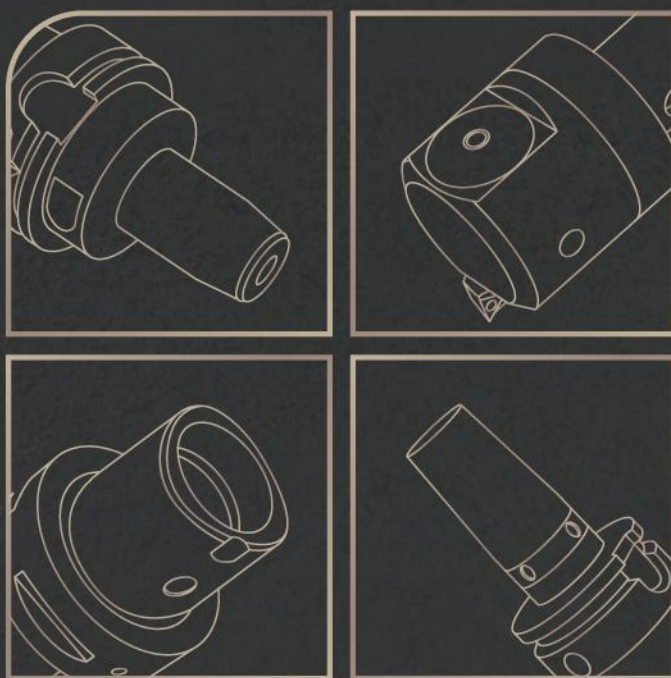




综合样本 | **2025**
COMPREHENSIVE
CATALOGUE

百斯图工具制造有限公司
SofTool Manufacturing Co., Ltd.



百斯图工具制造有限公司
SofTool Manufacturing Co., Ltd.

公司简介

COMPANY
PROFILE

- 百斯图工具隶属于厦门钨业股份有限公司，是一家专注于金属切削刀体的高新技术企业。集产品研发、工艺设计、生产制造、OEM/ODM代工、产品销售为一体的刀体制造企业。

SoTool is a member of Xiamen Tungsten Co., Ltd. It is a high-tech enterprise focusing on metal cutting tool bodies. As a steel product manufacturing enterprise integrating product research and development, process design, manufacturing, OEM/ODM, and product sales.

- 为全球客户专业提供液压刀柄、热装刀柄、镗刀、PSC产品、夹具、减振杆、曲轴、型线刀具、铣刀体、钻杆等产品及个性化专属解决方案，产品应用覆盖了风（核）能发电、模具制造、汽车、工程机械、铁路、石油化工等各个领域。

We provide professional cutter tools and personalized and exclusive solutions for hydraulic chuck, shrink-fit chuck, boring tools, PSC product, chucks, damped tools, crank shaft, milling tool bodies, drilling stem for global customers. Our products are applied in wind (nuclear) power generation, mold manufacturing, automobiles, construction machinery, railways, petrochemicals and other fields.



百斯图工具 SofTool

· 是刀具 更是艺术 ·
TOOLING ALSO ARTS



序言

PREFACE

- 非常感谢各位查阅百斯图2025年样册。
- ★ 本样册所刊载所有产品均支持OEM贴牌业务。
可单独订购配件，按需询价。
- Thank you very much for using the brochure from SofTool in 2025.
- ★ It supports OEM business for all products in this brochure.
The spare parts can be ordered separately. Please inquire on demand.

综合目录

COMPREHENSIVE CATALOG

◀ 012-087 液压刀柄 HYDRAULIC CHUCK

◀ 090-175 热装刀柄 SHRINK-FIT CHUCK

◀ 178-319 镗刀 BORING TOOLS

◀ 322-459 PSC产品 PSC PRODUCT

◀ 462-473 减振杆 DAMPED TOOLS

液压刀柄

HYDRAULIC CHUCK

· 是刀具 更是艺术 ·
TOOLING ALSO ARTS



液压刀柄目录

Hydraulic Chuck
Contents

N命名方式

Naming And Coding Rules

015

G通用型液压刀柄

General Purpose

016-049

通用型 BT30A	GP BT30A	018
通用型 BT40A	GP BT40A	019
通用型 BT50A	GP BT50A	021
通用型 HSK32A	GP HSK32A	023
通用型 HSK32C	GP HSK32C	024
通用型 HSK40A	GP HSK40A	025
通用型 HSK40C	GP HSK40C	026
通用型 HSK40E	GP HSK40E	027
通用型 HSK50A	GP HSK50A	028
通用型 HSK50C	GP HSK50C	029
通用型 HSK50E	GP HSK50E	030
通用型 HSK63A	GP HSK63A	031
通用型 HSK63C	GP HSK63C	033
通用型 HSK80A	GP HSK80A	034
通用型 HSK100A	GP HSK100A	035
通用型 SK30A	GP SK30A	037
通用型 SK40A	GP SK40A	038
通用型 SK50A	GP SK50A	040
通用型 DB30	GP DB30	042
通用型 DB40	GP DB40	043
通用型 DB50	GP DB50	044
通用型 超短型	GP Extra Short Design	045
通用型 PSC40A	GP PSC40A	046
通用型 PSC50A	GP PSC50A	047
通用型 PSC63A	GP PSC63A	048

H强力型液压刀柄

High Torque

050-061

强力型 BT30A	HQ BT30A	052
强力型 BT40A	HQ BT40A	053
强力型 BT50A	HQ BT50A	054
强力型 HSK63A	HQ HSK63A	055
强力型 HSK100A	HQ HSK100A	056
强力型 SK40A	HQ SK40A	057
强力型 SK50A	HQ SK50A	058
强力型 DB30A	HQ DB30A	059
强力型 DB40A	HQ DB40A	060
强力型 PSC	HQ PSC	061

G磨刀机刀柄

Grinding Machine Chuck

062-065

磨刀机刀柄 SK50A	GM SK50A	064
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R减径套

Reduction Bushes

066-075

命名方式	Naming And Coding Rules	068
ISL12-IC	ISL12-IC	069
ISL20-IC	ISL20-IC	070
ISL25-IC	ISL25-IC	071
ISL32-IC	ISL32-IC	072
ISL12-PC	ISL12-PC	073
ISL20-PC	ISL20-PC	074
ISL32-PC	ISL32-PC	075

液压刀柄目录 Hydraulic Chuck Contents

攻丝刀柄
Tapping Chuck

076-084

同步攻丝液压刀柄命名方式	Synchro Tapping Chucks Naming And Coding Rules	078
同步攻丝液压刀柄	Synchro Tapping Chucks	079
ER 同步攻丝刀柄	ER Synchro Tapping Chucks	080
同步攻丝液压刀柄减径套命名方式	Synchro Tapping Chucks Reduction Bushes Naming And Coding Rules	082
同步攻丝液压刀柄减径套	Synchro Tapping Chucks Reduction Bushes	083

配件清单
List of Parts

085-086

命名方式 Naming And Coding Rules

BGP	BT30	A	HY	12	090	M
01	02	03	04	05	06	07

01 产品类型 Type				02 接口规格 Coupling Type				03 法兰类型 Flange Type	
BGP	通用型 General Purpose			BT	30	SK	30	A	自动换刀中心冷却孔 Automatic change tool with center cooling hole
BHQ	强力型 High Torque				40		40		
					50		50		
BGM	磨刀机刀柄 Grinding Machine Chuck			HSK	32	PSC	40	C	手动换刀中心冷却孔 Manual change tool with center cooling hole
					40		50		
					50		63		自动换刀不带定位键 Automatic change tool without positioning slot
					63	DB	30	E	
					80		40		
BTAP	攻丝刀柄 Tapping Chuck				100		50	F	自动换刀加大法兰无定位键 Automatic change tool with larger flange without positioning slot

04 刀柄类型 Chuck Type		05 夹持孔直径 Diameter		06 有效长度 Length			
HY	液压刀柄 Hydraulic Chuck	6	6mm	50	50mm	85	85mm
ST	热装刀柄 Shrink-fit Chuck	8	8mm	55	55mm	87	87mm
		10	10mm	58	58mm	90	90mm
		12	12mm	60	60mm	92	92mm
		14	14mm	65	65mm	97	97mm
		16	16mm	66	66mm	100	100mm
		18	18mm	67	67mm	102	102mm
		20	20mm	69	69mm	105	105mm
		25	25mm	70	70mm	110	110mm
		32	32mm	72	72mm	115	115mm
				75	75mm	120	120mm
				76	76mm	125	125mm
				80	80mm	140	140mm
				81	81mm	150	150mm
				82	82mm	200	200mm
				83	83mm		

通用型液压刀柄 GENERAL PURPOSE

**01**

适用于钻削、铰削、镗削及铣削等
切削加工

For drilling, reaming, boring, milling and other
cutting machining

02

接口涵盖BT、DB、HSK、SK及
PSC等类型

Coupling type: BT / DB / HSK / SK / PSC

03

在2.5xD处回转精度 $\leq 0.003\text{mm}$

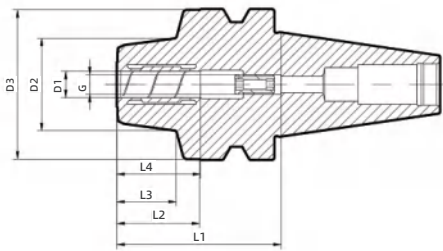
Runout $\leq 0.003\text{mm}$ at 2.5D

04

转速为25000rpm时，平衡质量等级
达到G2.5或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$

Balancing Grade: G2.5 at 25,000 rpm or
 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$

通用型 /GP BT30A JIS B6339



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- With adjustable axial length

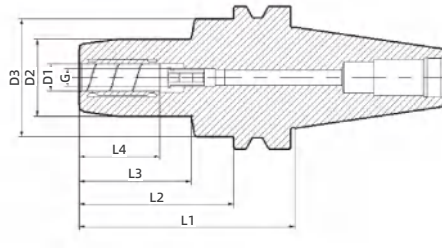
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT30A	BGPBT30AHY06050M	6	26	45.5	50	25.2	17.4	26	M5	0.60	SW5
BT30A	BGPBT30AHY06100M	6	26	45.5	100	75.2	58.8	26	M5	0.86	SW5
BT30A	BGPBT30AHY08050M	8	28	45.5	50	25.2	19	26	M6	0.61	SW5
BT30A	BGPBT30AHY08100M	8	28	45.5	100	75.2	59.1	26	M6	0.89	SW5
BT30A	BGPBT30AHY10050M	10	30	45.5	50	25.2	17.4	30	M8*1	0.61	SW5
BT30A	BGPBT30AHY10100M	10	30	45.5	100	75.2	59.3	30	M8*1	0.94	SW5
BT30A	BGPBT30AHY12050M	12	32	45.5	50	25.2	17.4	36	M8*1	0.62	SW5
BT30A	BGPBT30AHY12100M	12	32	45.5	100	75.2	59.6	36	M8*1	0.97	SW5
BT30A	BGPBT30AHY14090M	14	34	45.5	90	65.2	49.9	36	M10*1	0.86	SW5
BT30A	BGPBT30AHY16090M	16	38	45.5	90	65.2	50.4	40	M12*1	0.98	SW5
BT30A	BGPBT30AHY18090M	18	40	45.5	90	65.2	50.7	41	M12*1	0.94	SW5
BT30A	BGPBT30AHY20090M	20	42	45.5	90	65.2	50.9	41	M12*1	1.02	SW5
BT30A	BGPBT30AHY20100M	20	42	45.5	100	75.2	60.9	41	M12*1	1.14	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP BT40A JIS B6339



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT40A	BGPBT40AHY06090M	6	26	52	90	63	43.6	26	M5	1.42	SW5
BT40A	BGPBT40AHY06120M	6	26	52	120	83	63.6	26	M5	1.48	SW5
BT40A	BGPBT40AHY06140M	6	26	52	140	113	93.6	26	M5	1.63	SW5
BT40A	BGPBT40AHY08090M	8	28	52	90	63	43.8	26	M6	1.42	SW5
BT40A	BGPBT40AHY08120M	8	28	52	120	83	63.8	26	M6	1.52	SW5
BT40A	BGPBT40AHY08140M	8	28	52	140	113	93.8	26	M6	1.68	SW5
BT40A	BGPBT40AHY10090M	10	30	52	90	63	44	30	M8*1	1.43	SW5
BT40A	BGPBT40AHY10120M	10	30	52	120	83	64	30	M8*1	1.56	SW5
BT40A	BGPBT40AHY10140M	10	30	52	140	113	94	30	M8*1	1.76	SW5
BT40A	BGPBT40AHY12090M	12	32	52	90	63	44.1	36	M8*1	1.50	SW5
BT40A	BGPBT40AHY12120M	12	32	52	120	83	64.1	36	M8*1	1.59	SW5
BT40A	BGPBT40AHY12140M	12	32	52	140	113	94.1	36	M8*1	1.84	SW5
BT40A	BGPBT40AHY14090M	14	34	52	90	63	44.3	36	M10*1	1.49	SW5
BT40A	BGPBT40AHY14120M	14	34	52	120	83	64.3	36	M10*1	1.68	SW5
BT40A	BGPBT40AHY14140M	14	34	52	140	113	94.3	36	M10*1	1.83	SW5

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通用型 /GP BT40A JIS B6339

技术参数 | Technical parameters

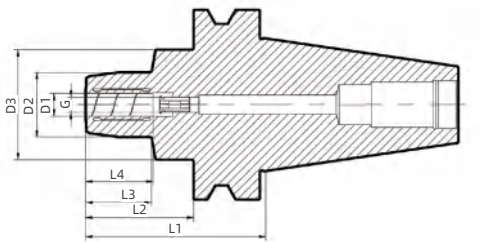
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT40A	BGPBT40AHY16090M	16	38	52	90	63	44.7	40	M12*1	1.57	SW5
BT40A	BGPBT40AHY16120M	16	38	52	120	83	64.7	40	M12*1	1.71	SW5
BT40A	BGPBT40AHY16140M	16	38	52	140	113	94.7	40	M12*1	2.05	SW5
BT40A	BGPBT40AHY18090M	18	40	52	90	63	44.8	41	M12*1	1.56	SW5
BT40A	BGPBT40AHY18120M	18	40	52	120	83	64.8	41	M12*1	1.75	SW5
BT40A	BGPBT40AHY18140M	18	40	52	140	113	94.8	41	M12*1	2.04	SW5
BT40A	BGPBT40AHY20090M	20	42	52	90	63	45	41	M12*1	1.69	SW5
BT40A	BGPBT40AHY20120M	20	42	52	120	83	65	41	M12*1	1.79	SW5
BT40A	BGPBT40AHY20140M	20	42	52	140	113	95	41	M12*1	2.19	SW5
BT40A	BGPBT40AHY25120M	25	57	65	120	83	56.9	47	M16*1	2.39	SW5
BT40A	BGPBT40AHY25140M	25	57	65	140	113	86.9	47	M16*1	2.98	SW5
BT40A	BGPBT40AHY32083M	32	63	75	83	56	29.9	51	M16*1	1.94	SW6
BT40A	BGPBT40AHY32120M	32	63	75	120	93	66.9	51	M16*1	2.83	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP BT50A JIS B6339



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到G2.5或Umax< 1 g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax< 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT50A	BGPBT50AHY06090M	6	26	58	90	52	29.1	26	M5	4.14	SW5
BT50A	BGPBT50AHY06110M	6	26	58	110	72	49.1	36	M5	4.22	SW5
BT50A	BGPBT50AHY06140M	6	26	58	140	102	79.1	26	M5	4.33	SW5
BT50A	BGPBT50AHY08090M	8	28	58	90	52	29.3	26	M6	4.14	SW5
BT50A	BGPBT50AHY08110M	8	28	58	110	72	49.3	26	M6	4.24	SW5
BT50A	BGPBT50AHY08140M	8	28	58	140	102	79.3	26	M6	4.36	SW5
BT50A	BGPBT50AHY10090M	10	30	58	90	52	29.4	30	M8*1	4.13	SW5
BT50A	BGPBT50AHY10110M	10	30	58	110	72	49.4	30	M8*1	4.24	SW5
BT50A	BGPBT50AHY10140M	10	30	58	140	102	79.4	30	M8*1	4.38	SW5
BT50A	BGPBT50AHY12090M	12	32	58	90	52	31	36	M8*1	4.16	SW5
BT50A	BGPBT50AHY12110M	12	32	58	110	72	49.6	36	M8*1	4.24	SW5
BT50A	BGPBT50AHY12140M	12	32	58	140	102	79.6	36	M8*1	4.48	SW5
BT50A	BGPBT50AHY16090M	16	38	58	90	52	30.1	40	M12*1	4.17	SW5

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通用型 /GP BT50A JIS B6339

技术参数 | Technical parameters

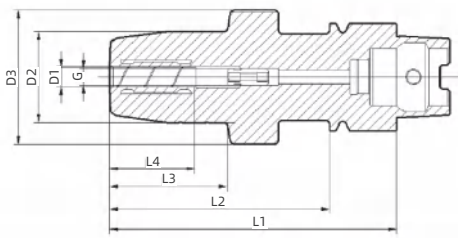
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT50A	BGPBT50AHY16110M	16	38	58	110	72	50.1	40	M12*1	4.34	SW5
BT50A	BGPBT50AHY16140M	16	38	58	140	102	80.1	40	M12*1	4.58	SW5
BT50A	BGPBT50AHY20090M	20	42	58	90	52	31	41	M12*1	4.21	SW5
BT50A	BGPBT50AHY20110M	20	42	58	110	72	50.5	41	M12*1	4.39	SW5
BT50A	BGPBT50AHY20140M	20	42	58	140	102	80.5	41	M12*1	4.77	SW5
BT50A	BGPBT50AHY32120M	32	63	75	120	82	60.8	51	M16*1	5.29	SW6
BT50A	BGPBT50AHY14090M	14	34	58	90	52	29.8	36	M10*1	4.17	SW5
BT50A	BGPBT50AHY14110M	14	34	58	110	72	49.8	36	M10*1	4.28	SW5
BT50A	BGPBT50AHY18110M	18	40	58	110	72	50.3	41	M12*1	4.28	SW5
BT50A	BGPBT50AHY25090M	25	57	65	90	52	31.2	47	M16*1	4.78	SW5
BT50A	BGPBT50AHY25110M	25	57	65	110	52	51.2	47	M16*1	4.98	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP HSK32A DIN 69893



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

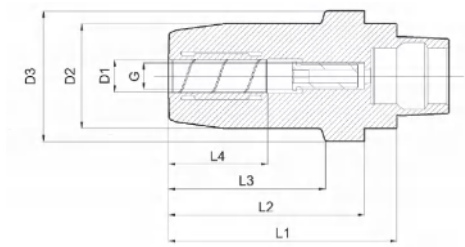
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK32A	BGPHSK32AHY06080M	6	26	39.8	80	60	29.7	26	M5	0.41	SW4	M10*1
HSK32A	BGPHSK32AHY08080M	8	28	39.8	80	60	29.8	27	M6	0.42	SW4	M10*1
HSK32A	BGPHSK32AHY10085M	10	30	39.8	85	65	35	30	M8*1	0.47	SW4	M10*1
HSK32A	BGPHSK32AHY12090M	12	32	39.8	90	70	40.2	36	M8*1	0.52	SW4	M10*1

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK32C DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

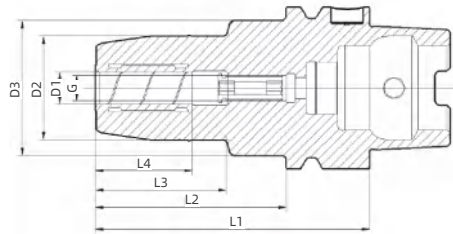
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
HSK32C	BGPHSK32CHY06065M	6	26	32	65	33.1	33.1	26	M5	0.35	SW4
HSK32C	BGPHSK32CHY08067M	8	28	32	67	33.4	33.4	27	M6	0.38	SW4
HSK32C	BGPHSK32CHY10070M	10	30	32	70	36.7	36.7	30	M8*1	0.43	SW4
HSK32C	BGPHSK32CHY12076M	12	32	32	76	76	76	36	M8*1	0.49	SW4

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP HSK40A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

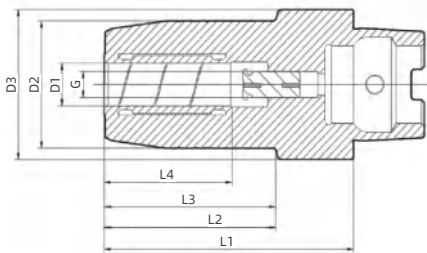
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK40A	BGPHSK40AHY06070M	6	26	33.5	70	50	31.9	26	M5	0.41	SW4	M12*1
HSK40A	BGPHSK40AHY08070M	8	28	33.5	70	50	32.2	27	M6	0.42	SW4	M12*1
HSK40A	BGPHSK40AHY10075M	10	30	33.5	75	55	37.5	30	M8*1	0.48	SW4	M12*1
HSK40A	BGPHSK40AHY12080M	12	32	33.5	80	60	42.5	36	M8*1	0.52	SW4	M12*1
HSK40A	BGPHSK40AHY14085M	14	34	52.5	85	65	31.3	39	M12*1	0.78	SW5	M12*1
HSK40A	BGPHSK40AHY16090M	16	38	52.5	90	70	36.6	40	M12*1	0.83	SW5	M12*1
HSK40A	BGPHSK40AHY20100M	20	42	52.5	100	80	47	41	M12*1	0.97	SW5	M12*1

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK40C DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

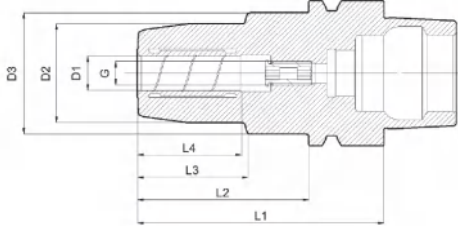
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
HSK40C	BGPHSK40CHY06060M	6	26	40	60	36.1	36.1	26	M5	0.36	SW4
HSK40C	BGPHSK40CHY08060M	8	28	40	60	36.3	36.3	27	M6	0.37	SW4
HSK40C	BGPHSK40CHY10065M	10	30	40	65	41.6	41.6	30	M8*1	0.44	SW4
HSK40C	BGPHSK40CHY12070M	12	32	40	70	47	47	36	M8*1	0.49	SW4

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP HSK40E DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

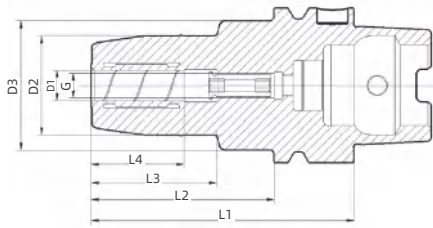
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK40E	BGPHSK40EHY06070M	6	26	33.5	70	50	31.9	26	M5	0.42	SW4	M12*1
HSK40E	BGPHSK40EHY08070M	8	28	33.5	70	50	32.2	27	M6	0.44	SW4	M12*1
HSK40E	BGPHSK40EHY10075M	10	30	33.5	75	55	37.5	30	M8*1	0.49	SW4	M12*1
HSK40E	BGPHSK40EHY12080M	12	32	33.5	80	60	42.7	36	M8*1	0.54	SW4	M12*1

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK50A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

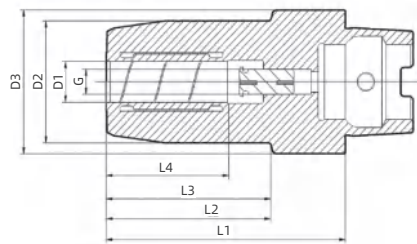
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK50A	BGPHSK50AHY06070M	6	26	41.8	70	44	20.8	26	M5	0.62	SW5	M16*1
HSK50A	BGPHSK50AHY08070M	8	28	41.8	70	44	21.1	27	M5	0.63	SW5	M16*1
HSK50A	BGPHSK50AHY10075M	10	30	41.8	75	49	31	30	M8*1	0.71	SW5	M16*1
HSK50A	BGPHSK50AHY12085M	12	32	41.8	85	59	36.6	36	M8*1	0.78	SW5	M16*1
HSK50A	BGPHSK50AHY14085M	14	34	41.8	85	59	36.9	39	M12*1	0.83	SW5	M16*1
HSK50A	BGPHSK50AHY16090M	16	38	52.8	90	64	31	40	M12*1	1.02	SW5	M16*1
HSK50A	BGPHSK50AHY18090M	18	40	52.8	90	64	31	41	M12*1	1.03	SW5	M16*1
HSK50A	BGPHSK50AHY20090M	20	42	56.8	90	64	31	41	M12*1	1.08	SW5	M16*1

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK50C DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

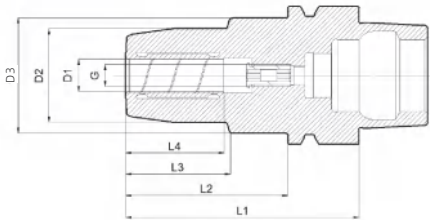
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
HSK50C	BGPHSK50CHY06060M	6	26	50	60	28.3	28.3	26	M5	0.55	SW5
HSK50C	BGPHSK50CHY08060M	8	28	50	60	28.5	28.5	27	M5	0.56	SW5
HSK50C	BGPHSK50CHY10065M	10	30	50	65	33.7	33.7	30	M8*1	0.62	SW5
HSK50C	BGPHSK50CHY12075M	12	32	50	75	43.9	43.9	36	M8*1	0.70	SW5
HSK50C	BGPHSK50CHY14075M	14	34	50	75	44	44	39	M12*1	0.76	SW5
HSK50C	BGPHSK50CHY16080M	16	38	50	80	49.4	49.4	40	M12*1	0.83	SW5
HSK50C	BGPHSK50CHY18080M	18	40	50	80	49.6	49.6	41	M12*1	0.86	SW5
HSK50C	BGPHSK50CHY20080M	20	42	50	80	49.7	49.7	41	M12*1	0.89	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP HSK50E DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

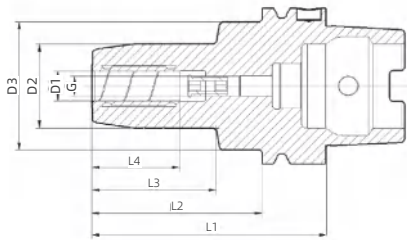
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK50E	BGPHSK50EHY06070M	6	26	41.8	70	44	20.8	26	M5	0.69	SW5	M16*1
HSK50E	BGPHSK50EHY08070M	8	28	41.8	70	44	21.1	27	M6	0.70	SW5	M16*1
HSK50E	BGPHSK50EHY10075M	10	30	41.8	75	49	31	30	M8*1	0.73	SW5	M16*1
HSK50E	BGPHSK50EHY12085M	12	32	41.8	85	59	36.6	36	M8*1	0.81	SW5	M16*1
HSK50E	BGPHSK50EHY16090M	16	38	41.8	90	64	31	40	M12*1	1.04	SW5	M16*1
HSK50E	BGPHSK50EHY20090M	20	42	41.8	90	64	31	41	M12*1	1.10	SW5	M16*1

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK63A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- 可提供微润滑定制, 请参照 172 页
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length
- MQL can be customized, please refer to P172

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK63A	BGPHSK63AHY06070M	6	26	51.8	70	44	24.7	26	M5	1.00	SW5	M18*1
HSK63A	BGPHSK63AHY06080M	6	26	51.8	80	54	34.7	26	M5	1.04	SW5	M18*1
HSK63A	BGPHSK63AHY06120M	6	26	51.8	120	94	74.7	26	M5	1.20	SW5	M18*1
HSK63A	BGPHSK63AHY06125M	6	26	51.8	125	99	79.7	26	M5	1.22	SW5	M18*1
HSK63A	BGPHSK63AHY06200M	6	26	51.8	200	174	154.7	26	M5	1.53	SW5	M18*1
HSK63A	BGPHSK63AHY08070M	8	28	51.8	70	44	24.9	27	M6	1.02	SW5	M18*1
HSK63A	BGPHSK63AHY08080M	8	28	51.8	80	54	34.9	27	M6	1.05	SW5	M18*1
HSK63A	BGPHSK63AHY08120M	8	28	51.8	120	94	74.9	27	M6	1.22	SW5	M18*1
HSK63A	BGPHSK63AHY08125M	8	28	51.8	125	99	79.9	27	M6	1.27	SW5	M18*1
HSK63A	BGPHSK63AHY08200M	8	28	51.8	200	174	154.9	27	M6	1.62	SW5	M18*1
HSK63A	BGPHSK63AHY10080M	10	30	51.8	80	54	35	30	M8*1	1.08	SW5	M18*1
HSK63A	BGPHSK63AHY10085M	10	30	51.8	85	59	40	30	M8*1	1.11	SW5	M18*1
HSK63A	BGPHSK63AHY10120M	10	30	51.8	120	94	75	30	M8*1	1.31	SW5	M18*1
HSK63A	BGPHSK63AHY10125M	10	30	51.8	125	99	80	30	M8*1	1.34	SW5	M18*1
HSK63A	BGPHSK63AHY10200M	10	30	51.8	200	174	155	30	M8*1	1.77	SW5	M18*1
HSK63A	BGPHSK63AHY12085M	12	32	51.8	85	59	40.2	36	M8*1	1.13	SW5	M18*1
HSK63A	BGPHSK63AHY12090M	12	32	51.8	90	64	45.2	36	M8*1	1.16	SW5	M18*1
HSK63A	BGPHSK63AHY12120M	12	32	51.8	120	94	75.2	36	M8*1	1.36	SW5	M18*1

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通用型 /GP HSK63A DIN 69893

技术参数 | Technical parameters

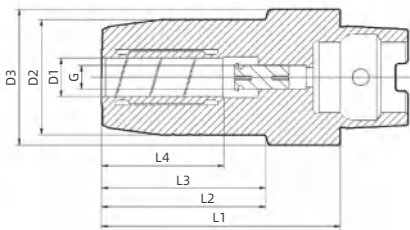
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK63A	BGPHSK63AHY12200M	12	32	51.8	200	174	155.2	36	M8*1	1.89	SW5	M18*1
HSK63A	BGPHSK63AHY14085M	14	34	51.8	85	59	40.4	39	M12*1	1.18	SW5	M18*1
HSK63A	BGPHSK63AHY14090M	14	34	51.8	90	64	45.4	39	M12*1	1.22	SW5	M18*1
HSK63A	BGPHSK63AHY14120M	14	34	51.8	120	94	75.4	39	M12*1	1.47	SW5	M18*1
HSK63A	BGPHSK63AHY14200M	14	34	51.8	200	174	155.4	39	M12*1	2.14	SW5	M18*1
HSK63A	BGPHSK63AHY16090M	16	38	51.8	90	64	45.7	40	M12*1	1.24	SW5	M18*1
HSK63A	BGPHSK63AHY16120M	16	38	51.8	120	94	75.7	40	M12*1	1.52	SW5	M18*1
HSK63A	BGPHSK63AHY16200M	16	38	51.8	200	174	155.7	40	M12*1	2.27	SW5	M18*1
HSK63A	BGPHSK63AHY18090M	18	40	51.8	90	64	45.9	41	M12*1	1.27	SW5	M18*1
HSK63A	BGPHSK63AHY18120M	18	40	51.8	120	94	75.9	41	M12*1	1.58	SW5	M18*1
HSK63A	BGPHSK63AHY18200M	18	40	51.8	200	174	155.9	41	M12*1	2.41	SW5	M18*1
HSK63A	BGPHSK63AHY20090M	20	42	51.8	90	64	46.1	41	M12*1	1.29	SW5	M18*1
HSK63A	BGPHSK63AHY20100M	20	42	51.8	100	74	56.1	41	M12*1	1.40	SW5	M18*1
HSK63A	BGPHSK63AHY20120M	20	42	51.8	120	94	76.1	41	M12*1	1.61	SW5	M18*1
HSK63A	BGPHSK63AHY20125M	20	42	51.8	125	99	81.1	41	M12*1	1.67	SW5	M18*1
HSK63A	BGPHSK63AHY20200M	20	42	51.8	200	174	156.1	41	M12*1	2.54	SW5	M18*1
HSK63A	BGPHSK63AHY25115M	25	57	64.8	115	89	55.9	47	M16*1	2.18	SW5	M18*1
HSK63A	BGPHSK63AHY25120M	25	57	64.8	120	94	60.9	47	M16*1	2.28	SW5	M18*1
HSK63A	BGPHSK63AHY32120M	32	63	74.8	120	94	59.8	51	M16*1	2.47	SW6	M18*1
HSK63A	BGPHSK63AHY32125M	32	63	74.8	125	99	64.8	51	M16*1	2.59	SW6	M18*1

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK63C DIN 69893



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

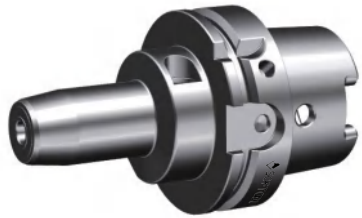
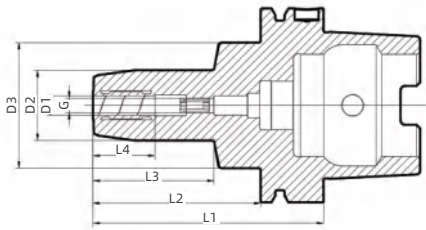
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
HSK63C	BGPHSK63CHY06060M	6	26	63	60	27.2	27.2	26	M5	0.93	SW5
HSK63C	BGPHSK63CHY08060M	8	28	63	60	27.4	27.4	27	M6	0.94	SW5
HSK63C	BGPHSK63CHY10065M	10	30	63	65	32.5	32.5	30	M8*1	0.99	SW5
HSK63C	BGPHSK63CHY12075M	12	32	63	75	42.7	42.7	36	M8*1	1.06	SW5
HSK63C	BGPHSK63CHY14075M	14	34	63	75	42.9	42.9	39	M12*1	1.11	SW5
HSK63C	BGPHSK63CHY16080M	16	38	63	80	48.2	48.2	40	M12*1	1.18	SW5
HSK63C	BGPHSK63CHY18080M	18	40	63	80	48.4	48.4	41	M12*1	1.20	SW5
HSK63C	BGPHSK63CHY20080M	20	42	63	80	48.6	48.6	41	M12*1	1.23	SW5
HSK63C	BGPHSK63CHY32100M	32	63	63	100	59.4	59.4	51	M16*1	2.10	SW6

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP HSK80A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

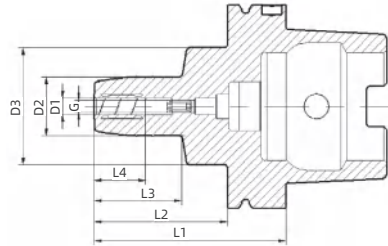
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK80A	BGPHSK80AHY06070M	6	26	51.8	70	44	24.7	26	—	1.45	SW5	M20*1.5
HSK80A	BGPHSK80AHY08070M	8	28	51.8	70	44	24.9	27	—	1.46	SW5	M20*1.5
HSK80A	BGPHSK80AHY10080M	10	30	51.8	80	54	35	30	M8*1	1.52	SW5	M20*1.5
HSK80A	BGPHSK80AHY12085M	12	32	51.8	85	59	40.2	36	M8*1	1.57	SW5	M20*1.5
HSK80A	BGPHSK80AHY14085M	14	34	51.8	85	59	40.4	36	—	1.62	SW5	M20*1.5
HSK80A	BGPHSK80AHY25110M	25	57	64.8	110	84	66.3	47	M16*1	2.58	SW5	M20*1.5
HSK80A	BGPHSK80AHY32125M	32	63	74.8	125	99	61.8	51	M16*1	3.21	SW6	M20*1.5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK100A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- 可提供微润滑定制, 请参照 172 页
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length
- MQL can be customized, please refer to P172

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK100A	BGPHSK100AHY06075M	6	26	57.8	75	46	23.1	26	—	2.49	SW5	M24*1.5
HSK100A	BGPHSK100AHY06110M	6	26	57.8	110	81	58.1	26	M5	2.60	SW5	M24*1.5
HSK100A	BGPHSK100AHY06150M	6	26	57.8	150	121	98.1	26	M5	2.76	SW5	M24*1.5
HSK100A	BGPHSK100AHY08075M	8	28	57.8	75	46	23.3	26	—	2.50	SW5	M24*1.5
HSK100A	BGPHSK100AHY08110M	8	28	57.8	110	81	58.3	26	M6	2.63	SW5	M24*1.5
HSK100A	BGPHSK100AHY08150M	8	28	57.8	150	121	98.3	26	M6	2.81	SW5	M24*1.5
HSK100A	BGPHSK100AHY10090M	10	30	57.8	90	61	38.5	30	M8*1	2.59	SW5	M24*1.5
HSK100A	BGPHSK100AHY10110M	10	30	57.8	110	81	58.5	30	M8*1	2.64	SW5	M24*1.5
HSK100A	BGPHSK100AHY10150M	10	30	57.8	150	121	98.5	30	M8*1	2.88	SW5	M24*1.5
HSK100A	BGPHSK100AHY12095M	12	32	57.8	95	66	43.7	36	M8*1	2.63	SW5	M24*1.5
HSK100A	BGPHSK100AHY12110M	12	32	57.8	110	81	58.7	36	M8*1	2.69	SW5	M24*1.5
HSK100A	BGPHSK100AHY12150M	12	32	57.8	150	121	98.7	36	M8*1	2.93	SW5	M24*1.5
HSK100A	BGPHSK100AHY14095M	14	34	57.8	95	66	43.9	36	M10*1	2.69	SW5	M24*1.5
HSK100A	BGPHSK100AHY14150M	14	34	57.8	150	121	98.9	36	M10*1	3.00	SW5	M24*1.5
HSK100A	BGPHSK100AHY16100M	16	38	57.8	100	71	49.2	40	M12*1	2.76	SW5	M24*1.5

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通用型 /GP HSK100A DIN 69893

技术参数 | Technical parameters

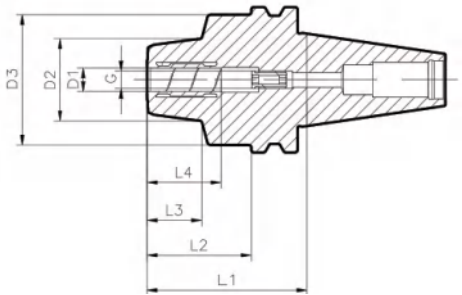
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK100A	BGPHSK100AHY16150M	16	38	57.8	150	121	99.2	40	M12*1	3.14	SW5	M24*1.5
HSK100A	BGPHSK100AHY18100M	18	40	57.8	100	71	49.4	41	M12*1	2.79	SW5	M24*1.5
HSK100A	BGPHSK100AHY18150M	18	40	57.8	150	121	99.4	41	M12*1	3.21	SW5	M24*1.5
HSK100A	BGPHSK100AHY20105M	20	42	57.8	105	76	54.6	41	M12*1	2.87	SW5	M24*1.5
HSK100A	BGPHSK100AHY20150M	20	42	57.8	150	121	99.6	41	M12*1	3.26	SW5	M24*1.5
HSK100A	BGPHSK100AHY25110M	25	57	64.8	110	81	60.3	47	M16*1	3.44	SW5	M24*1.5
HSK100A	BGPHSK100AHY32110M	32	63	74.8	110	81	59.9	51	M16*1	3.66	SW6	M24*1.5
HSK100A	BGPHSK100AHY32150M	32	63	74.8	150	121	99.9	51	M16*1	4.58	SW6	M24*1.5

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP SK30A DIN 69871



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到G2.5或Umax< 1 g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

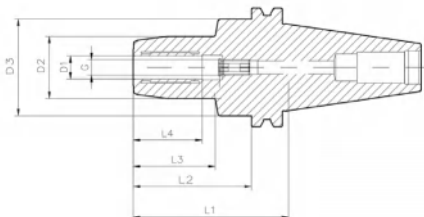
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK30A	BGPSK30AHY06055M	6	26	44.8	55	35.9	18.5	26	M5	0.63	SW5
SK30A	BGPSK30AHY08055M	8	28	44.8	55	35.9	18.7	26	M6	0.63	SW5
SK30A	BGPSK30AHY10055M	10	30	44.8	55	35.9	19	30	M8*1	0.63	SW5
SK30A	BGPSK30AHY12055M	12	32	44.8	55	35.9	19.3	36	M8*1	0.64	SW5
SK30A	BGPSK30AHY16090M	16	38	44.8	90	70.9	48	40	M12*1	0.98	SW5
SK30A	BGPSK30AHY20090M	20	42	44.8	90	70.9	48.7	41	M12*1	1.03	SW5

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP SK40A DIN 69871



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK40A	BGPSK40AHY06080M	6	26	49.8	80	60.9	41.7	26	M5	1.23	SW5
SK40A	BGPSK40AHY06110M	6	26	49.8	110	90.9	71.7	26	M5	1.35	SW5
SK40A	BGPSK40AHY06120M	6	26	49.8	120	100.9	81.7	26	M5	1.40	SW5
SK40A	BGPSK40AHY08080M	8	28	49.8	80	60.9	41.9	26	M6	1.25	SW5
SK40A	BGPSK40AHY08110M	8	28	49.8	110	90.9	71.9	26	M6	1.40	SW5
SK40A	BGPSK40AHY08120M	8	28	49.8	120	100.9	81.9	26	M6	1.45	SW5
SK40A	BGPSK40AHY10080M	10	30	49.8	80	60.9	42.1	30	M8*1	1.29	SW5
SK40A	BGPSK40AHY10110M	10	30	49.8	110	90.9	72.1	30	M8*1	1.47	SW5
SK40A	BGPSK40AHY10120M	10	30	49.8	120	100.9	82.1	30	M8*1	1.53	SW5
SK40A	BGPSK40AHY12080M	12	32	49.8	80	60.9	42.2	36	M8*1	1.31	SW5
SK40A	BGPSK40AHY12110M	12	32	49.8	110	90.9	72.2	36	M8*1	1.51	SW5
SK40A	BGPSK40AHY12120M	12	32	49.8	120	100.9	82.2	36	M8*1	1.58	SW5
SK40A	BGPSK40AHY14080M	14	34	49.8	80	60.9	42.4	36	M10*1	1.36	SW5
SK40A	BGPSK40AHY14120M	14	34	49.8	120	100.9	82.4	36	M10*1	1.70	SW5
SK40A	BGPSK40AHY16080M	16	38	49.8	80	60.9	42.8	40	M12*1	1.38	SW5

