84	70	14	1.2
HSK-T63-SR40-LX-045-060	63	40	84	70	14	1.2

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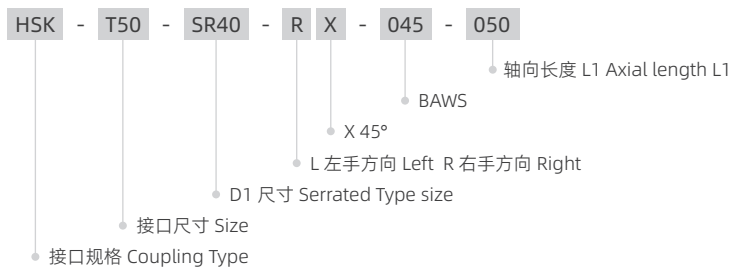
HSK-T-SR 接柄 45°短款
HSK-T-SR Adapter Handle-R/LX

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR25	113.040.12	182.061.16	241.030.63
SR32	113.050.12		241.040.70
SR40	113.060.12		241.050.80

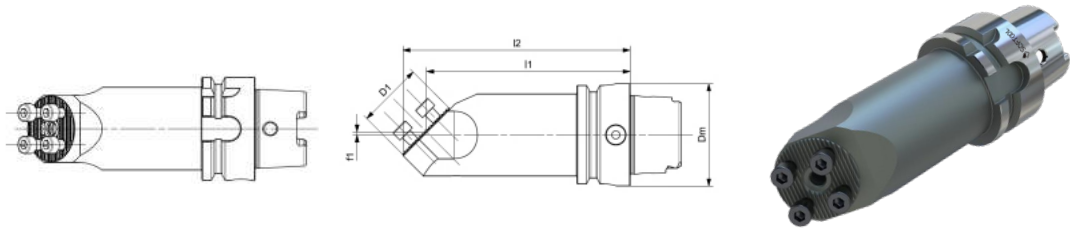
- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 45°长款

HSK-T-SR Adapter Handle-R/LX-L1



> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	l2 (LPR)	l1(LF)	f1(WF)	重量 m (kg)
HSK-T50-SR32-RX-045-L1	50	32	111	100	2	1.1
HSK-T63-SR32-RX-045-L1	63	32	121	110	2	1.7
HSK-T63-SR40-RX-045-L1	63	40	124	110	5	1.8
HSK-T80-SR40-RX-045-L1	80	40	159	145	5	3.6

> 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR32	113.050.12	182.061.16	241.040.70
SR40	113.060.12		241.050.80

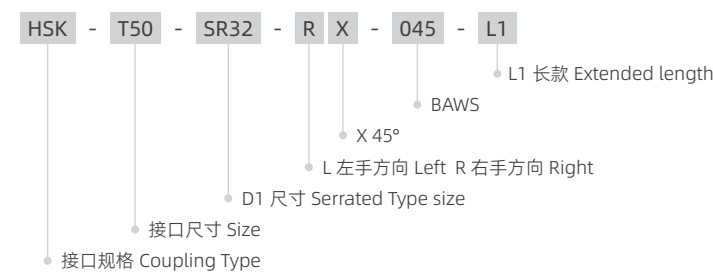
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

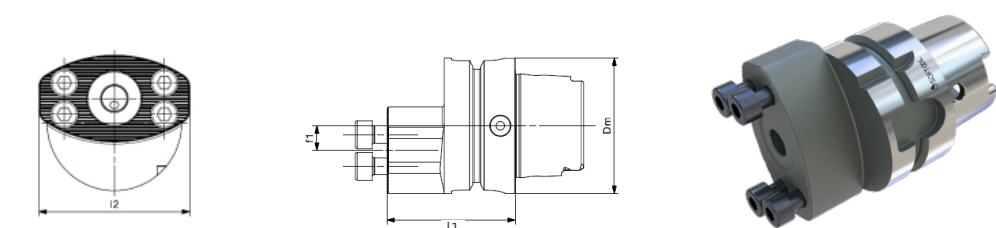
• The sapare parts can be ordered separately. Please inquire on demand