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通用型 /GP SK40A DIN 69871

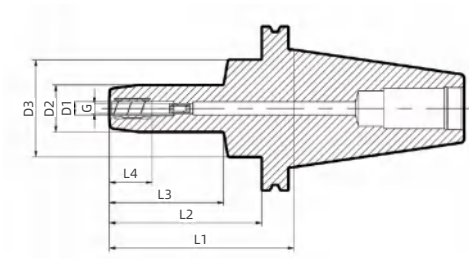
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK40A	BGPSK40AHY16110M	16	38	49.8	110	90.9	72.8	40	M12*1	1.66	SW5
SK40A	BGPSK40AHY16120M	16	38	49.8	120	100.9	82.8	40	M12*1	1.76	SW5
SK40A	BGPSK40AHY18080M	18	40	49.8	80	60.9	42.9	41	M12*1	1.40	SW5
SK40A	BGPSK40AHY18120M	18	40	49.8	120	100.9	82.9	41	M12*1	1.82	SW5
SK40A	BGPSK40AHY20080M	20	42	49.8	80	60.9	43.1	41	M12*1	1.41	SW5
SK40A	BGPSK40AHY20110M	20	42	49.8	110	90.9	73.1	41	M12*1	1.76	SW5
SK40A	BGPSK40AHY20120M	20	42	49.8	120	100.9	83.1	41	M12*1	1.88	SW5
SK40A	BGPSK40AHY25080M	25	57	64.8	80	60.9	27.2	47	M16*1	1.75	SW5
SK40A	BGPSK40AHY25100M	25	57	64.8	100	80.9	47.2	47	M16*1	2.17	SW5
SK40A	BGPSK40AHY25120M	25	57	64.8	120	100.9	67.2	47	M16*1	2.58	SW5
SK40A	BGPSK40AHY32080M	32	63	74.8	80	60.9	31	51	M16*1	1.80	SW6
SK40A	BGPSK40AHY32100M	32	63	74.8	100	80.9	43.8	51	M16*1	2.32	SW6
SK40A	BGPSK40AHY32120M	32	63	74.8	120	100.9	63.8	51	M16*1	2.80	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP SK50A DIN 69871



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 轴向长度可调节
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK50A	BGPSK50AHY06110M	6	26	57.8	110	90.9	68	26	M5	3.31	SW5
SK50A	BGPSK50AHY06150M	6	26	57.8	150	130.9	108	26	M5	3.43	SW5
SK50A	BGPSK50AHY08110M	8	28	57.8	110	90.9	68.2	27	M6	3.34	SW5
SK50A	BGPSK50AHY08150M	8	28	57.8	150	130.9	108.2	26	M6	3.48	SW5
SK50A	BGPSK50AHY10110M	10	30	57.8	110	90.9	68.3	30	M8*1	3.39	SW5
SK50A	BGPSK50AHY10150M	10	30	57.8	150	130.9	108.3	30	M8*1	3.52	SW5
SK50A	BGPSK50AHY12110M	12	32	57.8	110	90.9	68.5	36	M8*1	3.44	SW5
SK50A	BGPSK50AHY12150M	12	32	57.8	150	130.9	108.5	36	M8*1	3.59	SW5
SK50A	BGPSK50AHY14110M	14	34	57.8	110	90.9	68.7	36	M10*1	3.51	SW5
SK50A	BGPSK50AHY14150M	14	34	57.8	150	130.9	108.7	36	M10*1	3.63	SW5
SK50A	BGPSK50AHY16110M	16	38	57.8	110	90.9	69.1	40	M12*1	3.56	SW5
SK50A	BGPSK50AHY16150M	16	38	57.8	150	130.9	109.1	40	M12*1	3.81	SW5

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通用型 /GP SK50A DIN 69871

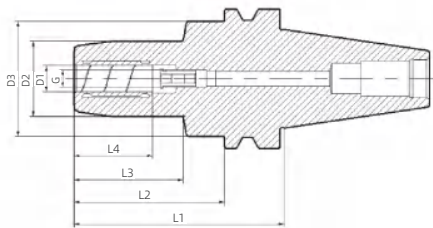
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK50A	BGPSK50AHY18110M	18	40	57.8	110	90.9	69.2	41	M12x1	3.61	SW5
SK50A	BGPSK50AHY18150M	18	40	57.8	150	130.9	109.2	41	M12*1	3.90	SW5
SK50A	BGPSK50AHY20080M	20	42	57.8	80	60.9	39.4	41	M12x1	3.32	SW5
SK50A	BGPSK50AHY20110M	20	42	57.8	110	90.9	69.4	41	M12x1	3.66	SW5
SK50A	BGPSK50AHY20150M	20	42	57.8	150	130.9	109.4	41	M12*1	3.98	SW5
SK50A	BGPSK50AHY32105M	32	63	70.8	105	85.9	65.1	51	M16x1	4.39	SW6
SK50A	BGPSK50AHY32110M	32	63	70.8	110	90.9	70.1	51	M16*1	4.39	SW6

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP DB30



- DB 双定位主轴系统
- 在 2.5xD 处回转精度 <0.006mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax<1 g·mm
- DB Spindle System
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm

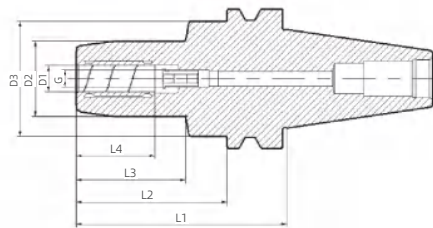
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
DB30A	BGPDB30AHY06050M	6	26	45.5	50	25.2	17.4	26	M5	0.60	SW5
DB30A	BGPDB30AHY06100M	6	26	45.5	100	75.2	58.8	26	M5	0.86	SW5
DB30A	BGPDB30AHY08050M	8	28	45.5	50	25.2	19	26	M6	0.61	SW5
DB30A	BGPDB30AHY08100M	8	28	45.5	100	75.2	59.1	26	M6	0.89	SW5
DB30A	BGPDB30AHY10050M	10	30	45.5	50	25.2	17.4	30	M8*1	0.61	SW5
DB30A	BGPDB30AHY10100M	10	30	45.5	100	75.2	59.3	30	M8*1	0.94	SW5
DB30A	BGPDB30AHY12050M	12	32	45.5	50	25.2	17.4	36	M8*1	0.62	SW5
DB30A	BGPDB30AHY12100M	12	32	45.5	100	75.2	59.6	36	M8*1	0.97	SW5
DB30A	BGPDB30AHY16090M	16	38	45.5	90	65.2	50.4	40	M12*1	0.98	SW5
DB30A	BGPDB30AHY20090M	20	42	45.5	90	65.2	50.9	41	M12*1	1.02	SW5
DB30A	BGPDB30AHY20100M	20	42	45.5	100	75.2	60.9	41	M12*1	1.14	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP DB40



- DB 双定位主轴系统
- 在 2.5xD 处回转精度 <0.006mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax<1 g·mm
- DB Spindle System
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm

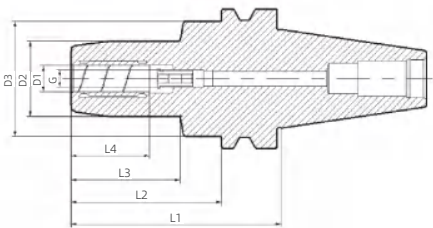
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
DB40A	BGPDB40AHY06090M	6	26	52	90	63	43.6	26	M5	1.42	SW5
DB40A	BGPDB40AHY06140M	6	26	52	140	113	93.6	26	M5	1.63	SW5
DB40A	BGPDB40AHY08090M	8	28	52	90	63	43.8	26	M6	1.42	SW5
DB40A	BGPDB40AHY08140M	8	28	52	140	113	93.8	26	M6	1.68	SW5
DB40A	BGPDB40AHY10090M	10	30	52	90	63	44	30	M8*1	1.43	SW5
DB40A	BGPDB40AHY10140M	10	30	52	140	113	94	30	M8*1	1.76	SW5
DB40A	BGPDB40AHY12090M	12	32	52	90	63	44.1	36	M81	1.50	SW5
DB40A	BGPDB40AHY12140M	12	32	52	140	113	94.1	36	M8*1	1.84	SW5
DB40A	BGPDB40AHY16090M	16	38	52	90	63	44.7	40	M12*1	1.57	SW5
DB40A	BGPDB40AHY16140M	16	38	52	140	113	94.7	40	M12*1	2.05	SW5
DB40A	BGPDB40AHY20090M	20	42	52	90	63	45	41	M12*1	1.69	SW5
DB40A	BGPDB40AHY20140M	20	42	52	140	113	95	41	M12*1	2.19	SW5
DB40A	BGPDB40AHY32083M	32	63	75	83	56	29.9	51	M16*1	1.94	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP DB50



- DB 双定位主轴系统
- 在 2.5xD 处回转精度 <0.006mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax<1 g·mm
- DB Spindle System
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm

技术参数 | Technical parameters

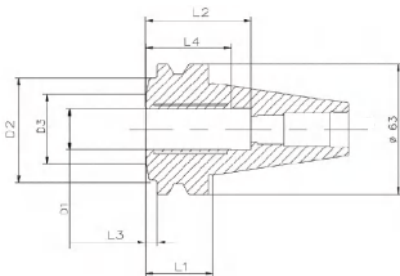
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
DB50A	BGPDB50AHY06090M	6	26	58	90	52	29.1	26	M5	4.14	SW5
DB50A	BGPDB50AHY06140M	6	26	58	140	102	79.1	26	M5	4.33	SW5
DB50A	BGPDB50AHY08090M	8	28	58	90	52	29.3	26	M6	4.14	SW5
DB50A	BGPDB50AHY08140M	8	28	58	140	102	79.3	26	M6	4.36	SW5
DB50A	BGPDB50AHY10090M	10	30	58	90	52	29.4	30	M8*1	4.13	SW5
DB50A	BGPDB50AHY10140M	10	30	58	140	102	79.4	30	M8*1	4.38	SW5
DB50A	BGPDB50AHY12090M	12	32	58	90	52	31	36	M8*1	4.16	SW5
DB50A	BGPDB50AHY12140M	12	32	58	140	102	79.6	36	M8*1	4.48	SW5
DB50A	BGPDB50AHY16090M	16	38	58	90	52	30.1	40	M12*1	4.17	SW5
DB50A	BGPDB50AHY16140M	16	38	58	140	102	80.1	40	M121	4.58	SW5
DB50A	BGPDB50AHY20090M	20	42	58	90	52	31	41	M12*1	4.21	SW5
DB50A	BGPDB50AHY20140M	20	42	58	140	102	80.5	41	M12*1	4.77	SW5
DB50A	BGPDB50AHY32120M	32	63	75	120	82	60.8	51	M16*1	5.29	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP 超短型

Extra Short Design



- 在 2.5XD 处回转精度 ≤ 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax<1 g·mm
- 超短型
- 用于自动换刀
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- Extra short design
- For automatic tool change

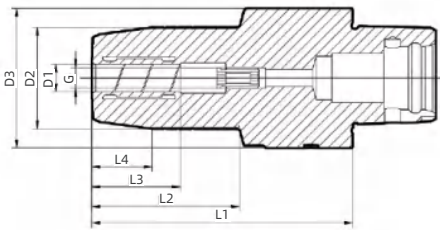
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	标准 Standard	产品型号 Ordering code	夹持孔 (D1)	外径 (D2)	D3	L1	L2	L3	L4	质量 (kg)
SK40A	DIN69871	BGPSK40AHY200246M	20	49.5	34	24.6	51	5.5	41	0.80
SK50A	DIN69871	BGPSK50AHY320309M	32	70.5	44.5	30.9	61	11.85	51	2.52
BT40A	JISB6339	BGPBT40AHY200325M	20	49.5	34	32.5	51	5.5	41	1.30

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

通用型 /GP PSC40A ISO 26623



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

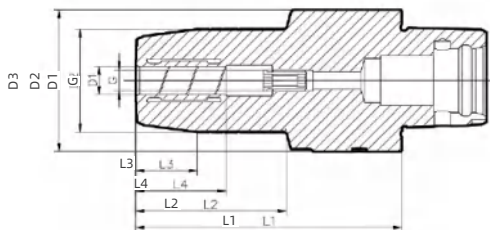
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC40A	BGPPSC40AHY06066M	6	26	40	66	33	17.4	26	M5	0.47	SW4
PSC40A	BGPPSC40AHY08066M	8	28	40	66	33.3	17.4	26	M6	0.49	SW4
PSC40A	BGPPSC40AHY10076M	10	30	40	76	43.6	17.4	30	M8*1	0.57	SW4
PSC40A	BGPPSC40AHY12081M	12	32	40	81	48.8	17.4	36	M8*1	0.63	SW4

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP PSC50A ISO 26623



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

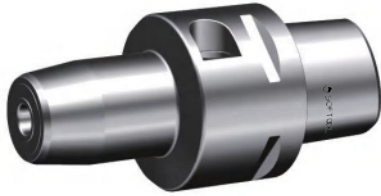
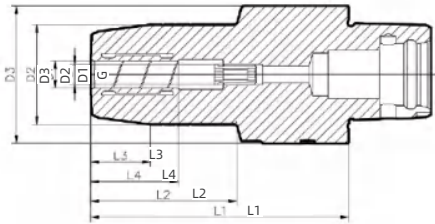
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC50A	BGPPSC50AHY06070M	6	26	50	70	34.8	17.4	26	M5	0.75	SW5
PSC50A	BGPPSC50AHY08070M	8	28	50	70	35	17.4	26	M6	0.77	SW5
PSC50A	BGPPSC50AHY10080M	10	30	50	80	45.1	17.4	30	M8*1	0.85	SW5
PSC50A	BGPPSC50AHY12085M	12	32	50	85	50.3	17.4	36	M8*1	0.91	SW5
PSC50A	BGPPSC50AHY14085M	14	34	50	85	50.5	17.4	36	M10*1	0.98	SW5
PSC50A	BGPPSC50AHY16090M	16	38	50	90	55.8	17.4	40	M12*1	1.05	SW5
PSC50A	BGPPSC50AHY18090M	18	40	50	90	56	17.4	41	M12*1	1.08	SW5
PSC50A	BGPPSC50AHY20090M	20	42	50	90	56.2	17.4	41	M12*1	1.11	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP PSC63A ISO 26623



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- 轴向长度可调节

- Runout $\leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- With adjustable axial length

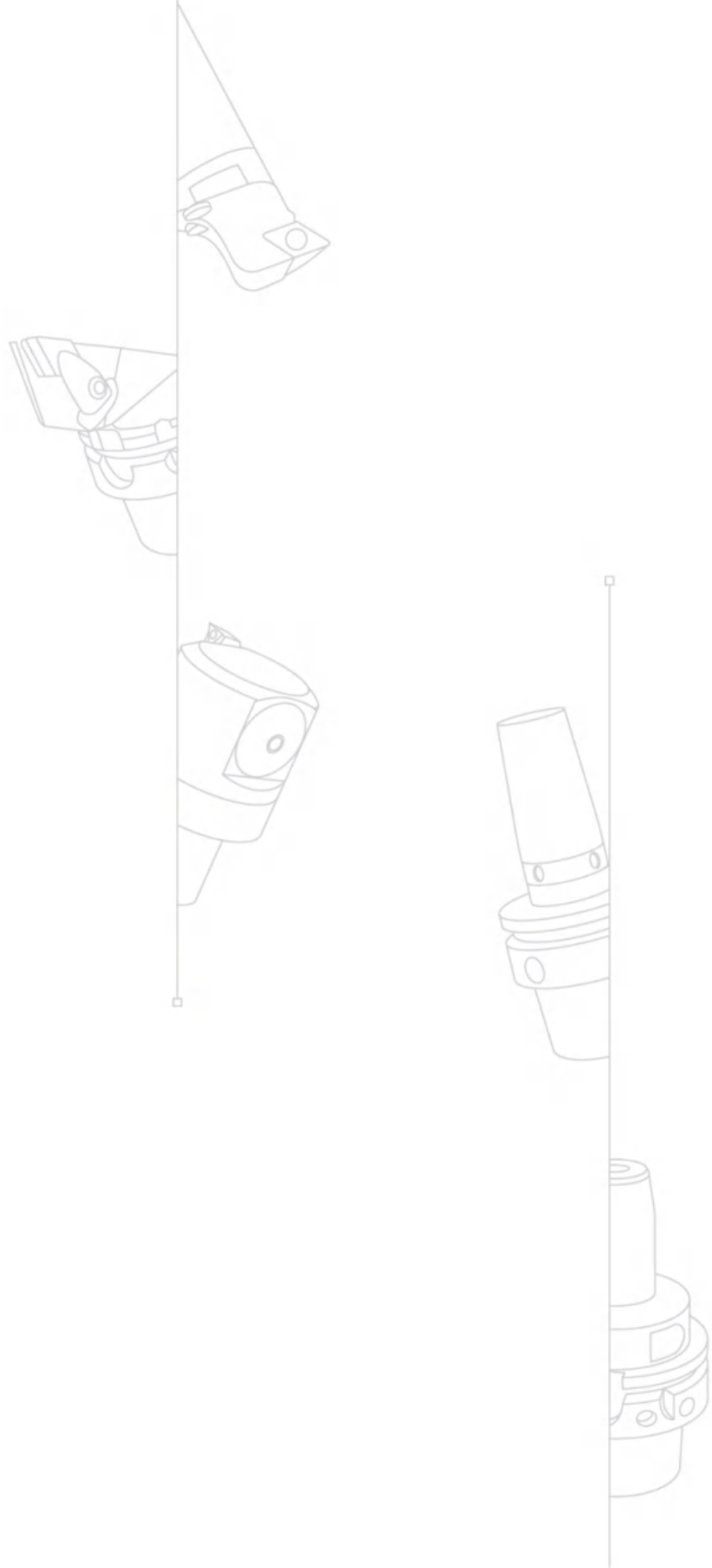
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC63A	BGPPSC63AHY08072M	8	28	63	72	30.8	17.4	26	M6	1.30	SW5
PSC63A	BGPPSC63AHY10082M	10	30	63	82	41	17.4	30	M8*1	1.38	SW5
PSC63A	BGPPSC63AHY12087M	12	32	63	87	46.1	17.4	36	M8*1	1.44	SW5
PSC63A	BGPPSC63AHY14087M	14	34	63	87	46.3	17.4	36	M10*1	1.49	SW5
PSC63A	BGPPSC63AHY16092M	16	38	63	92	51.7	17.4	40	M12*1	1.56	SW5
PSC63A	BGPPSC63AHY18092M	18	40	63	92	50.9	17.4	41	M12*1	1.59	SW5
PSC63A	BGPPSC63AHY20097M	20	42	63	97	56	17.4	41	M12*1	1.67	SW5
PSC63A	BGPPSC63AHY25102M	25	57	63	102	62.4	17.4	47	M16*1	2.11	SW5
PSC63A	BGPPSC63AHY32110M	32	63	75	110	60.9	17.4	51	M16*1	2.50	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request



强力型液压刀柄 HIGH TORQUE



01

适用于大负载的原材料粗加工
For rough machining of materials with heavy load

02

可传递扭力高达900Nm
The torque can be up to 900Nm

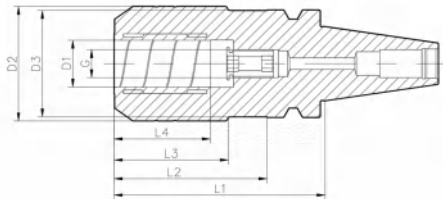
03

在2.5xD处回转精度 $\leq 0.003\text{mm}$
Runout $\leq 0.003\text{mm}$ at 2.5D

04

转速为25000rpm时，平衡质量等级达到G2.5或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$

强力型 /HQ BT30A JIS B6339



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

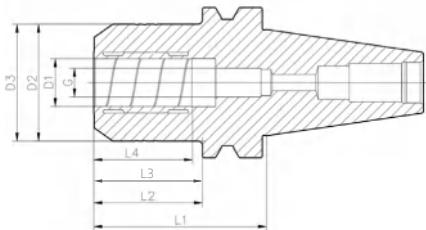
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT30A	BHQB30AHY12069M	12	42	45.5	69	44.2	30	36	M8*1	0.85	SW5
BT30A	BHQB30AHY20090M	20	49	45.5	90	65.2	47	41	M12*1	1.16	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ BT40A JIS B6339



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

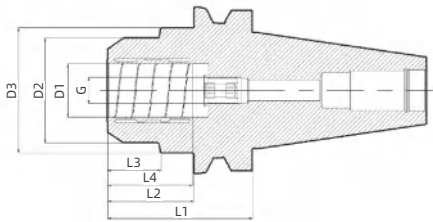
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT40A	BHQB40AHY12058M	12	42	42	58	31	31	36	M8x1	1.25	SW5
BT40A	BHQB40AHY12120M	12	42	42	120	93	93	36	M8x1	1.88	SW5
BT40A	BHQB40AHY16072M	16	49	49	72	45	45	40	M12x1	1.44	SW5
BT40A	BHQB40AHY20072M	20	49	49	72	45	45	41	M12x1	1.39	SW5
BT40A	BHQB40AHY20120M	20	49	49	120	93	93	41	M12x1	2.13	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ BT50A JIS B6339



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

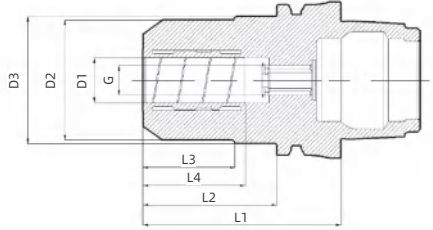
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
BT50A	BHQBT50AHY12069M	12	42	42	69	31	31	36	M8*1	3.92	SW5
BT50A	BHQBT50AHY20083M	20	49	58	83	45	28	41	M10*1	4.18	SW5
BT50A	BHQBT50AHY32090M	32	72	72	90	52	52	51	M16*1	4.58	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ HSK63A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

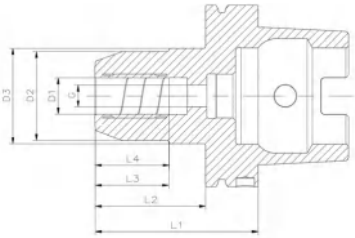
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK63A	BHQHSK63AHY12080M	12	42	51.8	80	54	36.1	36	M8x1	1.22	SW5	M18*1
HSK63A	BHQHSK63AHY12120M	12	42	51.8	120	94	34	36	M8x1	1.22	SW5	M18*1
HSK63A	BHQHSK63AHY16080M	16	49	51.8	80	54	36.8	40	M12x1	1.28	SW5	M18*1
HSK63A	BHQHSK63AHY20080M	20	49	51.8	80	54	36.8	41	M12x1	1.28	SW5	M18*1
HSK63A	BHQHSK63AHY20120M	20	49	51.8	120	94	40.1	41	M12x1	1.90	SW5	M18*1

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

强力型 /HQ HSK100A DIN 69893



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key	水嘴 Nozzle
HSK100A	BHQHSK100AHY20090M ¹	20	49	52.5	90	61	40.8	41	-	2.70	SW5	M24*1
HSK100A	BHQHSK100AHY32100M ¹	32	72	72	100	71	71	51	-	3.70	SW6	M24*1

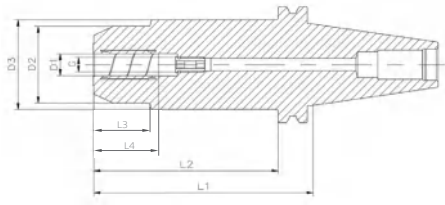
¹ 无过水顶丝

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately. Please refer to P89

强力型 /HQ SK40A DIN 69871



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

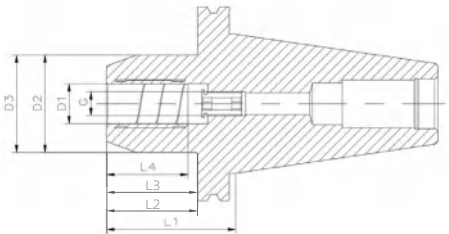
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK40A	BHQSK40AHY12050M	12	42	42	50	30.9	30.9	36	M8*1	1.06	SW5
SK40A	BHQSK40AHY16065M	16	49	49	65	45.9	45.9	40	M12*1	1.48	SW5
SK40A	BHQSK40AHY20065M	20	49	49	65	45.9	45.9	41	M12*1	1.28	SW5
SK40A	BHQSK40AHY12120M	12	42	49	120	100.9	31	36	M8*1	2.10	SW5
SK40A	BHQSK40AHY20120M	20	49	49	120	100.9	100.9	41	M12*1	2.10	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ SK50A DIN 69871



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 轴向长度可调节
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

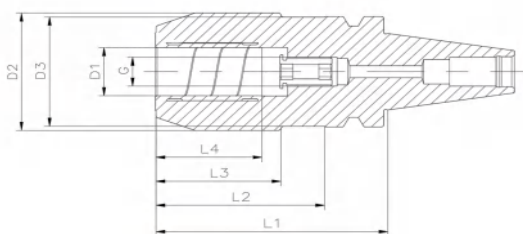
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK50A	BHQSK50AHY12050M	12	42	42	50	30.9	30.9	36	M8*1	2.88	SW5
SK50A	BHQSK50AHY20065M	20	49	49	65	45.9	45.9	41	M12*1	3.10	SW5
SK50A	BHQSK50AHY32081M	32	72	72	81	61.9	61.9	51	M16*1	4.00	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ DB30A



- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 轴向长度可调节
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

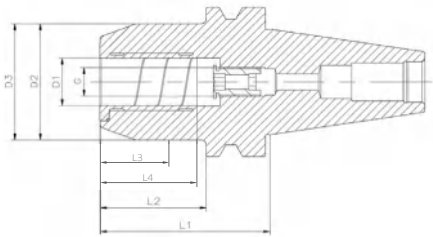
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
DB30A	BHQDB30AHY12069M	12	42	45.5	69	44	30.4	36	M8*1	0.84	SW5
DB30A	BHQDB30AHY20090M	20	49	45.5	90	65	48.3	41	M12*1	1.14	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ DB40A



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- With adjustable axial length

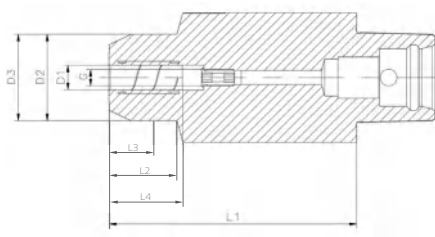
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
DB40A	BHQDB40AHY12058M	12	42	42	58	31	31	36	M8*1	1.22	SW5
DB40A	BHQDB40AHY20072M	20	49	49	72	45	45	41	M12*1	1.43	SW5

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165

强力型 /HQ PSC ISO 26623



- 在 2.5xD 处回转精度 $\leq 0.003\text{mm}$
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- 轴向长度可调节
- $\text{Runout} \leq 0.003\text{mm}$ at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or $U_{\text{max}} < 1\text{ g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC40A	BHQPSC40AHY12065M ¹	12	40	40	65	-	-	36	-	0.62	SW5
PSC40A	BHQPSC40AHY20083M	20	45.5	45.5	83	63	63	41	M12*1	0.87	SW5
PSC50A	BHQPSC50AHY12070M ¹	12	42	42	70	32.8	32.8	36	-	0.94	SW5
PSC50A	BHQPSC50AHY20075M ¹	20	49	50	75	31.8	31.8	41	-	1.04	SW5
PSC63A	BHQPSC63AHY12075M ¹	12	42	63	75	33	33	36	-	1.48	SW5
PSC63A	BHQPSC63AHY20080M ¹	20	49	63	80	41	41	41	-	1.52	SW5
PSC63A	BHQPSC63AHY32090M	32	62.5	62.5	90	68	68	51	M16*1	1.90	SW6
PSC63A	BHQPSC63AHY12120M	12	42	63	120	33	33	36	M8*1	2.56	SW5
PSC63A	BHQPSC63AHY20120M	20	49	63	120	41	41	41	M12*1	2.65	SW5

- ¹ 无过水顶丝
- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- ¹ Without back up screw
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

磨刀机刀柄
GRINDING MACHINE
CHUCK



01

应用于工具磨设备的工件夹持
For workpiece clamping with tool-grinding
machine

02

特有的轮廓设计，能有效的避免加工时与砂轮
产生的干涉

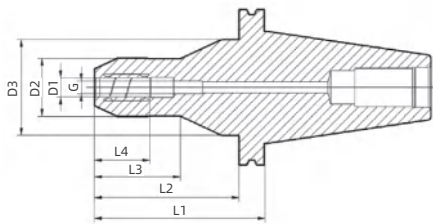
The unique contour design can effectively avoid the interfer-
ence with the grinding wheel during machining

03

在2.5xD处回转精度 $\leq 0.003\text{mm}$

Runout $\leq 0.003\text{mm}$ at 2.5D

磨刀机刀柄 /GM SK50A DIN 69871



- 在 2.5xD 处回转精度≤ 0.003mm
- 用于刀具修磨和刃磨机床
- 手动驱动

- Runout ≤ 0.003mm at 2.5D
- For tool-sharpening and grinding machines
- manual drive

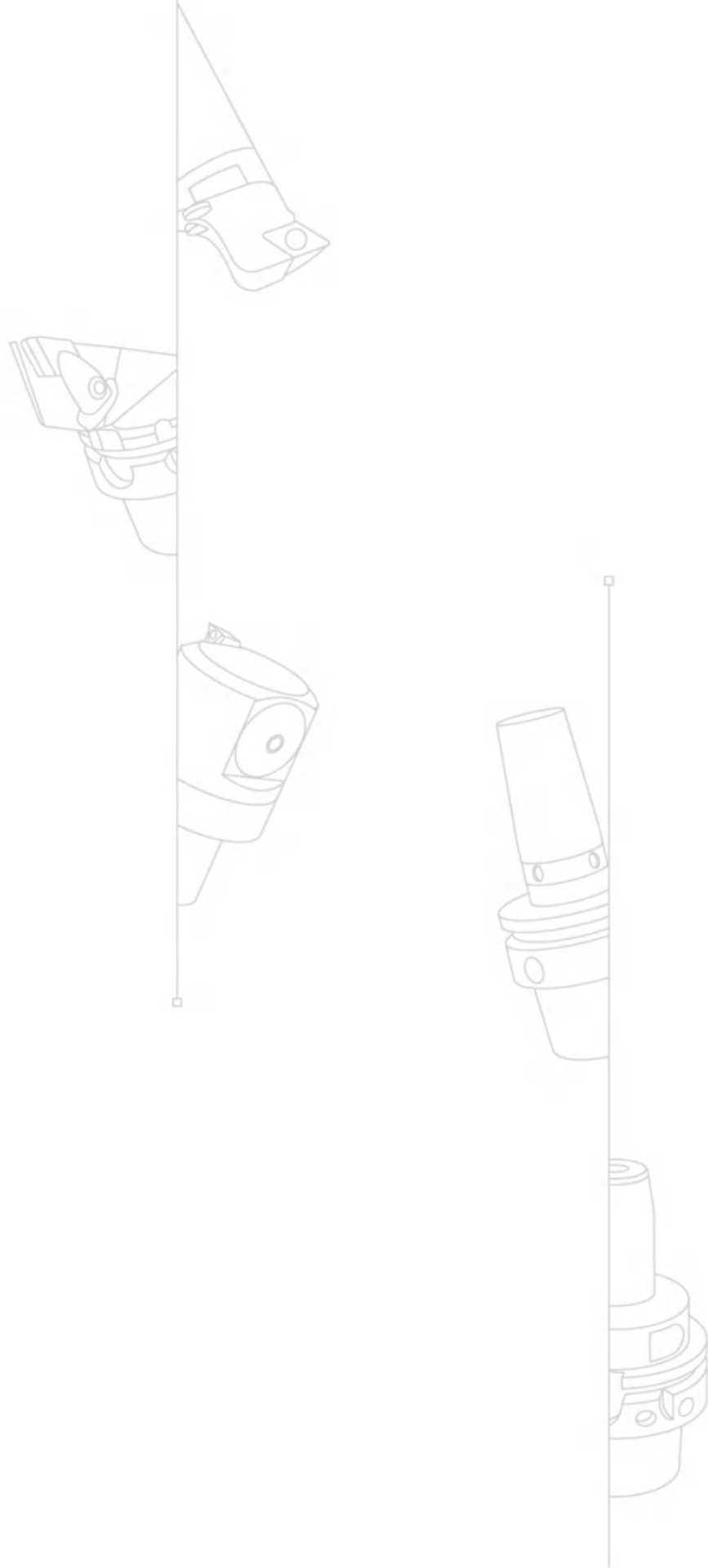
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
SK50A	BGMSK50AHY12110M	12	36.5	60	110	90.9	54.1	36	M8*1	3.51	SW5
SK50A	BGMSK50AHY20110M	20	42	70	110	90.9	50.3	43	M12*1	3.69	SW5
SK50A	BGMSK50AHY32110M	32	54	70	110	90.9	62.4	53	M16*1	4.04	SW6

- 刀具柄部公差等级: h6
- 配合减径套夹持, 实现更灵活的夹持范围
- 标准发货范围不含驱动扳手
- 可按要求定制其他尺寸和特殊设计
- 拉钉选配详见通用刀柄 P152-165

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achieve more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request
- Pull Stud choose, see the sample book of General Tool Handle P152-165



减径套 REDUCTION BUSHES



01

配合液压刀柄使用，实现灵活的夹持范围

Used with hydraulic chuck to realize flexible clamping range

减径套命名方式
Naming And Coding Rules

ISL	0120	0040	M	IC	-	AA
01	02	03	04	05		06

01 产品名称 Product Name	
ISL	减径套 Reduction Bushes

02 接口规格 Coupling Type	
夹持外径 Holder diameter	12mm
	20mm
	25mm
	32mm

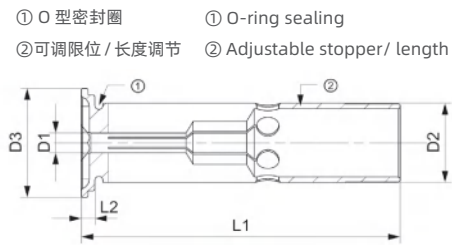
03 夹持孔直径 Diameter	
3mm	12mm
4mm	13mm
5mm	14mm
6mm	15mm
7mm	16mm
8mm	18mm
9mm	20mm
10mm	25mm
11mm	

04 制式 Format	
M	公制 Metric
I	英制 Inch

05 类型 Type	
IC	内部冷却 Internal Coolant
PC	端面冷却 End-face Cooling

06 精度等级 ACCURACY GRADE
1μm < AA ≤ 3μm
AAA ≤ 1μm

减径套 / ISL12-IC



- 内部冷却
- 端面密封
- 可承受冷却液压力高达 80bar

- Internal cooling
- Closed collar
- Can withstand cooling up to 80bar

技术参数 | Technical parameters

单位 | Unit: mm

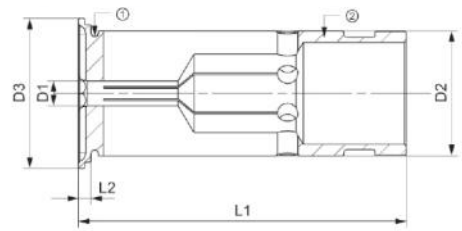
订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL01200030MIC-AA/AAA	3	12	16.5	47	2	AA/AAA
ISL01200040MIC-AA/AAA	4	12	16.5	47	2	AA/AAA
ISL01200050MIC-AA/AAA	5	12	16.5	47	2	AA/AAA
ISL01200060MIC-AA/AAA	6	12	16.5	47	2	AA/AAA
ISL01200080MIC-AA/AAA	8	12	16.5	47	2	AA/AAA
ISL01200100MIC-AA/AAA	10	12	16.5	47	2	AA/AAA

- 精度等级: 1μm < AA ≤ 3μm; AAA ≤ 1μm
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: 1μm < AA ≤ 3μm; AAA ≤ 1μm
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL20-IC

- ① O 型密封圈
- ② 可调限位 / 长度调节
- ① O-ring sealing
- ② Adjustable stopper/ length



- 内部冷却
- 端面密封
- 可承受冷却液压力高达 80bar

- Internal cooling
- Closed collar
- Can withstand cooling up to 80bar

技术参数 | Technical parameters

单位 | Unit: mm

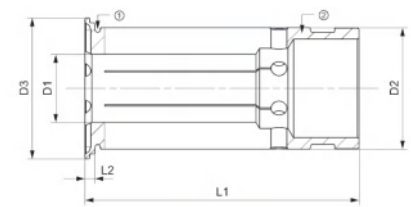
订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL02000030MIC-AA/AAA	3	20	24	52.5	2	AA/AAA
ISL02000040MIC-AA/AAA	4	20	24	52.5	2	AA/AAA
ISL02000050MIC-AA/AAA	5	20	24	52.5	2	AA/AAA
ISL02000060MIC-AA/AAA	6	20	24	52.5	2	AA/AAA
ISL02000070MIC-AA/AAA	7	20	24	52.5	2	AA/AAA
ISL02000080MIC-AA/AAA	8	20	24	52.5	2	AA/AAA
ISL02000090MIC-AA/AAA	9	20	24	52.5	2	AA/AAA
ISL02000100MIC-AA/AAA	10	20	24	52.5	2	AA/AAA
ISL02000110MIC-AA/AAA	11	20	24	52.5	2	AA/AAA
ISL02000120MIC-AA/AAA	12	20	24	52.5	2	AA/AAA
ISL02000130MIC-AA/AAA	13	20	24	52.5	2	AA/AAA
ISL02000140MIC-AA/AAA	14	20	24	52.5	2	AA/AAA
ISL02000150MIC-AA/AAA	15	20	24	52.5	2	AA/AAA
ISL02000160MIC-AA/AAA	16	20	24	52.5	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL25-IC

- ① O 型密封圈
- ② 可调限位 / 长度调节
- ① O-ring sealing
- ② Adjustable stopper/ length



- 内部冷却
- 端面密封
- 可承受冷却液压力高达 80bar

- Internal cooling
- Closed collar
- Can withstand cooling up to 80bar

技术参数 | Technical parameters

单位 | Unit: mm

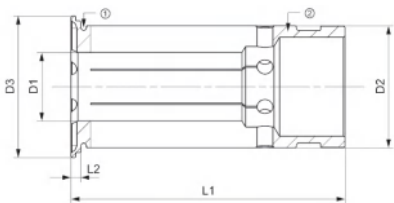
订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL02500060MIC-AA/AAA	6	25	29	56.5	2	AA/AAA
ISL02500080MIC-AA/AAA	8	25	29	56.5	2	AA/AAA
ISL02500100MIC-AA/AAA	10	25	29	56.5	2	AA/AAA
ISL02500120MIC-AA/AAA	12	25	29	56.5	2	AA/AAA
ISL02500140MIC-AA/AAA	14	25	29	56.5	2	AA/AAA
ISL02500160MIC-AA/AAA	16	25	29	56.5	2	AA/AAA
ISL02500180MIC-AA/AAA	18	25	29	56.5	2	AA/AAA
ISL02500200MIC-AA/AAA	20	25	29	56.5	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL32-IC

- ① O 型密封圈
- ② 可调限位 / 长度调节
- ① O-ring sealing
- ② Adjustable stopper/ length



- 内部冷却
- 端面密封
- 可承受冷却液压力高达 80bar

- Internal cooling
- Closed collar
- Can withstand cooling up to 80bar

技术参数 | Technical parameters

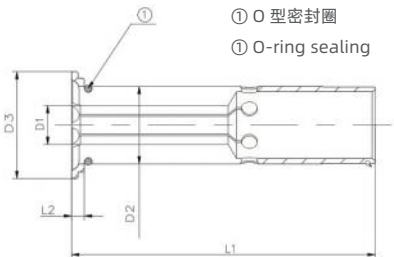
单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL03200060MIC-AA/AAA	6	32	35.5	62.5	2	AA/AAA
ISL03200080MIC-AA/AAA	8	32	35.5	62.5	2	AA/AAA
ISL03200100MIC-AA/AAA	10	32	35.5	62.5	2	AA/AAA
ISL03200120MIC-AA/AAA	12	32	35.5	62.5	2	AA/AAA
ISL03200140MIC-AA/AAA	14	32	35.5	62.5	2	AA/AAA
ISL03200160MIC-AA/AAA	16	32	35.5	62.5	2	AA/AAA
ISL03200180MIC-AA/AAA	18	32	35.5	62.5	2	AA/AAA
ISL03200200MIC-AA/AAA	20	32	35.5	62.5	2	AA/AAA
ISL03200250MIC-AA/AAA	25	32	35.5	62.5	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL12-PC



- 端面冷却
- 端面开槽
- 端面密封
- 无内冷设计

- End-face cooling
- End-face grooving
- End-face sealing
- No internal cooling design

技术参数 | Technical parameters

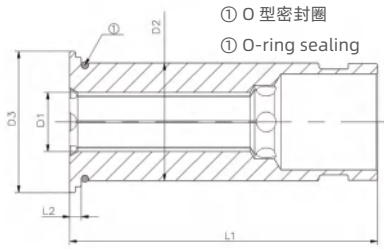
单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL01200030MPC-AA/AAA	3	12	16.5	47	2	AA/AAA
ISL01200040MPC-AA/AAA	4	12	16.5	47	2	AA/AAA
ISL01200050MPC-AA/AAA	5	12	16.5	47	2	AA/AAA
ISL01200060MPC-AA/AAA	6	12	16.5	47	2	AA/AAA
ISL01200080MPC-AA/AAA	8	12	16.5	47	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL20-PC



- 端面冷却
- 端面开槽
- 端面密封
- 无内冷设计

- End-face cooling
- End-face grooving
- End-face sealing
- No internal cooling design

技术参数 | Technical parameters

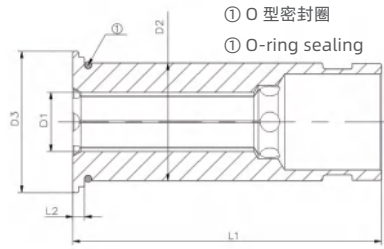
单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL02000030MPC-AA/AAA	3	20	24	52.5	2	AA/AAA
ISL02000040MPC-AA/AAA	4	20	24	52.5	2	AA/AAA
ISL02000050MPC-AA/AAA	5	20	24	52.5	2	AA/AAA
ISL02000060MPC-AA/AAA	6	20	24	52.5	2	AA/AAA
ISL02000070MPC-AA/AAA	7	20	24	52.5	2	AA/AAA
ISL02000080MPC-AA/AAA	8	20	24	52.5	2	AA/AAA
ISL02000090MPC-AA/AAA	9	20	24	52.5	2	AA/AAA
ISL02000100MPC-AA/AAA	10	20	24	52.5	2	AA/AAA
ISL02000110MPC-AA/AAA	11	20	24	52.5	2	AA/AAA
ISL02000120MPC-AA/AAA	12	20	24	52.5	2	AA/AAA
ISL02000130MPC-AA/AAA	13	20	24	52.5	2	AA/AAA
ISL02000140MPC-AA/AAA	14	20	24	52.5	2	AA/AAA
ISL02000150MPC-AA/AAA	15	20	24	52.5	2	AA/AAA
ISL02000160MPC-AA/AAA	16	20	24	52.5	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

减径套 / ISL32-PC



- 端面冷却
- 端面开槽
- 端面密封
- 无内冷设计

- End-face cooling
- End-face grooving
- End-face sealing
- No internal cooling design

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	精度等级 Accuracy grade
ISL03200060MPC-AA/AAA	6	32	35.5	62.5	2	AA/AAA
ISL03200080MPC-AA/AAA	8	32	35.5	62.5	2	AA/AAA
ISL03200100MPC-AA/AAA	10	32	35.5	62.5	2	AA/AAA
ISL03200120MPC-AA/AAA	12	32	35.5	62.5	2	AA/AAA
ISL03200140MPC-AA/AAA	14	32	35.5	62.5	2	AA/AAA
ISL03200160MPC-AA/AAA	16	32	35.5	62.5	2	AA/AAA
ISL03200180MPC-AA/AAA	18	32	35.5	62.5	2	AA/AAA
ISL03200200MPC-AA/AAA	20	32	35.5	62.5	2	AA/AAA
ISL03200250MPC-AA/AAA	25	32	35.5	62.5	2	AA/AAA

- 精度等级: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- 如有更高精度需要可支持定制
- 磨刀机刀柄推荐使用 AAA 级

- Accuracy grade: $1\mu\text{m} < \text{AA} \leq 3\mu\text{m}$; $\text{AAA} \leq 1\mu\text{m}$
- Support customization for higher precision
- It is recommended to use AAA grade for the Grinding Machine Chuck

攻丝刀柄

TAPPING CHUCKS



01

夹持方便，效率提高一倍
Easy clamping, doubling efficiency

02

自助补偿，丝锥寿命提高一倍
Self-compensation, doubling the tool life

03

降低了机床精度的要求
Reduces machine tool precision requirements

同步攻丝液压刀柄命名方式
Synchro Tapping Chucks Naming And Coding

同步攻丝液压刀柄
Synchro Tapping Chucks

BTAP	HSK63	A	HY	20	155	M
01	02	03	04	05	06	07

01 产品类型 Type	
BTAP	百斯图 TAP 丝锥专用 Special for SofTool tap

02 接口类型 Coupling type	
BT40	JIS B6339
HSK63	DIN 69893
PSC63	ISO/DIN26623

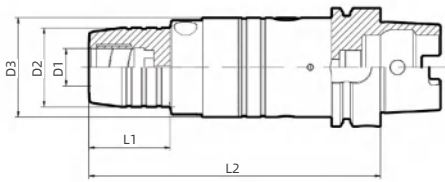
03 法兰类型 Flange type	
A	自动换刀中心冷却孔 Automatic change tool with center cooling hole

04 刀柄类型 Chuck Type	
HY	液压刀柄 Hydraulic Chuck
ER	筒夹刀柄 Tapping Chucks

05 内径 Hole diameter	
12	12mm
20	20mm

06 长度 Length	
155	155mm
170	170mm

07 制式 Format	
M	公制尺寸 Metric size



- D12 内孔刀柄可以使用 M3-M12 丝锥
- D20 内孔刀柄可以使用 M8-M20 丝锥
- 刀具跳动装配后配合跳动≤ 0.015mm

- D12 for Tap M3-M12
- D20 for Tap M8-M20
- The Tap runout is smaller than 0.015mm

技术参数 | Technical parameters

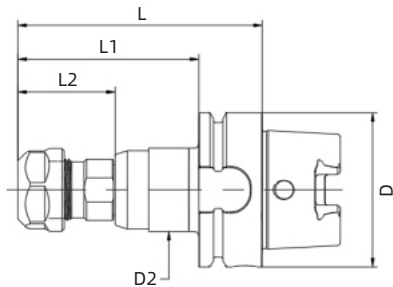
单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	水嘴 Nozzle	重量 m (kg)
BTAPBT40AHY12155M	12	32	52.8	42	155	-	2.54
BTAPBT40AHY12170M	12	32	52.8	57	170	-	2.63
BTAPBT40AHY20155M	20	42	52.8	43	155	-	2.67
BTAPBT40AHY20170M	20	42	52.8	58	170	-	2.83
BTAPPSC63AHY12155M	12	32	52.8	42	155	-	2.39
BTAPPSC63AHY12170M	12	32	52.8	57	170	-	2.49
BTAPPSC63AHY20155M	20	42	52.8	43	155	-	2.52
BTAPPSC63AHY20170M	20	42	52.8	58	170	-	2.68
BTAPHSK63AHY12155M	12	32	52.8	42	155	M18*1	2.21
BTAPHSK63AHY12170M	12	32	52.8	57	170	M18*1	2.31
BTAPHSK63AHY20155M	20	42	52.8	43	155	M18*1	2.34
BTAPHSK63AHY20170M	20	42	52.8	58	170	M18*1	2.49

- 如需单独订购水嘴，请参照 83 页
- 拉钉选配详见通用刀柄 P152-165

- Nozzle need to be ordered seperately, please refer to P83
- Pull Stud choose, see the sample book of General Tool Handle P152-165

ER 同步攻丝刀柄
ER Synchro Tapping Chucks



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code		L	L1	L2	D	D2
BTAPBT30AER20095M	±0.15	95	73	40	46	34
BTAPBT40AER20100M	±0.15	100	74	40	63	34
BTAPBT50AER20110M	±0.15	110	72	40	100	34
BTAPHSK40AER20095M	±0.15	95	75	40	40	34
BTAPHSK50AER20100M	±0.15	100	74	40	50	34
BTAPHSK63AER20100M	±0.15	100	74	40	63	34
BTAPHSK63AER20160M	±0.15	160	134	40	63	34
BTAPHSK80AER20100M	±0.15	100	74	40	80	34
BTAPHSK100AER20105M	±0.15	105	76	40	100	34
BTAPBT30AER32110M	±0.15	110	88.2	41.1	46	50
BTAPBT40AER32110M	±0.15	110	83	41.1	63	50
BTAPBT50AER32120M	±0.15	120	82	41.1	100	50
BTAPHSK50AER32125M	±0.15	125.2	99.3	41.1	50	50
BTAPHSK63AER32110M	±0.15	110	84	41.1	63	50
BTAPHSK80AER32115M	±0.15	115	89	41.1	80	50

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ER 同步攻丝刀柄
ER Synchro Tapping Chucks

技术参数 | Technical parameters

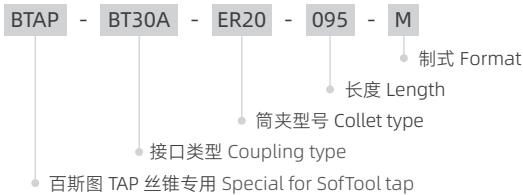
单位 | Unit: mm

订货号 Ordering code		L	L1	L2	D	D2
BTAPHSK100AER32115M	±0.15	115	86	41.1	100	50
BTAPBT50AER40150M	±0.8	150	112	51	100	63
BTAPHSK63AER40153M	±0.8	153	127	51	63	63
BTAPHSK80AER40140M	±0.8	140	114	51	80	63
BTAPHSK100AER40140M	±0.8	140	111	51	100	63
BTAPHSK100AER50200M	±2	200	171	69	100	100

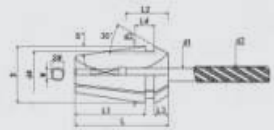
- 如需单独订购水嘴，请参照 83 页
- 拉钉选配详见通用刀柄 P152-165

- Nozzle need to be ordered seperately, please refer to P83
- Pull Stud choose, see the sample book of General Tool Handle P152-165

命名方式 | Naming And Coding Rules



筒夹 | Collet



型号 Model	D	D3	D4	L	L1	L3	L4
ER20	21	20	17.4	31.5	23.9	4.8	6.36
ER32	33	32	29.2	40	31.8	5.5	7.16
ER40	42	40	36.2	46	35.5	7	7.66
ER50	52	50	46	60	46	8.5	12.6

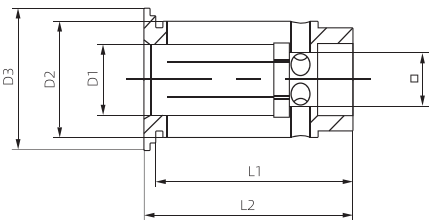
- 筒夹选配详见通用刀柄 P130-140

- Collet choose, see the sample book of General Tool Handle P130-140

同步攻丝液压刀柄减径套命名方式
Synchro Tapping Chucks Reduction Bushes Naming And Coding Rules

同步攻丝液压刀柄减径套
Synchro Tapping Chucks Reduction Bushes

ISL	0120	0028	M	IT	D
01	02	03	04	05	06



01 产品名称 Product Name		02 夹持外径 Holder diameter		03 夹持内径 Clamping diameter	
ISL	减径套 Reduction Bushes	120	D12	0028	D2.8
		200	D20	0030	D3
				0040	D4
				0050	D5
04 制式 Format		05 类型 Type		06 标准 Standard	
M	公制 Metric	IT	TAP 丝锥专用 Special for tap	D	DIN
				J	JIS
					DIN/JIS 通用

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	□	L1	L2
ISL01200028MITD	2.8	12	16.5	2.1	29	31
ISL01200035MITD	3.5	12	16.5	2.7	29	31
ISL01200040MITJ	4	12	16.5	3.2	29	31
ISL01200045MITD	4.5	12	16.5	3.4	29	31
ISL01200050MITJ	5	12	16.5	4	29	31
ISL01200055MITJ	5.5	12	16.5	4.5	29	31
ISL01200060MITJ	6	12	16.5	4.5	29	31
ISL01200060MITD	6	12	16.5	4.9	29	31
ISL01200062MITJ	6.2	12	16.5	5	29	31
ISL01200070MIT	7	12	16.5	5.5	29	31
ISL01200080MITD	8	12	16.5	6.2	29	31
ISL01200080MITJ	8	12	16.5	6.5	29	31
ISL01200085MITJ	8.5	12	16.5	6.5	29	31
ISL01200090MITD	9	12	16.5	7	29	31
ISL01200100MITD	10	12	16.5	8	29	31
ISL02000060MITJ	6	20	24	4.5	34	36
ISL02000060MITD	6	20	24	4.9	34	36
ISL02000062MITJ	6.2	20	24	5	34	36
ISL02000070MIT	7	20	24	5.5	34	36
ISL02000080MITD	8	20	24	6.2	34	36

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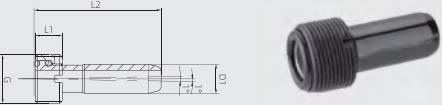
同步攻丝液压刀柄减径套
Synchro Tapping Chucks Reduction Bushes

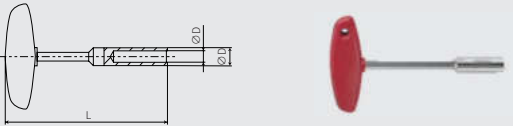
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	□	L1	L2
ISL02000080MITJ	8	20	24	6.5	34	36
ISL02000085MITJ	8.5	20	24	6.5	34	36
ISL02000090MITD	9	20	24	7	34	36
ISL02000100MITD	10	20	24	8	34	36
ISL02000105MITJ	10.5	20	24	8	34	36
ISL02000110MITD	11	20	24	9	34	36
ISL02000120MITD	12	20	24	9	34	36
ISL02000125MITJ	12.5	20	24	10	34	36
ISL02000130MITJ	13	20	24	10	34	36
ISL02000140MIT	14	20	24	11	34	36
ISL02000150MITJ	15	20	24	12	34	36
ISL02000160MITD	16	20	24	12	34	36

配件清单
List of Parts

水嘴 Nozzle					
为 HSK 刀柄提供最佳的内部冷却液供给 Provide optimal internal coolant supply for HSK chucks					
					
订货号 Ordering code	适用 Apply	D1	L1	L2	G
731300560049	HSK25	6	4.5	24	M8*1
731300560051	HSK32	6	5.5	26	M10*1
731300560052	HSK40	8	7.5	29	M12*1
731300560053	HSK50	10	9.5	33	M16*1
731300560054	HSK63	12	11.5	36.5	M18*1
731300560055	HSK80	14	13.5	38.5	M20*1.5
731300560056	HSK100	16	15	43.5	M24*1.5

水嘴扳手 Nozzle Key				
				
订货号 Ordering code	适用 Apply	D	D2	L
720309000216	HSK25	5	7	105
720309000217	HSK32	6	9	107
731300560038	HSK40	8	11	111
731300560039	HSK50	10	15	120
731300560046	HSK63	12	17	122
731300560047	HSK80	14	18.5	126
731300560048	HSK100	16	22	141

配件清单
List of Parts

过水顶丝 | Back up screw

装刀长度调节顶丝，带通孔 | Length--adjusting screw with through hole



订货号 Ordering code	适用 Apply	G
730101061406	D6	M5
730101061416	D8	M6
730101061417	D10	M8X1
730101061412	D12	M8X1
730101060074	D14	M10X1
730101061411	D16,D18	M12X1
730101060057	D20	M12X1
730101061405	D25,D32	M16X1

锁紧顶丝 | Locking screw

对柱塞进行施压；固定的扭矩以达到合理的压力 | Apply pressure to the plunger;Fixed torque for reasonable pressure.

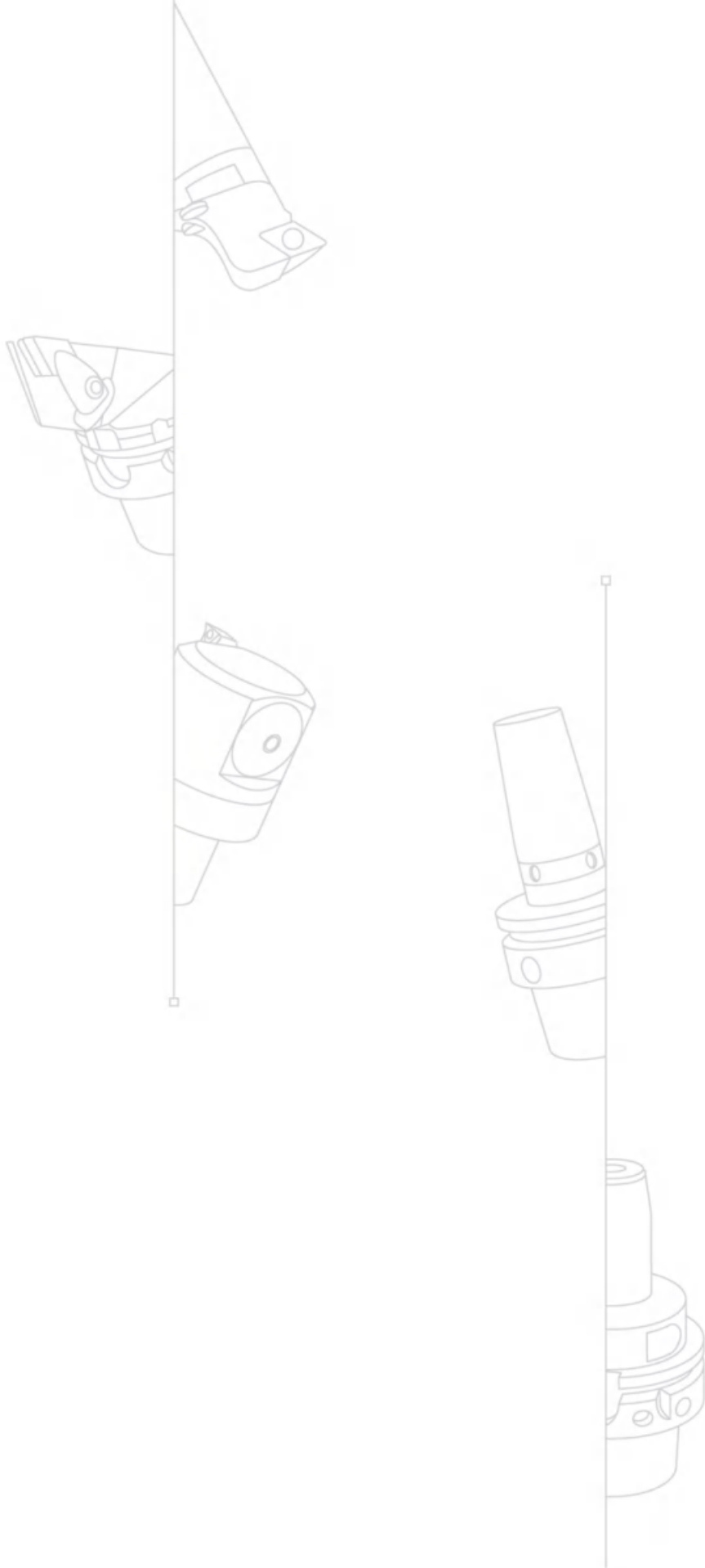


订货号 Ordering code	G
730101060101	M8*10
730101062023	M10*10
730101067007	M10*12
730101060320	N12*14

T 型扳手 | T-type key



扳手 key	订货号 Ordering code	名称 Name
SW4	720301261020	T 柄内六角扳手 4.0X100mm Allen key with T handle 4.0X100mm
SW5	720301261825	T 型内六角扳手 D5*100 Allen key with T handle D5*100
SW6	720301261826	T 型内六角扳手 D6*100 Allen key with T handle D6*100



热装刀柄

SHRINK-FIT CHUCK

· 是 刀 具 更 是 艺 术 ·
TOOLING ALSO ARTS



热装刀柄目录 Shrink-fit Chuck Contents

N命名方式

Naming And Coding Rules

092

G通用型热装刀柄

General Purpose

094-127

通用型 BT30A	GP BT30A	096
通用型 BT40A	GP BT40A	098
通用型 BT50A	GP BT50A	100
通用型 HSK32A	GP HSK32A	102
通用型 HSK32E	GP HSK32E	103
通用型 HSK40A	GP HSK40A	104
通用型 HSK40E	GP HSK40E	106
通用型 HSK50A	GP HSK50A	107
通用型 HSK50E	GP HSK50E	109
通用型 HSK63A	GP HSK63A	110
通用型 HSK80A	GP HSK80A	112
通用型 HSK100A	GP HSK100A	114
通用型 SK30A	GP SK30A	116
通用型 SK40A	GP SK40A	117
通用型 SK50A	GP SK50A	119
通用型 PSC63A	GP PSC63A	121
通用型 DB30A	GP DB30A	123
通用型 DB40A	GP DB40A	124
通用型 DB50A	GP DB50A	126

G通用型端面出水热装刀柄

General Purpose & Cool Jet

128-155

通用型端面出水 BT30A	GC BT30A	130
通用型端面出水 BT40A	GC BT40A	131
通用型端面出水 BT50A	GC BT50A	133
通用型端面出水 HSK32A	GC HSK32A	135
通用型端面出水 HSK32E	GC HSK32E	136
通用型端面出水 HSK40A	GC HSK40A	137
通用型端面出水 HSK40E	GC HSK40E	138

通用型端面出水 HSK50A	GC HSK50A	139
通用型端面出水 HSK50E	GC HSK50E	141
通用型端面出水 HSK63A	GC HSK63A	142
通用型端面出水 HSK80A	GC HSK80A	144
通用型端面出水 HSK100A	GC HSK100A	146
通用型端面出水 SK30A	GC SK30A	148
通用型端面出水 SK40A	GC SK40A	149
通用型端面出水 SK50A	GC SK50A	151
通用型端面出水 PSC63A	GC PSC63A	153

G通用型安全锁热装刀柄

General Purpose & Safe Lock

156-161

通用型安全锁 BT40A	SC BT40A	158
通用型安全锁 HSK63A	SC HSK63A	159
通用型安全锁 SK40A	SC SK40A	160

M模具型热装刀柄

Die & Mold

162-169

模具型 HSK32E	DM HSK32E	164
模具型 HSK40E	DM HSK40E	165
模具型 HSK50E	DM HSK50E	167
模具型 HSK63A	DM HSK63A	168
模具型 SK40A	DM SK40A	169

S热装机

Shrink Fit

170-173

热装延长杆	Shrink Fit Extension	170
热装机命名方式	Shrink Fit Naming And Coding Rules	171
热装机	Shrink Fit	172
热装机冷却系统	Cooling System	173

MMLQL 微润滑刀柄

ML Micro-Lubricated Tool Holders

174

命名方式 Naming And Coding Rules

BGP	BT40	A	ST	04	090	M
01	02	03	04	05	06	07

01 产品类型 Type	
BGP	通用型 General Purpose
BGC	通用型端面出水 General Purpose & Cool Jet
BSC	通用型安全锁 General Purpose & Safe Lock
BDM	模具型 Die & Mold

03 法兰类型 Flange Type	
A	自动换刀中心冷却孔 Automatic change tool with center cooling hole
E	自动换刀不带定位键 Automatic change tool without positioning slot

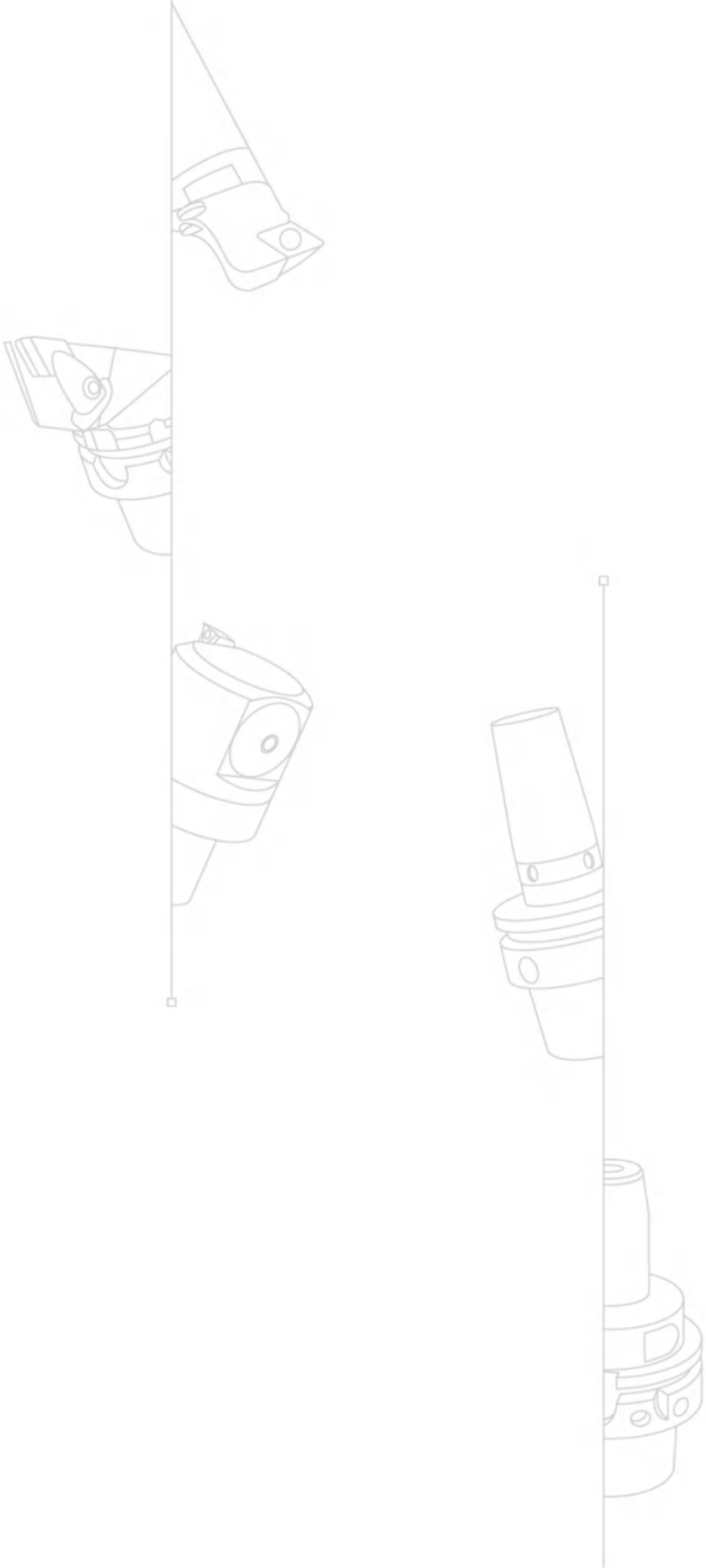
05 夹持孔直径 Diameter	
3	3mm
4	4mm
6	6mm
8	8mm
10	10mm
12	12mm
14	14mm
16	16mm
18	18mm
20	20mm
25	25mm
32	32mm

02 接口规格 Coupling Type			
BT	30	HSK	32
	40		40
	50		50
SK	30		63
	40		80
	50		100
DB	30	PSC	63
	40		
	50		

04 刀柄类型 Chuck Type	
HY	液压刀柄 Hydraulic Chuck
ST	热装刀柄 Shrink-fit Chuck

06 有效长度 Length			
60	60mm	100	100mm
65	65mm	105	105mm
70	70mm	115	115mm
80	80mm	120	120mm
85	85mm	130	130mm
90	90mm	160	160mm
95	95mm	200	200mm

07 制式 Format	
M	公制 Metric
I	英制 Inch



通用型热装刀柄 GENERAL PURPOSE



01

热装刀柄自带螺纹平衡孔，可直接装配平衡螺钉进行动平衡调整

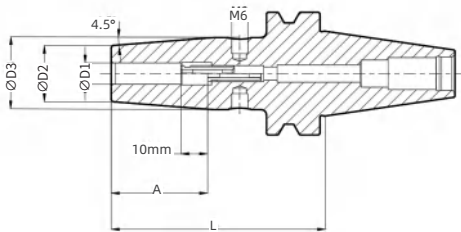
The shrink-fit chuck has a thread balance hole, which can be directly assembled with a balance screw for dynamic balance adjustment

02

适用于钻削、铰削、镗削及铣削等切削加工

For drilling, reaming, boring, milling, and other cutting machining

通用型 /GP BT30A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT30A	BGPBT30AST03060M ¹	3	10	-	60	9.5	-	0.42
BT30A	BGPBT30AST03080M ¹	3	10	-	80	9.5	-	0.45
BT30A	BGPBT30AST04060M ¹	4	10	-	60	12	-	0.42
BT30A	BGPBT30AST04080M ¹	4	10	-	80	12	-	0.45
BT30A	BGPBT30AST06060M ²	6	23	-	60	36	M5	0.51
BT30A	BGPBT30AST06080M	6	21	27	80	36	M5	0.59
BT30A	BGPBT30AST08060M ²	8	23	-	60	36	M6	0.49
BT30A	BGPBT30AST08080M	8	21	27	80	36	M6	0.57
BT30A	BGPBT30AST10060M ²	10	27	-	60	42	M8	0.52
BT30A	BGPBT30AST10080M ²	10	24	32	80	42	M8	0.63
BT30A	BGPBT30AST12060M ²	12	27	-	60	47	M8	0.50
BT30A	BGPBT30AST12080M ²	12	24	32	80	47	M8	0.61
BT30A	BGPBT30AST14065M ²	14	30	-	65	47	M10	0.56

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通用型 /GP BT30A JIS B6339

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT30A	BGPBT30AST14080M ²	14	27	34	80	47	M10	0.66
BT30A	BGPBT30AST16065M ²	16	30	-	65	50	M12	0.54
BT30A	BGPBT30AST16080M	16	27	34	80	50	M12	0.64
BT30A	BGPBT30AST18070M ²	18	35.5	40.5	70	50	M12	0.66
BT30A	BGPBT30AST18090M	18	33	40.5	90	50	M12	0.86
BT30A	BGPBT30AST20070M ²	20	35.5	40.5	70	52	M12	0.64
BT30A	BGPBT30AST20090M	20	33	40.5	90	52	M12	0.84

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

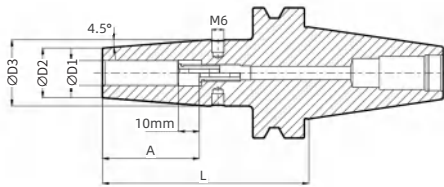
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP BT40A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT40A	BGPBT40AST03090M ¹	3	10	-	90	9.5	-	1.06
BT40A	BGPBT40AST03120M ¹	3	10	-	120	9.5	-	1.15
BT40A	BGPBT40AST03130M ¹	3	10	-	130	9.5	-	1.19
BT40A	BGPBT40AST04090M ¹	4	10	-	90	12	-	1.06
BT40A	BGPBT40AST04120M ¹	4	10	-	120	12	-	1.14
BT40A	BGPBT40AST04130M ¹	4	10	-	130	12	-	1.18
BT40A	BGPBT40AST06090M	6	21	27	90	36	M5	1.20
BT40A	BGPBT40AST06120M	6	21	27	120	36	M5	1.34
BT40A	BGPBT40AST06130M	6	21	27	130	36	M5	1.38
BT40A	BGPBT40AST06160M	6	21	27	160	36	M5	1.60
BT40A	BGPBT40AST06200M	6	21	27	200	36	M5	1.76
BT40A	BGPBT40AST08090M	8	21	27	90	36	M6	1.18
BT40A	BGPBT40AST08120M	8	21	27	120	36	M6	1.32
BT40A	BGPBT40AST08130M	8	21	27	130	36	M6	1.36
BT40A	BGPBT40AST08160M	8	21	27	160	36	M6	1.58
BT40A	BGPBT40AST08200M	8	21	27	200	36	M6	1.74
BT40A	BGPBT40AST10090M	10	24	32	90	42	M8	1.25
BT40A	BGPBT40AST10120M	10	24	32	120	42	M8	1.45
BT40A	BGPBT40AST10130M	10	24	32	130	42	M8	1.51
BT40A	BGPBT40AST10160M	10	24	32	160	42	M8	1.74
BT40A	BGPBT40AST10200M	10	24	32	200	42	M8	1.98
BT40A	BGPBT40AST12090M	12	24	32	90	47	M8	1.23

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通用型 /GP BT40A JIS B6339

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT40A	BGPBT40AST12120M	12	24	32	120	47	M8	1.43
BT40A	BGPBT40AST12130M	12	24	32	130	47	M8	1.49
BT40A	BGPBT40AST12160M	12	24	32	160	47	M8	1.72
BT40A	BGPBT40AST12200M	12	24	32	200	47	M8	1.97
BT40A	BGPBT40AST14090M	14	27	34	90	47	M10	1.28
BT40A	BGPBT40AST14120M	14	27	34	120	47	M10	1.50
BT40A	BGPBT40AST14130M	14	27	34	130	47	M10	1.57
BT40A	BGPBT40AST14160M	14	27	34	160	47	M10	1.83
BT40A	BGPBT40AST14200M	14	27	34	200	47	M10	2.10
BT40A	BGPBT40AST16090M	16	27	34	90	50	M12	1.26
BT40A	BGPBT40AST16120M	16	27	34	120	50	M12	1.48
BT40A	BGPBT40AST16130M	16	27	34	130	50	M12	1.55
BT40A	BGPBT40AST16160M	16	27	34	160	50	M12	1.81
BT40A	BGPBT40AST16200M	16	27	34	200	50	M12	2.09
BT40A	BGPBT40AST18090M	18	33	42	90	50	M12	1.40
BT40A	BGPBT40AST18120M	18	33	42	120	50	M12	1.72
BT40A	BGPBT40AST18130M	18	33	42	130	50	M12	1.83
BT40A	BGPBT40AST18160M	18	33	42	160	50	M12	2.15
BT40A	BGPBT40AST18200M	18	33	42	200	50	M12	2.57
BT40A	BGPBT40AST20090M	20	33	42	90	52	M12	1.38
BT40A	BGPBT40AST20120M	20	33	42	120	52	M12	1.70
BT40A	BGPBT40AST20130M	20	33	42	130	52	M12	1.81
BT40A	BGPBT40AST20160M	20	33	42	160	52	M12	2.13
BT40A	BGPBT40AST20200M	20	33	42	200	52	M12	2.55
BT40A	BGPBT40AST25100M	25	44	53	100	58	M16	1.80
BT40A	BGPBT40AST25120M	25	44	53	120	58	M16	2.14
BT40A	BGPBT40AST25130M	25	44	53	130	58	M16	2.31
BT40A	BGPBT40AST25160M	25	44	53	160	58	M16	2.81
BT40A	BGPBT40AST25200M	25	44	53	200	58	M16	3.49
BT40A	BGPBT40AST32100M	32	44	53	100	58	M16	1.65
BT40A	BGPBT40AST32120M	32	44	53	120	58	M16	1.99

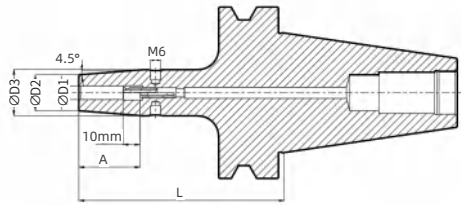
¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP BT50A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT50A	BGPBT50AST06100M	6	21	27	100	36	M5	3.85
BT50A	BGPBT50AST06120M	6	21	27	120	36	M5	3.96
BT50A	BGPBT50AST06130M	6	21	27	130	36	M5	4
BT50A	BGPBT50AST06160M	6	21	27	160	36	M5	4.31
BT50A	BGPBT50AST06200M	6	21	27	200	36	M5	4.48
BT50A	BGPBT50AST08100M	8	21	27	100	36	M6	3.84
BT50A	BGPBT50AST08120M	8	21	27	120	36	M6	3.95
BT50A	BGPBT50AST08130M	8	21	27	130	36	M6	4.00
BT50A	BGPBT50AST08160M	8	21	27	160	36	M6	4.3
BT50A	BGPBT50AST08200M	8	21	27	200	36	M6	4.47
BT50A	BGPBT50AST10100M	10	24	32	100	42	M8	3.91
BT50A	BGPBT50AST10120M	10	24	32	120	42	M8	4.06
BT50A	BGPBT50AST10130M	10	24	32	130	42	M8	4.13
BT50A	BGPBT50AST10160M	10	24	32	160	42	M8	4.4
BT50A	BGPBT50AST10200M	10	24	32	200	42	M8	4.64
BT50A	BGPBT50AST12100M	12	24	32	100	47	M8	3.89
BT50A	BGPBT50AST12120M	12	24	32	120	47	M8	4.04
BT50A	BGPBT50AST12130M	12	24	32	130	47	M8	4.11
BT50A	BGPBT50AST12160M	12	24	32	160	47	M8	4.38
BT50A	BGPBT50AST12200M	12	24	32	200	47	M8	4.63

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通用型 /GP BT50A JIS B6339

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT50A	BGPBT50AST14100M	14	27	34	100	47	M10	3.93
BT50A	BGPBT50AST14120M	14	27	34	120	47	M10	4.1
BT50A	BGPBT50AST14130M	14	27	34	130	47	M10	4.15
BT50A	BGPBT50AST14160M	14	27	34	160	47	M10	4.48
BT50A	BGPBT50AST14200M	14	27	34	200	47	M10	4.76
BT50A	BGPBT50AST16100M	16	27	34	100	50	M12	3.91
BT50A	BGPBT50AST16120M	16	27	34	120	50	M12	4.06
BT50A	BGPBT50AST16130M	16	27	34	130	50	M12	4.13
BT50A	BGPBT50AST16160M	16	27	34	160	50	M12	4.45
BT50A	BGPBT50AST16200M	16	27	34	200	50	M12	4.73
BT50A	BGPBT50AST18100M ¹	18	33	42	100	50	M12	4.05
BT50A	BGPBT50AST18120M	18	33	42	120	50	M12	4.3
BT50A	BGPBT50AST18130M	18	33	42	130	50	M12	4.4
BT50A	BGPBT50AST18160M	18	33	42	160	50	M12	4.52
BT50A	BGPBT50AST18200M	18	33	42	200	50	M12	5.26
BT50A	BGPBT50AST20100M ¹	20	33	42	100	52	M12	4.02
BT50A	BGPBT50AST20120M	20	33	42	120	52	M12	4.27
BT50A	BGPBT50AST20130M	20	33	42	130	52	M12	4.37
BT50A	BGPBT50AST20160M	20	33	42	160	52	M12	4.81
BT50A	BGPBT50AST20200M	20	33	42	200	52	M12	5.23
BT50A	BGPBT50AST25100M ¹	25	44	53	100	58	M16	4.27
BT50A	BGPBT50AST25120M	25	44	53	120	58	M16	4.65
BT50A	BGPBT50AST25130M	25	44	53	130	58	M16	4.82
BT50A	BGPBT50AST25160M	25	44	53	160	58	M16	5.43
BT50A	BGPBT50AST25200M	25	44	53	200	58	M16	6.11
BT50A	BGPBT50AST32100M ¹	32	44	53	100	58	M16	4.13
BT50A	BGPBT50AST32120M	32	44	53	120	58	M16	4.5
BT50A	BGPBT50AST32130M	32	44	53	130	58	M16	4.67
BT50A	BGPBT50AST32160M	32	44	53	160	58	M16	5.28
BT50A	BGPBT50AST32200M	32	44	53	200	58	M16	5.96

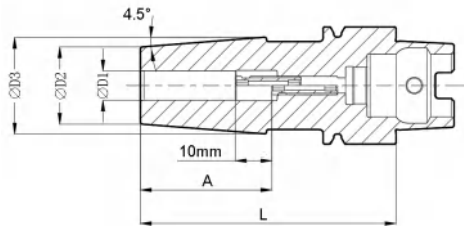
¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP HSK32A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g}\cdot\text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK32A	BGPHSK32AST03060M ¹	3	10	-	60	9.5	-	0.15	M10*1
HSK32A	BGPHSK32AST04060M ¹	4	10	-	60	12	-	0.15	M10*1
HSK32A	BGPHSK32AST06070M ²	6	21	27	70	36	M5	0.29	M10*1
HSK32A	BGPHSK32AST08070M ²	8	21	27	70	36	M5	0.28	M10*1
HSK32A	BGPHSK32AST10080M ²	10	24	32	80	42	M8	0.29	M10*1

¹ 无过水顶丝, 无动平衡螺钉孔, 只适用于硬质合金刀具, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

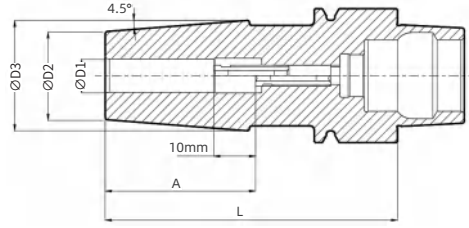
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK32E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g}\cdot\text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g}\cdot\text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK32E	BGPHSK32EST03060M ¹	3	10	-	60	9.5	-	0.15	M10*1
HSK32E	BGPHSK32EST04060M ¹	4	10	-	60	12	-	0.15	M10*1
HSK32E	BGPHSK32EST06070M ²	6	21	27	70	36	M5	0.29	M10*1
HSK32E	BGPHSK32EST08070M ²	8	21	27	70	36	M5	0.29	M10*1
HSK32E	BGPHSK32EST10080M ²	10	24	32	80	42	M8	0.35	M10*1

¹ 无过水顶丝, 无动平衡螺钉孔, 只适用于硬质合金刀具, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

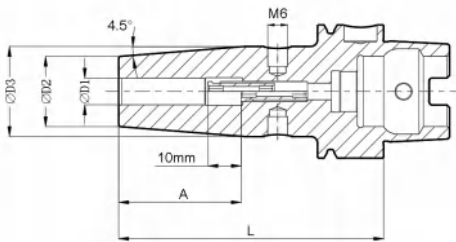
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK40A DIN 69893



- 跳动精度 < 0.003mm
 - 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
 - 带轴向长度调节
- Runout < 0.003mm
 - Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
 - With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK40A	BGPHSK40AST03060M ¹	3	10	-	60	9.5	-	0.26	M12*1
HSK40A	BGPHSK40AST03120M ¹	3	10	-	120	9.5	-	0.38	M12*1
HSK40A	BGPHSK40AST03130M ¹	3	10	-	130	9.5	-	0.42	M12*1
HSK40A	BGPHSK40AST04060M ¹	4	10	-	60	12	-	0.26	M12*1
HSK40A	BGPHSK40AST04120M ¹	4	10	-	120	12	-	0.38	M12*1
HSK40A	BGPHSK40AST04130M ¹	4	10	-	130	12	-	0.42	M12*1
HSK40A	BGPHSK40AST06080M	6	21	27	80	36	M5	0.40	M12*1
HSK40A	BGPHSK40AST06120M	6	21	27	120	36	M5	0.57	M12*1
HSK40A	BGPHSK40AST06130M	6	21	27	130	36	M5	0.62	M12*1
HSK40A	BGPHSK40AST08080M	8	21	27	80	36	M6	0.39	M12*1

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通用型 /GP HSK40A DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK40A	BGPHSK40AST08120M	8	21	27	120	36	M6	0.56	M12*1
HSK40A	BGPHSK40AST08130M	8	21	27	130	36	M6	0.61	M12*1
HSK40A	BGPHSK40AST10080M ²	10	24	32	80	42	M8	0.45	M12*1
HSK40A	BGPHSK40AST10120M	10	24	32	120	42	M8	0.69	M12*1
HSK40A	BGPHSK40AST10130M	10	24	32	130	42	M8	0.76	M12*1
HSK40A	BGPHSK40AST12090M	12	24	32	90	47	M8	0.43	M12*1
HSK40A	BGPHSK40AST12120M	12	24	32	120	47	M8	0.67	M12*1
HSK40A	BGPHSK40AST12130M	12	24	32	130	47	M8	0.74	M12*1
HSK40A	BGPHSK40AST14090M ²	14	27	34	90	47	M10	0.54	M12*1
HSK40A	BGPHSK40AST16090M ²	16	27	34	90	50	M12	0.52	M12*1

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

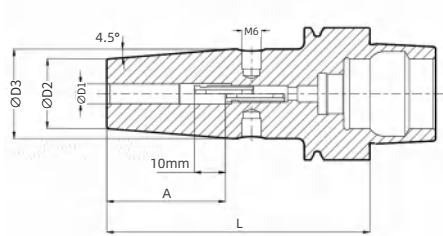
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK40E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK40E	BGPHSK40EST03060M ¹	3	10	-	60	9.5	-	0.24	M12*1
HSK40E	BGPHSK40EST04060M ¹	4	10	-	60	12	-	0.24	M12*1
HSK40E	BGPHSK40EST06060M ³	6	22.5	28.7	60	36	-	0.33	M12*1
HSK40E	BGPHSK40EST06080M	6	21	27	80	36	M5	0.42	M12*1
HSK40E	BGPHSK40EST08060M ³	8	22.5	28.7	60	36	-	0.33	M12*1
HSK40E	BGPHSK40EST08080M	8	21	27	80	36	M6	0.41	M12*1
HSK40E	BGPHSK40EST10060M ³	10	26.5	32	60	42	-	0.35	M12*1
HSK40E	BGPHSK40EST10080M ²	10	24	32	80	42	M8	0.46	M12*1
HSK40E	BGPHSK40EST12065M ³	12	26.5	32	65	47	-	0.34	M12*1
HSK40E	BGPHSK40EST12090M	12	24	32	90	47	M8	0.45	M12*1
HSK40E	BGPHSK40EST14070M ³	14	30	33	70	47	-	0.37	M12*1
HSK40E	BGPHSK40EST14090M ²	14	27	34	90	47	M10	0.49	M12*1
HSK40E	BGPHSK40EST16070M ³	16	30	33	70	50	-	0.35	M12*1
HSK40E	BGPHSK40EST16090M ²	16	27	34	90	50	M12	0.47	M12*1