> 命名方式 | Naming And Coding Rules



HSK-T-SR70 接柄 0°

HSK-T-SR70 Adapter Handle-R/LG



> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	l1 (LF)	f1(WF)	l2(OAH)	重量 m (kg)
HSK-T50-SR70-RG-060	50	60	11	70	0.9
HSK-T50-SR70-LG-060	50	60	11	70	0.9
HSK-T63-SR70-RG-060	63	60	11	70	1.2
HSK-T63-SR70-LG-060	63	60	11	70	1.2
HSK-T80-SR70-RG-100	80	100	35	70	2.9
HSK-T80-SR70-LG-100	80	100	35	70	2.9
HSK-T100-SR70-RG-110	100	110	48	70	5.1
HSK-T100-SR70-LG-110	100	110	48	70	5.1

> 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

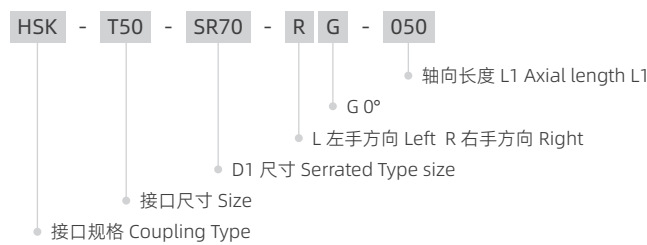
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

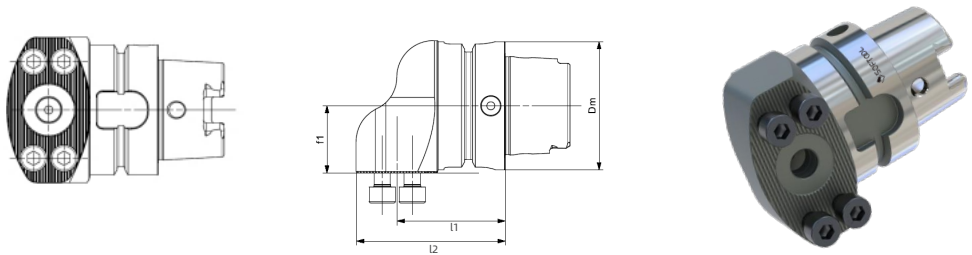
• The sapare parts can be ordered separately. Please inquire on demand

> 命名方式 | Naming And Coding Rules



HSK-T-SR70 接柄 90°

HSK-T-SR70 Adapter Handle-R/LF



技术参数 | Technical parameters

单位 | Unit: mm

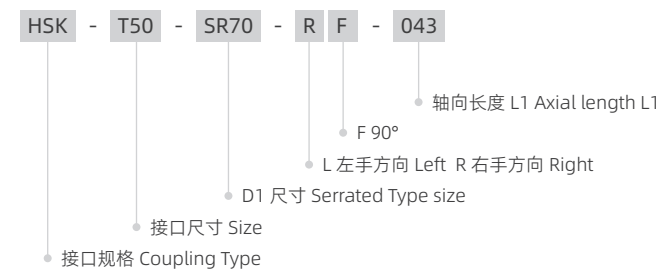
订货号 Ordering code	Dm	F1	L1	L2	重量 m (kg)
HSK-T50-SR70-RF-053	50	33	53	73	1.3
HSK-T50-SR70-LF-053	50	33	53	73	1.3
HSK-T63-SR70-RF-053	63	33	53	73	1.6
HSK-T63-SR70-LF-053	63	33	53	73	1.6
HSK-T80-SR70-RF-061	80	41	61	81	3.1
HSK-T80-SR70-LF-061	80	41	61	81	3.1
HSK-T100-SR70-RF-080	100	51	80	90	6.1
HSK-T100-SR70-LF-080	100	51	80	90	6.1

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

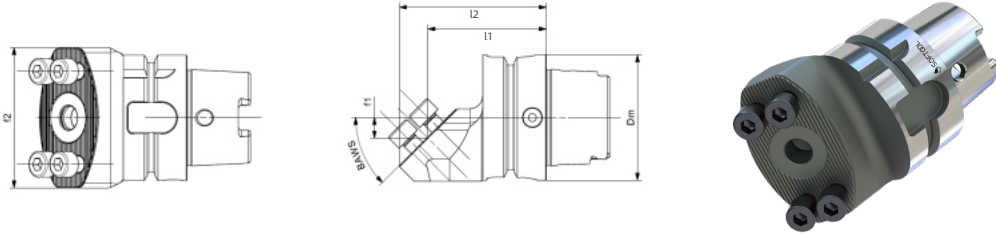
- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR70 接柄 45°

HSK-T-SR70 Adapter Handle-R/LX



技术参数 | Technical parameters

单位 | Unit: mm

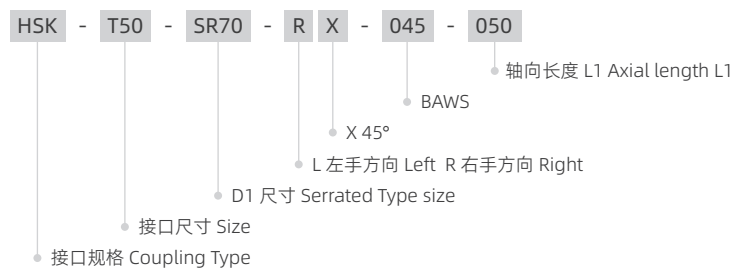
订货号 Ordering code	Dm	F1	F2	L1	L2	BAWS	重量 m (kg)
HSK-T50-SR70-RX-045-060M	50	6	70.5	60	75	45°	0.9
HSK-T50-SR70-LX-045-060M	50	6	70.5	60	75	45°	0.9
HSK-T50-SR70-RX-135-070	50	23	70.5	70	92	135°	1.5
HSK-T50-SR70-LX-135-070	50	23	70.5	70	92	135°	1.5
HSK-T63-SR70-RX-045-060M	63	10	70.5	60	74	45°	1.3
HSK-T63-SR70-LX-045-060M	63	10	70.5	60	74	45°	1.3
HSK-T63-SR70-RX-045-110	63	5	70.5	110	123	45°	2.6
HSK-T63-SR70-RX-005-110	63	11	70	110	112	5°	1.7
HSK-T80-SR70-RX-045-100M	80	18	80	100	114	45°	3.4
HSK-T80-SR70-LX-045-100M	80	18	80	100	114	45°	3.4

主要配件 | Main spare parts

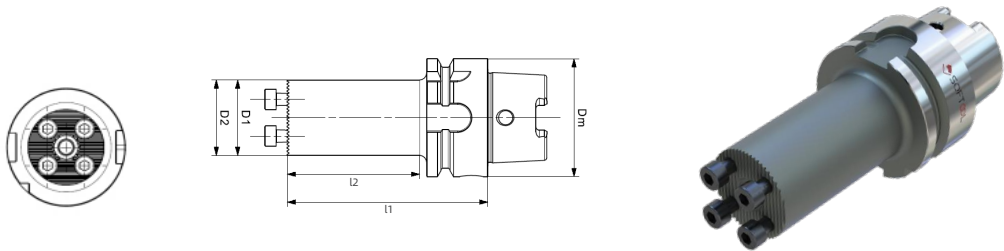
接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 - 中置
HSK-T-SR Face Slotting Adapter