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，A 尺寸为最小夹持深度

² 无动平衡螺钉孔

³ 无过水顶丝，无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

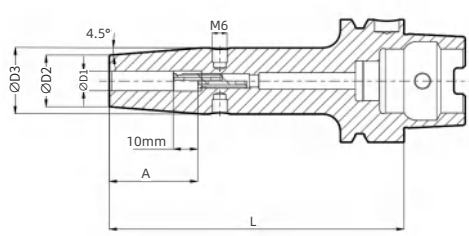
¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

² Without balance screw holes

³ Without back up screw, without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered separately, please refer to P83

通用型 /GP HSK50A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50A	BGPHSK50AST03060M ¹	3	10	-	60	9.5	-	0.41	M16*1
HSK50A	BGPHSK50AST03120M ¹	3	10	-	120	9.5	-	0.55	M16*1
HSK50A	BGPHSK50AST03130M ¹	3	10	-	130	9.5	-	0.59	M16*1
HSK50A	BGPHSK50AST04060M ¹	4	10	-	60	12	-	0.41	M16*1
HSK50A	BGPHSK50AST04120M ¹	4	10	-	120	12	-	0.55	M16*1
HSK50A	BGPHSK50AST04130M ¹	4	10	-	130	12	-	0.59	M16*1
HSK50A	BGPHSK50AST06080M	6	21	27	80	36	M5	0.57	M16*1
HSK50A	BGPHSK50AST06120M	6	21	27	120	36	M5	0.74	M16*1
HSK50A	BGPHSK50AST06130M	6	21	27	130	36	M5	0.78	M16*1
HSK50A	BGPHSK50AST08080M	8	21	27	80	36	M6	0.56	M16*1
HSK50A	BGPHSK50AST08120M	8	21	27	120	36	M6	0.73	M16*1
HSK50A	BGPHSK50AST08130M	8	21	27	130	36	M6	0.77	M16*1
HSK50A	BGPHSK50AST10085M ²	10	24	32	85	42	M8	0.64	M16*1
HSK50A	BGPHSK50AST10120M	10	24	32	120	42	M8	0.85	M16*1
HSK50A	BGPHSK50AST10130M	10	24	32	130	42	M8	0.91	M16*1

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通用型 /GP HSK50A DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50A	BGPHSK50AST12090M	12	24	32	90	47	M8	0.65	M16*1
HSK50A	BGPHSK50AST12120M	12	24	32	120	47	M8	0.83	M16*1
HSK50A	BGPHSK50AST12130M	12	24	32	130	47	M8	0.89	M16*1
HSK50A	BGPHSK50AST14090M	14	27	34	90	47	M10	0.70	M16*1
HSK50A	BGPHSK50AST16095M	16	27	34	95	50	M12	0.70	M16*1
HSK50A	BGPHSK50AST16120M	16	27	34	120	50	M12	0.87	M16*1
HSK50A	BGPHSK50AST16130M	16	27	34	130	50	M12	0.94	M16*1

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

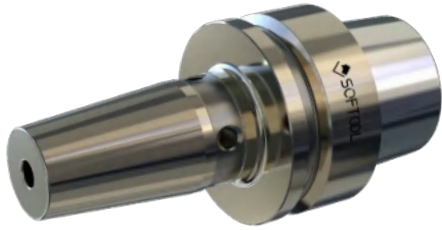
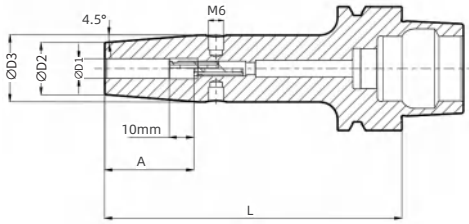
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK50E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50E	BGPHSK50EST03060M ¹	3	10	-	60	9.5	-	0.43	M16*1
HSK50E	BGPHSK50EST04060M ¹	4	10	-	60	12	-	0.43	M16*1
HSK50E	BGPHSK50EST06080M	6	21	27	80	36	M5	0.60	M16*1
HSK50E	BGPHSK50EST06130M	6	21	27	130	36	M5	0.82	M16*1
HSK50E	BGPHSK50EST08080M	8	21	27	80	36	M6	0.58	M16*1
HSK50E	BGPHSK50EST08130M	8	21	27	130	36	M6	0.80	M16*1
HSK50E	BGPHSK50EST10085M	10	24	32	85	42	M8	0.67	M16*1
HSK50E	BGPHSK50EST10130M	10	24	32	130	42	M8	0.94	M16*1
HSK50E	BGPHSK50EST12090M	12	24	32	90	47	M8	0.68	M16*1
HSK50E	BGPHSK50EST12130M	12	24	32	130	47	M8	0.92	M16*1
HSK50E	BGPHSK50EST14090M	14	27	34	90	47	M10	0.76	M16*1
HSK50E	BGPHSK50EST14130M	14	27	34	130	47	M10	1.00	M16*1
HSK50E	BGPHSK50EST16095M	16	27	34	95	50	M12	0.73	M16*1
HSK50E	BGPHSK50EST16130M	16	27	34	130	50	M12	0.97	M16*1

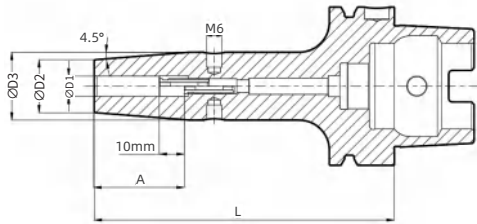
¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK63A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- 可提供微润滑定制, 请参照 172 页

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length
- MQL can be customized, please refer to P172

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK63A	BGPHSK63AST03080M ¹	3	10	-	80	9.5	-	0.69	M18*1
HSK63A	BGPHSK63AST03120M ¹	3	10	-	120	9.5	-	0.80	M18*1
HSK63A	BGPHSK63AST03130M ¹	3	10	-	130	9.5	-	0.84	M18*1
HSK63A	BGPHSK63AST04080M ¹	4	10	-	80	12	-	0.68	M18*1
HSK63A	BGPHSK63AST04120M ¹	4	10	-	120	12	-	0.79	M18*1
HSK63A	BGPHSK63AST04130M ¹	4	10	-	130	12	-	0.83	M18*1
HSK63A	BGPHSK63AST06080M	6	21	27	80	36	M5	0.82	M18*1
HSK63A	BGPHSK63AST06120M	6	21	27	120	36	M5	0.99	M18*1
HSK63A	BGPHSK63AST06130M	6	21	27	130	36	M5	1.03	M18*1
HSK63A	BGPHSK63AST06160M	6	21	27	160	36	M5	1.26	M18*1
HSK63A	BGPHSK63AST06200M	6	21	27	200	36	M5	1.43	M18*1
HSK63A	BGPHSK63AST08080M	8	21	27	80	36	M6	0.81	M18*1
HSK63A	BGPHSK63AST08120M	8	21	27	120	36	M6	0.98	M18*1
HSK63A	BGPHSK63AST08130M	8	21	27	130	36	M6	1.02	M18*1
HSK63A	BGPHSK63AST08160M	8	21	27	160	36	M6	1.25	M18*1
HSK63A	BGPHSK63AST08200M	8	21	27	200	36	M6	1.42	M18*1
HSK63A	BGPHSK63AST10085M ²	10	24	32	85	42	M8	0.89	M18*1
HSK63A	BGPHSK63AST10120M	10	24	32	120	42	M8	1.12	M18*1
HSK63A	BGPHSK63AST10130M	10	24	32	130	42	M8	1.18	M18*1
HSK63A	BGPHSK63AST10160M	10	24	32	160	42	M8	1.41	M18*1
HSK63A	BGPHSK63AST10200M	10	24	32	200	42	M8	1.65	M18*1
HSK63A	BGPHSK63AST12090M	12	24	32	90	47	M8	0.91	M18*1

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通用型 /GP HSK63A DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK63A	BGPHSK63AST12120M	12	24	32	120	47	M8	1.11	M18*1
HSK63A	BGPHSK63AST12130M	12	24	32	130	47	M8	1.17	M18*1
HSK63A	BGPHSK63AST12160M	12	24	32	160	47	M8	1.40	M18*1
HSK63A	BGPHSK63AST12200M	12	24	32	200	47	M8	1.64	M18*1
HSK63A	BGPHSK63AST14090M	14	27	34	90	47	M10	0.95	M18*1
HSK63A	BGPHSK63AST14120M	14	27	34	120	47	M10	1.17	M18*1
HSK63A	BGPHSK63AST14130M	14	27	34	130	47	M10	1.24	M18*1
HSK63A	BGPHSK63AST14160M	14	27	34	160	47	M10	1.50	M18*1
HSK63A	BGPHSK63AST14200M	14	27	34	200	47	M10	1.77	M18*1
HSK63A	BGPHSK63AST16095M	16	27	34	95	50	M12	0.96	M18*1
HSK63A	BGPHSK63AST16120M	16	27	34	120	50	M12	1.14	M18*1
HSK63A	BGPHSK63AST16130M	16	27	34	130	50	M12	1.21	M18*1
HSK63A	BGPHSK63AST16160M	16	27	34	160	50	M12	1.47	M18*1
HSK63A	BGPHSK63AST16200M	16	27	34	200	50	M12	1.74	M18*1
HSK63A	BGPHSK63AST18095M	18	33	42	95	50	M12	1.13	M18*1
HSK63A	BGPHSK63AST18120M	18	33	42	120	50	M12	1.40	M18*1
HSK63A	BGPHSK63AST18130M	18	33	42	130	50	M12	1.50	M18*1
HSK63A	BGPHSK63AST18160M	18	33	42	160	50	M12	1.82	M18*1
HSK63A	BGPHSK63AST18200M	18	33	42	200	50	M12	2.25	M18*1
HSK63A	BGPHSK63AST20100M	20	33	42	100	52	M12	1.10	M18*1
HSK63A	BGPHSK63AST20120M	20	33	42	120	52	M12	1.37	M18*1
HSK63A	BGPHSK63AST20130M	20	33	42	130	52	M12	1.47	M18*1
HSK63A	BGPHSK63AST20160M	20	33	42	160	52	M12	1.79	M18*1
HSK63A	BGPHSK63AST20200M	20	33	42	200	52	M12	2.22	M18*1
HSK63A	GP HSK63AST25115M	25	44	53	115	58	M16	1.73	M18*1
HSK63A	BGPHSK63AST25130M	25	44	53	130	58	M16	1.98	M18*1
HSK63A	BGPHSK63AST25160M	25	44	53	160	58	M16	2.49	M18*1
HSK63A	BGPHSK63AST25200M	25	44	53	200	58	M16	3.16	M18*1
HSK63A	BGPHSK63AST32120M	32	44	53	120	58	M16	1.65	M18*1
HSK63A	BGPHSK63AST32160M	32	44	53	160	58	M16	2.33	M18*1
HSK63A	BGPHSK63AST32200M	32	44	53	200	58	M16	3.00	M18*1

¹ 无过水顶丝, 无动平衡螺钉孔, 只适用于硬质合金刀具, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

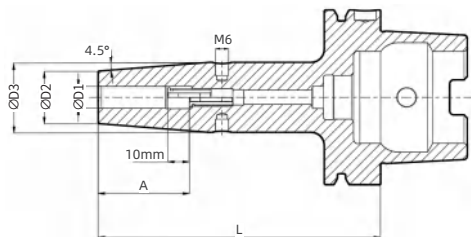
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK80A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- 可提供微润滑定制, 请参照 172 页

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length
- MQL can be customized, please refer to P172

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK80A	BGPHSK80AST06085M	6	21	27	85	36	M5	1.24	M20*1.5
HSK80A	BGPHSK80AST06120M	6	21	27	120	36	M5	1.46	M20*1.5
HSK80A	BGPHSK80AST06130M	6	21	27	130	36	M5	1.51	M20*1.5
HSK80A	BGPHSK80AST06160M	6	21	27	160	36	M5	1.73	M20*1.5
HSK80A	BGPHSK80AST06200M	6	21	27	200	36	M5	1.90	M20*1.5
HSK80A	BGPHSK80AST08085M	8	21	27	85	36	M6	1.23	M20*1.5
HSK80A	BGPHSK80AST08120M	8	21	27	120	36	M6	1.45	M20*1.5
HSK80A	BGPHSK80AST08130M	8	21	27	130	36	M6	1.50	M20*1.5
HSK80A	BGPHSK80AST08160M	8	21	27	160	36	M6	1.72	M20*1.5
HSK80A	BGPHSK80AST08200M	8	21	27	200	36	M6	1.89	M20*1.5
HSK80A	BGPHSK80AST10090M	10	24	32	90	42	M8	1.31	M20*1.5
HSK80A	BGPHSK80AST10120M	10	24	32	120	42	M8	1.58	M20*1.5
HSK80A	BGPHSK80AST10130M	10	24	32	130	42	M8	1.64	M20*1.5
HSK80A	BGPHSK80AST10160M	10	24	32	160	42	M8	1.89	M20*1.5
HSK80A	BGPHSK80AST10200M	10	24	32	200	42	M8	2.17	M20*1.5
HSK80A	BGPHSK80AST12095M	12	24	32	95	47	M8	1.33	M20*1.5
HSK80A	BGPHSK80AST12120M	12	24	32	120	47	M8	1.57	M20*1.5
HSK80A	BGPHSK80AST12130M	12	24	32	130	47	M8	1.63	M20*1.5
HSK80A	BGPHSK80AST12160M	12	24	32	160	47	M8	1.88	M20*1.5
HSK80A	BGPHSK80AST12200M	12	24	32	200	47	M8	2.16	M20*1.5
HSK80A	BGPHSK80AST14095M	14	27	34	95	47	M10	1.38	M20*1.5
HSK80A	BGPHSK80AST14120M	14	27	34	120	47	M10	1.64	M20*1.5

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通用型 /GP HSK80A DIN 69893

技术参数 | Technical parameters

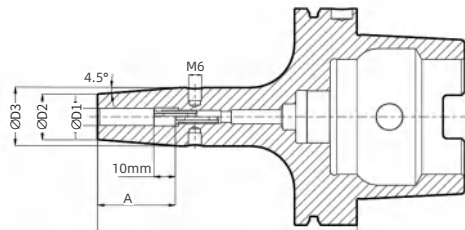
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK80A	BGPHSK80AST14130M	14	27	34	130	47	M10	1.70	M20*1.5
HSK80A	BGPHSK80AST14160M	14	27	34	160	47	M10	1.96	M20*1.5
HSK80A	BGPHSK80AST14200M	14	27	34	200	47	M10	2.30	M20*1.5
HSK80A	BGPHSK80AST16100M	16	27	34	100	50	M12	1.38	M20*1.5
HSK80A	BGPHSK80AST16120M	16	27	34	120	50	M12	1.61	M20*1.5
HSK80A	BGPHSK80AST16130M	16	27	34	130	50	M12	1.67	M20*1.5
HSK80A	BGPHSK80AST16160M	16	27	34	160	50	M12	1.93	M20*1.5
HSK80A	BGPHSK80AST16200M	16	27	34	200	50	M12	2.27	M20*1.5
HSK80A	BGPHSK80AST18100M	18	33	42	100	50	M12	1.56	M20*1.5
HSK80A	BGPHSK80AST18120M	18	33	42	120	50	M12	1.88	M20*1.5
HSK80A	BGPHSK80AST18130M	18	33	42	130	50	M12	1.99	M20*1.5
HSK80A	BGPHSK80AST18160M	18	33	42	160	50	M12	2.29	M20*1.5
HSK80A	BGPHSK80AST18200M	18	33	42	200	50	M12	2.71	M20*1.5
HSK80A	BGPHSK80AST20105M	20	33	42	105	52	M12	1.59	M20*1.5
HSK80A	BGPHSK80AST20120M	20	33	42	120	52	M12	1.86	M20*1.5
HSK80A	BGPHSK80AST20130M	20	33	42	130	52	M12	1.97	M20*1.5
HSK80A	BGPHSK80AST20160M	20	33	42	160	52	M12	2.27	M20*1.5
HSK80A	BGPHSK80AST20200M	20	33	42	200	52	M12	2.69	M20*1.5
HSK80A	BGPHSK80AST25115M	25	44	53	115	58	M16	1.93	M20*1.5
HSK80A	BGPHSK80AST25120M	25	44	53	120	58	M16	2.21	M20*1.5
HSK80A	BGPHSK80AST25130M	25	44	53	130	58	M16	2.42	M20*1.5
HSK80A	BGPHSK80AST25160M	25	44	53	160	58	M16	2.93	M20*1.5
HSK80A	BGPHSK80AST25200M	25	44	53	200	58	M16	3.61	M20*1.5
HSK80A	BGPHSK80AST32120M	32	44	53	120	58	M16	2.05	M20*1.5
HSK80A	BGPHSK80AST32130M	32	44	53	130	58	M16	2.25	M20*1.5
HSK80A	BGPHSK80AST32160M	32	44	53	160	58	M16	2.77	M20*1.5
HSK80A	BGPHSK80AST32200M	32	44	53	200	58	M16	3.45	M20*1.5

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP HSK100A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- 可提供微润滑定制, 请参照 172 页

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length
- MQL can be customized, please refer to P172

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK100A	BGPHSK100AST06085M	6	21	27	85	36	M5	2.17	M24*1.5
HSK100A	BGPHSK100AST06120M	6	21	27	120	36	M5	2.39	M24*1.5
HSK100A	BGPHSK100AST06130M	6	21	27	130	36	M5	2.44	M24*1.5
HSK100A	BGPHSK100AST06160M	6	21	27	160	36	M5	2.73	M24*1.5
HSK100A	BGPHSK100AST06200M	6	21	27	200	36	M5	2.9	M24*1.5
HSK100A	BGPHSK100AST08085M	8	21	27	85	36	M6	2.16	M24*1.5
HSK100A	BGPHSK100AST08120M	8	21	27	120	36	M6	2.38	M24*1.5
HSK100A	BGPHSK100AST08130M	8	21	27	130	36	M6	2.43	M24*1.5
HSK100A	BGPHSK100AST08160M	8	21	27	160	36	M6	2.72	M24*1.5
HSK100A	BGPHSK100AST08200M	8	21	27	200	36	M6	2.89	M24*1.5
HSK100A	BGPHSK100AST10090M	10	24	32	90	42	M8	2.24	M24*1.5
HSK100A	BGPHSK100AST10120M	10	24	32	120	42	M8	2.51	M24*1.5
HSK100A	BGPHSK100AST10130M	10	24	32	130	42	M8	2.57	M24*1.5
HSK100A	BGPHSK100AST10160M	10	24	32	160	42	M8	2.94	M24*1.5
HSK100A	BGPHSK100AST10200M	10	24	32	200	42	M8	3.18	M24*1.5
HSK100A	BGPHSK100AST12095M	12	24	32	95	47	M8	2.26	M24*1.5
HSK100A	BGPHSK100AST12120M	12	24	32	120	47	M8	2.50	M24*1.5
HSK100A	BGPHSK100AST12130M	12	24	32	130	47	M8	2.56	M24*1.5
HSK100A	BGPHSK100AST12160M	12	24	32	160	47	M8	2.93	M24*1.5
HSK100A	BGPHSK100AST12200M	12	24	32	200	47	M8	3.17	M24*1.5
HSK100A	BGPHSK100AST14095M	14	27	34	95	47	M10	2.31	M24*1.5
HSK100A	BGPHSK100AST14120M	14	27	34	120	47	M10	2.57	M24*1.5

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通用型 /GP HSK100A DIN 69893

技术参数 | Technical parameters

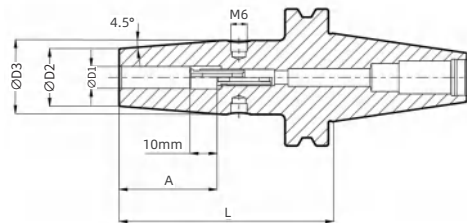
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK100A	BGPHSK100AST14130M	14	27	34	130	47	M10	2.63	M24*1.5
HSK100A	BGPHSK100AST14160M	14	27	34	160	47	M10	3.04	M24*1.5
HSK100A	BGPHSK100AST14200M	14	27	34	200	47	M10	3.31	M24*1.5
HSK100A	BGPHSK100AST16100M	16	27	34	100	50	M12	2.31	M24*1.5
HSK100A	BGPHSK100AST16120M	16	27	34	120	50	M12	2.54	M24*1.5
HSK100A	BGPHSK100AST16130M	16	27	34	130	50	M12	2.60	M24*1.5
HSK100A	BGPHSK100AST16160M	16	27	34	160	50	M12	3.01	M24*1.5
HSK100A	BGPHSK100AST16200M	16	27	34	200	50	M12	3.29	M24*1.5
HSK100A	BGPHSK100AST18100M	18	33	42	100	50	M12	2.49	M24*1.5
HSK100A	BGPHSK100AST18120M	18	33	42	120	50	M12	2.81	M24*1.5
HSK100A	BGPHSK100AST18130M	18	33	42	130	50	M12	2.92	M24*1.5
HSK100A	BGPHSK100AST18160M	18	33	42	160	50	M12	3.29	M24*1.5
HSK100A	BGPHSK100AST18200M	18	33	42	200	50	M12	3.71	M24*1.5
HSK100A	BGPHSK100AST20105M	20	33	42	105	52	M12	2.52	M24*1.5
HSK100A	BGPHSK100AST20120M	20	33	42	120	52	M12	2.79	M24*1.5
HSK100A	BGPHSK100AST20130M	20	33	42	130	52	M12	2.90	M24*1.5
HSK100A	BGPHSK100AST20160M	20	33	42	160	52	M12	3.26	M24*1.5
HSK100A	BGPHSK100AST20200M	20	33	42	200	52	M12	3.68	M24*1.5
HSK100A	BGPHSK100AST25115M	25	44	53	115	58	M16	3.03	M24*1.5
HSK100A	BGPHSK100AST25120M	25	44	53	120	58	M16	3.14	M24*1.5
HSK100A	BGPHSK100AST25130M	25	44	53	130	58	M16	3.35	M24*1.5
HSK100A	BGPHSK100AST25160M	25	44	53	160	58	M16	3.86	M24*1.5
HSK100A	BGPHSK100AST25200M	25	44	53	200	58	M16	4.54	M24*1.5
HSK100A	BGPHSK100AST32120M	32	44	53	120	58	M16	2.98	M24*1.5
HSK100A	BGPHSK100AST32130M	32	44	53	130	58	M16	3.19	M24*1.5
HSK100A	BGPHSK100AST32160M	32	44	53	160	58	M16	3.70	M24*1.5
HSK100A	BGPHSK100AST32200M	32	44	53	200	58	M16	4.37	M24*1.5

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型 /GP SK30A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK30A	BGPSK30AST03060M ¹	3	10	-	60	9.5	-	0.41
SK30A	BGPSK30AST03080M ¹	3	10	-	80	9.5	-	0.44
SK30A	BGPSK30AST04060M ¹	4	10	-	60	12	-	0.41
SK30A	BGPSK30AST04080M ¹	4	10	-	80	12	-	0.44
SK30A	BGPSK30AST06060M ²	6	23	-	60	36	M5	0.53
SK30A	BGPSK30AST06080M	6	21	27	80	36	M5	0.59
SK30A	BGPSK30AST08060M ²	8	23	-	60	36	M6	0.52
SK30A	BGPSK30AST08080M	8	21	27	80	36	M6	0.58
SK30A	BGPSK30AST10060M ²	10	27	-	60	42	M8	0.56
SK30A	BGPSK30AST10080M	10	24	32	80	42	M8	0.64
SK30A	BGPSK30AST12060M ²	12	27	-	60	47	M8	0.55
SK30A	BGPSK30AST12080M	12	24	32	80	47	M8	0.62
SK30A	BGPSK30AST16065M ²	16	30	-	65	50	M12	0.59
SK30A	BGPSK30AST16080M ²	16	27	32.1	80	50	M12	0.63
SK30A	BGPSK30AST20070M ²	20	35.5	40.5	70	52	M12	0.68

¹ 无过水顶丝, 无动平衡螺钉孔, 只适用于硬质合金刀具, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

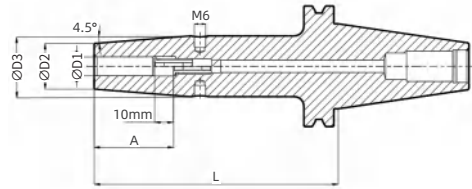
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP SK40A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK40A	BGPSK40AST03080M ¹	3	10	-	80	9.5	-	0.89
SK40A	BGPSK40AST03120M ¹	3	10	-	120	9.5	-	1.01
SK40A	BGPSK40AST03130M ¹	3	10	-	130	9.5	-	1.05
SK40A	BGPSK40AST04080M ¹	4	10	-	80	12	-	0.89
SK40A	BGPSK40AST04120M ¹	4	10	-	120	12	-	1.01
SK40A	BGPSK40AST04130M ¹	4	10	-	130	12	-	1.05
SK40A	BGPSK40AST06080M	6	21	27	80	36	M5	1.03
SK40A	BGPSK40AST06120M	6	21	27	120	36	M5	1.21
SK40A	BGPSK40AST06130M	6	21	27	130	36	M5	1.25
SK40A	BGPSK40AST06160M	6	21	27	160	36	M5	1.47
SK40A	BGPSK40AST06200M	6	21	27	200	36	M5	1.64
SK40A	BGPSK40AST08080M	8	21	27	80	36	M6	1.03
SK40A	BGPSK40AST08120M	8	21	27	120	36	M6	1.21
SK40A	BGPSK40AST08130M	8	21	27	130	36	M6	1.25
SK40A	BGPSK40AST08160M	8	21	27	160	36	M6	1.47
SK40A	BGPSK40AST08200M	8	21	27	200	36	M6	1.64
SK40A	BGPSK40AST10080M	10	24	32	80	42	M8	1.08
SK40A	BGPSK40AST10120M	10	24	32	120	42	M8	1.33
SK40A	BGPSK40AST10130M	10	24	32	130	42	M8	1.39
SK40A	BGPSK40AST10160M	10	24	32	160	42	M8	1.63
SK40A	BGPSK40AST10200M	10	24	32	200	42	M8	1.87
SK40A	BGPSK40AST12080M	12	24	32	80	47	M8	1.07

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通用型 /GP SK40A DIN 69871

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK40A	BGPSK40AST12120M	12	24	32	120	47	M8	1.32
SK40A	BGPSK40AST12130M	12	24	32	130	47	M8	1.38
SK40A	BGPSK40AST12160M	12	24	32	160	47	M8	1.62
SK40A	BGPSK40AST12200M	12	24	32	200	47	M8	1.86
SK40A	BGPSK40AST14080M	14	27	34	80	47	M10	1.11
SK40A	BGPSK40AST14120M	14	27	34	120	47	M10	1.38
SK40A	BGPSK40AST14130M	14	27	34	130	47	M10	1.45
SK40A	BGPSK40AST14160M	14	27	34	160	47	M10	1.72
SK40A	BGPSK40AST14200M	14	27	34	200	47	M10	2.00
SK40A	BGPSK40AST16080M	16	27	34	80	50	M12	1.08
SK40A	BGPSK40AST16120M	16	27	34	120	50	M12	1.35
SK40A	BGPSK40AST16130M	16	27	34	130	50	M12	1.42
SK40A	BGPSK40AST16160M	16	27	34	160	50	M12	1.69
SK40A	BGPSK40AST16200M	16	27	34	200	50	M12	1.97
SK40A	BGPSK40AST18080M ²	18	33	42	80	50	M12	1.22
SK40A	BGPSK40AST18120M	18	33	42	120	50	M12	1.64
SK40A	BGPSK40AST18130M	18	33	42	130	50	M12	1.75
SK40A	BGPSK40AST18160M	18	33	42	160	50	M12	2.06
SK40A	BGPSK40AST18200M	18	33	42	200	50	M12	2.49
SK40A	BGPSK40AST20080M ²	20	33	42	80	52	M12	1.19
SK40A	BGPSK40AST20120M	20	33	42	120	52	M12	1.61
SK40A	BGPSK40AST20130M	20	33	42	130	52	M12	1.72
SK40A	BGPSK40AST20160M	20	33	42	160	52	M12	2.03
SK40A	BGPSK40AST20200M	20	33	42	200	52	M12	2.46
SK40A	BGPSK40AST25100M	25	44	53	100	58	M16	1.73
SK40A	BGPSK40AST25120M	25	44	53	120	58	M16	2.07
SK40A	BGPSK40AST25130M	25	44	53	130	58	M16	2.24
SK40A	BGPSK40AST25160M	25	44	53	160	58	M16	2.75
SK40A	BGPSK40AST25200M	25	44	53	200	58	M16	3.42
SK40A	BGPSK40AST32100M	32	44	53	100	58	M16	1.70
SK40A	BGPSK40AST32120M	32	44	53	120	58	M16	2.04
SK40A	BGPSK40AST32130M	32	44	53	130	58	M16	2.21

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

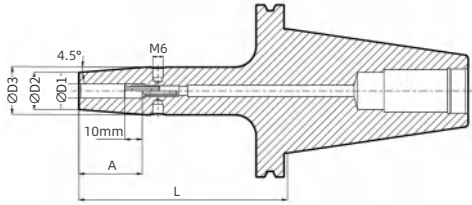
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP SK50A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK50A	BGPSK50AST06080M	6	21	27	80	36	M5	2.84
SK50A	BGPSK50AST06120M	6	21	27	120	36	M5	3.03
SK50A	BGPSK50AST06130M	6	21	27	130	36	M5	3.07
SK50A	BGPSK50AST06160M	6	21	27	160	36	M5	3.38
SK50A	BGPSK50AST06200M	6	21	27	200	36	M5	3.55
SK50A	BGPSK50AST08080M	8	21	27	80	36	M6	2.84
SK50A	BGPSK50AST08120M	8	21	27	120	36	M6	3.03
SK50A	BGPSK50AST08130M	8	21	27	130	36	M6	3.07
SK50A	BGPSK50AST08160M	8	21	27	160	36	M6	3.37
SK50A	BGPSK50AST08200M	8	21	27	200	36	M6	3.52
SK50A	BGPSK50AST10080M	10	24	32	80	42	M8	2.99
SK50A	BGPSK50AST10120M	10	24	32	120	42	M8	3.15
SK50A	BGPSK50AST10130M	10	24	32	130	42	M8	3.21
SK50A	BGPSK50AST10160M	10	24	32	160	42	M8	3.60
SK50A	BGPSK50AST10200M	10	24	32	200	42	M8	3.85
SK50A	BGPSK50AST12080M	12	24	32	80	47	M8	2.87
SK50A	BGPSK50AST12120M	12	24	32	120	47	M8	3.15
SK50A	BGPSK50AST12130M	12	24	32	130	47	M8	3.21
SK50A	BGPSK50AST12160M	12	24	32	160	47	M8	3.59
SK50A	BGPSK50AST12200M	12	24	32	200	47	M8	3.83
SK50A	BGPSK50AST14080M	14	27	34	80	47	M10	2.92
SK50A	BGPSK50AST14120M	14	27	34	120	47	M10	3.20

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通用型 /GP SK50A DIN 69871

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK50A	BGPSK50AST14130M	14	27	34	130	47	M10	3.27
SK50A	BGPSK50AST14160M	14	27	34	160	47	M10	3.70
SK50A	BGPSK50AST14200M	14	27	34	200	47	M10	3.97
SK50A	BGPSK50AST16080M	16	27	34	80	50	M12	2.88
SK50A	BGPSK50AST16120M	16	27	34	120	50	M12	3.20
SK50A	BGPSK50AST16130M	16	27	34	130	50	M12	3.27
SK50A	BGPSK50AST16160M	16	27	34	160	50	M12	3.67
SK50A	BGPSK50AST16200M	16	27	34	200	50	M12	3.95
SK50A	BGPSK50AST18080M ¹	18	33	42	80	50	M12	3.04
SK50A	BGPSK50AST18120M	18	33	42	120	50	M12	3.46
SK50A	BGPSK50AST18130M	18	33	42	130	50	M12	3.57
SK50A	BGPSK50AST18160M	18	33	42	160	50	M12	3.98
SK50A	BGPSK50AST18200M	18	33	42	200	50	M12	4.42
SK50A	BGPSK50AST20080M ¹	20	33	42	80	52	M12	3.02
SK50A	BGPSK50AST20120M	20	33	42	120	52	M12	3.44
SK50A	BGPSK50AST20130M	20	33	42	130	52	M12	3.55
SK50A	BGPSK50AST20160M	20	33	42	160	52	M12	3.97
SK50A	BGPSK50AST20200M	20	33	42	200	52	M12	4.39
SK50A	BGPSK50AST25100M	25	44	53	100	58	M16	3.57
SK50A	BGPSK50AST25120M	25	44	53	120	58	M16	3.93
SK50A	BGPSK50AST25130M	25	44	53	130	58	M16	4.10
SK50A	BGPSK50AST25160M	25	44	53	160	58	M16	4.72
SK50A	BGPSK50AST25200M	25	44	53	200	58	M16	5.40
SK50A	BGPSK50AST32100M	32	44	53	100	58	M16	3.42
SK50A	BGPSK50AST32120M	32	44	53	120	58	M16	3.80
SK50A	BGPSK50AST32130M	32	44	53	130	58	M16	3.97
SK50A	BGPSK50AST32160M	32	44	53	160	58	M16	4.58
SK50A	BGPSK50AST32200M	32	44	53	200	58	M16	5.26

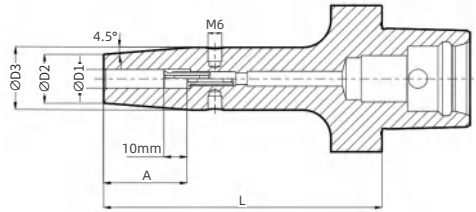
¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP PSC63A ISO 26623



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGPPSC63AST03080M ¹	3	10	-	80	9.5	-	0.82
PSC63A	BGPPSC63AST03120M ¹	3	10	-	120	9.5	-	0.93
PSC63A	BGPPSC63AST03130M ¹	3	10	-	130	9.5	-	0.97
PSC63A	BGPPSC63AST04080M ¹	4	10	-	80	12	-	0.82
PSC63A	BGPPSC63AST04120M ¹	4	10	-	120	12	-	0.93
PSC63A	BGPPSC63AST04130M ¹	4	10	-	130	12	-	0.97
PSC63A	BGPPSC63AST06080M	6	21	27	80	36	M5	0.95
PSC63A	BGPPSC63AST06100M	6	21	27	100	36	M5	1.03
PSC63A	BGPPSC63AST06120M	6	21	27	120	36	M5	1.19
PSC63A	BGPPSC63AST06130M	6	21	27	130	36	M5	1.23
PSC63A	BGPPSC63AST06160M	6	21	27	160	36	M5	1.59
PSC63A	BGPPSC63AST08080M	8	21	27	80	36	M6	0.95
PSC63A	BGPPSC63AST08100M	8	21	27	100	36	M6	1.03
PSC63A	BGPPSC63AST08120M	8	21	27	120	36	M6	1.19
PSC63A	BGPPSC63AST08130M	8	21	27	130	36	M6	1.23
PSC63A	BGPPSC63AST08160M	8	21	27	160	36	M6	1.59
PSC63A	BGPPSC63AST10080M ²	10	24	32	80	42	M8	1.10
PSC63A	BGPPSC63AST10100M	10	24	32	100	42	M8	1.18
PSC63A	BGPPSC63AST10120M	10	24	32	120	42	M8	1.34
PSC63A	BGPPSC63AST10130M	10	24	32	130	42	M8	1.38
PSC63A	BGPPSC63AST10160M	10	24	32	160	42	M8	1.74
PSC63A	BGPPSC63AST12080M ²	12	24	32	80	47	M8	1.09

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通用型 /GP PSC63A ISO 26623

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGPPSC63AST12100M	12	24	32	100	47	M8	1.17
PSC63A	BGPPSC63AST12120M	12	24	32	120	47	M8	1.33
PSC63A	BGPPSC63AST12130M	12	24	32	130	47	M8	1.37
PSC63A	BGPPSC63AST12160M	12	24	32	160	47	M8	1.73
PSC63A	BGPPSC63AST14085M	14	27	34	85	47	M10	1.25
PSC63A	BGPPSC63AST14100M	14	27	34	100	47	M10	1.33
PSC63A	BGPPSC63AST14120M	14	27	34	120	47	M10	1.49
PSC63A	BGPPSC63AST14130M	14	27	34	130	47	M10	1.53
PSC63A	BGPPSC63AST14160M	14	27	34	160	47	M10	1.89
PSC63A	BGPPSC63AST16085M	16	27	34	85	50	M12	1.22
PSC63A	BGPPSC63AST16100M	16	27	34	100	50	M12	1.30
PSC63A	BGPPSC63AST16120M	16	27	34	120	50	M12	1.46
PSC63A	BGPPSC63AST16130M	16	27	34	130	50	M12	1.50
PSC63A	BGPPSC63AST16160M	16	27	34	160	50	M12	1.86
PSC63A	BGPPSC63AST18085M ²	18	33	42	85	50	M12	1.19
PSC63A	BGPPSC63AST18100M	18	33	42	100	50	M12	1.33
PSC63A	BGPPSC63AST18130M	18	33	42	130	50	M12	1.71
PSC63A	BGPPSC63AST18160M	18	33	42	160	50	M12	1.97
PSC63A	BGPPSC63AST20085M ²	20	33	42	85	52	M12	1.16
PSC63A	BGPPSC63AST20100M	20	33	42	100	52	M12	1.30
PSC63A	BGPPSC63AST20120M	20	33	42	120	52	M12	1.58
PSC63A	BGPPSC63AST20130M	20	33	42	130	52	M12	1.68
PSC63A	BGPPSC63AST20160M	20	33	42	160	52	M12	1.94
PSC63A	BGPPSC63AST25090M ²	25	44	53	90	58	M16	1.50
PSC63A	BGPPSC63AST25120M	25	44	53	120	58	M16	2.01
PSC63A	BGPPSC63AST25130M	25	44	53	130	58	M16	2.19
PSC63A	BGPPSC63AST25160M	25	44	53	160	58	M16	2.74
PSC63A	BGPPSC63AST32095M	32	44	53	95	58	M16	1.43
PSC63A	BGPPSC63AST32130M	32	44	53	130	58	M16	2.02
PSC63A	BGPPSC63AST32160M	32	44	53	160	58	M16	2.58

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

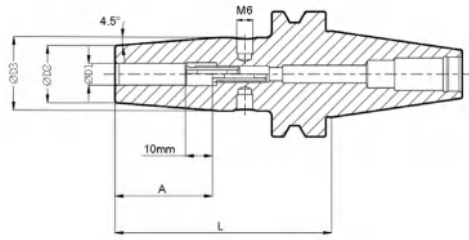
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP DB30A



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝	重量 m (kg)
DB30A	BGPDB30AST03060M ¹	3	10	-	60	9.5	-	0.42
DB30A	BGPDB30AST03080M ¹	3	10	-	80	9.5	-	0.45
DB30A	BGPDB30AST04060M ¹	4	10	-	60	12	-	0.42
DB30A	BGPDB30AST04080M ¹	4	10	-	80	12	-	0.45
DB30A	BGPDB30AST06060M ²	6	23	-	60	36	M5	0.51
DB30A	BGPDB30AST06080M	6	21	27	80	36	M5	0.59
DB30A	BGPDB30AST08060M ²	8	23	-	60	36	M6	0.49
DB30A	BGPDB30AST08080M	8	21	27	80	36	M6	0.57
DB30A	BGPDB30AST10060M ²	10	27	-	60	42	M8	0.52
DB30A	BGPDB30AST10080M ²	10	24	32	80	42	M8	0.63
DB30A	BGPDB30AST12060M ²	12	27	-	60	47	M8	0.50
DB30A	BGPDB30AST12080M ²	12	24	32	80	47	M8	0.61
DB30A	BGPDB30AST14065M ²	14	30	-	65	47	M10	0.56
DB30A	BGPDB30AST14080M ²	14	27	34	80	47	M10	0.66
DB30A	BGPDB30AST16065M ²	16	30	-	65	50	M12	0.54
DB30A	BGPDB30AST16080M	16	27	34	80	50	M12	0.64
DB30A	BGPDB30AST18070M ²	18	35.5	40.5	70	50	M12	0.66
DB30A	BGPDB30AST18090M	18	33	40.5	90	50	M12	0.86
DB30A	BGPDB30AST20070M ²	20	35.5	40.5	70	52	M12	0.64
DB30A	BGPDB30AST20090M	20	33	40.5	90	52	M12	0.84

¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

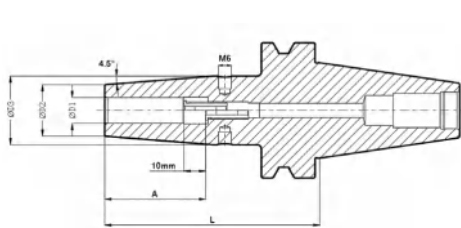
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid
carbide tools, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP DB40A



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝	重量 m (kg)
DB40A	BGPDB40AST03090M ¹	3	10	-	90	9.5	-	1.06
DB40A	BGPDB40AST03120M ¹	3	10	-	120	9.5	-	1.15
DB40A	BGPDB40AST03130M ¹	3	10	-	130	9.5	-	1.19
DB40A	BGPDB40AST04090M ¹	4	10	-	90	12	-	1.06
DB40A	BGPDB40AST04120M ¹	4	10	-	120	12	-	1.14
DB40A	BGPDB40AST04130M ¹	4	10	-	130	12	-	1.18
DB40A	BGPDB40AST06090M	6	21	27	90	36	M5	1.20
DB40A	BGPDB40AST06120M	6	21	27	120	36	M5	1.34
DB40A	BGPDB40AST06130M	6	21	27	130	36	M5	1.38
DB40A	BGPDB40AST06160M	6	21	27	160	36	M5	1.60
DB40A	BGPDB40AST06200M	6	21	27	200	36	M5	1.76
DB40A	BGPDB40AST08090M	8	21	27	90	36	M6	1.18
DB40A	BGPDB40AST08120M	8	21	27	120	36	M6	1.32
DB40A	BGPDB40AST08130M	8	21	27	130	36	M6	1.36
DB40A	BGPDB40AST08160M	8	21	27	160	36	M6	1.58
DB40A	BGPDB40AST08200M	8	21	27	200	36	M6	1.74
DB40A	BGPDB40AST10090M	10	24	32	90	42	M8	1.25
DB40A	BGPDB40AST10120M	10	24	32	120	42	M8	1.45
DB40A	BGPDB40AST10130M	10	24	32	130	42	M8	1.51
DB40A	BGPDB40AST10160M	10	24	32	160	42	M8	1.74
DB40A	BGPDB40AST10200M	10	24	32	200	42	M8	1.98