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2 (BD1)	l2 (LB1)	l1(LF)	重量 m (kg)
HSK-T32-SR16-055	32	16	16	26	55	0.2
HSK-T32-SR20-060	32	20	20	32	60	0.2
HSK-T32-SR25-074	32	25	25	46	74	0.3
HSK-T32-SR32-047	32	32	32	37	47	0.2
HSK-T32-SR32-063	32	32	32	53	63	0.3
HSK-T40-SR16-058	40	16	16	23	58	0.3
HSK-T40-SR20-068	40	20	20	34	68	0.3
HSK-T40-SR25-074	40	25	25	42	74	0.4
HSK-T40-SR32-084	40	32	32	51	84	0.6
HSK-T40-SR40-063	40	40	40	40	63	0.6
HSK-T40-SR40-083	40	40	40	73	83	0.8
HSK-T50-SR16-062	50	16	16	28	62	0.5
HSK-T50-SR20-069	50	20	20	33	69	0.5
HSK-T50-SR25-077	50	25	25	41	77	0.6
HSK-T50-SR32-085	50	32	32	48	85	0.9
HSK-T50-SR40-104	50	40	40	72	104	1.1
HSK-T50-SR50-100	50	50	50	90	100	1.3
HSK-T63-SR16-066	63	16	16	28	66	0.8
HSK-T63-SR20-077	63	20	20	40	77	0.8
HSK-T63-SR25-092	63	25	25	55	92	0.8

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HSK-T-SR 接柄 - 中置
HSK-T-SR Face Slotting Adapter

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2 (BD1)	l2 (LB1)	l1(LF)	重量 m (kg)
HSK-T63-SR32-091	63	32	32	51	91	1.1
HSK-T63-SR40-102	63	40	40	63	102	1.3
HSK-T63-SR50-124	63	50	50	87	124	2.3
HSK-T63-SR60-147	63	60	60	114	147	3.3
HSK-T80-SR40-115	80	40	40	73	115	2.3
HSK-T80-SR50-125	80	50	50	85	125	3.3
HSK-T80-SR60-150	80	60	60	111	150	3.3

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR16	113.025.08	-	241.020.50
SR20	113.030.10		241.025.56
SR25	113.040.12	182.061.16	241.030.63
SR32	113.050.12		241.040.70
SR40	113.060.12		241.050.80
SR50	113.080.16	182.081.16	241.060.90
SR60	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

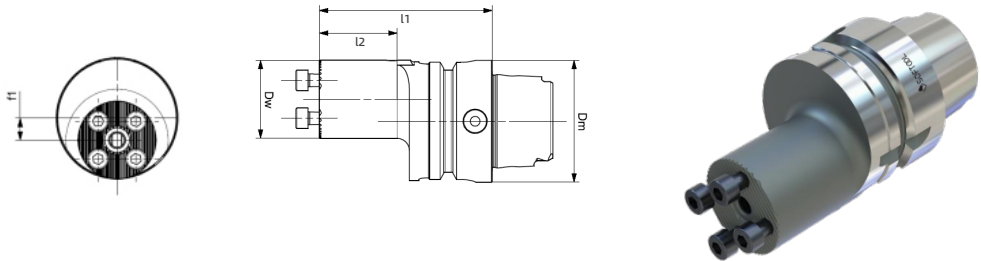
- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



HSK-T-SR 接柄 – 偏置
HSK-T-SR Face Slotting Adapter-R/L



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
HSK-T32-SR16-043R	32	16	16	8	43	12	0.1
HSK-T32-SR16-043L	32	16	16	8	43	12	0.1
HSK-T32-SR20-050R	32	20	20	6	50	20	0.1
HSK-T32-SR20-050L	32	20	20	6	50	20	0.1
HSK-T32-SR25-054R	32	25	25	3	54	25	0.2
HSK-T32-SR25-054L	32	25	25	3	54	25	0.2
HSK-T40-SR16-051R	40	16	16	12	51	12	0.3
HSK-T40-SR16-051L	40	16	16	12	51	12	0.3
HSK-T40-SR20-057R	40	20	20	10	57	20	0.3
HSK-T40-SR20-057L	40	20	20	10	57	20	0.3
HSK-T40-SR25-061R	40	25	25	7	61	25	0.4
HSK-T40-SR25-061L	40	25	25	7	61	25	0.4
HSK-T40-SR32-066R	40	32	32	4	66	32	0.5
HSK-T40-SR32-066L	40	32	32	4	66	32	0.5
HSK-T50-SR16-050R	50	16	16	12	50	12	0.5
HSK-T50-SR20-060R	50	20	20	15	60	20	0.5
HSK-T50-SR25-064R	50	25	25	12	64	25	0.6
HSK-T50-SR25-064L	50	25	25	12	64	25	0.6
HSK-T50-SR32-071R	50	32	32	9	71	32	0.7
HSK-T50-SR32-071L	50	32	32	9	71	32	0.7

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HSK-T-SR 接柄 – 偏置
HSK-T-SR Face Slotting Adapter-R/L

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
HSK-T50-SR40-085R	50	40	40	5	85	48	0.9
HSK-T50-SR40-085L	50	40	40	5	85	48	0.9
HSK-T63-SR16-055R	63	16	16	23	55	12	0.8
HSK-T63-SR20-062R	63	20	20	21	62	20	0.8
HSK-T63-SR25-066R	63	25	25	19	66	25	0.8
HSK-T63-SR25-066L	63	25	25	19	66	25	0.8
HSK-T63-SR32-076R	63	32	32	15	76	32	1.1
HSK-T63-SR32-076L	63	32	32	15	76	32	1.1
HSK-T63-SR40-090R	63	40	40	11	90	48	1.3
HSK-T63-SR40-090L	63	40	40	11	90	48	1.3
HSK-T63-SR50-107R40	63	40	50	12	107	68	1.7
HSK-T63-SR50-107L40	63	40	50	12	107	68	1.7
HSK-T63-SR60-122R40	63	40	60	10	122	88	2.4
HSK-T63-SR60-122L40	63	40	60	10	122	88	2.4
HSK-T80-SR40-091R	80	40	40	20	91	81	2.3
HSK-T80-SR40-091L	80	40	40	20	91	81	2.3
HSK-T80-SR50-112R40	80	40	50	20	112	68	2.3
HSK-T80-SR50-112L40	80	40	50	20	112	68	2.3
HSK-T80-SR60-129R40	80	40	60	20	129	88	3.3
HSK-T80-SR60-129L40	80	40	60	20	129	88	3.3