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通用型 /GP DB40A

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝	重量 m (kg)
DB40A	BGPDB40AST12090M	12	24	32	90	47	M8	1.23
DB40A	BGPDB40AST12120M	12	24	32	120	47	M8	1.43
DB40A	BGPDB40AST12130M	12	24	32	130	47	M8	1.49
DB40A	BGPDB40AST12160M	12	24	32	160	47	M8	1.72
DB40A	BGPDB40AST12200M	12	24	32	200	47	M8	1.97
DB40A	BGPDB40AST14090M	14	27	34	90	47	M10	1.28
DB40A	BGPDB40AST14120M	14	27	34	120	47	M10	1.50
DB40A	BGPDB40AST14130M	14	27	34	130	47	M10	1.57
DB40A	BGPDB40AST14160M	14	27	34	160	47	M10	1.83
DB40A	BGPDB40AST14200M	14	27	34	200	47	M10	2.10
DB40A	BGPDB40AST16090M	16	27	34	90	50	M12	1.26
DB40A	BGPDB40AST16120M	16	27	34	120	50	M12	1.48
DB40A	BGPDB40AST16130M	16	27	34	130	50	M12	1.55
DB40A	BGPDB40AST16160M	16	27	34	160	50	M12	1.81
DB40A	BGPDB40AST16200M	16	27	34	200	50	M12	2.09
DB40A	BGPDB40AST18090M	18	33	42	90	50	M12	1.40
DB40A	BGPDB40AST18120M	18	33	42	120	50	M12	1.72
DB40A	BGPDB40AST18130M	18	33	42	130	50	M12	1.83
DB40A	BGPDB40AST18160M	18	33	42	160	50	M12	2.15
DB40A	BGPDB40AST18200M	18	33	42	200	50	M12	2.57
DB40A	BGPDB40AST20090M	20	33	42	90	52	M12	1.38
DB40A	BGPDB40AST20120M	20	33	42	120	52	M12	1.70
DB40A	BGPDB40AST20130M	20	33	42	130	52	M12	1.81
DB40A	BGPDB40AST20160M	20	33	42	160	52	M12	2.13
DB40A	BGPDB40AST20200M	20	33	42	200	52	M12	2.55
DB40A	BGPDB40AST25100M	25	44	53	100	58	M16	1.80
DB40A	BGPDB40AST25120M	25	44	53	120	58	M16	2.14
DB40A	BGPDB40AST25130M	25	44	53	130	58	M16	2.31
DB40A	BGPDB40AST25160M	25	44	53	160	58	M16	2.81
DB40A	BGPDB40AST25200M	25	44	53	200	58	M16	3.49
DB40A	BGPDB40AST32100M	32	44	53	100	58	M16	1.65
DB40A	BGPDB40AST32120M	32	44	53	120	58	M16	1.99

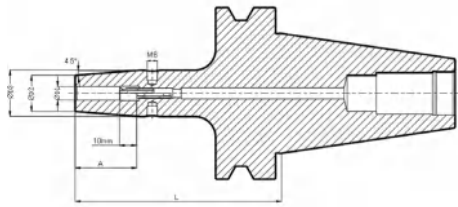
¹ 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，A 尺寸为最小夹持深度

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型 /GP DB50A



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝	重量 m (kg)
DB50A	BGPDB50AST06100M	6	21	27	100	36	M5	3.85
DB50A	BGPDB50AST06120M	6	21	27	120	36	M5	3.96
DB50A	BGPDB50AST06130M	6	21	27	130	36	M5	4
DB50A	BGPDB50AST06160M	6	21	27	160	36	M5	4.31
DB50A	BGPDB50AST06200M	6	21	27	200	36	M5	4.48
DB50A	BGPDB50AST08100M	8	21	27	100	36	M6	3.84
DB50A	BGPDB50AST08120M	8	21	27	120	36	M6	3.95
DB50A	BGPDB50AST08130M	8	21	27	130	36	M6	4.00
DB50A	BGPDB50AST08160M	8	21	27	160	36	M6	4.3
DB50A	BGPDB50AST08200M	8	21	27	200	36	M6	4.47
DB50A	BGPDB50AST10100M	10	24	32	100	42	M8	3.91
DB50A	BGPDB50AST10120M	10	24	32	120	42	M8	4.06
DB50A	BGPDB50AST10130M	10	24	32	130	42	M8	4.13
DB50A	BGPDB50AST10160M	10	24	32	160	42	M8	4.4
DB50A	BGPDB50AST10200M	10	24	32	200	42	M8	4.64
DB50A	BGPDB50AST12100M	12	24	32	100	47	M8	3.89
DB50A	BGPDB50AST12120M	12	24	32	120	47	M8	4.04
DB50A	BGPDB50AST12130M	12	24	32	130	47	M8	4.11
DB50A	BGPDB50AST12160M	12	24	32	160	47	M8	4.38
DB50A	BGPDB50AST12200M	12	24	32	200	47	M8	4.63
DB50A	BGPDB50AST14100M	14	27	34	100	47	M10	3.93

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通用型 /GP DB50A

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝	重量 m (kg)
DB50A	BGPDB50AST14120M	14	27	34	120	47	M10	4.1
DB50A	BGPDB50AST14130M	14	27	34	130	47	M10	4.15
DB50A	BGPDB50AST14160M	14	27	34	160	47	M10	4.48
DB50A	BGPDB50AST14200M	14	27	34	200	47	M10	4.76
DB50A	BGPDB50AST16100M	16	27	34	100	50	M12	3.91
DB50A	BGPDB50AST16120M	16	27	34	120	50	M12	4.06
DB50A	BGPDB50AST16130M	16	27	34	130	50	M12	4.13
DB50A	BGPDB50AST16160M	16	27	34	160	50	M12	4.45
DB50A	BGPDB50AST16200M	16	27	34	200	50	M12	4.73
DB50A	BGPDB50AST18100M ¹	18	33	42	100	50	M12	4.05
DB50A	BGPDB50AST18120M	18	33	42	120	50	M12	4.3
DB50A	BGPDB50AST18130M	18	33	42	130	50	M12	4.4
DB50A	BGPDB50AST18160M	18	33	42	160	50	M12	4.52
DB50A	BGPDB50AST18200M	18	33	42	200	50	M12	5.26
DB50A	BGPDB50AST20100M ¹	20	33	42	100	52	M12	4.02
DB50A	BGPDB50AST20120M	20	33	42	120	52	M12	4.27
DB50A	BGPDB50AST20130M	20	33	42	130	52	M12	4.37
DB50A	BGPDB50AST20160M	20	33	42	160	52	M12	4.81
DB50A	BGPDB50AST20200M	20	33	42	200	52	M12	5.23
DB50A	BGPDB50AST25100M ¹	25	44	53	100	58	M16	4.27
DB50A	BGPDB50AST25120M	25	44	53	120	58	M16	4.65
DB50A	BGPDB50AST25130M	25	44	53	130	58	M16	4.82
DB50A	BGPDB50AST25160M	25	44	53	160	58	M16	5.43
DB50A	BGPDB50AST25200M	25	44	53	200	58	M16	6.11
DB50A	BGPDB50AST32100M ¹	32	44	53	100	58	M16	4.13
DB50A	BGPDB50AST32120M	32	44	53	120	58	M16	4.5
DB50A	BGPDB50AST32130M	32	44	53	130	58	M16	4.67
DB50A	BGPDB50AST32160M	32	44	53	160	58	M16	5.28
DB50A	BGPDB50AST32200M	32	44	53	200	58	M16	5.96

¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水热装刀柄 GENERAL PURPOSE & COOLJET



01

热装刀柄自带螺纹平衡孔，可直接
装配平衡螺钉进行动平衡调整

The shrink-fit chuck has a thread balance
hole, which can be directly assembled with
a balance screw for dynamic balance
adjustment

02

通用型基础上添加冷却孔，冷却液直达
切削刃，延长刀具寿命

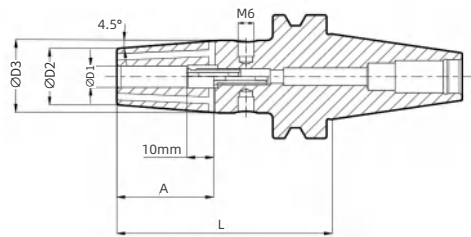
Add cooling holes on the basis of general purpose
type, the coolant can reach to the cutting edge
directly, prolong tool life

03

φ3、φ4冷却方式为细缝冷却

φ3/φ4, with slits along the clamping bore for
cooling form outside

通用型端面出水 /GC BT30A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT30A	BGCBT30AST03060M ¹	3	10	-	60	9.5	-	0.40
BT30A	BGCBT30AST04060M ¹	4	10	-	60	12	-	0.40
BT30A	BGCBT30AST06080M	6	21	27	80	36	M5	0.57
BT30A	BGCBT30AST08080M	8	21	27	80	36	M6	0.55
BT30A	BGCBT30AST10080M ²	10	24	32	80	42	M8	0.61
BT30A	BGCBT30AST12080M ²	12	24	32	80	47	M8	0.59
BT30A	BGCBT30AST14080M ²	14	27	34	80	47	M10	0.64
BT30A	BGCBT30AST16080M ²	16	27	34	80	50	M12	0.62
BT30A	BGCBT30AST18090M	18	33	40.5	90	50	M12	0.84
BT30A	BGCBT30AST20090M	20	33	40.5	90	52	M12	0.82

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，A 尺寸为最小夹持深度

² 无动平衡螺钉孔

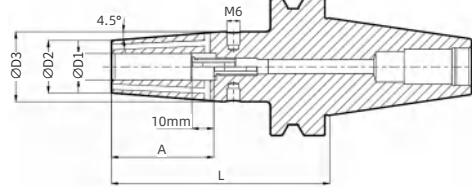
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC BT40A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT40A	BGCBT40AST03090M ¹	3	10	-	90	9.5	-	1.06
BT40A	BGCBT40AST04090M ¹	4	10	-	90	12	-	1.06
BT40A	BGCBT40AST06090M	6	21	27	90	36	M5	1.20
BT40A	BGCBT40AST06120M	6	21	27	120	36	M5	1.34
BT40A	BGCBT40AST06130M	6	21	27	130	36	M5	1.38
BT40A	BGCBT40AST06160M	6	21	27	160	36	M5	1.60
BT40A	BGCBT40AST06200M	6	21	27	200	36	M5	1.76
BT40A	BGCBT40AST08090M	8	21	27	90	36	M6	1.18
BT40A	BGCBT40AST08120M	8	21	27	120	36	M6	1.32
BT40A	BGCBT40AST08130M	8	21	27	130	36	M6	1.36
BT40A	BGCBT40AST08160M	8	21	27	160	36	M6	1.58
BT40A	BGCBT40AST08200M	8	21	27	200	36	M6	1.74
BT40A	BGCBT40AST10090M	10	24	32	90	42	M8	1.25
BT40A	BGCBT40AST10120M	10	24	32	120	42	M8	1.45
BT40A	BGCBT40AST10130M	10	24	32	130	42	M8	1.51
BT40A	BGCBT40AST10160M	10	24	32	160	42	M8	1.74
BT40A	BGCBT40AST10200M	10	24	32	200	42	M8	1.98
BT40A	BGCBT40AST12090M	12	24	32	90	47	M8	1.23
BT40A	BGCBT40AST12120M	12	24	32	120	47	M8	1.43
BT40A	BGCBT40AST12130M	12	24	32	130	47	M8	1.49
BT40A	BGCBT40AST12160M	12	24	32	160	47	M8	1.72
BT40A	BGCBT40AST12200M	12	24	32	200	47	M8	1.97

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通用型端面出水 /GC BT40A JIS B6339

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT40A	BGCBT40AST14090M	14	27	34	90	47	M10	1.28
BT40A	BGCBT40AST14120M	14	27	34	120	47	M10	1.50
BT40A	BGCBT40AST14130M	14	27	34	130	47	M10	1.57
BT40A	BGCBT40AST14160M	14	27	34	160	47	M10	1.83
BT40A	BGCBT40AST14200M	14	27	34	200	47	M10	2.10
BT40A	BGCBT40AST16090M	16	27	34	90	50	M12	1.26
BT40A	BGCBT40AST16120M	16	27	34	120	50	M12	1.48
BT40A	BGCBT40AST16130M	16	27	34	130	50	M12	1.55
BT40A	BGCBT40AST16160M	16	27	34	160	50	M12	1.81
BT40A	BGCBT40AST16200M	16	27	34	200	50	M12	2.09
BT40A	BGCBT40AST18090M	18	33	42	90	50	M12	1.40
BT40A	BGCBT40AST18120M	18	33	42	120	50	M12	1.72
BT40A	BGCBT40AST18130M	18	33	42	130	50	M12	1.83
BT40A	BGCBT40AST18160M	18	33	42	160	50	M12	2.15
BT40A	BGCBT40AST18200M	18	33	42	200	50	M12	2.57
BT40A	BGCBT40AST20090M	20	33	42	90	52	M12	1.38
BT40A	BGCBT40AST20120M	20	33	42	120	52	M12	1.70
BT40A	BGCBT40AST20130M	20	33	42	130	52	M12	1.81
BT40A	BGCBT40AST20160M	20	33	42	160	52	M12	2.13
BT40A	BGCBT40AST20200M	20	33	42	200	52	M12	2.55
BT40A	BGCBT40AST25100M	25	44	53	100	58	M16	1.80
BT40A	BGCBT40AST25120M	25	44	53	120	58	M16	2.14
BT40A	BGCBT40AST25130M	25	44	53	130	58	M16	2.31
BT40A	BGCBT40AST25160M	25	44	53	160	58	M16	2.81
BT40A	BGCBT40AST25200M	25	44	53	200	58	M16	3.49
BT40A	BGCBT40AST32100M	32	44	53	100	58	M16	1.78
BT40A	BGCBT40AST32120M	32	44	53	120	58	M16	2.12

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

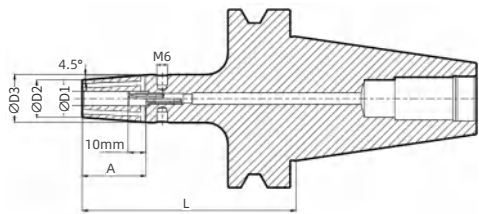
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, the clamping
hole has a fine slit, and the thin slit comes out of the water, A is the
minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC BT50A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT50A	BGCBT50AST06100M	6	21	27	100	36	M5	3.85
BT50A	BGCBT50AST06120M	6	21	27	120	36	M5	3.96
BT50A	BGCBT50AST06130M	6	21	27	130	36	M5	4.01
BT50A	BGCBT50AST06160M	6	21	27	160	36	M5	4.25
BT50A	BGCBT50AST06200M	6	21	27	200	36	M5	4.41
BT50A	BGCBT50AST08100M	8	21	27	100	36	M6	3.84
BT50A	BGCBT50AST08120M	8	21	27	120	36	M6	3.95
BT50A	BGCBT50AST08130M	8	21	27	130	36	M6	4.00
BT50A	BGCBT50AST08160M	8	21	27	160	36	M6	4.24
BT50A	BGCBT50AST08200M	8	21	27	200	36	M6	4.40
BT50A	BGCBT50AST10100M	10	24	32	100	42	M8	3.91
BT50A	BGCBT50AST10120M	10	24	32	120	42	M8	4.06
BT50A	BGCBT50AST10130M	10	24	32	130	42	M8	4.13
BT50A	BGCBT50AST10160M	10	24	32	160	42	M8	4.38
BT50A	BGCBT50AST10200M	10	24	32	200	42	M8	4.61
BT50A	BGCBT50AST12100M	12	24	32	100	47	M8	3.89
BT50A	BGCBT50AST12120M	12	24	32	120	47	M8	4.04
BT50A	BGCBT50AST12130M	12	24	32	130	47	M8	4.11
BT50A	BGCBT50AST12160M	12	24	32	160	47	M8	4.36
BT50A	BGCBT50AST12200M	12	24	32	200	47	M8	4.59
BT50A	BGCBT50AST14100M	14	27	34	100	47	M10	3.93
BT50A	BGCBT50AST14120M	14	27	34	120	47	M10	4.08

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通用型端面出水 /GC BT50A JIS B6339

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT50A	BGCBT50AST14130M	14	27	34	130	47	M10	4.15
BT50A	BGCBT50AST14160M	14	27	34	160	47	M10	4.40
BT50A	BGCBT50AST14200M	14	27	34	200	47	M10	4.63
BT50A	BGCBT50AST16100M	16	27	34	100	50	M12	3.91
BT50A	BGCBT50AST16120M	16	27	34	120	50	M12	4.06
BT50A	BGCBT50AST16130M	16	27	34	130	50	M12	4.13
BT50A	BGCBT50AST16160M	16	27	34	160	50	M12	4.38
BT50A	BGCBT50AST16200M	16	27	34	200	50	M12	4.61
BT50A	BGCBT50AST18100M ¹	18	33	42	100	50	M12	4.05
BT50A	BGCBT50AST18120M	18	33	42	120	50	M12	4.20
BT50A	BGCBT50AST18130M	18	33	42	130	50	M12	4.27
BT50A	BGCBT50AST18160M	18	33	42	160	50	M12	4.52
BT50A	BGCBT50AST18200M	18	33	42	200	50	M12	4.75
BT50A	BGCBT50AST20100M ¹	20	33	42	100	52	M12	4.02
BT50A	BGCBT50AST20120M	20	33	42	120	52	M12	4.17
BT50A	BGCBT50AST20130M	20	33	42	130	52	M12	4.24
BT50A	BGCBT50AST20160M	20	33	42	160	52	M12	4.49
BT50A	BGCBT50AST20200M	20	33	42	200	52	M12	4.72
BT50A	BGCBT50AST25100M ¹	25	44	53	100	58	M16	4.27
BT50A	BGCBT50AST25120M	25	44	53	120	58	M16	4.42
BT50A	BGCBT50AST25130M	25	44	53	130	58	M16	4.49
BT50A	BGCBT50AST25160M	25	44	53	160	58	M16	4.74
BT50A	BGCBT50AST25200M	25	44	53	200	58	M16	4.97
BT50A	BGCBT50AST32100M ¹	32	44	53	100	58	M16	4.11
BT50A	BGCBT50AST32120M	32	44	53	120	58	M16	4.26
BT50A	BGCBT50AST32130M	32	44	53	130	58	M16	4.33
BT50A	BGCBT50AST32160M	32	44	53	160	58	M16	4.58
BT50A	BGCBT50AST32200M	32	44	53	200	58	M16	4.81

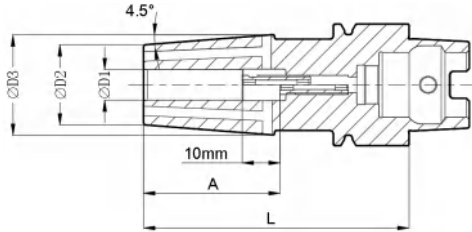
¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC HSK32A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK32A	BGCHSK32AST03060M ¹	3	10	-	60	9.5	-	0.15	M10*1
HSK32A	BGCHSK32AST04060M ¹	4	10	-	60	12	-	0.15	M10*1
HSK32A	BGCHSK32AST06070M ²	6	21	27	70	36	M5	0.29	M10*1
HSK32A	BGCHSK32AST08070M ²	8	21	27	70	36	M5	0.28	M10*1
HSK32A	BGCHSK32AST10080M ²	10	24	32	80	42	M8	0.29	M10*1

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，A 尺寸为最小夹持深度

² 无动平衡螺钉孔

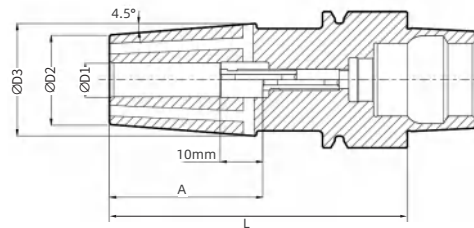
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK32E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK32E	BGCHSK32EST03060M ¹	3	10	-	60	9.5	-	0.15	M10*1
HSK32E	BGCHSK32EST04060M ¹	4	10	-	60	12	-	0.15	M10*1
HSK32E	BGCHSK32EST06070M ²	6	21	27	70	36	M5	0.29	M10*1
HSK32E	BGCHSK32EST08070M ²	8	21	27	70	36	M5	0.29	M10*1
HSK32E	BGCHSK32EST10080M ²	10	24	32	80	42	M8	0.35	M10*1

¹ 无过水顶丝, 无动平衡螺钉孔, 夹持孔有细缝, 细缝出水, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

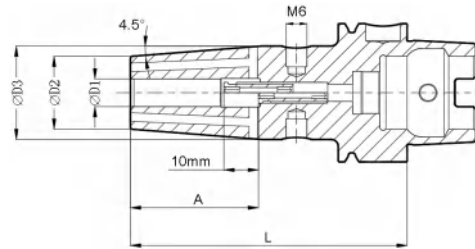
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK40A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK40A	BGCHSK40AST03060M ¹	3	10	-	60	9.5	-	0.26	M12*1
HSK40A	BGCHSK40AST04060M ¹	4	10	-	60	12	-	0.26	M12*1
HSK40A	BGCHSK40AST06080M	6	21	27	80	36	M5	0.40	M12*1
HSK40A	BGCHSK40AST06120M	6	21	27	120	36	M5	0.57	M12*1
HSK40A	BGCHSK40AST06130M	6	21	27	130	36	M5	0.62	M12*1
HSK40A	BGCHSK40AST08080M	8	21	27	80	36	M6	0.39	M12*1
HSK40A	BGCHSK40AST08120M	8	21	27	120	36	M6	0.56	M12*1
HSK40A	BGCHSK40AST08130M	8	21	27	130	36	M6	0.61	M12*1
HSK40A	BGCHSK40AST10080M ²	10	24	32	80	42	M8	0.45	M12*1
HSK40A	BGCHSK40AST10120M	10	24	32	120	42	M8	0.69	M12*1
HSK40A	BGCHSK40AST10130M	10	24	32	130	42	M8	0.76	M12*1
HSK40A	BGCHSK40AST12090M	12	24	32	90	47	M8	0.43	M12*1
HSK40A	BGCHSK40AST12120M	12	24	32	120	47	M8	0.67	M12*1
HSK40A	BGCHSK40AST12130M	12	24	32	130	47	M8	0.74	M12*1
HSK40A	BGCHSK40AST14090M ²	14	27	34	90	47	M10	0.54	M12*1
HSK40A	BGCHSK40AST16090M ²	16	27	34	90	50	M12	0.52	M12*1

¹ 无过水顶丝, 无动平衡螺钉孔, 夹持孔有细缝, 细缝出水, A 尺寸为最小夹持深度

² 无动平衡螺钉孔

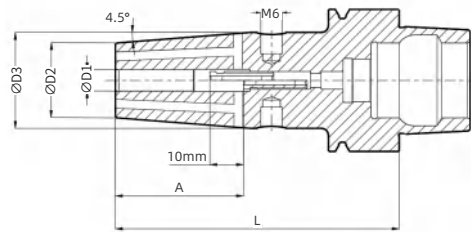
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK40E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK40E	BGCHSK40EST03060M ¹	3	10	-	60	9.5	-	0.22	M12*1
HSK40E	BGCHSK40EST04060M ¹	4	10	-	60	12	-	0.22	M12*1
HSK40E	BGCHSK40EST06060M ²	6	22.5	28.7	60	36	-	0.32	M12*1
HSK40E	BGCHSK40EST06080M	6	21	27	80	36	M5	0.41	M12*1
HSK40E	BGCHSK40EST08060M ²	8	22.5	28.7	60	36	-	0.32	M12*1
HSK40E	BGCHSK40EST08080M	8	21	27	80	36	M6	0.41	M12*1
HSK40E	BGCHSK40EST10060M ²	10	26.5	32	60	42	-	0.34	M12*1
HSK40E	BGCHSK40EST10080M ³	10	24	32	80	42	M8	0.45	M12*1
HSK40E	BGCHSK40EST12065M ²	12	26.5	32	65	47	-	0.33	M12*1
HSK40E	BGCHSK40EST12090M	12	24	32	90	47	M8	0.44	M12*1
HSK40E	BGCHSK40EST14070M ²	14	30	33	70	47	-	0.36	M12*1
HSK40E	BGCHSK40EST14090M ³	14	27	34	90	47	M10	0.47	M12*1
HSK40E	BGCHSK40EST16070M ²	16	30	33	70	50	-	0.34	M12*1
HSK40E	BGCHSK40EST16090M ³	16	27	34	90	50	M12	0.45	M12*1

¹ 无过水顶丝, 无动平衡螺钉孔, 夹持孔有细缝, 细缝出水, A 尺寸为最小夹持深度

² 无过水顶丝, 无动平衡螺钉孔

³ 无动平衡螺钉孔

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

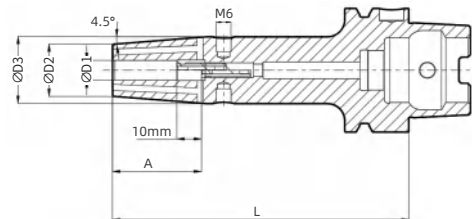
¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without back up screw, without balance screw holes

³ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK50A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50A	BGCHSK50AST03060M ¹	3	10	-	60	9.5	-	0.41	M16*1
HSK50A	BGCHSK50AST04060M ¹	4	10	-	60	12	-	0.41	M16*1
HSK50A	BGCHSK50AST06080M	6	21	27	80	36	M5	0.57	M16*1
HSK50A	BGCHSK50AST06120M	6	21	27	120	36	M5	0.74	M16*1
HSK50A	BGCHSK50AST06130M	6	21	27	130	36	M5	0.78	M16*1
HSK50A	BGCHSK50AST08080M	8	21	27	80	36	M6	0.56	M16*1
HSK50A	BGCHSK50AST08120M	8	21	27	120	36	M6	0.73	M16*1
HSK50A	BGCHSK50AST08130M	8	21	27	130	36	M6	0.77	M16*1
HSK50A	BGCHSK50AST10085M ²	10	24	32	85	42	M8	0.64	M16*1
HSK50A	BGCHSK50AST10120M	10	24	32	120	42	M8	0.85	M16*1
HSK50A	BGCHSK50AST10130M	10	24	32	130	42	M8	0.91	M16*1
HSK50A	BGCHSK50AST12090M	12	24	32	90	47	M8	0.65	M16*1
HSK50A	BGCHSK50AST12120M	12	24	32	120	47	M8	0.83	M16*1

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通用型端面出水 /GC HSK50A

DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50A	BGCHSK50AST12130M	12	24	32	130	47	M8	0.89	M16*1
HSK50A	BGCHSK50AST14090M	14	27	34	90	47	M10	0.70	M16*1
HSK50A	BGCHSK50AST16095M	16	27	34	95	50	M12	0.67	M16*1
HSK50A	BGCHSK50AST16120M	16	27	34	120	50	M12	0.87	M16*1
HSK50A	BGCHSK50AST16130M	16	27	34	130	50	M12	0.94	M16*1

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

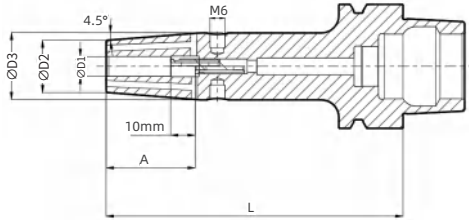
¹ Without back up screw, without balance screw holes, the clamping
hole has a fine slit, and the thin slit comes out of the water, A is the
minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK50E

DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK50E	BGCHSK50EST03060M ¹	3	10	-	60	9.5	-	0.43	M16*1
HSK50E	BGCHSK50EST04060M ¹	4	10	-	60	12	-	0.43	M16*1
HSK50E	BGCHSK50EST06080M	6	21	27	80	36	M5	0.60	M16*1
HSK50E	BGCHSK50EST06130M	6	21	27	130	36	M5	0.82	M16*1
HSK50E	BGCHSK50EST08080M	8	21	27	80	36	M6	0.58	M16*1
HSK50E	BGCHSK50EST08130M	8	21	27	130	36	M6	0.80	M16*1
HSK50E	BGCHSK50EST10085M ²	10	24	32	85	42	M8	0.67	M16*1
HSK50E	BGCHSK50EST10130M	10	24	32	130	42	M8	0.94	M16*1
HSK50E	BGCHSK50EST12090M	12	24	32	90	47	M8	0.68	M16*1
HSK50E	BGCHSK50EST12130M	12	24	32	130	47	M8	0.92	M16*1
HSK50E	BGCHSK50EST14090M	14	27	34	90	47	M10	0.76	M16*1
HSK50E	BGCHSK50EST14130M	14	27	34	130	47	M10	1.00	M16*1
HSK50E	BGCHSK50EST16095M	16	27	34	95	50	M12	0.73	M16*1
HSK50E	BGCHSK50EST16130M	16	27	34	130	50	M12	0.97	M16*1

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

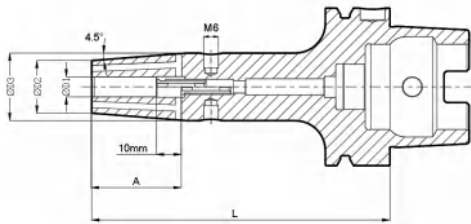
¹ Without back up screw, without balance screw holes, the clamping
hole has a fine slit, and the thin slit comes out of the water, A is the
minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK63A

DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 U_{max} < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or U_{max} < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK63A	BGCHSK63AST03080M ¹	3	10	-	80	9.5	-	0.69	M18*1
HSK63A	BGCHSK63AST04080M ¹	4	10	-	80	12	-	0.68	M18*1
HSK63A	BGCHSK63AST06080M	6	21	27	80	36	M5	0.82	M18*1
HSK63A	BGCHSK63AST06120M	6	21	27	120	36	M5	0.99	M18*1
HSK63A	BGCHSK63AST06130M	6	21	27	130	36	M5	1.03	M18*1
HSK63A	BGCHSK63AST06160M	6	21	27	160	36	M5	1.26	M18*1
HSK63A	BGCHSK63AST06200M	6	21	27	200	36	M5	1.43	M18*1
HSK63A	BGCHSK63AST08080M	8	21	27	80	36	M6	0.81	M18*1
HSK63A	BGCHSK63AST08120M	8	21	27	120	36	M6	0.98	M18*1
HSK63A	BGCHSK63AST08130M	8	21	27	130	36	M6	1.02	M18*1
HSK63A	BGCHSK63AST08160M	8	21	27	160	36	M6	1.25	M18*1
HSK63A	BGCHSK63AST08200M	8	21	27	200	36	M6	1.42	M18*1
HSK63A	BGCHSK63AST10085M ²	10	24	32	85	42	M8	0.89	M18*1
HSK63A	BGCHSK63AST10120M	10	24	32	120	42	M8	1.12	M18*1
HSK63A	BGCHSK63AST10130M	10	24	32	130	42	M8	1.18	M18*1
HSK63A	BGCHSK63AST10160M	10	24	32	160	42	M8	1.41	M18*1
HSK63A	BGCHSK63AST10200M	10	24	32	200	42	M8	1.65	M18*1
HSK63A	BGCHSK63AST12090M	12	24	32	90	47	M8	0.91	M18*1
HSK63A	BGCHSK63AST12120M	12	24	32	120	47	M8	1.11	M18*1
HSK63A	BGCHSK63AST12130M	12	24	32	130	47	M8	1.17	M18*1
HSK63A	BGCHSK63AST12160M	12	24	32	160	47	M8	1.40	M18*1
HSK63A	BGCHSK63AST12200M	12	24	32	200	47	M8	1.64	M18*1

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通用型端面出水 /GC HSK63A

DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK63A	BGCHSK63AST14090M	14	27	34	90	47	M10	0.95	M18*1
HSK63A	BGCHSK63AST14120M	14	27	34	120	47	M10	1.17	M18*1
HSK63A	BGCHSK63AST14130M	14	27	34	130	47	M10	1.24	M18*1
HSK63A	BGCHSK63AST14160M	14	27	34	160	47	M10	1.50	M18*1
HSK63A	BGCHSK63AST14200M	14	27	34	200	47	M10	1.77	M18*1
HSK63A	BGCHSK63AST16095M	16	27	34	95	50	M12	0.96	M18*1
HSK63A	BGCHSK63AST16120M	16	27	34	120	50	M12	1.14	M18*1
HSK63A	BGCHSK63AST16130M	16	27	34	130	50	M12	1.21	M18*1
HSK63A	BGCHSK63AST16160M	16	27	34	160	50	M12	1.47	M18*1
HSK63A	BGCHSK63AST16200M	16	27	34	200	50	M12	1.74	M18*1
HSK63A	BGCHSK63AST18095M	18	33	42	95	50	M12	1.13	M18*1
HSK63A	BGCHSK63AST18120M	18	33	42	120	50	M12	1.40	M18*1
HSK63A	BGCHSK63AST18130M	18	33	42	130	50	M12	1.50	M18*1
HSK63A	BGCHSK63AST18160M	18	33	42	160	50	M12	1.82	M18*1
HSK63A	BGCHSK63AST18200M	18	33	42	200	50	M12	2.25	M18*1
HSK63A	BGCHSK63AST20100M	20	33	42	100	52	M12	1.10	M18*1
HSK63A	BGCHSK63AST20120M	20	33	42	120	52	M12	1.37	M18*1
HSK63A	BGCHSK63AST20130M	20	33	42	130	52	M12	1.47	M18*1
HSK63A	BGCHSK63AST20160M	20	33	42	160	52	M12	1.79	M18*1
HSK63A	BGCHSK63AST20200M	20	33	42	200	52	M12	2.22	M18*1
HSK63A	BGCHSK63AST25115M	25	44	53	115	58	M16	1.73	M18*1
HSK63A	BGCHSK63AST25130M	25	44	53	130	58	M16	1.98	M18*1
HSK63A	BGCHSK63AST25160M	25	44	53	160	58	M16	2.49	M18*1
HSK63A	BGCHSK63AST25200M	25	44	53	200	58	M16	3.16	M18*1
HSK63A	BGCHSK63AST32120M	32	44	53	120	58	M16	1.65	M18*1
HSK63A	BGCHSK63AST32160M	32	44	53	160	58	M16	2.33	M18*1
HSK63A	BGCHSK63AST32200M	32	44	53	200	58	M16	3.00	M18*1

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，A 尺寸为最小夹持深度

² 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

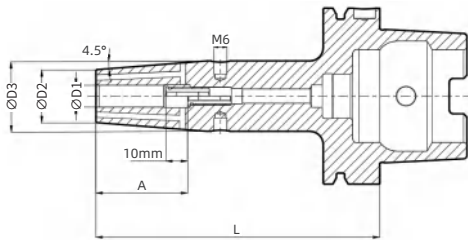
¹ Without back up screw, without balance screw holes, the clamping hole has a fine slit, and the thin slit comes out of the water, A is the minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

通用型端面出水 /GC HSK80A

DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK80A	BGCHSK80AST06085M	6	21	27	85	36	M5	1.24	M20*1.5
HSK80A	BGCHSK80AST06120M	6	21	27	120	36	M5	1.46	M20*1.5
HSK80A	BGCHSK80AST06130M	6	21	27	130	36	M5	1.51	M20*1.5
HSK80A	BGCHSK80AST06160M	6	21	27	160	36	M5	1.73	M20*1.5
HSK80A	BGCHSK80AST06200M	6	21	27	200	36	M5	1.90	M20*1.5
HSK80A	BGCHSK80AST08085M	8	21	27	85	36	M6	1.23	M20*1.5
HSK80A	BGCHSK80AST08120M	8	21	27	120	36	M6	1.45	M20*1.5
HSK80A	BGCHSK80AST08130M	8	21	27	130	36	M6	1.50	M20*1.5
HSK80A	BGCHSK80AST08160M	8	21	27	160	36	M6	1.72	M20*1.5
HSK80A	BGCHSK80AST08200M	8	21	27	200	36	M6	1.89	M20*1.5
HSK80A	BGCHSK80AST10090M	10	24	32	90	42	M8	1.31	M20*1.5
HSK80A	BGCHSK80AST10120M	10	24	32	120	42	M8	1.58	M20*1.5
HSK80A	BGCHSK80AST10130M	10	24	32	130	42	M8	1.64	M20*1.5
HSK80A	BGCHSK80AST10160M	10	24	32	160	42	M8	1.89	M20*1.5
HSK80A	BGCHSK80AST10200M	10	24	32	200	42	M8	2.17	M20*1.5
HSK80A	BGCHSK80AST12095M	12	24	32	95	47	M8	1.33	M20*1.5
HSK80A	BGCHSK80AST12120M	12	24	32	120	47	M8	1.57	M20*1.5
HSK80A	BGCHSK80AST12130M	12	24	32	130	47	M8	1.63	M20*1.5
HSK80A	BGCHSK80AST12160M	12	24	32	160	47	M8	1.88	M20*1.5
HSK80A	BGCHSK80AST12200M	12	24	32	200	47	M8	2.16	M20*1.5
HSK80A	BGCHSK80AST14095M	14	27	34	95	47	M10	1.38	M20*1.5
HSK80A	BGCHSK80AST14120M	14	27	34	120	47	M10	1.64	M20*1.5

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通用型端面出水 /GC HSK80A

DIN 69893

技术参数 | Technical parameters

单位 | Unit: mm

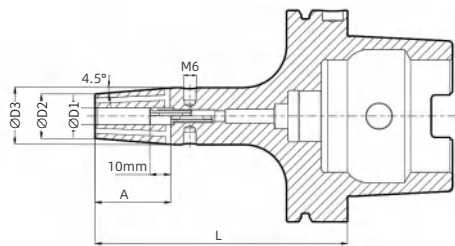
接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK80A	BGCHSK80AST14130M	14	27	34	130	47	M10	1.70	M20*1.5
HSK80A	BGCHSK80AST14160M	14	27	34	160	47	M10	1.96	M20*1.5
HSK80A	BGCHSK80AST14200M	14	27	34	200	47	M10	2.30	M20*1.5
HSK80A	BGCHSK80AST16100M	16	27	34	100	50	M12	1.38	M20*1.5
HSK80A	BGCHSK80AST16120M	16	27	34	120	50	M12	1.61	M20*1.5
HSK80A	BGCHSK80AST16130M	16	27	34	130	50	M12	1.67	M20*1.5
HSK80A	BGCHSK80AST16160M	16	27	34	160	50	M12	1.93	M20*1.5
HSK80A	BGCHSK80AST16200M	16	27	34	200	50	M12	2.27	M20*1.5
HSK80A	BGCHSK80AST18100M	18	33	42	100	50	M12	1.56	M20*1.5
HSK80A	BGCHSK80AST18120M	18	33	42	120	50	M12	1.88	M20*1.5
HSK80A	BGCHSK80AST18130M	18	33	42	130	50	M12	1.99	M20*1.5
HSK80A	BGCHSK80AST18160M	18	33	42	160	50	M12	2.29	M20*1.5
HSK80A	BGCHSK80AST18200M	18	33	42	200	50	M12	2.71	M20*1.5
HSK80A	BGCHSK80AST20105M	20	33	42	105	52	M12	1.59	M20*1.5
HSK80A	BGCHSK80AST20120M	20	33	42	120	52	M12	1.86	M20*1.5
HSK80A	BGCHSK80AST20130M	20	33	42	130	52	M12	1.97	M20*1.5
HSK80A	BGCHSK80AST20160M	20	33	42	160	52	M12	2.27	M20*1.5
HSK80A	BGCHSK80AST20200M	20	33	42	200	52	M12	2.69	M20*1.5
HSK80A	BGCHSK80AST25115M	25	44	53	115	58	M16	1.93	M20*1.5
HSK80A	BGCHSK80AST25120M	25	44	53	120	58	M16	2.21	M20*1.5
HSK80A	BGCHSK80AST25130M	25	44	53	130	58	M16	2.42	M20*1.5
HSK80A	BGCHSK80AST25160M	25	44	53	160	58	M16	2.93	M20*1.5
HSK80A	BGCHSK80AST25200M	25	44	53	200	58	M16	3.61	M20*1.5
HSK80A	BGCHSK80AST32120M	32	44	53	120	58	M16	2.05	M20*1.5
HSK80A	BGCHSK80AST32130M	32	44	53	130	58	M16	2.25	M20*1.5
HSK80A	BGCHSK80AST32160M	32	44	53	160	58	M16	2.77	M20*1.5
HSK80A	BGCHSK80AST32200M	32	44	53	200	58	M16	3.45	M20*1.5

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered separately, please refer to P83

通用型端面出水 /GC HSK100A

DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK100A	BGCHSK100AST06085M	6	21	27	85	36	M5	2.17	M24*1.5
HSK100A	BGCHSK100AST06120M	6	21	27	120	36	M5	2.39	M24*1.5
HSK100A	BGCHSK100AST06130M	6	21	27	130	36	M5	2.44	M24*1.5
HSK100A	BGCHSK100AST06160M	6	21	27	160	36	M5	2.66	M24*1.5
HSK100A	BGCHSK100AST06200M	6	21	27	200	36	M5	2.83	M24*1.5
HSK100A	BGCHSK100AST08085M	8	21	27	85	36	M6	2.16	M24*1.5
HSK100A	BGCHSK100AST08120M	8	21	27	120	36	M6	2.38	M24*1.5
HSK100A	BGCHSK100AST08130M	8	21	27	130	36	M6	2.43	M24*1.5
HSK100A	BGCHSK100AST08160M	8	21	27	160	36	M6	2.65	M24*1.5
HSK100A	BGCHSK100AST08200M	8	21	27	200	36	M6	2.82	M24*1.5
HSK100A	BGCHSK100AST10090M	10	24	32	90	42	M8	2.24	M24*1.5
HSK100A	BGCHSK100AST10120M	10	24	32	120	42	M8	2.51	M24*1.5
HSK100A	BGCHSK100AST10130M	10	24	32	130	42	M8	2.57	M24*1.5
HSK100A	BGCHSK100AST10160M	10	24	32	160	42	M8	2.82	M24*1.5
HSK100A	BGCHSK100AST10200M	10	24	32	200	42	M8	3.10	M24*1.5
HSK100A	BGCHSK100AST12095M	12	24	32	95	47	M8	2.26	M24*1.5
HSK100A	BGCHSK100AST12120M	12	24	32	120	47	M8	2.50	M24*1.5
HSK100A	BGCHSK100AST12130M	12	24	32	130	47	M8	2.56	M24*1.5
HSK100A	BGCHSK100AST12160M	12	24	32	160	47	M8	2.81	M24*1.5
HSK100A	BGCHSK100AST12200M	12	24	32	200	47	M8	3.09	M24*1.5
HSK100A	BGCHSK100AST14095M	14	27	34	95	47	M10	2.31	M24*1.5
HSK100A	BGCHSK100AST14120M	14	27	34	120	47	M10	2.57	M24*1.5