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HSK-T-SR 接柄 – 偏置

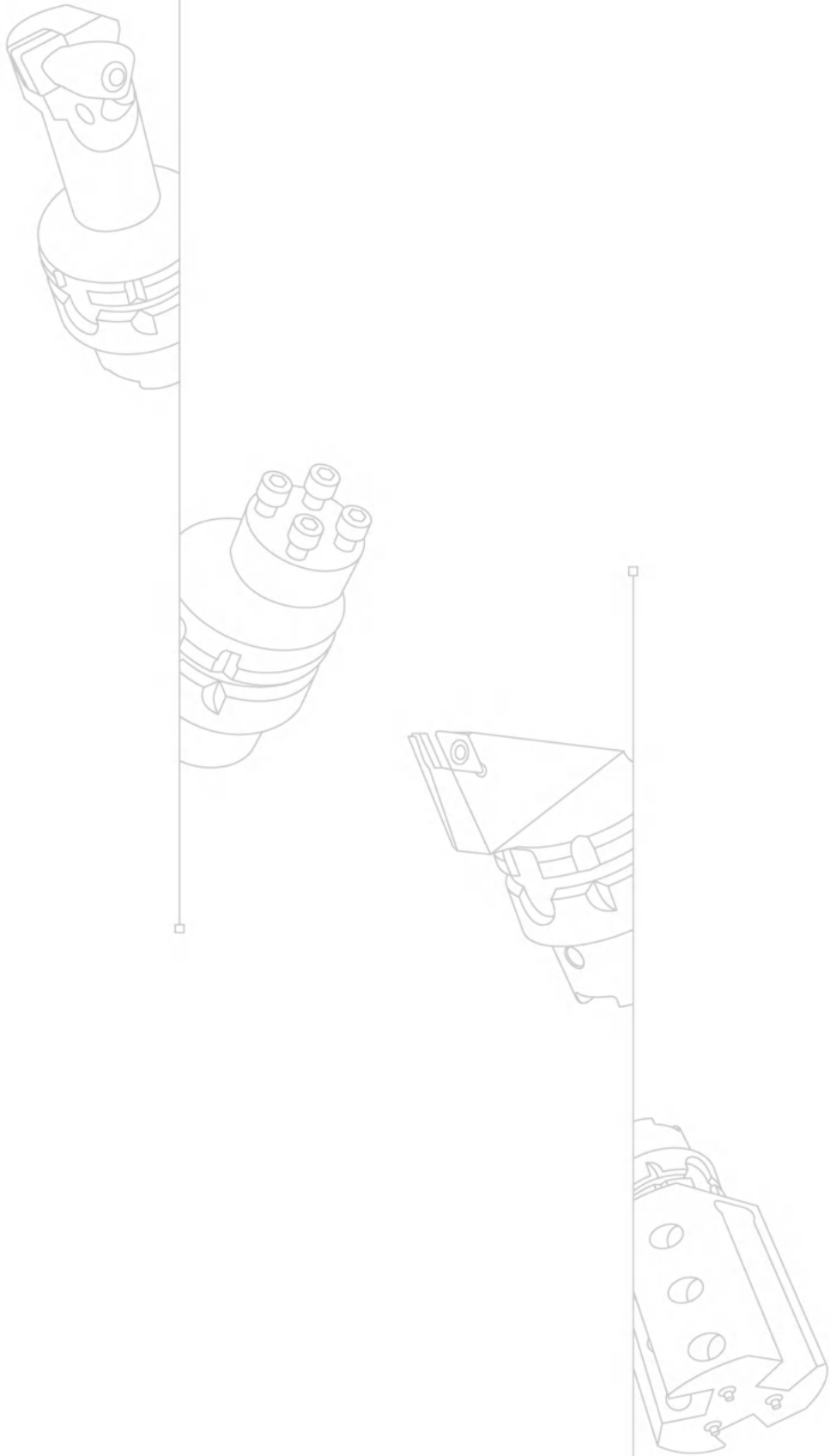
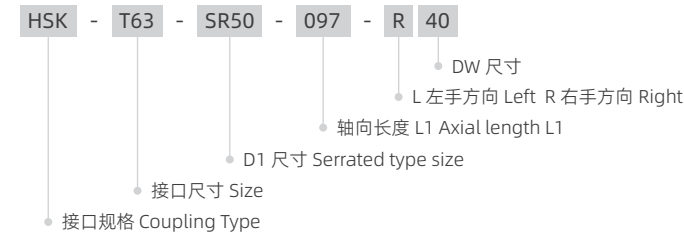
HSK-T-SR Face Slotting Adapter-R/L

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR16	113.025.08	-	241.020.50
SR20	113.030.10		241.025.56
SR25	113.040.12	182.061.16	241.030.63
SR32	113.050.12		241.040.70
SR40	113.060.12		241.050.80
SR50	113.060.12		241.050.80
SR60	113.060.12		241.050.80

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命名方式 | Naming And Coding Rules



方柄接杆
TOOL HOLDER
ADAPTOR

01

可用于传统方刀杆使用
Can be used with traditional square tool holders

03

无需机床内部（停机）对刀
No need downtime to adjust the tool

02

降低刀具使用成本
Reduce the tool cost

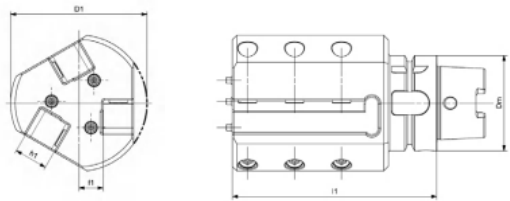
04

可以多角度应用
Can be applied from multiple angles



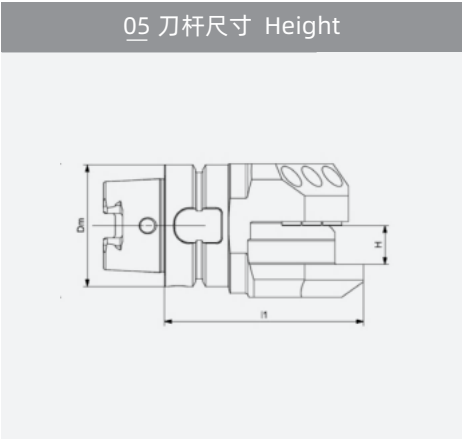
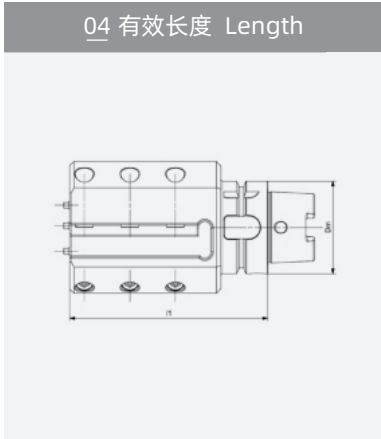
HSK-T 通用刀柄 0°三向接杆
General Purpose 0° tri-sides Adaptor

HSK	T50	ASHR3	122	25
01	02	03	04	05



01 接口规格 Coupling Type		
HSK		
02 尺寸 Size		
T50	T63	T80

03 产品类型 Production Type	
ASHTR/L3	通用刀柄 0°三向接杆 General Purpose 0° tri-sides Adaptor
ASHR/L45	通用刀柄 45°接杆 General Purpose 45° Adaptor

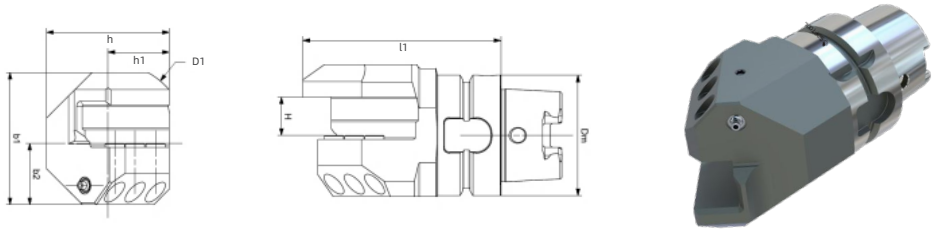


技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	L1	H1	F1	重量 m (kg)
HSK-T50-ASHR3-36133-20	50	90	133	20	16	3.4
HSK-T50-ASHL3-36133-20	50	90	133	20	16	3.4
HSK-T63-ASHR3-36135-20	63	90	135	20	16	3.8
HSK-T63-ASHL3-36135-20	63	90	135	20	16	3.8
HSK-T80-ASHR3-45160-32	80	120	160	32	20	7.5
HSK-T80-ASHL3-45160-32	80	120	160	32	20	7.5