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通用型端面出水 /GC HSK100A

DIN 69893

技术参数 | Technical parameters

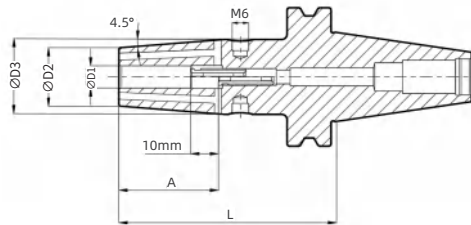
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK100A	BGCHSK100AST14130M	14	27	34	130	47	M10	2.63	M24*1.5
HSK100A	BGCHSK100AST14160M	14	27	34	160	47	M10	2.89	M24*1.5
HSK100A	BGCHSK100AST14200M	14	27	34	200	47	M10	3.23	M24*1.5
HSK100A	BGCHSK100AST16100M	16	27	34	100	50	M12	2.31	M24*1.5
HSK100A	BGCHSK100AST16120M	16	27	34	120	50	M12	2.54	M24*1.5
HSK100A	BGCHSK100AST16130M	16	27	34	130	50	M12	2.60	M24*1.5
HSK100A	BGCHSK100AST16160M	16	27	34	160	50	M12	2.86	M24*1.5
HSK100A	BGCHSK100AST16200M	16	27	34	200	50	M12	3.20	M24*1.5
HSK100A	BGCHSK100AST18100M	18	33	42	100	50	M12	2.49	M24*1.5
HSK100A	BGCHSK100AST18120M	18	33	42	120	50	M12	2.81	M24*1.5
HSK100A	BGCHSK100AST18130M	18	33	42	130	50	M12	2.92	M24*1.5
HSK100A	BGCHSK100AST18160M	18	33	42	160	50	M12	3.22	M24*1.5
HSK100A	BGCHSK100AST18200M	18	33	42	200	50	M12	3.64	M24*1.5
HSK100A	BGCHSK100AST20105M	20	33	42	105	52	M12	2.52	M24*1.5
HSK100A	BGCHSK100AST20120M	20	33	42	120	52	M12	2.79	M24*1.5
HSK100A	BGCHSK100AST20130M	20	33	42	130	52	M12	2.90	M24*1.5
HSK100A	BGCHSK100AST20160M	20	33	42	160	52	M12	3.20	M24*1.5
HSK100A	BGCHSK100AST20200M	20	33	42	200	52	M12	3.62	M24*1.5
HSK100A	BGCHSK100AST25115M	25	44	53	115	58	M16	2.86	M24*1.5
HSK100A	BGCHSK100AST25120M	25	44	53	120	58	M16	3.14	M24*1.5
HSK100A	BGCHSK100AST25130M	25	44	53	130	58	M16	3.35	M24*1.5
HSK100A	BGCHSK100AST25160M	25	44	53	160	58	M16	3.86	M24*1.5
HSK100A	BGCHSK100AST25200M	25	44	53	200	58	M16	4.54	M24*1.5
HSK100A	BGCHSK100AST32120M	32	44	53	120	58	M16	2.98	M24*1.5
HSK100A	BGCHSK100AST32130M	32	44	53	130	58	M16	3.19	M24*1.5
HSK100A	BGCHSK100AST32160M	32	44	53	160	58	M16	3.70	M24*1.5
HSK100A	BGCHSK100AST32200M	32	44	53	200	58	M16	4.37	M24*1.5

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered separately, please refer to P83

通用型端面出水 /GC SK30A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK30A	BGCSK30AST03060M ¹	3	10	-	60	9.5	-	0.39
SK30A	BGCSK30AST04060M ¹	4	10	-	60	12	-	0.39
SK30A	BGCSK30AST06080M	6	21	27	80	36	M5	0.57
SK30A	BGCSK30AST08080M	8	21	27	80	36	M6	0.56
SK30A	BGCSK30AST10080M	10	24	32	80	42	M8	0.62
SK30A	BGCSK30AST12080M	12	24	32	80	47	M8	0.60
SK30A	BGCSK30AST16080M	16	27	32.1	80	50	M12	0.61

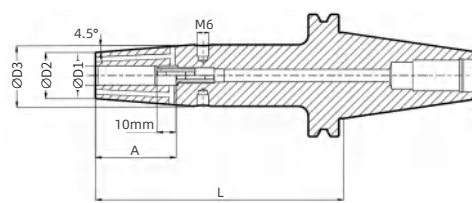
¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，
A 尺寸为最小夹持深度

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without back up screw, without balance screw holes, the clamping
hole has a fine slit, and the thin slit comes out of the water, A is the
minimum clamping depth

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC SK40A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	A	过水顶丝 Back up screw	重量 m (kg)
SK40A	BGCSK40AST03080M ¹	3	10	-	80	9.5	-	0.87
SK40A	BGCSK40AST04080M ¹	4	10	-	80	12	-	0.87
SK40A	BGCSK40AST06080M	6	21	27	80	36	M5	1.01
SK40A	BGCSK40AST06120M	6	21	27	120	36	M5	1.19
SK40A	BGCSK40AST06130M	6	21	27	130	36	M5	1.23
SK40A	BGCSK40AST06160M	6	21	27	160	36	M5	1.45
SK40A	BGCSK40AST06200M	6	21	27	200	36	M5	1.62
SK40A	BGCSK40AST08080M	8	21	27	80	36	M6	1.01
SK40A	BGCSK40AST08120M	8	21	27	120	36	M6	1.19
SK40A	BGCSK40AST08130M	8	21	27	130	36	M6	1.23
SK40A	BGCSK40AST08160M	8	21	27	160	36	M6	1.45
SK40A	BGCSK40AST08200M	8	21	27	200	36	M6	1.62
SK40A	BGCSK40AST10080M	10	24	32	80	42	M8	1.06
SK40A	BGCSK40AST10120M	10	24	32	120	42	M8	1.31
SK40A	BGCSK40AST10130M	10	24	32	130	42	M8	1.37
SK40A	BGCSK40AST10160M	10	24	32	160	42	M8	1.61
SK40A	BGCSK40AST10200M	10	24	32	200	42	M8	1.85
SK40A	BGCSK40AST12080M	12	24	32	80	47	M8	1.05
SK40A	BGCSK40AST12120M	12	24	32	120	47	M8	1.31
SK40A	BGCSK40AST12130M	12	24	32	130	47	M8	1.36
SK40A	BGCSK40AST12160M	12	24	32	160	47	M8	1.60
SK40A	BGCSK40AST12200M	12	24	32	200	47	M8	1.84

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通用型端面出水 /GC SK40A

DIN 69871

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK40A	BGCSK40AST14080M	14	27	34	80	47	M10	1.09
SK40A	BGCSK40AST14120M	14	27	34	120	47	M10	1.36
SK40A	BGCSK40AST14130M	14	27	34	130	47	M10	1.43
SK40A	BGCSK40AST14160M	14	27	34	160	47	M10	1.70
SK40A	BGCSK40AST14200M	14	27	34	200	47	M10	1.98
SK40A	BGCSK40AST16080M	16	27	34	80	50	M12	1.06
SK40A	BGCSK40AST16120M	16	27	34	120	50	M12	1.33
SK40A	BGCSK40AST16130M	16	27	34	130	50	M12	1.40
SK40A	BGCSK40AST16160M	16	27	34	160	50	M12	1.67
SK40A	BGCSK40AST16200M	16	27	34	200	50	M12	1.97
SK40A	BGCSK40AST18080M ²	18	33	42	80	50	M12	1.20
SK40A	BGCSK40AST18120M	18	33	42	120	50	M12	1.62
SK40A	BGCSK40AST18130M	18	33	42	130	50	M12	1.73
SK40A	BGCSK40AST18160M	18	33	42	160	50	M12	2.04
SK40A	BGCSK40AST18200M	18	33	42	200	50	M12	2.47
SK40A	BGCSK40AST20080M ²	20	33	42	80	52	M12	1.17
SK40A	BGCSK40AST20120M	20	33	42	120	52	M12	1.59
SK40A	BGCSK40AST20130M	20	33	42	130	52	M12	1.70
SK40A	BGCSK40AST20160M	20	33	42	160	52	M12	2.01
SK40A	BGCSK40AST20200M	20	33	42	200	52	M12	2.44
SK40A	BGCSK40AST25100M	25	44	53	100	58	M16	1.71
SK40A	BGCSK40AST25120M	25	44	53	120	58	M16	2.05
SK40A	BGCSK40AST25130M	25	44	53	130	58	M16	2.22
SK40A	BGCSK40AST25160M	25	44	53	160	58	M16	2.73
SK40A	BGCSK40AST25200M	25	44	53	200	58	M16	3.40
SK40A	BGCSK40AST32100M	32	44	53	100	58	M16	1.68
SK40A	BGCSK40AST32120M	32	44	53	120	58	M16	2.02
SK40A	BGCSK40AST32130M	32	44	53	130	58	M16	2.19

¹ 无过水顶丝，无动平衡螺钉孔，夹持孔有细缝，细缝出水，
A 尺寸为最小夹持深度

² 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

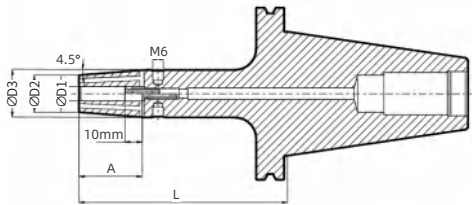
¹ Without back up screw, without balance screw holes, the clamping
hole has a fine slit, and the thin slit comes out of the water, A is the
minimum clamping depth

² Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC SK50A

DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK50A	BGCSK50AST06080M	6	21	27	80	36	M5	2.84
SK50A	BGCSK50AST06120M	6	21	27	120	36	M5	3.03
SK50A	BGCSK50AST06130M	6	21	27	130	36	M5	3.07
SK50A	BGCSK50AST06160M	6	21	27	160	36	M5	3.35
SK50A	BGCSK50AST06200M	6	21	27	200	36	M5	3.52
SK50A	BGCSK50AST08080M	8	21	27	80	36	M6	2.84
SK50A	BGCSK50AST08120M	8	21	27	120	36	M6	3.03
SK50A	BGCSK50AST08130M	8	21	27	130	36	M6	3.07
SK50A	BGCSK50AST08160M	8	21	27	160	36	M6	3.35
SK50A	BGCSK50AST08200M	8	21	27	200	36	M6	3.52
SK50A	BGCSK50AST10080M	10	24	32	80	42	M8	2.99
SK50A	BGCSK50AST10120M	10	24	32	120	42	M8	3.15
SK50A	BGCSK50AST10130M	10	24	32	130	42	M8	3.21
SK50A	BGCSK50AST10160M	10	24	32	160	42	M8	3.45
SK50A	BGCSK50AST10200M	10	24	32	200	42	M8	3.69
SK50A	BGCSK50AST12080M	12	24	32	80	47	M8	2.99
SK50A	BGCSK50AST12120M	12	24	32	120	47	M8	3.15
SK50A	BGCSK50AST12130M	12	24	32	130	47	M8	3.21
SK50A	BGCSK50AST12160M	12	24	32	160	47	M8	3.45
SK50A	BGCSK50AST12200M	12	24	32	200	47	M8	3.69
SK50A	BGCSK50AST14080M	14	27	34	80	47	M10	2.92
SK50A	BGCSK50AST14120M	14	27	34	120	47	M10	3.20

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通用型端面出水 /GC SK50A

DIN 69871

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK50A	BGCSK50AST14130M	14	27	34	130	47	M10	3.27
SK50A	BGCSK50AST14160M	14	27	34	160	47	M10	3.54
SK50A	BGCSK50AST14200M	14	27	34	200	47	M10	3.82
SK50A	BGCSK50AST16080M	16	27	34	80	50	M12	2.92
SK50A	BGCSK50AST16120M	16	27	34	120	50	M12	3.20
SK50A	BGCSK50AST16130M	16	27	34	130	50	M12	3.27
SK50A	BGCSK50AST16160M	16	27	34	160	50	M12	3.54
SK50A	BGCSK50AST16200M	16	27	34	200	50	M12	3.82
SK50A	BGCSK50AST18080M ¹	18	33	42	80	50	M12	3.04
SK50A	BGCSK50AST18120M	18	33	42	120	50	M12	3.46
SK50A	BGCSK50AST18130M	18	33	42	130	50	M12	3.57
SK50A	BGCSK50AST18160M	18	33	42	160	50	M12	3.98
SK50A	BGCSK50AST18200M	18	33	42	200	50	M12	4.31
SK50A	BGCSK50AST20080M ¹	20	33	42	80	52	M12	3.02
SK50A	BGCSK50AST20120M	20	33	42	120	52	M12	3.44
SK50A	BGCSK50AST20130M	20	33	42	130	52	M12	3.55
SK50A	BGCSK50AST20160M	20	33	42	160	52	M12	3.97
SK50A	BGCSK50AST20200M	20	33	42	200	52	M12	4.29
SK50A	BGCSK50AST25100M	25	44	53	100	58	M16	3.45
SK50A	BGCSK50AST25120M	25	44	53	120	58	M16	3.83
SK50A	BGCSK50AST25130M	25	44	53	130	58	M16	4.00
SK50A	BGCSK50AST25160M	25	44	53	160	58	M16	4.57
SK50A	BGCSK50AST25200M	25	44	53	200	58	M16	5.25
SK50A	BGCSK50AST32100M	32	44	53	100	58	M16	3.42
SK50A	BGCSK50AST32120M	32	44	53	120	58	M16	3.80
SK50A	BGCSK50AST32130M	32	44	53	130	58	M16	3.97
SK50A	BGCSK50AST32160M	32	44	53	160	58	M16	4.54
SK50A	BGCSK50AST32200M	32	44	53	200	58	M16	5.22

¹ 无动平衡螺钉孔

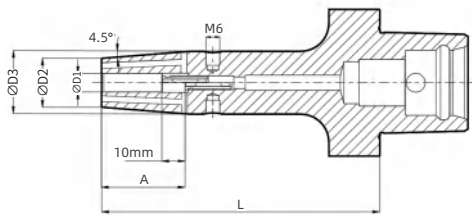
- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC PSC63A

ISO 26623



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 Umax < 1 g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGCPSC63AST06080M	6	21	27	80	36	M5	0.95
PSC63A	BGCPSC63AST06100M	6	21	27	100	36	M5	1.03
PSC63A	BGCPSC63AST06120M	6	21	27	120	36	M5	1.19
PSC63A	BGCPSC63AST06130M	6	21	27	130	36	M5	1.23
PSC63A	BGCPSC63AST06160M	6	21	27	160	36	M5	1.59
PSC63A	BGCPSC63AST08080M	8	21	27	80	36	M6	0.95
PSC63A	BGCPSC63AST08100M	8	21	27	100	36	M6	1.03
PSC63A	BGCPSC63AST08120M	8	21	27	120	36	M6	1.19
PSC63A	BGCPSC63AST08130M	8	21	27	130	36	M6	1.23
PSC63A	BGCPSC63AST08160M	8	21	27	160	36	M6	1.59
PSC63A	BGCPSC63AST10080M ¹	10	24	32	80	42	M8	1.10
PSC63A	BGCPSC63AST10100M	10	24	32	100	42	M8	1.18
PSC63A	BGCPSC63AST10120M	10	24	32	120	42	M8	1.34
PSC63A	BGCPSC63AST10130M	10	24	32	130	42	M8	1.38
PSC63A	BGCPSC63AST10160M	10	24	32	160	42	M8	1.74
PSC63A	BGCPSC63AST12080M ¹	12	24	32	80	47	M8	1.09
PSC63A	BGCPSC63AST12100M	12	24	32	100	47	M8	1.17
PSC63A	BGCPSC63AST12120M	12	24	32	120	47	M8	1.33
PSC63A	BGCPSC63AST12130M	12	24	32	130	47	M8	1.37
PSC63A	BGCPSC63AST12160M	12	24	32	160	47	M8	1.73
PSC63A	BGCPSC63AST14085M	14	27	34	85	47	M10	1.25
PSC63A	BGCPSC63AST14100M	14	27	34	100	47	M10	1.33

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通用型端面出水 /GC PSC63A ISO 26623

技术参数 | Technical parameters

单位 | Unit: mm

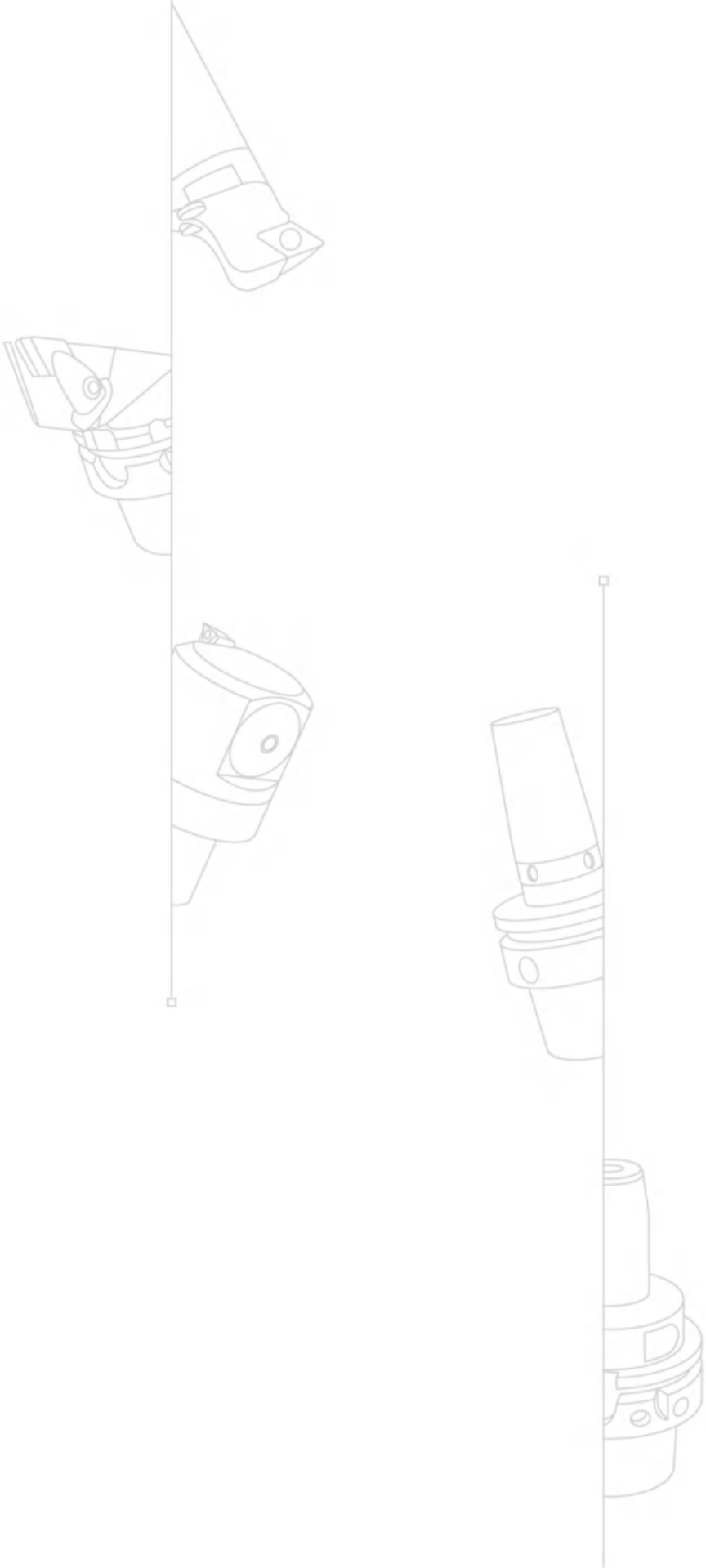
接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGCPSC63AST14120M	14	27	34	120	47	M10	1.49
PSC63A	BGCPSC63AST14130M	14	27	34	130	47	M10	1.53
PSC63A	BGCPSC63AST14160M	14	27	34	160	47	M10	1.89
PSC63A	BGCPSC63AST16085M	16	27	34	85	50	M12	1.22
PSC63A	BGCPSC63AST16100M	16	27	34	100	50	M12	1.30
PSC63A	BGCPSC63AST16120M	16	27	34	120	50	M12	1.46
PSC63A	BGCPSC63AST16130M	16	27	34	130	50	M12	1.50
PSC63A	BGCPSC63AST16160M	16	27	34	160	50	M12	1.86
PSC63A	BGCPSC63AST18085M ¹	18	33	42	85	50	M12	1.19
PSC63A	BGCPSC63AST18100M	18	33	42	100	50	M12	1.33
PSC63A	BGCPSC63AST18130M	18	33	42	130	50	M12	1.71
PSC63A	BGCPSC63AST18160M	18	33	42	160	50	M12	1.97
PSC63A	BGCPSC63AST20085M ¹	20	33	42	85	52	M12	1.16
PSC63A	BGCPSC63AST20100M	20	33	42	100	52	M12	1.30
PSC63A	BGCPSC63AST20120M	20	33	42	120	52	M12	1.58
PSC63A	BGCPSC63AST20130M	20	33	42	130	52	M12	1.68
PSC63A	BGCPSC63AST20160M	20	33	42	160	52	M12	1.94
PSC63A	BGCPSC63AST25090M ¹	25	44	53	90	58	M16	1.50
PSC63A	BGCPSC63AST25120M	25	44	53	120	58	M16	2.01
PSC63A	BGCPSC63AST25130M	25	44	53	130	58	M16	2.19
PSC63A	BGCPSC63AST25160M	25	44	53	160	58	M16	2.74
PSC63A	BGCPSC63AST32095M	32	44	53	95	58	M16	1.43
PSC63A	BGCPSC63AST32130M	32	44	53	130	58	M16	2.02
PSC63A	BGCPSC63AST32160M	32	44	53	160	58	M16	2.58

¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request



通用型安全锁热装刀柄 GENERAL PURPOSE & SAFE LOCK



01

热装刀柄自带螺纹平衡孔，可直接装配平衡螺钉进行动平衡调整

The shrink-fit chuck has a thread balance hole, which can be directly assembled with a balance screw for dynamic balance adjustment

02

通用型基础上增加安全锁结构,适用于难加工材料切削

Add safe lock structure on the basis of general purpose type, suitable for cutting difficult-to-machine materials

03

可承受高扭矩

Withstand high torque

04

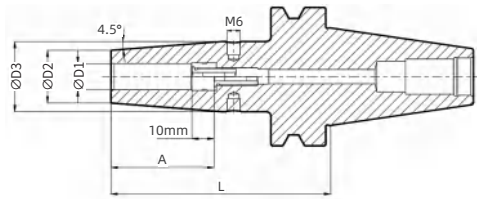
金属去除率更高

Higher metal removal rate

HAIMER 翰默 Safe-Lock 授权书



通用型安全锁 /SC BT40A JIS B6339



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

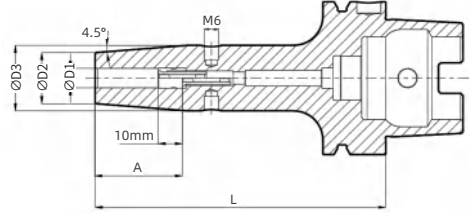
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
BT40A	BSCBT40AST06090M	6	21	27	90	40	M5	1.20
BT40A	BSCBT40AST08090M	8	21	27	90	40	M6	1.18
BT40A	BSCBT40AST10090M	10	24	32	90	45	M8	1.25
BT40A	BSCBT40AST12090M	12	24	32	90	44	M8	1.23
BT40A	BSCBT40AST14090M	14	27	34	90	44	M10	1.28
BT40A	BSCBT40AST16090M	16	27	34	90	46	M12	1.26
BT40A	BSCBT40AST18090M	18	33	42	90	48	M12	1.40
BT40A	BSCBT40AST20090M	20	33	42	90	48	M12	1.38
BT40A	BSCBT40AST25100M	25	44	53	100	56	M16	1.8
BT40A	BSCBT40AST32100M	32	44	53	100	58	M16	1.78

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型安全锁 /SC HSK63A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

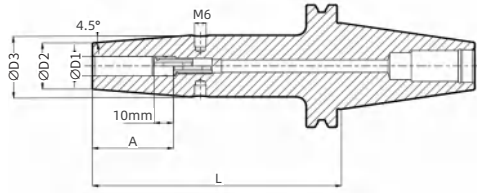
技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)	水嘴 Nozzle
HSK63A	BSCHSK63AST06080M	6	21	27	80	40	M5	0.82	M18*1
HSK63A	BSCHSK63AST08080M	8	21	27	80	40	M6	0.81	M18*1
HSK63A	BSCHSK63AST10085M ¹	10	24	32	85	45	M8	0.89	M18*1
HSK63A	BSCHSK63AST12090M	12	24	32	90	44	M8	0.91	M18*1
HSK63A	BSCHSK63AST14090M	14	27	34	90	44	M10	0.95	M18*1
HSK63A	BSCHSK63AST16095M	16	27	34	95	46	M12	0.96	M18*1
HSK63A	BSCHSK63AST18095M	18	33	42	95	48	M12	1.13	M18*1
HSK63A	BSCHSK63AST20100M	20	33	42	100	48	M12	1.10	M18*1
HSK63A	BSCHSK63AST25115M	25	44	53	115	56	M16	1.73	M18*1
HSK63A	BSCHSK63AST32120M	32	44	53	120	58	M16	1.65	M18*1

- ¹ 无动平衡螺钉孔
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页
- ¹ Without balance screw holes
- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered separately, please refer to P83

通用型安全锁 /SC SK40A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$
- With adjustable axial length

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
SK40A	BSCSK40AST06080M	6	21	27	80	40	M5	1.03
SK40A	BSCSK40AST08080M	8	21	27	80	40	M6	1.03
SK40A	BSCSK40AST10080M	10	24	32	80	45	M8	1.08
SK40A	BSCSK40AST12080M	12	24	32	80	44	M8	1.07
SK40A	BSCSK40AST14080M	14	27	34	80	44	M10	1.11
SK40A	BSCSK40AST16080M	16	27	34	80	46	M12	1.08
SK40A	BSCSK40AST18080M ¹	18	33	42	80	48	M12	1.22
SK40A	BSCSK40AST20080M ¹	20	33	42	80	48	M12	1.19
SK40A	BSCSK40AST25100M	25	44	53	100	56	M16	1.73
SK40A	BSCSK40AST32100M	32	44	53	100	58	M16	1.70

¹ 无动平衡螺钉孔

- 刀具柄部公差等级 h6, 用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

¹ Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

模具型热装刀柄 DIE & MOLD



01

适用高速切削，深腔加工
Suitable for high-speed cutting and
deep cavity processing

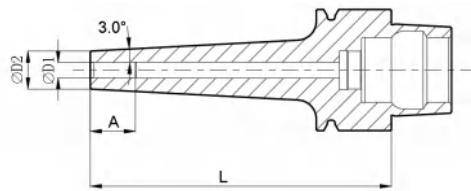
02

低振动
Low vibration

03

细长外形，良好的避让尺寸
Slender shape, good avoidance size

模具型 /DM HSK32E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$

技术参数 | Technical parameters

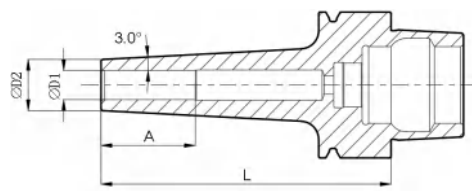
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)	水嘴 Nozzle
HSK32E	BDMHSK32EST03060M	3	9	60	46	0.14	M10*1
HSK32E	BDMHSK32EST03080M	3	9	80	66	0.16	M10*1
HSK32E	BDMHSK32EST04060M	4	10	60	43	0.14	M10*1
HSK32E	BDMHSK32EST04080M	4	10	80	63	0.16	M10*1
HSK32E	BDMHSK32EST06060M	6	12	60	43	0.16	M10*1
HSK32E	BDMHSK32EST06080M	6	12	80	63	0.19	M10*1
HSK32E	BDMHSK32EST08060M	8	14	60	38	0.16	M10*1
HSK32E	BDMHSK32EST08080M	8	14	80	38	0.19	M10*1
HSK32E	BDMHSK32EST10060M	10	16	60	42	0.20	M10*1
HSK32E	BDMHSK32EST10080M	10	16	80	48	0.22	M10*1
HSK32E	BDMHSK32EST12060M	12	18	60	42	0.20	M10*1
HSK32E	BDMHSK32EST12080M	12	18	80	48	0.22	M10*1

- 无动平衡螺钉孔
- 刀具柄部公差等级 h6, 用于硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Without balance screw holes
- Tolerance class of tool shank: h6, for solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

模具型 /DM HSK40E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$

技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)	水嘴 Nozzle
HSK40E	BDMHSK40EST03060M	3	9	60	-	0.21	M12*1
HSK40E	BDMHSK40EST03070M	3	9	70	-	0.22	M12*1
HSK40E	BDMHSK40EST03080M	3	9	80	-	0.23	M12*1
HSK40E	BDMHSK40EST04060M	4	10	60	-	0.21	M12*1
HSK40E	BDMHSK40EST04070M	4	10	70	-	0.22	M12*1
HSK40E	BDMHSK40EST04080M	4	10	80	-	0.23	M12*1
HSK40E	BDMHSK40EST06060M	6	12	60	41	0.23	M12*1
HSK40E	BDMHSK40EST06070M	6	12	70	51	0.25	M12*1
HSK40E	BDMHSK40EST06080M	6	12	80	61	0.26	M12*1
HSK40E	BDMHSK40EST08060M	8	14	60	41	0.23	M12*1
HSK40E	BDMHSK40EST08070M	8	14	70	51	0.25	M12*1
HSK40E	BDMHSK40EST08080M	8	14	80	61	0.26	M12*1

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模具型 /DM HSK40E DIN 69893

技术参数 | Technical parameters

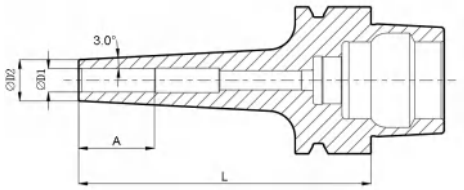
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)	水嘴 Nozzle
HSK40E	BDMHSK40EST10060M	10	16	60	42	0.26	M12*1
HSK40E	BDMHSK40EST10070M	10	16	70	48	0.28	M12*1
HSK40E	BDMHSK40EST10080M	10	16	80	48	0.29	M12*1
HSK40E	BDMHSK40EST12060M	12	18	60	41.5	0.28	M12*1
HSK40E	BDMHSK40EST12070M	12	18	70	48	0.30	M12*1
HSK40E	BDMHSK40EST12080M	12	18	80	48	0.31	M12*1

- 无动平衡螺钉孔
- 刀具柄部公差等级 h6，用于硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

- Without balance screw holes
- Tolerance class of tool shank: h6, for solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

模具型 /DM HSK50E DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到 G2.5 或 Umax< 1g·mm

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm

技术参数 | Technical parameters

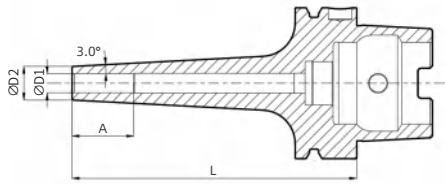
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)	水嘴 Nozzle
HSK50E	BDMHSK50EST03070M	3	9	70	-	0.43	M16*1
HSK50E	BDMHSK50EST03080M	3	9	80	-	0.44	M16*1
HSK50E	BDMHSK50EST04070M	4	10	70	-	0.43	M16*1
HSK50E	BDMHSK50EST04080M	4	10	80	-	0.44	M16*1
HSK50E	BDMHSK50EST06070M	6	12	70	-	0.46	M16*1
HSK50E	BDMHSK50EST06080M	6	12	80	-	0.47	M16*1
HSK50E	BDMHSK50EST06100M	6	12	100	-	0.50	M16*1
HSK50E	BDMHSK50EST08070M	8	14	70	48	0.49	M16*1
HSK50E	BDMHSK50EST08080M	8	14	80	48	0.50	M16*1
HSK50E	BDMHSK50EST08100M	8	14	100	48	0.53	M16*1
HSK50E	BDMHSK50EST10070M	10	16	70	48	0.51	M16*1
HSK50E	BDMHSK50EST10080M	10	16	80	48	0.52	M16*1
HSK50E	BDMHSK50EST10100M	10	16	100	48	0.55	M16*1
HSK50E	BDMHSK50EST12070M	12	18	70	48	0.53	M16*1
HSK50E	BDMHSK50EST12080M	12	18	80	48	0.54	M16*1
HSK50E	BDMHSK50EST12100M	12	18	100	48	0.57	M16*1

- 无动平衡螺钉孔
- 刀具柄部公差等级 h6，用于硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴，请参照 83 页

- Without balance screw holes
- Tolerance class of tool shank: h6, for solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

模具型 /DM HSK63A DIN 69893



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$

技术参数 | Technical parameters

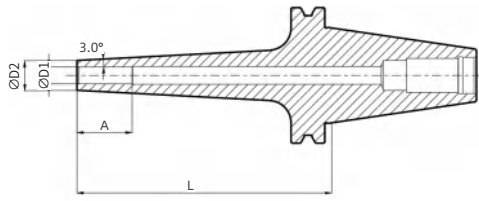
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)	水嘴 Nozzle
HSK63A	BDMHSK63AST03120M	3	9	120	-	0.73	M18*1
HSK63A	BDMHSK63AST04120M	4	10	120	-	0.75	M18*1
HSK63A	BDMHSK63AST06120M	6	12	120	-	0.78	M18*1
HSK63A	BDMHSK63AST08120M	8	14	120	-	0.81	M18*1
HSK63A	BDMHSK63AST10120M	10	16	120	68	0.85	M18*1
HSK63A	BDMHSK63AST12120M	12	18	120	75	0.88	M18*1
HSK63A	BDMHSK63AST16120M	16	24	120	75	1.01	M18*1

- 无动平衡螺钉孔
- 刀具柄部公差等级 h6, 用于硬质合金刀具
- 可按要求定制其他尺寸和特殊设计
- 如需单独订购水嘴, 请参照 83 页

- Without balance screw holes
- Tolerance class of tool shank: h6, for solid carbide tools
- Additional sizes and special designs available on request
- Nozzle need to be ordered seperately, please refer to P83

模具型 /DM SK40A DIN 69871



- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时, 平衡质量等级达到 G2.5 或 $U_{max} < 1 \text{ g} \cdot \text{mm}$

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or $U_{max} < 1 \text{ g} \cdot \text{mm}$

技术参数 | Technical parameters

单位 | Unit: mm

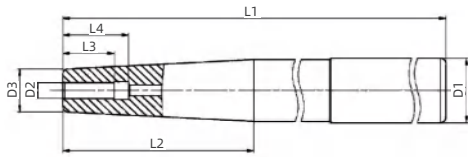
接口 Coupling	订货号 Ordering code	D1	D2	L	A	重量 m (kg)
SK40A	BDMSK40AST03120M	3	9	120	-	0.93
SK40A	BDMSK40AST04120M	4	10	120	-	0.95
SK40A	BDMSK40AST06120M	6	12	120	-	0.97
SK40A	BDMSK40AST08120M	8	14	120	-	1.01
SK40A	BDMSK40AST10120M	10	16	120	-	1.01
SK40A	BDMSK40AST12120M	12	18	120	-	1.10
SK40A	BDMSK40AST16120M	16	24	120	75	1.25

- 无动平衡螺钉孔
- 刀具柄部公差等级 h6, 用于硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

- Without balance screw holes
- Tolerance class of tool shank: h6, for solid carbide tools
- Additional sizes and special designs available on request

热装延长杆

Shrink Fit Extension



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4
ST12-SFE03-160M	12	3	8	160	33.4	9	-
ST12-SFE04-160M	12	4	8	160	33.4	12	-
ST16-SFE03-160M	16	3	10	160	52.5	9	-
ST16-SFE04-160M	16	4	10	160	52.5	12	-
ST16-SFE05-160M	16	5	10	160	52.5	15	-
ST16-SFE06-160M	16	6	10	160	52.5	20	36
ST20-SFE05-160M	20	5	14	160	52.5	15	-
ST20-SFE06-160M	20	6	14	160	52.5	20	36
ST20-SFE08-160M	20	8	14	160	52.5	26	36
ST25-SFE08-160M	25	8	20	160	42.9	26	36
ST25-SFE10-160M	25	10	20	160	42.9	32	42
ST25-SFE12-160M	25	12	20	160	42.9	37	47
ST32-SFE10-160M	32	10	27	160	42.9	32	42
ST32-SFE12-160M	32	12	27	160	42.9	37	47
ST32-SFE16-160M	32	16	27	160	42.9	40	50
ST32-SFE20-160M	32	20	27	160	42.9	42	52

热装机命名方式

Shrink Fit Naming And Coding Rules

SF	B00	BS	0332	M
01	02	03	04	05

01 设备名称 Product name	02 品牌名称 Brand	03 机器类型 Machine Type
热装机 Shrink Fit	百斯图 SofTool	基础款 Basic

04 加热范围 Diameter Range	05 制式 Format
夹持孔直径 3-32mm Diameter 3-32mm	公制 Metric

热装机 Shrink Fit



智慧型 Wisdom



智能型 Intelligent

技术参数 | Technical parameters

单位 | Unit: mm

	智慧型 Wisdom	智能型 Intelligent
主电源 Mains voltage	3*380V 25A 15Kw	220V-240V 12.5A 5Kw
刀具 Tools	钨钢、高速钢 Solid carbide / High speed	钨钢 Solid carbide
刀具直径 Tool diameter	Φ3-Φ32mm	Φ3-Φ20mm
尺寸（长×宽×高） Dimensions (LxWxH)	500*580*1000mm	540*400*780mm
重量 Weight	40kg	25kg
附件 Accessories	含一个支撑座，一个支撑盘，四个止动盘 Contains a support base, one support discs, four stop discs	含一个支撑座，一个支撑盘，一套定位卡簧， 一个热装机拆刀钳，一双热装机隔热手套 Contains a support base, one holder conversion sleeve, one locating circlip, one disassembling pincer, one insulated gloves
订货号 Ordering code	SFB00BS0332M	SFB01BS0320M

备件 | Accessary

支撑盘 Support Discs	接口 Coupling
SF_CGB40_M	BT40/SK40
SF_CGH63_M	HSK63

- 配合热装刀柄使用，用于刀具的装夹及更换
- 针对所有刀具的标准热缩设备

- Used with shrink chuck for clamping and replacement of tools
- Standard shrinking equipment for all tools

热装机冷却系统 Cooling System



技术参数 | Technical parameters

单位 | Unit: mm

热装刀柄冷却系统 Cooling System	
主电源 Mains voltage	220-240V 2.7A 1.08Kw
刀柄内孔直径 Chuck diameter	Φ3-Φ32mm
尺寸（长×宽×高） Dimensions (LxWxH)	500*670*700mm
重量 Weight	40kg
附件 Accessories	含一个支撑座，一个支撑盘，五个冷却套，一个冷却转换套 It includes one support base, one support disks, five cooling sleeves, and one cooling converter sleeve
订货号 Ordering code	CSHY010332M

备件 | Accessary

支撑盘 Support Discs	接口 Coupling
CS_CGB40_M	BT40/SK40
CS_CGH63_M	HSK63

- 配合热装机使用，用于刀柄的冷却
- 针对本公司产品，冷却套匹配本公司出品刀柄的外形
- 快速冷却刀柄，刀柄不与冷却介质接触，延长刀柄寿命
- 模具型热装刀柄需要配套模具型刀柄转换套使用

- Used with shrink-fit machine for cooling of the tool holders
- For our products, the cooling sleeve matches the shape of the tool holders produced by SofTool
- Quick cooling for the holders without contacting with cooling medium, prolonging the holder's service life
- For the die & mold type of shrink chuck, it is necessary to match corresponding converter sleeves