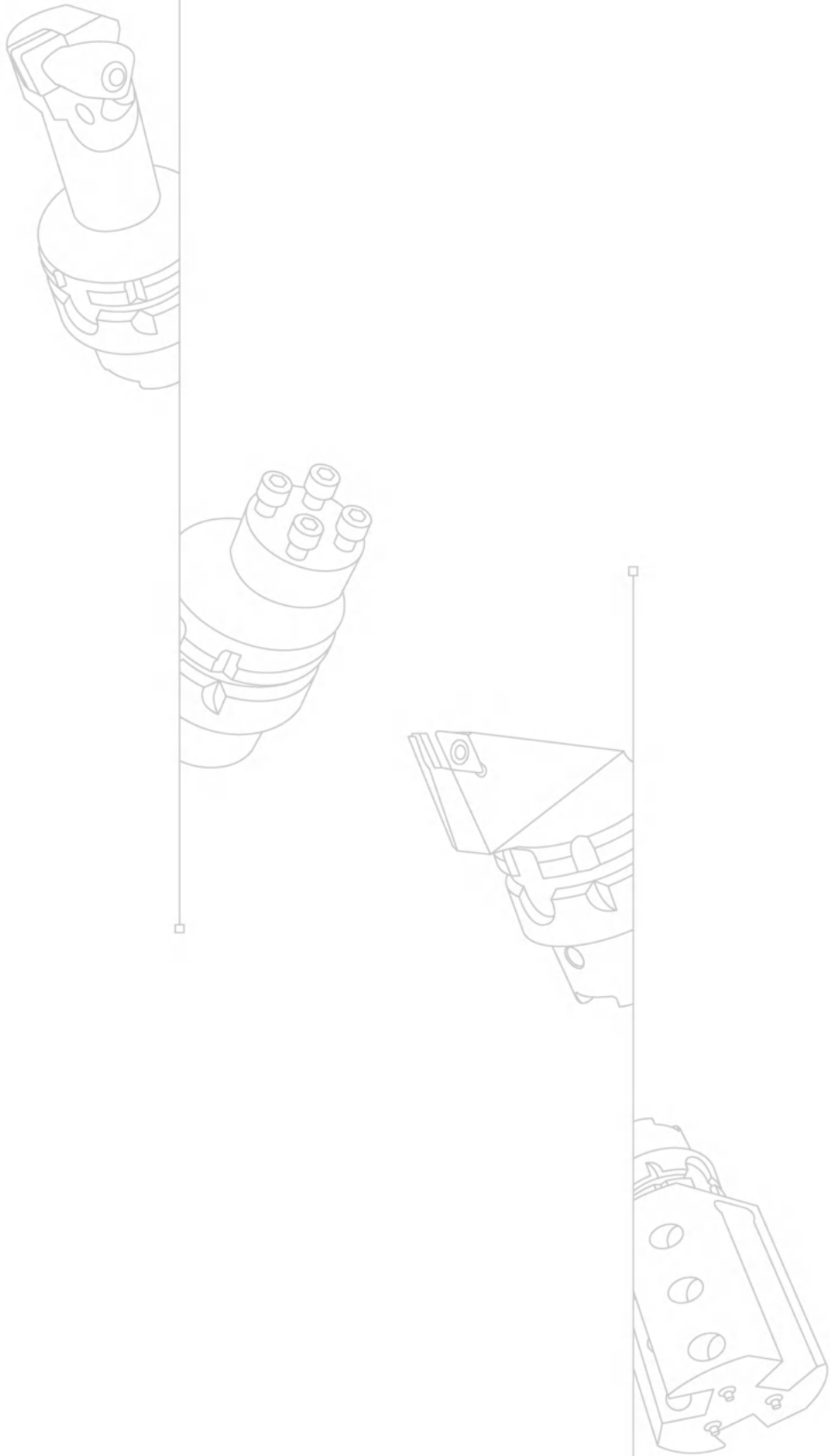
HSK-T 通用刀柄 45°接杆
General Purpose 45° Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	L1	H	h	h1	b1	b2	D1	重量 m (kg)
HSK-T50-ASHR45-095-20	50	95	20	64	32	69	37	85	1.6
HSK-T50-ASHL45-095-20	50	95	20	64	32	69	37	85	1.6
HSK-T63-ASHR45-105-20	63	105	20	64	32	69	37	85	2.2
HSK-T63-ASHL45-105-20	63	105	20	64	32	69	37	85	2.2
HSK-T63-ASHR45-124-25	63	124	25	72	36	78	46	100	2.8
HSK-T63-ASHL45-124-25	63	124	25	72	36	78	46	100	2.8



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📍 南区	South Area	☎ +86 139 2886 1339
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