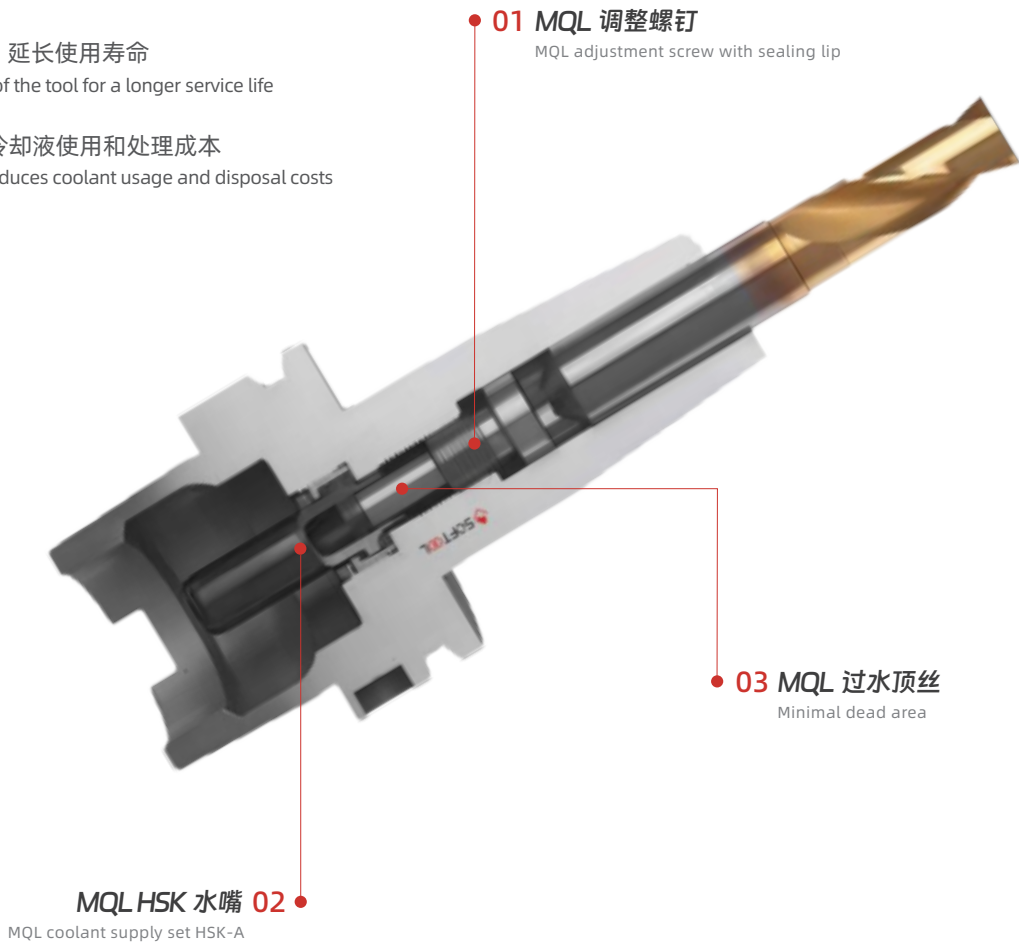
MQL 微润滑刀柄

MQL Micro-Lubricated Tool Holders

MQL 单通道刀柄

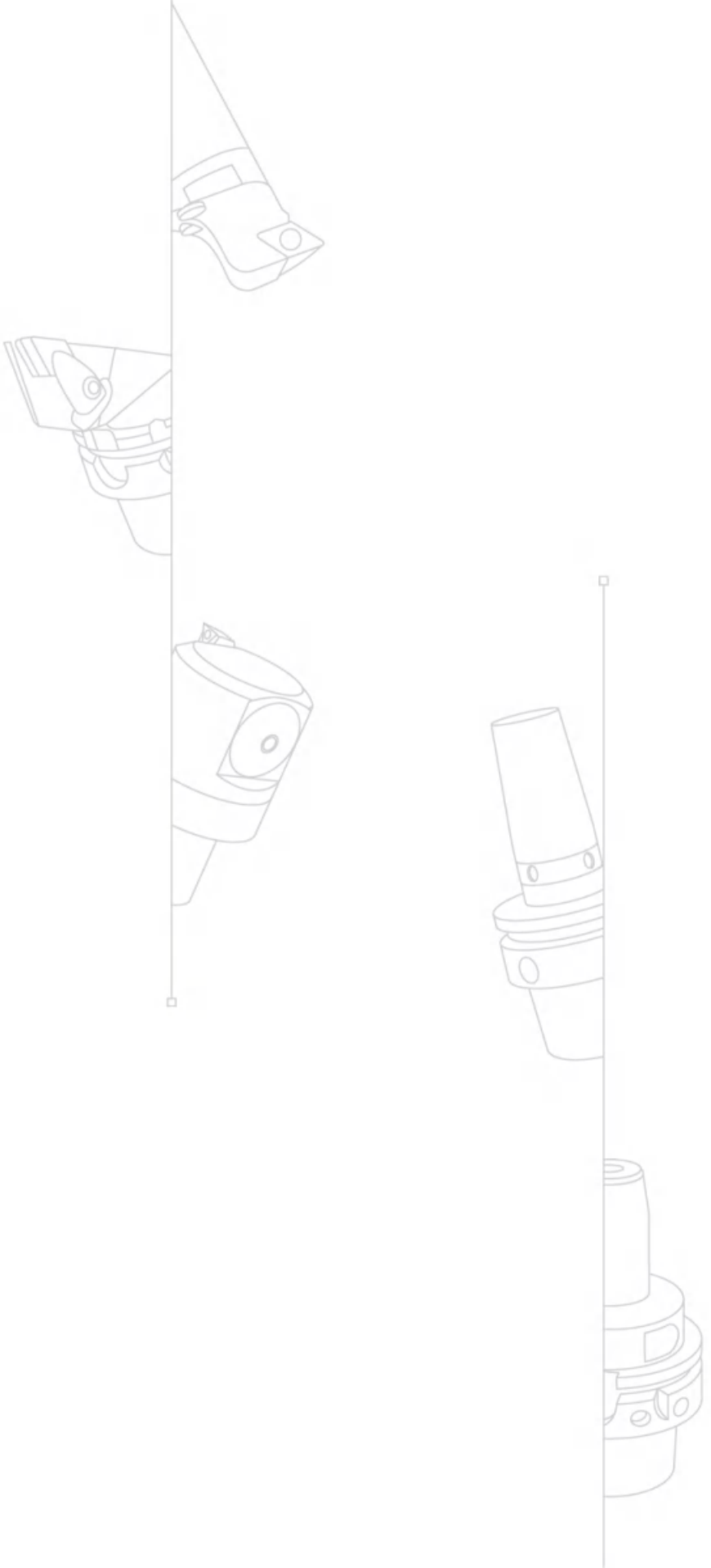
MQL single-channel tool holders

- › 冷却液高压雾化
High-pressure atomization of coolant
- › 刀具充分冷却，延长使用寿命
Sufficient cooling of the tool for a longer service life
- › 微量冷却减少冷却液使用和处理成本
Minimal cooling reduces coolant usage and disposal costs



- 冷却液用量大大减少，以较小冷却介质的消耗实现较大的冷却效果，提高刀具寿命，降低生产成本
- 绿色生产，冷却润滑剂微量供应，改善加工环境，达到环境和健康保护作用

- The amount of coolant is greatly reduced, and the consumption of less cooling medium achieves a greater cooling effect and improves the tool lifespan, reduce production costs
- Green production, micro-supply of cooling lubricants, improve the processing environment, and achieve environmental and health protection



镗刀

BORING TOOLS

· 是刀具 更是艺术 ·
TOOLING ALSO ARTS



镗刀目录 Boring Tools
Contents

N命名方式
Naming And Coding Rules

181

R粗镗刀 BRA 系列
Rough-Boring BRA Series

182-193

BRA-CC 系列	BRA-CC Series	184
BRA-CC 系列滑块式刀夹	BRA-CC Series Sliding Cartridge	185
BRA-TC 系列	BRA-TC Series	187
BRA-TC 系列滑块式刀夹	BRA-TC Series Sliding Cartridge	188
BRA-SC 系列	BRA-SC Series	190
BRA-SC 系列滑块式刀夹	BRA-SC Series Sliding Cartridge	191
BRA 系列刀座	BRA Series Adaptor	193

R粗镗刀 BRB 系列
Rough-Boring BRB Series

194-221

BRB-CC-S 系列	BRB-CC-S Serie	196
BRB-CC-S 系列刀夹	BRB-CC-S Series Cartridge	198
BRB-TC-S 系列	BRB-TC-S Series	199
BRB-TC-S 系列刀夹	BRB-TC-S Series Cartridge	201
BRB-SC-S 系列	BRB-SC-S Series	202
BRB-SC-S 系列刀夹	BRB-SC-S Series Cartridge	204
BRB-CN-D 系列	BRB-CN-D Series	205
BRB-CN-D 系列刀夹	BRB-CN-D Series Cartridge	208
BRB-SN-D 系列	BRB-SN-D Series	209
BRB-SN-D 系列刀夹	BRB-SN-D Series Cartridge	211
BRB-CN-P 系列	BRB-CN-P Series	212
BRB-CN-P 系列刀夹	BRB-CN-P Series Cartridge	215
BRB-SN-P 系列	BRB-SN-P Series	216
BRB-SN-P 系列刀夹	BRB-SN-P Series Cartridge	218
BRB 系列桥架式刀座	BRB Series Bridge Adaptor	219
BRB 系列滑块	BRB Series Slide	221

F精镗刀 BFI 系列
Fine-Boring BFI Series

222-239

BFI 系列	BFI Series	224
BFI 系列刀座	BFI Series Adaptor	231
BFI 系列刀夹	BFI Series Cartridge	232
BFI 系列加长垫圈组件	BFI Series Extended Washer Assembly	234
BFI-Min 系列	BFI-Min Series	235
BFI-Min 系列刀座	BFI-Min series Adaptor	236
BFI-Min 系列刀夹	BFI-Min series Cartridge	237
BFI-Min 系列镗刀杆	BFI-Min series Boring Bar	238

F精镗刀 BFB 系列
Fine-Boring BFB Series

240-249

BFB 系列	BFB Series	242
BFB 系列滑块	BFB Series Slide	245
BFB 系列配重滑块	BFB Series Slide(CW)	246
BFB 系列精镗刀座	BFB Series Adaptor	247
BFB 系列配重块	BFB Series Counter-Weight	248

F精镗刀 BFH 系列
Fine-Boring BFH Series

250-259

BFH 系列	BFH Series	252
夹套	Jacket	253
侧固式连接杆	Side-clamped Connection Rod	254
镗刀杆	Boring Bar	255
镗刀头	Boring Head	257

D数显精镗刀 BFD-I 系列
Digital Display Fine-Boring BFD-I Series

260-273

BFD-I 系列	BFD-I Series	262
BFD-I 系列刀座	BFD-I Series Adaptor	269
BFD-I 系列刀夹	BFD-I Series Cartridge	270
BFD-I 系列加长垫圈组件	BFD-I Series Extended Washer Assembly	272

镗刀目录 Boring Tools
Contents

D 数显精镗刀 BFD-B 系列
Digital Display Fine-Boring BFD-B Series

274-283

BFD-B 系列	BFD-B Series	276
BFD-B 系列滑块	BFD-B Series Slide	280
BFD-B 系列配重滑块	BFD-B Series Slide(CW)	281
BFD-B 系列精镗刀座	BFD-B Series Adaptor	282
BFD-B 系列配重块	BFD-B Series Counter-Weight	283

D 数显精镗刀 BFD-H 插杆系列
Digital Display Fine-Boring BFD-H Series

284-293

BFD-H 插杆系列	BFD-H Series	286
数字化镗刀显示器	Display	287
夹套	Jacket	288
侧固式连接杆	Side-clamped Connection Rod	289
镗刀杆	Boring Bar	290
镗刀头	Boring Head	292

F 精镗刀 BFG 系列
Fine-Boring BFG Series

294-299

BFG-TC 系列	BFG-TC Series	296
BFG 系列刀夹	BFG Series Cartridge	298

B 镗刀转接柄
Boring Tool Adaptor & Holder

300-319

命名方式	Naming And Coding Rules	302
CK 基础柄 PSC 系列	CK Connection with PSC Adaptor	303
CK 基础柄 HSK 系列	CK Connection with HSK Adaptor	305
CK 基础柄 BT 系列	CK Connection with BT Adaptor	307
CK 基础柄 SK 系列	CK Connection with SK Adaptor	309
CK 接口等径延长杆	Extension with CK Adaptor	311
CK 接口缩径杆	Reduction with CK Adaptor	312
芯轴基础柄 BT 系列	Arbor Connection with BT Adaptor	313
芯轴基础柄 HSK 系列	Arbor Connection with HSK Adaptor	315
芯轴基础柄 SK 系列	Arbor Connection with SK Adaptor	316
转接柄	Transfer Adaptor	317
刀具扩展组装示意图	Extended Tools Assembly View	318

命名方式 Naming And
Coding Rules

BFD	-	070085	-	CC12	-	S	-	A32A	-	EW
01		02		03		04		05		06

01 镗刀类型 Boring Tools Type

BRA	粗镗刀 A 系列 A Series Rough Boring Tools
BRB	粗镗刀 B 系列 B Series Rough Boring Tools
BFI	精镗刀 I 系列 I Series Fine Boring Tools
BFB	精镗刀 B 系列 B Series Fine Boring Tools
BFH	精镗刀 H 系列 H Series Fine Boring Tools
BFD	精镗刀 D 系列 D Series Fine Boring Tools
BFG	精镗刀 G 系列 G Series Fine Boring Tools

03 刀片 Insert

CC06	CN12	SC09	TC06
CC09	CN16	SC12	TC09
CC12	CN19	SN12	TC11
TP08	TB06	SN15	TC16
TP09			TC22

05 接口规格 Coupling Type

CKB1	A22A
CKB2	A32A
CKB3	A40C
CKB4	A60C
CKB5	
CKB6	
CKB7	

02 直径范围 Processing Range

BRA	BRB	BFI	BFB	BFH	BFD
025035	160215	020025	160230	10	025032
035045	215270	025032	215285	12	032042
045055	270350	032042	270365	16	042055
055070	350430	042055	350445		055070
070085	430510	055070	430525		070100
085105		070100			100160
105130		100160			
130160					

04 锁紧方式 Clamping

D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

06 EW 数显

6

- 注：镗刀头接口规格 CKB 与镗刀接柄 CK 属于同一接口规格，配合使用
- Note: Boring tool head with CKB interface can match boring tool connection CK series. Their interface specifications are consistent

粗镗刀BRA系列 ROUGH-BORING BRA SERIES

01

适用于 $\Phi 25$ - $\Phi 160$ mm的孔径加工
Apply to $\Phi 25$ - $\Phi 160$ mm aperture machining

02

加工孔径公差 ± 0.05
Machining aperture tolerance ± 0.05 mm

03

合金钢底座配合特殊表面处理提高了刀体的刚性及耐磨性

Alloy steel tool body with special surface treatment improves the rigidity and wear resistance

04

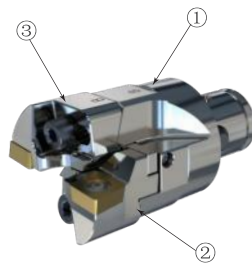
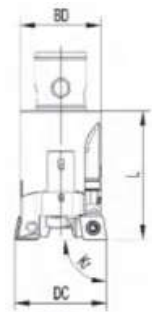
滑块式刀夹装载ISO刀片，市场通用性好

The sliding cartridge equipped with ISO inserts is with good market versatility

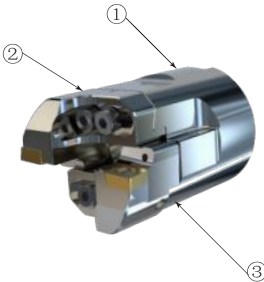
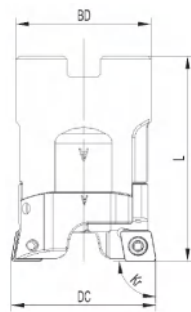


BRA-CC 系列

BRA-CC series



类型 1 | Type 1



类型 2 | Type 2

- 内冷却液供应
- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- Internal coolant supply
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension				刀片 Insert	接口 Coupling	
	Min.	Max.	Adj.	L	BD	Kr	KG		Form	Type
BRA-025035-CC06-S-CKB2	25	35	5	35	22	90	0.10	CC.. 060204	CKB2	1
BRA-035045-CC09-S-CKB3	35	45	5	40	31	90	0.22	CC.. 09T308	CKB3	1
BRA-045055-CC09-S-A22A	45	55	5	65	42	90	0.47	CC.. 09T308	ARB-22A	2
BRA-055070-CC12-S-A22A	55	70	7.5	68	42	90	0.64	CC.. 120408	ARB-22A	2
BRA-070085-CC12-S-A32A	70	85	7.5	78	63	90	1.25	CC.. 120408	ARB-32A	2
BRA-085105-CC12-S-A32A	85	105	10	78	63	90	1.60	CC.. 120408	ARB-32A	2
BRA-105130-CC12-S-A32A	105	130	12.5	78	63	90	2.13	CC.. 120408	ARB-32A	2
BRA-130160-CC12-S-A32A	130	160	15	78	63	90	2.67	CC.. 120408	ARB-32A	2

备件 | Accessory

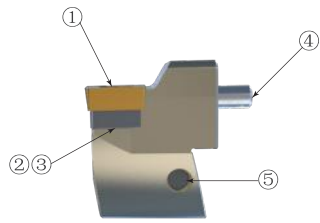
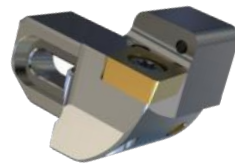
产品型号 Product ID	①	②	③				
	刀座 Adapto	滑块式刀夹 A Sliding Cartridge A	滑块式刀夹 B Sliding Cartridge B	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	锁紧螺钉扳手 Key(Adj.)
BRA-025035-CC06-S-CKB2	BPRA-CKB2-025024	BPRA-SL-CC06-S-OA	BPRA-SL-CC06-S-OB	242.070.35	-	241.025.56	241.013.40
BRA-035045-CC09-S-CKB3	BPRA-CKB3-035026	BPRA-SL-CC09-S-PA	BPRA-SL-CC09-S-PB	248.150.10	-	241.030.63	246.015.60
BRA-045055-CC09-S-A22A	BPRA-A22A-045046	BPRA-SL-CC09-S-QA	BPRA-SL-CC09-S-QB	248.150.10	-	241.030.63	246.015.60
BRA-055070-CC12-S-A22A	BPRA-A22A-055046	BPRA-SL-CC12-S-RA	BPRA-SL-CC12-S-RB	248.150.10	-	241.040.70	246.020.60
BRA-070085-CC12-S-A32A	BPRA-A32A-070056	BPRA-SL-CC12-S-SA	BPRA-SL-CC12-S-SB	248.150.10	241.040.70	241.050.80	246.025.60
BRA-085105-CC12-S-A32A	BPRA-A32A-085056	BPRA-SL-CC12-S-TA	BPRA-SL-CC12-S-TB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-105130-CC12-S-A32A	BPRA-A32A-105056	BPRA-SL-CC12-S-UA	BPRA-SL-CC12-S-UB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-130160-CC12-S-A32A	BPRA-A32A-130056	BPRA-SL-CC12-S-VA	BPRA-SL-CC12-S-VB	248.150.10	241.040.70	241.060.90	246.030.60

- 可单独订购备件，按需询价
- 关于 BRA 系列刀座请参阅 P191

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P191 for BRA series Adaptor

BRA-CC 系列滑块式刀夹

BRA-CC Series Sliding Cartridge



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	刀片 Insert	夹紧方式 Clamping
BPRA-SL-CC06-S-OA	25-35	CC.. 060204	S
BPRA-SL-CC06-S-OB	25-35	CC.. 060204	S
BPRA-SL-CC09-S-PA	35-45	CC.. 09T308	S
BPRA-SL-CC09-S-PB	35-45	CC.. 09T308	S
BPRA-SL-CC09-S-QA	45-55	CC.. 09T308	S
BPRA-SL-CC09-S-QB	45-55	CC.. 09T308	S
BPRA-SL-CC12-S-RA	55-70	CC.. 120408	S
BPRA-SL-CC12-S-RB	55-70	CC.. 120408	S
BPRA-SL-CC12-S-SA	70-85	CC.. 120408	S
BPRA-SL-CC12-S-SB	70-85	CC.. 120408	S
BPRA-SL-CC12-S-TA	85-105	CC.. 120408	S
BPRA-SL-CC12-S-TB	85-105	CC.. 120408	S
BPRA-SL-CC12-S-UA	105-130	CC.. 120408	S
BPRA-SL-CC12-S-UB	105-130	CC.. 120408	S
BPRA-SL-CC12-S-VA	130-160	CC.. 120408	S
BPRA-SL-CC12-S-VB	130-160	CC.. 120408	S

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BRA-CC 系列滑块式刀夹

BRA-CC Series Sliding Cartridge

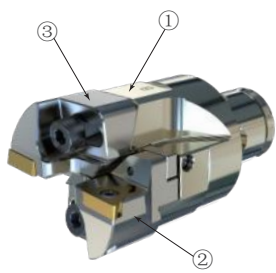
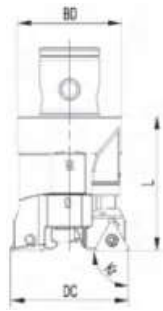
产品型号 Product ID	备件 Accessary					单独订购 Purchase Separately		
	①	②	③	④	⑤			
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀片螺钉 Screw(Insert)	弹性销 Cotter	调整螺钉 Screw(Adj.)			
BPRA-SL-CC06-S-OA	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC06-S-OB	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC09-S-PA	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-CC09-S-PB	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-CC09-S-QA	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-CC09-S-QB	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-CC12-S-RA	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-CC12-S-RB	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-CC12-S-SA	ILD 4014	322.232.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-CC12-S-SB	ILD 4014	322.232.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-CC12-S-TA	ILD 4014	322.232.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-CC12-S-TB	ILD 4014	322.232.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-CC12-S-UA	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-UB	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-VA	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-VB	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-

• 可单独订购备件，按需询价

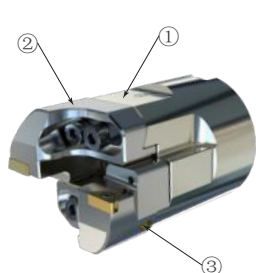
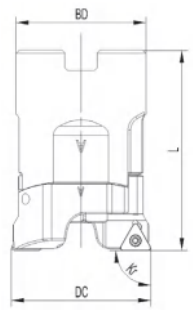
• The spare parts can be ordered separately. Please inquire on demand

BRA-TC 系列

BRA-TC series



类型 1 | Type 1



类型 2 | Type 2

- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension				刀片 Insert	接口 Coupling	
	Min.	Max.	Adj.	L	BD	Kr	KG		Form	Type
BRA-035045-TC11-S-CKB3	35	45	5	40	31	90	0.22	TC.. 110308	CKB3	1
BRA-045055-TC11-S-A22A	45	55	5	65	42	90	0.47	TC.. 110308	A22A	2
BRA-055070-TC16-S-A22A	55	70	7.5	68	42	90	0.64	TC.. 16T308	A22A	2
BRA-070085-TC16-S-A32A	70	85	7.5	78	63	90	1.25	TC.. 16T308	A32A	2
BRA-085105-TC16-S-A32A	85	105	10	78	63	90	1.60	TC.. 16T308	A32A	2
BRA-105130-TC16-S-A32A	105	130	12.5	78	63	90	2.13	TC.. 16T308	A32A	2
BRA-130160-TC16-S-A32A	130	160	15	78	63	90	2.67	TC.. 16T308	A32A	2

备件 | Accessary

产品型号 Product ID	①	②	③				
	刀座 Adapto	滑块式刀夹 A Sliding Cartridge A	滑块式刀夹 B Sliding Cartridge B	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRA-035045-TC11-S-CKB3	BPRA-CKB3-035026	BPRA-SL-TC11-S-PA	BPRA-SL-TC11-S-PB	242.070.35	-	241.030.63	246.015.60
BRA-045055-TC11-S-A22A	BPRA-A22A-045046	BPRA-SL-TC11-S-QA	BPRA-SL-TC11-S-QB	242.070.35	-	241.030.63	246.015.60
BRA-055070-TC16-S-A22A	BPRA-A22A-055046	BPRA-SL-TC16-S-RA	BPRA-SL-TC16-S-RB	248.150.10	-	241.040.70	246.020.60
BRA-070085-TC16-S-A32A	BPRA-A32A-070056	BPRA-SL-TC16-S-SA	BPRA-SL-TC16-S-SB	248.150.10	241.035.65	241.050.80	246.025.60
BRA-085105-TC16-S-A32A	BPRA-A32A-085056	BPRA-SL-TC16-S-TA	BPRA-SL-TC16-S-TB	248.150.10	241.035.65	241.060.90	246.030.60
BRA-105130-TC16-S-A32A	BPRA-A32A-105056	BPRA-SL-TC16-S-UA	BPRA-SL-TC16-S-UB	248.150.10	241.035.65	241.060.90	246.030.60
BRA-130160-TC16-S-A32A	BPRA-A32A-130056	BPRA-SL-TC16-S-VA	BPRA-SL-TC16-S-VB	248.150.10	241.035.65	241.060.90	246.030.60

- 可单独订购备件，按需询价
- 关于 BRA 系列刀座请参阅 P191

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P191 for BRA series Adaptor

BRA-TC 系列滑块式刀夹
BRA-TC Series Sliding Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	刀片 Insert	夹紧方式 Clamping
BPRA-SL-TC11-S-PA	35-45	TC.. 110308	S
BPRA-SL-TC11-S-PB	35-45	TC.. 110308	S
BPRA-SL-TC11-S-QA	45-55	TC.. 110308	S
BPRA-SL-TC11-S-QB	45-55	TC.. 110308	S
BPRA-SL-TC16-S-RA	55-70	TC.. 16T308	S
BPRA-SL-TC16-S-RB	55-70	TC.. 16T308	S
BPRA-SL-TC16-S-SA	70-85	TC.. 16T308	S
BPRA-SL-TC16-S-SB	70-85	TC.. 16T308	S
BPRA-SL-TC16-S-TA	85-105	TC.. 16T308	S
BPRA-SL-TC16-S-TB	85-105	TC.. 16T308	S
BPRA-SL-TC16-S-UA	105-130	TC.. 16T308	S
BPRA-SL-TC16-S-UB	105-130	TC.. 16T308	S
BPRA-SL-TC16-S-VA	130-160	TC.. 16T308	S
BPRA-SL-TC16-S-VB	130-160	TC.. 16T308	S

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BRA-TC 系列滑块式刀夹
BRA-TC Series Sliding Cartridge

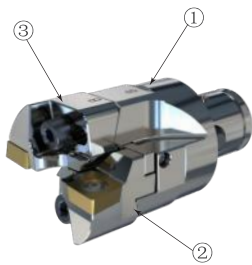
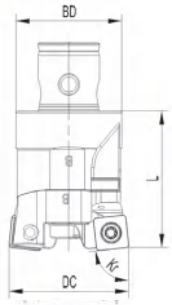
产品型号 Product ID	备件 Accessory					单独订购 Purchase Separately		
	① 刀片螺钉 Screw(Insert)	② 刀垫 Shim	③ 刀片螺钉 Screw(Insert)	④ 弹性销 Cotter	⑤ 调整螺钉 Screw(Adj.)	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	调整螺钉扳手 Key(Adj.)
BPRA-SL-TC11-S-PA	SFS-2565	-	-	1179.025.08	-	242.070.35	-	-
BPRA-SL-TC11-S-PB	SFS-2565	-	-	179.025.08	-	242.070.35	-	-
BPRA-SL-TC11-S-QA	SFS-2565	-	-	-	253.030.10	242.070.35	-	246.015.60
BPRA-SL-TC11-S-QB	SFS-2565	-	-	-	253.030.10	242.070.35	-	246.015.60
BPRA-SL-TC16-S-RA	ILD3510	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-TC16-S-RB	ILD3510	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-TC16-S-SA	SFS_3512	322.320.01	512.090.01	-	253.050.12	248.150.10	241.035.65	246.025.60
BPRA-SL-TC16-S-SB	SFS_3512	322.320.01	512.090.01	-	253.050.12	248.150.10	241.035.65	246.025.60
BPRA-SL-TC16-S-TA	SFS_3512	322.320.01	512.090.01	-	253.060.16	248.150.10	241.035.65	246.030.60
BPRA-SL-TC16-S-TB	SFS_3512	322.320.01	512.090.01	-	253.060.16	248.150.10	241.035.65	246.030.60
BPRA-SL-TC16-S-UA	SFS_3512	322.320.01	512.090.01	179.060.16	-	248.150.10	241.035.65	-
BPRA-SL-TC16-S-UB	SFS_3512	322.320.01	512.090.01	179.060.16	-	248.150.10	241.035.65	-
BPRA-SL-TC16-S-VA	SFS_3512	322.320.01	512.090.01	179.060.16	-	248.150.10	241.035.65	-
BPRA-SL-TC16-S-VB	SFS_3512	322.320.01	512.090.01	179.060.16	-	248.150.10	241.035.65	-

- 可单独订购备件，按需询价

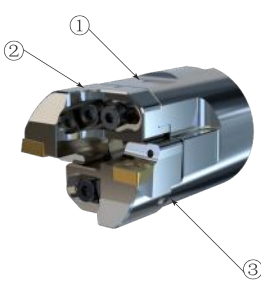
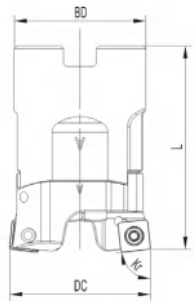
- The spare parts can be ordered separately. Please inquire on demand

BRA-SC 系列

BRA-SC series



类型 1 | Type 1



类型 2 | Type 2

- 内冷却液供应
- SCMT SCGX SCMW
- 刀片仅做示意

- Internal coolant supply
- SCMT SCGX SCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension				刀片 Insert	接口 Coupling	
	Min.	Max.	Adj.	L	BD	Kr	KG		Form	Type
BRA-035045-SC09-S-CKB3	35	45	5	40	31	84	0.22	SC.. 09T308	CKB3	1
BRA-045055-SC09-S-A22A	45	55	5	65	42	84	0.47	SC.. 09T308	A22A	2
BRA-055070-SC12-S-A22A	55	70	7.5	68	42	84	0.64	SC.. 120408	A22A	2
BRA-070085-SC12-S-A32A	70	85	7.5	78	63	84	1.25	SC.. 120408	A32A	2
BRA-085105-SC12-S-A32A	85	105	10	78	63	84	1.6	SC.. 120408	A32A	2
BRA-105130-SC12-S-A32A	105	130	12.5	78	63	84	2.13	SC.. 120408	A32A	2
BRA-130160-SC12-S-A32A	130	160	15	78	63	84	2.67	SC.. 120408	A32A	2

备件 | Accessory

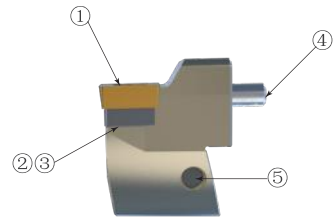
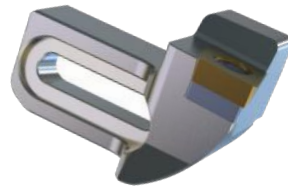
产品型号 Product ID	①	②	③				
	刀座 Adapto	滑块式刀夹 A Sliding Cartridge A	滑块式刀夹 B Sliding Cartridge B				
BRA-035045-SC09-S-CKB3	BPRA-CKB3-035026	BPRA-SL-SC09-S-PA	BBPRA-SL-SC09-S-PB	248.150.10	-	241.030.63	246.015.60
BRA-045055-SC09-S-A22A	BPRA-A22A-045046	BPRA-SL-SC09-S-QA	BPRA-SL-SC09-S-QB	248.150.10	-	241.030.63	246.015.60
BRA-055070-SC12-S-A22A	BPRA-A22A-055046	BPRA-SL-SC12-S-RA	BPRA-SL-SC12-S-RB	248.150.10	-	241.040.70	246.020.60
BRA-070085-SC12-S-A32A	BPRA-A32A-070056	BPRA-SL-SC12-S-SA	BPRA-SL-SC12-S-SB	248.150.10	241.040.70	241.050.80	246.025.60
BRA-085105-SC12-S-A32A	BPRA-A32A-085056	BPRA-SL-SC12-S-TA	BPRA-SL-SC12-S-TB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-105130-SC12-S-A32A	BPRA-A32A-105056	BPRA-SL-SC12-S-UA	BPRA-SL-SC12-S-UB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-130160-SC12-S-A32A	BPRA-A32A-130056	BPRA-SL-SC12-S-VA	BPRA-SL-SC12-S-VB	248.150.10	241.040.70	241.060.90	246.030.60

- 可单独订购备件，按需询价
- 关于 BRA 系列刀座请参阅 P191

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P191 for BRA series Adaptor

BRA-SC 系列滑块式刀夹

BRA-SC Series Sliding Cartridge



- SCMT SCGX SCMW
- 刀片仅做示意

- SCMT SCGX SCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	刀片 Insert	夹紧方式 Clamping
BPRA-SL-SC09-S-PA	35-45	SC.. 09T308	S
BPRA-SL-SC09-S-PB	35-45	SC.. 09T308	S
BPRA-SL-SC09-S-QA	45-55	SC.. 09T308	S
BPRA-SL-SC09-S-QB	45-55	SC.. 09T308	S
BPRA-SL-SC12-S-RA	55-70	SC.. 120408	S
BPRA-SL-SC12-S-RB	55-70	SC.. 120408	S
BPRA-SL-SC12-S-SA	70-85	SC.. 120408	S
BPRA-SL-SC12-S-SB	70-85	SC.. 120408	S
BPRA-SL-SC12-S-TA	85-105	SC.. 120408	S
BPRA-SL-SC12-S-TB	85-105	SC.. 120408	S
BPRA-SL-SC12-S-UA	105-130	SC.. 120408	S
BPRA-SL-SC12-S-UB	105-130	SC.. 120408	S
BPRA-SL-SC12-S-VA	130-160	SC.. 120408	S
BPRA-SL-SC12-S-VB	130-160	SC.. 120408	S

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BRA-SC 系列滑块式刀夹

BRA-SC Series Sliding Cartridge

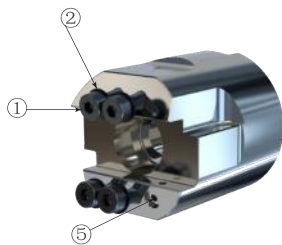
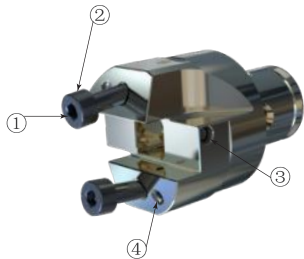
产品型号 Product ID	备件 Accessory					单独订购 Purchase Separately		
	①	②	③	④	⑤			
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀片螺钉 Screw(Insert)	弹性销 Cotter	调整螺钉 Screw(Adj.)			
BPRA-SL-SC09-S-PA	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-SC09-S-PB	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-SC09-S-QA	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-SC09-S-QB	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-SC12-S-RA	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-SC12-S-RB	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-SC12-S-SA	ILD 4014	322.420.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-SC12-S-SB	ILD 4014	322.420.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-SC12-S-TA	ILD 4014	322.420.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-SC12-S-TB	ILD 4014	322.420.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-SC12-S-UA	ILD 4014	322.420.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-SC12-S-UB	ILD 4014	322.420.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-SC12-S-VA	ILD 4014	322.420.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-SC12-S-VB	ILD 4014	322.420.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

BRA 系列刀座

BRA series Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPRA-CKB2-025024	25-35	CKB2
BPRA-CKB3-035026	35-45	CKB3
BPRA-A22A-045046	45-55	A22A
BPRA-A22A-055046	55-70	A22A
BPRA-A32A-070056	70-85	A32A
BPRA-A32A-085056	85-105	A32A
BPRA-A32A-105056	105-130	A32A
BPRA-A32A-130056	130-160	A32A

产品型号 Product ID	备件 Accessory					单独订购 Purchase Separately	
	①	②	③	④	⑤		
	螺钉 Screw(Lock)	弹簧垫圈 Shim	调整螺钉 Screw(Adj.)	堵丝 Nozzle	水堵 Screw		
BPRA-CKB2-025024	113.030.10	136.030.03	253.025.08	251.020.02	-	241.025.56	241.013.40
BPRA-CKB3-035026	113.040.16	136.040.04	253.030.10	251.030.03	-	241.030.63	246.015.60
BPRA-A22A-045046	113.040.16	136.040.04	-	-	643.020.09	241.030.63	-
BPRA-A22A-055046	113.050.20	136.050.05	-	-	643.020.09	241.040.70	-
BPRA-A32A-070056	113.060.20	136.060.07	-	251.040.04	643.020.09	241.050.80	-
BPRA-A32A-085056	113.080.25	136.080.09	-	251.040.04	643.020.09	241.060.90	-
BPRA-A32A-105056	113.080.25	136.080.09	253.060.20	251.040.04	-	241.060.90	246.030.60
BPRA-A32A-130056	113.080.25	136.080.09	253.060.25	251.040.04	-	241.060.90	246.030.60

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

粗镗刀BRB系列

ROUGH-BORING BRB SERIES

01

适用于Φ160-Φ510mm的孔径加工
Apply to Φ 160- Φ 510mm aperture machining

03

航空铝桥架具有较轻的重量可减少主轴负载

Aviation aluminum bridge with less weight can reduce the spindle load

05

可进行轴向及径向双向调节

Bidirectional adjustment in axial and radial is available

02

加工孔径公差±0.05

Machining hole diameter tolerance ± 0.05

04

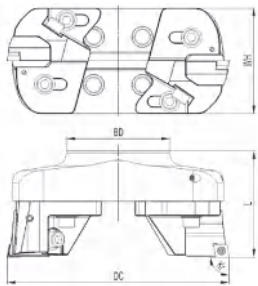
刀夹装载ISO刀片，市场通用性好

The cartridge equipped with ISO inserts is with good market versatility



BRB-CC-S 系列

BRB-CC-S Series



- 内冷却液供应
- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- Internal coolant supply
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-CC12-S-A40C	160	215	27.5	105	100	104	90	4.39	CC.. 120408	S	A40C
BRB-215270-CC12-S-A40C	215	270	27.5	105	100	104	90	5.00	CC.. 120408	S	A40C

备件 | Accessary

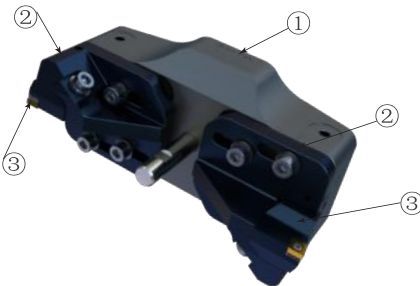
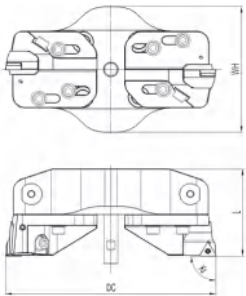
产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-CC12-S-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-215270-CC12-S-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CC12-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CC-S 系列

BRB-CC-S Series



- 内冷却液供应
- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- Internal coolant supply
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-CC12-S-A60C	270	350	40	115	-	140	90	7.8	CC.. 120408	S	A60C
BRB-350430-CC12-S-A60C	350	430	40	120	-	140	90	9.4	CC.. 120408	S	A60C
BRB-430510-CC12-S-A60C	430	510	40	125	-	140	90	11.1	CC.. 120408	S	A60C

备件 | Accessary

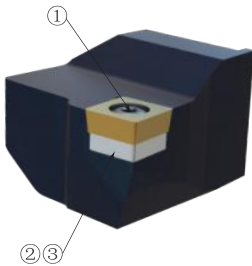
产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-CC12-S-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-350430-CC12-S-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-430510-CC12-S-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CC12-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CC-S 系列刀夹

BRB-CC-S Series Cartridge



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

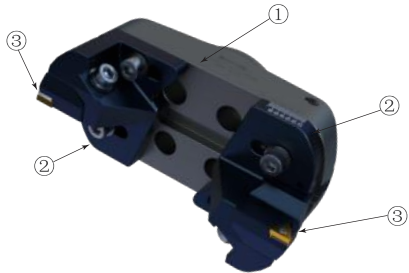
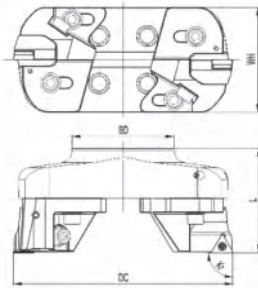
订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-CC12-S	CC..120408	S

备件 Accessory				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	 刀片螺钉扳手 Key(Insert)
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀垫螺钉 Screw(Shim)	
BPRB-CA-CC12-S	ILD 4014	322.232.02	512.090.03	248.150.10

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB-TC-S 系列

BRB-TC-S Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意
- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-TC16-S-A40C	160	215	27.5	105	100	104	90	4.39	TC.. 16T308	S	A40C
BRB-215270-TC16-S-A40C	215	270	27.5	105	100	104	90	5.00	TC.. 16T308	S	A40C
BRB-160215-TC22-S-A40C	160	215	27.5	105	100	104	90	4.39	TC.. 220408	S	A40C
BRB-215270-TC22-S-A40C	215	270	27.5	105	100	104	90	5.00	TC.. 220408	S	A40C

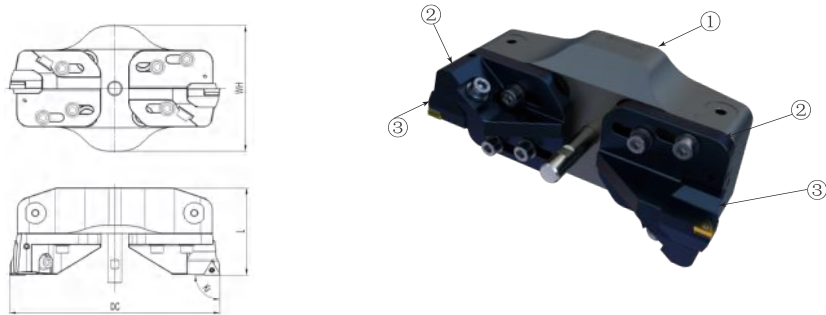
备件 | Accessory

产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-TC16-S-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-TC16-S	248.150.10	241.035.65	241.080.00	246.030.60
BRB-215270-TC16-S-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-TC16-S	248.150.10	241.035.65	241.080.00	246.030.60
BRB-160215-TC22-S-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-TC22-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-215270-TC22-S-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-TC22-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219
- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-TC-S 系列

BRB-TC-S Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-TC16-S-A60C	270	350	40	115	-	140	90	7.8	TC..16T308	S	A60C
BRB-350430-TC16-S-A60C	350	430	40	120	-	140	90	9.4	TC..16T308	S	A60C
BRB-430510-TC16-S-A60C	430	510	40	125	-	140	90	11.1	TC..16T308	S	A60C
BRB-270350-TC22-S-A60C	270	350	40	115	-	140	90	7.8	TC..220408	S	A60C
BRB-350430-TC22-S-A60C	350	430	40	120	-	140	90	9.4	TC..220408	S	A60C
BRB-430510-TC22-S-A60C	430	510	40	125	-	140	90	11.1	TC..220408	S	A60C

备件 | Accessary

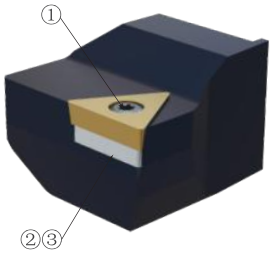
产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	锁紧螺钉扳手 Key(Adj.)
BRB-270350-TC16-S-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-TC16-S	248.150.10	241.035.65	241.080.00	246.030.60
BRB-350430-TC16-S-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-TC16-S	248.150.10	241.035.65	241.080.00	246.030.60
BRB-430510-TC16-S-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-TC16-S	248.150.10	241.035.65	241.080.00	246.030.60
BRB-270350-TC22-S-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-TC22-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-350430-TC22-S-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-TC22-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-430510-TC22-S-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-TC22-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-TC-S 系列刀夹

BRB-TC-S Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-TC16-S	TC..16T308	S
BPRB-CA-TC22-S	TC..220408	S

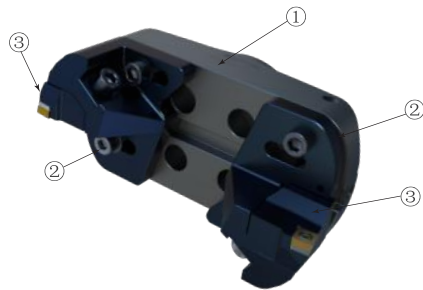
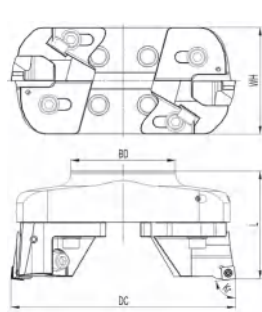
备件 Accessary				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	 刀片螺钉扳手 Key(Insert)
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀垫螺钉 Screw(Shim)	
BPRB-CA-TC16-S	SFS_3512	322.320.01	512.090.01	248.150.10
BPRB-CA-TC22-S	ILD 4014	322.320.02	512.090.03	248.150.10

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BRB-SC-S 系列

BRB-SC-S Series



- 内冷却液供应
- SCMT SCGX SCMW
- 刀片仅做示意

- Internal coolant supply
- SCMT SCGX SCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-SC12-S-A40C	160	215	27.5	105	100	104	84	4.39	SC.. 120408	S	A40C
BRB-215270-SC12-S-A40C	215	270	27.5	105	100	104	84	5.00	SC.. 120408	S	A40C

备件 | Accessory

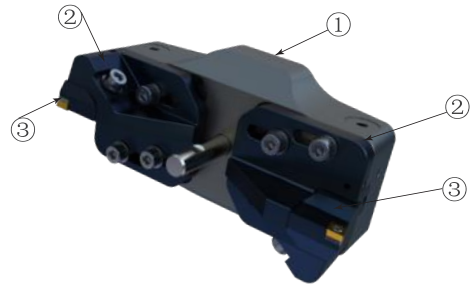
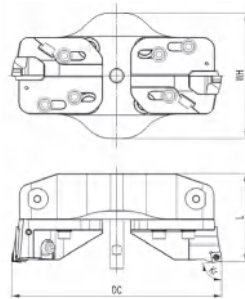
产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-SC12-S-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-SC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-215270-SC12-S-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-SC12-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SC-S 系列

BRB-SC-S Series



- 内冷却液供应
- SCMT SCGX SCMW
- 刀片仅做示意

- Internal coolant supply
- SCMT SCGX SCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-SC12-S-A60C	270	350	40	115	-	140	84	7.8	SC.. 120408	S	A60C
BRB-350430-SC12-S-A60C	350	430	40	120	-	140	84	9.4	SC.. 120408	S	A60C
BRB-430510-SC12-S-A60C	430	510	40	125	-	140	84	11.1	SC.. 120408	S	A60C

备件 | Accessory

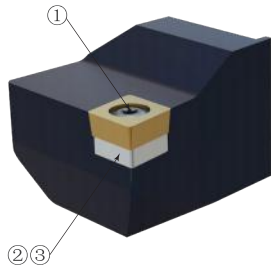
产品型号 Product ID	①	②	③				
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-SC12-S-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-SC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-350430-SC12-S-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-SC12-S	248.150.10	241.040.70	241.080.00	246.030.60
BRB-430510-SC12-S-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-SC12-S	248.150.10	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SC-S 系列刀夹

BRB-SC-S Series Cartridge



- SCMT SCGX SCMW
- 刀片仅做示意
- SCMT SCGX SCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

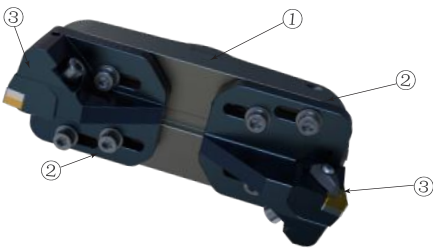
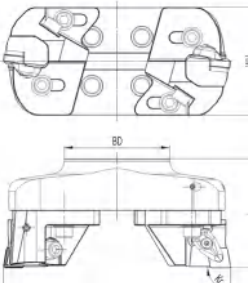
订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-SC12-S	SC..120408	S

备件 Accessory			单独订购 Purchase Separately
产品型号 Product ID	①	②	③
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀垫螺钉 Screw(Shim)
BPRB-CA-SC12-S	ILD 4014	322.420.02	512.090.03

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB-CN-D 系列

BRB-CN-D Series



- 内冷却液供应
- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- Internal coolant supply
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

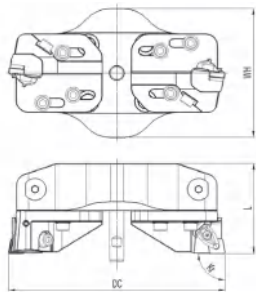
订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-CN12-D-A40C	160	215	27.5	105	100	104	90	4.39	CN.. 120408	D	A40C
BRB-215270-CN12-D-A40C	215	270	27.5	105	100	104	90	5.00	CN.. 120408	D	A40C
BRB-160215-CN16-D-A40C	160	215	27.5	105	100	104	90	4.39	CN.. 160612	D	A40C
BRB-215270-CN16-D-A40C	215	270	27.5	105	100	104	90	5.00	CN.. 160612	D	A40C
BRB-160215-CN19-D-A40C	160	215	27.5	105	100	104	90	4.39	CN.. 190612	D	A40C
BRB-215270-CN19-D-A40C	215	270	27.5	105	100	104	90	5.00	CN.. 190612	D	A40C

备件 | Accessory

产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-CN12-D-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN12-D	248.150.10	241.080.00	246.030.60
BRB-215270-CN12-D-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN12-D	248.150.10	241.080.00	246.030.60
BRB-160215-CN16-D-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN16-D	248.200.10	241.080.00	246.030.60
BRB-215270-CN16-D-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN16-D	248.200.10	241.080.00	246.030.60
BRB-160215-CN19-D-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN19-D	248.200.10	241.080.00	246.030.60
BRB-215270-CN19-D-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN19-D	248.200.10	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219
- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CN-D 系列
BRB-CN-D Series



- 内冷却液供应
- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- Internal coolant supply
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-CN12-D-A60C	270	350	40	115	-	140	90	7.8	CN.. 120408	D	A60C
BRB-350430-CN12-D-A60C	350	430	40	120	-	140	90	9.4	CN.. 120408	D	A60C
BRB-430510-CN12-D-A60C	430	510	40	125	-	140	90	11.1	CN.. 120408	D	A60C
BRB-270350-CN16-D-A60C	270	350	40	115	-	140	90	7.8	CN.. 160612	D	A60C
BRB-350430-CN16-D-A60C	350	430	40	120	-	140	90	9.4	CN.. 160612	D	A60C
BRB-430510-CN16-D-A60C	430	510	40	125	-	140	90	11.1	CN.. 160612	D	A60C
BRB-270350-CN19-D-A60C	270	350	40	115	-	140	90	7.8	CN.. 190612	D	A60C
BRB-350430-CN19-D-A60C	350	430	40	120	-	140	90	9.4	CN.. 190612	D	A60C
BRB-430510-CN19-D-A60C	430	510	40	125	-	140	90	11.1	CN.. 190612	D	A60C

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BRB-CN-D 系列
BRB-CN-D Series

备件 | Accessory

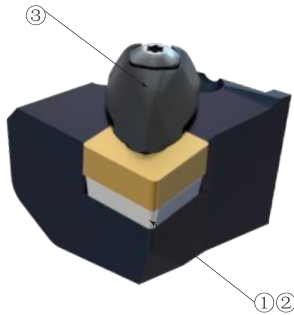
产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-CN12-D-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN12-D	248.150.10	241.080.00	246.030.60
BRB-350430-CN12-D-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN12-D	248.150.10	241.080.00	246.030.60
BRB-430510-CN12-D-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN12-D	248.150.10	241.080.00	246.030.60
BRB-270350-CN16-D-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN16-D	248.200.10	241.080.00	246.030.60
BRB-350430-CN16-D-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN16-D	248.200.10	241.080.00	246.030.60
BRB-430510-CN16-D-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN16-D	248.200.10	241.080.00	246.030.60
BRB-270350-CN19-D-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN19-D	248.200.10	241.080.00	246.030.60
BRB-350430-CN19-D-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN19-D	248.200.10	241.080.00	246.030.60
BRB-430510-CN19-D-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN19-D	248.200.10	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CN-D 系列刀夹

BRB-CN-D Series Cartridge



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

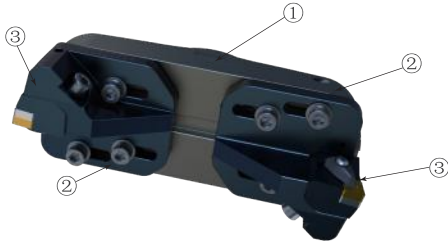
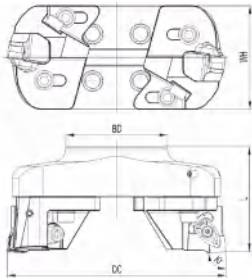
订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-CN12-D	CN..120408	D
BPRB-CA-CN16-D	CN..160612	D
BPRB-CA-CN19-D	CN..190612	D

备件 Accessory				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	 刀片螺钉扳手 Key(Insert)
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀垫螺钉 Screw(Shim)	
BPRB-CA-CN12-D	322.236.03	SFS 4085	412.028.21	248.150.10
BPRB-CA-CN16-D	322.234.03	SFS 5011	412.028.31	248.200.10
BPRB-CA-CN19-D	322.236.01	SFS 5011	412.028.41	248.200.10

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB-SN-D 系列

BRB-SN-D Series



- 内冷却液供应
- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- Internal coolant supply
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-SN12-D-A40C	160	215	27.5	105	100	104	84	4.39	SN.. 120408	D	A40C
BRB-215270-SN12-D-A40C	215	270	27.5	105	100	104	84	5.00	SN.. 120408	D	A40C
BRB-160215-SN15-D-A40C	160	215	27.5	105	100	104	84	4.39	SN.. 150612	D	A40C
BRB-215270-SN15-D-A40C	215	270	27.5	105	100	104	84	5.00	SN.. 150612	D	A40C

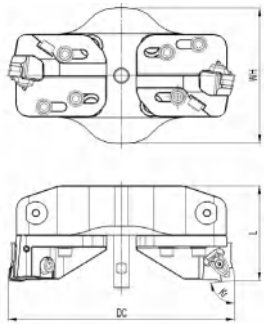
备件 | Accessory

产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-SN12-D-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-SN12-D	248.150.10	241.080.00	246.030.60
BRB-215270-SN12-D-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-SN12-D	248.150.10	241.080.00	246.030.60
BRB-160215-SN15-D-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-SN15-D	248.200.10	241.080.00	246.030.60
BRB-215270-SN15-D-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-SN15-D	248.200.10	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219
- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SN-D 系列

BRB-SN-D Series



- 内冷却液供应
- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- Internal coolant supply
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-SN12-D-A60C	270	350	40	115	-	140	84	7.8	SN.. 120408	D	A60C
BRB-350430-SN12-D-A60C	350	430	40	120	-	140	84	9.4	SN.. 120408	D	A60C
BRB-430510-SN12-D-A60C	430	510	40	125	-	140	84	11.1	SN.. 120408	D	A60C
BRB-270350-SN15-D-A60C	270	350	40	115	-	140	84	7.8	SN.. 150612	D	A60C
BRB-350430-SN15-D-A60C	350	430	40	120	-	140	84	9.4	SN.. 150612	D	A60C
BRB-430510-SN15-D-A60C	430	510	40	125	-	140	84	11.1	SN.. 150612	D	A60C

备件 | Accessory

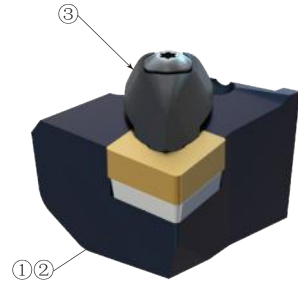
产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-SN12-D-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-SN12-D	248.150.10	241.080.00	246.030.60
BRB-350430-SN12-D-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-SN12-D	248.150.10	241.080.00	246.030.60
BRB-430510-SN12-D-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-SN12-D	248.150.10	241.080.00	246.030.60
BRB-270350-SN15-D-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-SN15-D	248.200.10	241.080.00	246.030.60
BRB-350430-SN15-D-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-SN15-D	248.200.10	241.080.00	246.030.60
BRB-430510-SN15-D-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-SN15-D	248.200.10	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SN-D 系列刀夹

BRB-SN-D Series Cartridge



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-SN12-D	SN..120408	D
BPRB-CA-SN15-D	SN..150612	D

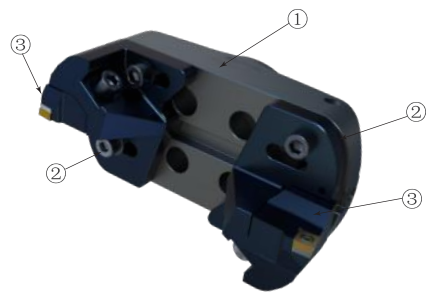
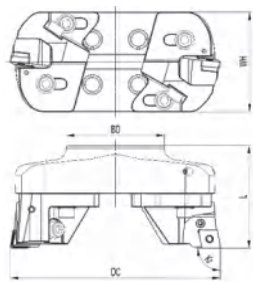
备件 Accessory				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	
	刀垫 Shim	刀垫螺钉 Screw(Shim)	压板组件 Clamp Set	刀片螺钉扳手 Key(Insert)
BPRB-CA-SN12-D	322.426.02	SFS 4085	412.028.21	248.150.10
BPRB-CA-SN15-D	322.425.03	SFS 5011	412.028.31	248.200.10

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BRB-CN-P 系列

BRB-CN-P Series



- 内冷却液供应
- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- Internal coolant supply
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-CN12-P-A40C	160	215	27.5	105	100	104	90	4.39	CN..120408	P	A40C
BRB-215270-CN12-P-A40C	215	270	27.5	105	100	104	90	5.00	CN..120408	P	A40C
BRB-160215-CN16-P-A40C	160	215	27.5	105	100	104	90	4.39	CN..160612	P	A40C
BRB-215270-CN16-P-A40C	215	270	27.5	105	100	104	90	5.00	CN..160612	P	A40C
BRB-160215-CN19-P-A40C	160	215	27.5	105	100	104	90	4.39	CN..190612	P	A40C
BRB-215270-CN19-P-A40C	215	270	27.5	105	100	104	90	5.00	CN..190612	P	A40C

备件 | Accessory

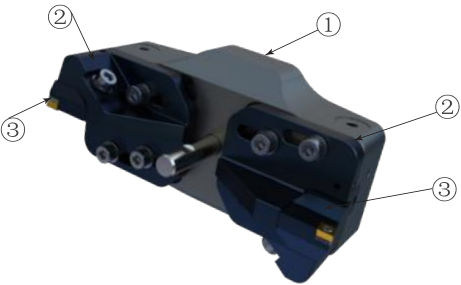
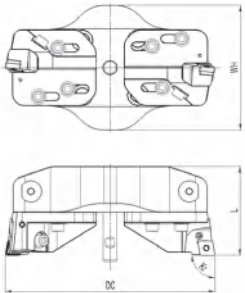
产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-CN12-P-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN12-P	241.030.63	241.080.00	246.030.60
BRB-215270-CN12-P-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN12-P	241.030.63	241.080.00	246.030.60
BRB-160215-CN16-P-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN16-P	241.030.63	241.080.00	246.030.60
BRB-215270-CN16-P-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN16-P	241.030.63	241.080.00	246.030.60
BRB-160215-CN19-P-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-CN19-P	241.040.70	241.080.00	246.030.60
BRB-215270-CN19-P-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-CN19-P	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CN-P 系列

BRB-CN-P Series



- 内冷却液供应
- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- Internal coolant supply
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-CN12-P-A60C	270	350	40	115	-	140	90	7.8	CN..120408	P	A60C
BRB-350430-CN12-P-A60C	350	430	40	120	-	140	90	9.4	CN..120408	P	A60C
BRB-430510-CN12-P-A60C	430	510	40	125	-	140	90	11.1	CN..120408	P	A60C
BRB-270350-CN16-P-A60C	270	350	40	115	-	140	90	7.8	CN..160612	P	A60C
BRB-350430-CN16-P-A60C	350	430	40	120	-	140	90	9.4	CN..160612	P	A60C
BRB-430510-CN16-P-A60C	430	510	40	125	-	140	90	11.1	CN..160612	P	A60C
BRB-270350-CN19-P-A60C	270	350	40	117	-	140	90	7.8	CN.. 190612	P	A60C
BRB-350430-CN19-P-A60C	350	430	40	122	-	140	90	9.4	CN.. 190612	P	A60C
BRB-430510-CN19-P-A60C	430	510	40	127	-	140	90	11.1	CN.. 190612	P	A60C

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BRB-CN-P 系列

BRB-CN-P Series

备件 | Accessory

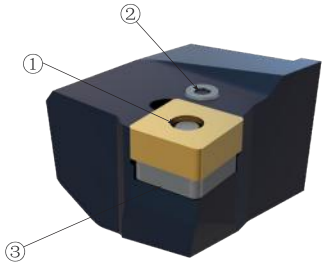
产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-CN12-P-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN12-P	241.030.63	241.080.00	246.030.60
BRB-350430-CN12-P-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN12-P	241.030.63	241.080.00	246.030.60
BRB-430510-CN12-P-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN12-P	241.030.63	241.080.00	246.030.60
BRB-270350-CN16-P-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN16-P	241.030.63	241.080.00	246.030.60
BRB-350430-CN16-P-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN16-P	241.030.63	241.080.00	246.030.60
BRB-430510-CN16-P-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN16-P	241.030.63	241.080.00	246.030.60
BRB-270350-CN19-P-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-CN19-P	241.040.70	241.080.00	246.030.60
BRB-350430-CN19-P-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-CN19-P	241.040.70	241.080.00	246.030.60
BRB-430510-CN19-P-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-CN19-P	241.040.70	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-CN-P 系列刀夹

BRB-CN-P Series Cartridge



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

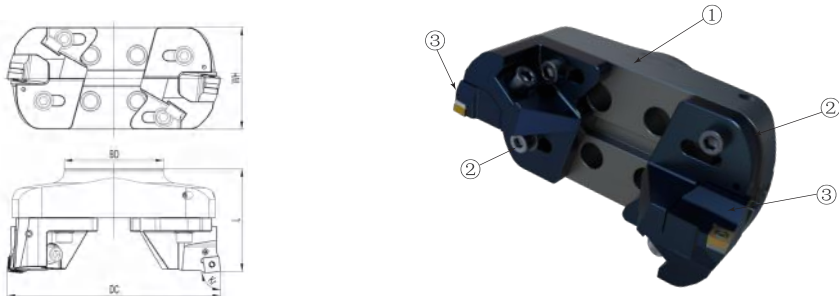
订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-CN12-P	CN..120408	P
BPRB-CA-CN16-P	CN..160612	P
BPRB-CA-CN19-P	CN..190612	P

产品型号 Product ID	备件 Accessory			单独订购 Purchase Separately
	①	②	③	
	杠杆 Lever	螺钉 Screw	刀垫 Shim	扳手 Key
BPRB-CA-CN12-P	413.438.41	414.438.21	322.318.50	241.030.63
BPRB-CA-CN16-P	413.838.40	414.838.31	322.318.52	241.030.63
BPRB-CA-CN19-P	413.438.42	414.438.22	322.318.51	241.040.70

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB-SN-P 系列

BRB-SN-P Series



- 内冷却液供应
- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- Internal coolant supply
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-160215-SN12-P-A40C	160	215	27.5	105	100	104	84	4.39	SN..120408	P	A40C
BRB-215270-SN12-P-A40C	215	270	27.5	105	100	104	84	5.00	SN..120408	P	A40C
BRB-160215-SN15-P-A40C	160	215	27.5	105	100	104	84	4.39	SN..150612	P	A40C
BRB-215270-SN15-P-A40C	215	270	27.5	105	100	104	84	5.00	SN..150612	P	A40C

备件 | Accessary

产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-160215-SN12-P-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-SN12-P	241.030.63	241.080.00	246.030.60
BRB-215270-SN12-P-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-SN12-P	241.030.63	241.080.00	246.030.60
BRB-160215-SN15-P-A40C	BPDB-A40C-160050	BPRB-SL-160	BPRB-CA-SN15-P	241.030.63	241.080.00	246.030.60
BRB-215270-SN15-P-A40C	BPDB-A40C-215050	BPRB-SL-160	BPRB-CA-SN15-P	241.030.63	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P217
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P217 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SN-P 系列

BRB-SN-P Series



- 内冷却液供应
- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- Internal coolant supply
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range(DC)			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	Min.	Max.	Adj.	L	BD	WH	Kr	KG			
BRB-270350-SN12-P-A60C	270	350	40	115	-	140	84	7.8	SN..120408	P	A60C
BRB-350430-SN12-P-A60C	350	430	40	120	-	140	84	9.4	SN..120408	P	A60C
BRB-430510-SN12-P-A60C	430	510	40	125	-	140	84	11.1	SN..120408	P	A60C
BRB-270350-SN15-P-A60C	270	350	40	115	-	140	84	7.8	SN..150612	P	A60C
BRB-350430-SN15-P-A60C	350	430	40	120	-	140	84	9.4	SN..150612	P	A60C
BRB-430510-SN15-P-A60C	430	510	40	125	-	140	84	11.1	SN..150612	P	A60C

备件 | Accessary

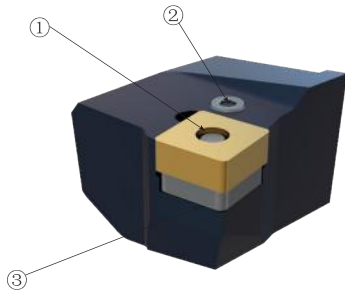
产品型号 Product ID	①	②	③			
	桥架式刀座 Bridge Adaptor	滑块 Slide	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRB-270350-SN12-P-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-SN12-P	241.030.63	241.080.00	246.030.60
BRB-350430-SN12-P-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-SN12-P	241.030.63	241.080.00	246.030.60
BRB-430510-SN12-P-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-SN12-P	241.030.63	241.080.00	246.030.60
BRB-270350-SN15-P-A60C	BPDB-A60C-270060	BPRB-SL-270	BPRB-CA-SN15-P	241.030.63	241.080.00	246.030.60
BRB-350430-SN15-P-A60C	BPDB-A60C-350065	BPRB-SL-270	BPRB-CA-SN15-P	241.030.63	241.080.00	246.030.60
BRB-430510-SN15-P-A60C	BPDB-A60C-430070	BPRB-SL-270	BPRB-CA-SN15-P	241.030.63	241.080.00	246.030.60

- 可单独订购备件，按需询价
- 关于 BRB 系列桥架式刀座请参阅 P218
- 关于 BRB 系列滑块请参阅 P219

- The spare parts can be ordered separately. Please inquire on demand
- Please refer to P218 for BRB series Bridge Adaptor
- Please refer to P219 for BRB series Sliding

BRB-SN-P 系列刀夹

BRB-SN-P Series Cartridge



- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

> 技术参数 | Technical parameters

单位 | Unit: mm

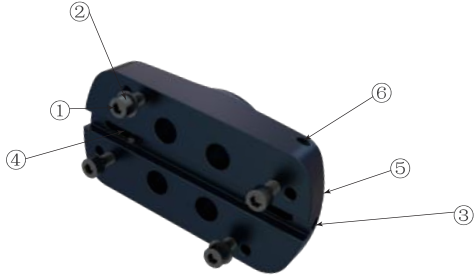
订货号 Ordering code	刀片 Insert	夹紧方式 Coupling
BPRB-CA-SN12-P	SN..120408	P
BPRB-CA-SN15-P	SN..150612	P

备件 Accessory				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	
	杠杆 Lever	螺钉 Screw	刀垫 Shim	
BPRB-CA-SN12-P	413.438.41	414.438.21	322.438.51	241.030.63
BPRB-CA-SN15-P	413.838.40	414.838.31	322.438.57	241.030.63

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB 系列桥架式刀座

BRB Series Bridge Adaptor



> 技术参数 | Technical parameters

单位 | Unit: mm

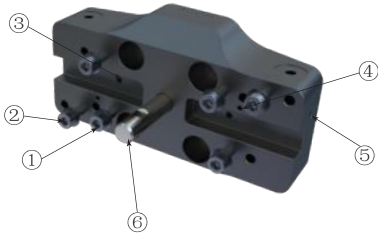
订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPDB-A40C-160050	160-215	A40C
BPDB-A40C-215050	215-270	A40C

产品型号 Product ID	备件 Accessory						单独订购 Purchase Separately	
	①	②	③	④	⑤	⑥		
	螺钉 Screw(Lock)	蝶形弹簧垫圈 Shim	调整螺钉 Screw(Adj.)	挡销 Pin(Stop)	堵丝 Nozzle	堵丝 Nozzle	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BPDB-A40C-160050	113.100.30	136.100.11	519.091.01	212.230.207	251.050.05	-	241.080.00	246.030.60
BPDB-A40C-215050	113.100.30	136.100.11	519.091.01	212.230.207	251.050.05	251.060.06	241.080.00	246.030.60

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRB 系列桥架式刀座

BRB Series Bridge Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPDB-A60C-270060	270-350	A60C
BPDB-A60C-350065	350-430	A60C
BPDB-A60C-430070	430-510	A60C

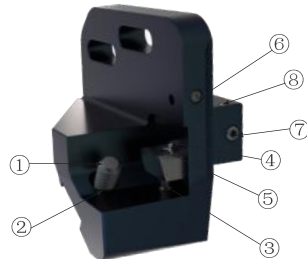
备件 Accessary							单独订购 Purchase Separately
产品型号 Product ID	①	②	③	④	⑤	⑥	
	螺钉 Screw(Lock)	蝶形弹簧垫圈 Shim	圆柱销 Pin	堵丝 Nozzle	堵丝 Nozzle	测量销 Pin(Measuring)	
BPDB-A60C-270060	113.100.30	136.100.11	171.060.16	251.050.05	251.060.06	MP-1875	241.080.00
BPDB-A60C-350065	113.100.30	136.100.11	171.060.16	251.050.05	251.080.08	MP-1875	241.080.00
BPDB-A60C-430070	113.100.30	136.100.11	171.060.16	251.050.05	251.080.08	MP-1875	241.080.00

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

BRB 系列滑块

BRB Series Slide



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPRB-SL-160	160-270
BPRB-SL-270	270-510

备件 Accessary									单独订购 Purchase Separately	
产品型号 Product ID	①	②	③	④	⑤	⑥	⑦	⑧		
	螺钉 Screw(Lock)	蝶形弹簧垫圈 Shim	双头螺丝 Studs	挡销 Pin(Stop)	楔块 Wedge	堵丝 Nozzle	调整螺钉 Screw(Adj.)	堵丝 Nozzle		
BPRB-SL-160	113.100.25	136.100.11	115.060.25	212.230.207	288.060.01	251.050.05	-	-	241.080.00	246.030.60
BPRB-SL-270	113.100.25	136.100.11	115.060.25	212.230.207	288.060.01	251.050.05	214.020.368	254.030.10	241.080.00	246.030.60

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

精镗刀BFI系列

FINE-BORING BFI SERIES

01

适用于 $\Phi 13$ - $\Phi 210$ mm的孔径
精加工

Apply to $\Phi 20$ - $\Phi 160$ mm aperture finishing

03

直径调节精度0.001mm

Diameter adjustment accuracy: 0.001mm

02

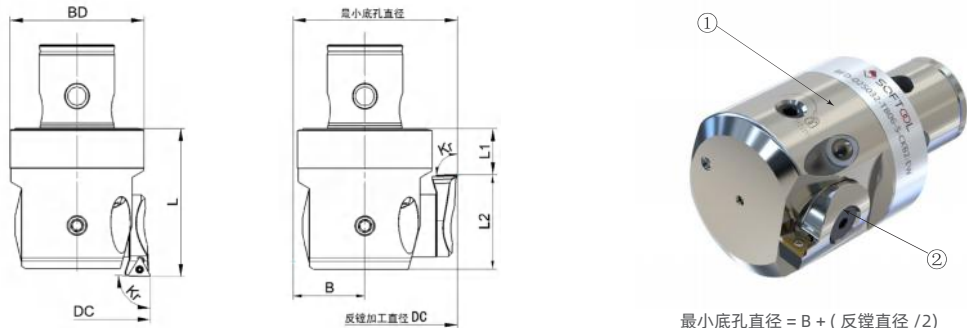
加工孔径公差可达IT6级

Machining aperture tolerance can reach IT6



BFI 系列

BFI Series



最小底孔直径 = B + (反镗直径 / 2)
Minimum pilot hole diameter = B + (counterbore diameter / 2)

- 内冷却液供应
 - TCMT TCMX TCGT TCGX TCEX TCMW
 - 刀片仅做示意
- Internal coolant supply
 - TCMT TCMX TCGT TCGX TCEX TCMW
 - The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code			加长垫圈组件 ² Extended washer assembly ²		加长垫圈组件数量 Quantity		正镗 Positive boring		反镗 Reverse boring				主偏角 Main declination	重量 m	刀片 Insert		接口 Coupling		
							镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)								尺寸 Dimension
							Min.	Max.	L	BD	Min.	Max.	L1	L2					B
BFI-020025-TB06-S-CKB1	-	-	20	25	32.5	18.5	-	-	10.5	19	10	92	0.07	TB.. 060102	CKB1				
	BPFI-WS-025A	1	25	30			28	30											
	BPFI-WS-025A	2 ¹	30	35			30	35											
BFI-020025-TC06-S-CKB1	-	-	20	25	32.5	18.5	-	-	10.5	19	10	92	0.07	TC.. 06T102	CKB1				
	BPFI-WS-025A	1	25	30			28	30											
	BPFI-WS-025A	2 ¹	30	35			30	35											
BFI-020025-TP08-S-CKB1	-	-	20	25	32.5	18.5	-	-	10.5	19	10	92	0.07	TP.. 080202	CKB1				
	BPFI-WS-025A	1	25	30			-	-											
	BPFI-WS-025A	2 ¹	30	35			31	35											
BFI-025032-TB06-S-CKB2	-	-	25	32	35.5	23.5	-	-	11.5	21	12.5	92	0.12	TB.. 060102	CKB2				
	BPFI-WS-035A	1	32	39			34	39											
	BPFI-WS-035A	2 ¹	39	46			39	46											
BFI-025032-TC06-S-CKB2	-	-	25	32	35.5	23.5	-	-	11.5	21	12.5	92	0.12	TC.. 06T102	CKB2				
	BPFI-WS-035A	1	32	39			34	39											
	BPFI-WS-035A	2 ¹	39	46			39	46											
BFI-025032-TP08-S-CKB2	-	-	25	32	35.5	23.5	-	-	11.5	21	12.5	92	0.12	TP.. 080202	CKB2				
	BPFI-WS-035A	1	32	39			37	39											
	BPFI-WS-035A	2 ¹	39	46			39	46											

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BFI 系列

BFI Series

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring				反镗 Reverse boring					主偏角 Main declination	重量 m	刀片 Insert	接口 Coupling
			镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)		尺寸 Dimension						
			Min.	Max.	L	BD	Min.	Max.	L1	L2	B	Kr	Kg		
BFI-032042-TP08-S-CKB3	-	-	32	42	40	30	-	-	10	25	16	92	0.24	TP..080202	CKB3
	BPFI-WS-050A	1	42	52			44	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							
BFI-032042-TC09-S-CKB3	-	-	32	42	40	30	-	-	10	25	16	92	0.24	TC..090204	CKB3
	BPFI-WS-050A	1	42	52			46	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							
BFI-032042-TP09-S-CKB3	-	-	32	42	40	30	-	-	10	25	16	92	0.24	TP..090204	CKB3
	BPFI-WS-050A	1	42	52			46	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							
BFI-042055-TP08-S-CKB4	-	-	42	55	47	38.5	51	55	14	29	20	92	0.43	TP..080202	CKB4
	BPFI-WS-050B	1	52	65			52	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFI-042055-TC09-S-CKB4	-	-	42	55	47	38.5	53	55	14	29	20	92	0.43	TC..090204	CKB4
	BPFI-WS-050B	1	52	65			53	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFI-042055-TP09-S-CKB4	-	-	42	55	47	38.5	53	55	14	29	20	92	0.43	TP..090204	CKB4
	BPFI-WS-050B	1	52	65			53	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFI-042055-TC1102-S-CKB4	-	-	42	55	47	38.5	-	-	14	29	20	92	0.43	TC..110204	CKB4
	BPFI-WS-050B	1	52	65			55	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFI-055070-TC1102-S-CKB5	-	-	55	70	57	49	65	70	19	34	25.5	92	1.1	TC..110204	CKB5
	BPFI-WS-060A	1	67	82			67	82							
	BPFI-WS-060A	2 ¹	79	94			79	94							
BFI-055070-TC1103-S-CKB5	-	-	55	70	57	49	65	70	19	34	25.5	92	1.1	TC..110304	CKB5
	BPFI-WS-060A	1	67	82			67	82							
	BPFI-WS-060A	2 ¹	79	94			79	94							

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BFI 系列

BFI Series

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring				反镗 Reverse boring					主偏角 Main declination	重量 m	刀片 Insert	接口 Coupling
			镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)		尺寸 Dimension						
			Min.	Max.	L	BD	Min.	Max.	L1	L2	B	Kr	Kg		
BFI-070100-TC1102-S-CKB6	-	-	70	100	71	64	80	100	22	45.2	32.5	92	1.83	TC.. 110204	CKB6
	BPFI-WS-125A	1	95	125			95	125							
	BPFI-WS-125A	2 ¹	120	150			120	150							
BFI-070100-TC1103-S-CKB6	-	-	70	100	71	64	80	100	22	45.2	32.5	92	1.83	TC.. 110304	CKB6
	BPFI-WS-125A	1	95	125			95	125							
	BPFI-WS-125A	2 ¹	120	150			120	150							
BFI-100160-TC1102-S-CKB6	-	-	100	160	71	64	106	160	22	45.2	45.5	92	2.92	TC.. 110204	CKB6
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFI-100160-TC1103-S-CKB6	-	-	100	160	71	64	106	160	22	45.2	45.5	92	2.92	TC.. 110304	CKB6
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFI-100160-TC1102-S-CKB7	-	-	100	160	87	90	109	160	38	45.2	45.5	92	4.28	TC.. 110204	CKB7
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFI-100160-TC1103-S-CKB7	-	-	100	160	87	90	109	160	38	45.2	45.5	92	4.28	TC.. 110304	CKB7
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							

¹ 表示需要 2 个加长垫圈组件

² 表示加长垫圈组件需要单独订购

¹ Indicates that 2 extended washer assemblies are required

² Indicates that the extended washer assembly needs to be ordered separately

BFI 系列
BFI Series

› 备件 | Accessary

产品型号 Product ID	①	②		
	刀座 Adaptor	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)
BFI-020025-TB06-S-CKB1	BPFI-CKB1-020035	BPFI-CA-0511TB06-S	242.060.35	247.020.100
BFI-020025-TC06-S-CKB1		BPFI-CA-0511TC06-S	242.060.35	247.020.100
BFI-020025-TP08-S-CKB1		BPFI-CA-0511TP08-S	242.070.35	247.020.100
BFI-025032-TB06-S-CKB2	BPFI-CKB2-025046	BPFI-CA-0512TB06-S	242.060.35	247.020.100
BFI-025032-TC06-S-CKB2		BPFI-CA-0512TC06-S	242.060.35	247.020.100
BFI-025032-TP08-S-CKB2		BPFI-CA-0512TP08-S	242.070.35	247.020.100
BFI-032042-TP08-S-CKB3	BPFI-CKB3-032062	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-032042-TC09-S-CKB3		BPFI-CA-0715TC09-S	242.070.35	247.025.100
BFI-032042-TP09-S-CKB3		BPFI-CA-0715TP09-S	242.070.35	247.025.100
BFI-042055-TP08-S-CKB4	BPFI-CKB4-042075	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-042055-TC09-S-CKB4		BPFI-CA-0717TC09-S	242.070.35	247.030.100
BFI-042055-TP09-S-CKB4		BPFI-CA-0717TP09-S	242.070.35	247.030.100
BFI-042055-TC1102-S-CKB4	BPFI-CKB5-055094	BPFI-CA-0717TC1102-S	242.070.35	247.030.100
BFI-055070-TC1102-S-CKB5		BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-CKB5		BPFI-CA-1019TC1103-S		
BFI-070100-TC1102-S-CKB6	BPFI-CKB6-070150	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-CKB6		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-CKB6	BPFI-CKB6-100210	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-CKB6		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-CKB7	BPFI-CKB7-100210	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-CKB7		BPFI-CA-1125TC1103-S		

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀座
BFI Series Adaptor



› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPFI-CKB1-020035	20-35	CKB1
BPFI-CKB2-025046	25-46	CKB2
BPFI-CKB3-032062	32-62	CKB3
BPFI-CKB4-042075	42-75	CKB4
BPFI-CKB5-055094	55-94	CKB5
BPFI-CKB6-070150	70-150	CKB6
BPFI-CKB6-100210	100-210	CKB6
BPFI-CKB7-100210	100-210	CKB7

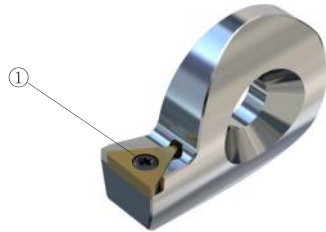
备件 Accessary			单独订购 Purchase Separately
产品型号 Product ID	①	②	 扳手 Key(Screw)
	锁紧螺钉 Screw(Lock)	刀夹锁紧螺钉 Screw(Cartridge)	
BPFI-CKB1-020035	119.040.05	111.035.06	247.020.100
BPFI-CKB2-025046	119.040.06	111.035.06	247.020.100
BPFI-CKB3-032062	119.050.08	114.040.08	247.025.100
BPFI-CKB4-042075	119.060.10	111.050.08	247.030.100
BPFI-CKB5-055094	119.080.12	111.080.12	247.040.100
BPFI-CKB6-070150	119.100.16	114.080.12	247.050.100
BPFI-CKB6-100210	119.100.16	114.080.12	247.050.100
BPFI-CKB7-100210	119.100.16	114.080.12	247.050.100

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀夹

BFI Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	刀片 Insert	夹紧方式 Clamping
BPFI-CA-0511TB06-S	TB..060102	S
BPFI-CA-0511TC06-S	TC..06T102	S
BPFI-CA-0511TP08-S	TP..080202	S
BPFI-CA-0512TB06-S	TB..060102	S
BPFI-CA-0512TC06-S	TC..06T102	S
BPFI-CA-0512TP08-S	TP..080202	S
BPFI-CA-0715TP08-S	TP..080202	S
BPFI-CA-0715TC09-S	TC..090204	S
BPFI-CA-0715TP09-S	TP..090204	S
BPFI-CA-0717TP08-S	TP..080202	S
BPFI-CA-0717TC09-S	TC..090204	S
BPFI-CA-0717TP09-S	TP..090204	S
BPFI-CA-0717TC1102-S	TC..110204	S
BPFI-CA-1019TC1102-S	TC..110204	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S

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BFI 系列刀夹

BFI Series Cartridge

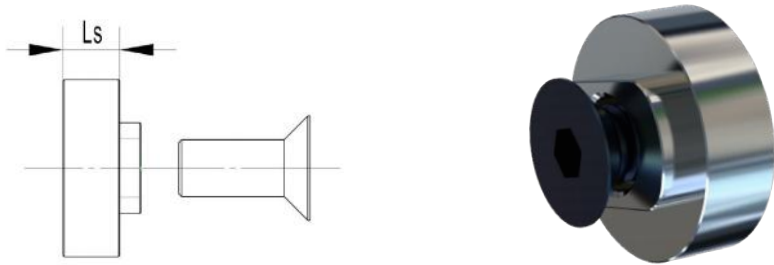
备件 Accessory		单独订购 Purchase Separately
产品型号 Product ID	①	
	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)
BPFI-CA-0511TB06-S	ILD2042	242.060.35
BPFI-CA-0511TC06-S	ILD2042	242.060.35
BPFI-CA-0511TP08-S	ILD2249	242.070.35
BPFI-CA-0512TB06-S	ILD2042	242.060.35
BPFI-CA-0512TC06-S	ILD2042	242.060.35
BPFI-CA-0512TP08-S	ILD2249	242.070.35
BPFI-CA-0715TP08-S	ILD2249	242.070.35
BPFI-CA-0715TC09-S	ILD 2264	242.070.35
BPFI-CA-0715TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TP08-S	ILD2249	242.070.35
BPFI-CA-0717TC09-S	ILD 2264	242.070.35
BPFI-CA-0717TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1103-S	SFS 2565	242.070.35
BPFI-CA-1125TC1102-S	SFS 2565	242.070.35
BPFI-CA-1125TC1103-S	SFS 2565	242.070.35

- 可单独订购备件，按需询价
- BFD-I 系列刀夹与 BFI 系列刀夹通用

- The spare parts can be ordered separately. Please inquire on demand
- BFD-I series cartridge and BFI series cartridge used interchangeably

BFI 系列加长垫圈组件

BFI Series Extended Washer Assembly



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension
	Ls
BPFI-WS-025A	2.5
BPFI-WS-035A	3.5
BPFI-WS-050A	5
BPFI-WS-050B	5
BPFI-WS-060A	6
BPFI-WS-125A	12.5

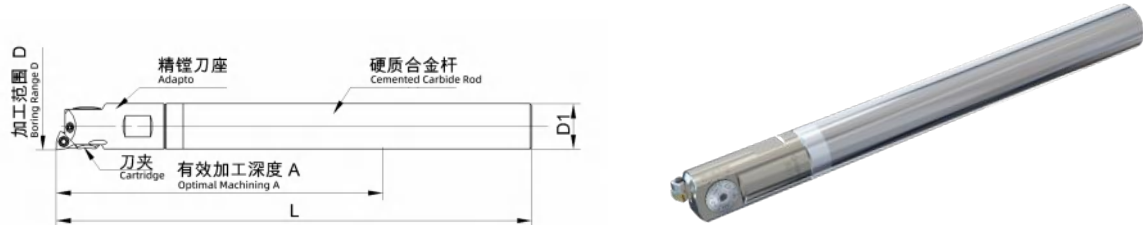
备件 Accessory			单独订购 Purchase Separately
产品型号 Product ID	锁紧螺钉 Screw(Lock)		 锁紧螺钉扳手 Key(Screw)
BPFI-WS-025A	111.035.09	111.035.11	247.020.100
BPFI-WS-035A	111.035.09	111.035.13	247.020.100
BPFI-WS-050A	114.040.14	114.040.20	247.025.100
BPFI-WS-050B	111.050.14	111.050.19	247.030.100
BPFI-WS-060A	111.080.18	111.080.25	247.040.100
BPFI-WS-125A	114.080.25	114.080.40	247.050.100

- 可单独订购备件，按需询价
- BFD-I 系列加长垫圈组件与 BFI 系列加长垫圈组件通用

- The spare parts can be ordered separately. Please inquire on demand
- BFD-I series extended washer assembly and BFI series extended washer assembly used interchangeably

BFI-Min 系列

BFI-Min Series



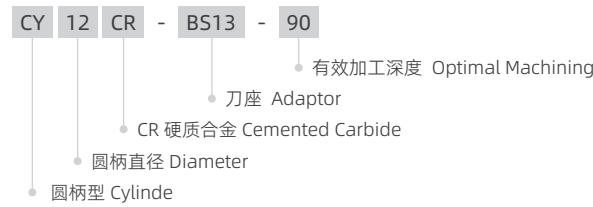
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	尺寸 Dimension											
	D1	镗削范围 Boring Range	L	A	Kg		刀片型号 Insert	镗刀杆型号 Boring Bar ID	刀座 Adaptor	刀夹 Cartridge	锁紧螺钉扳手 Key(Screw)	刀夹螺钉扳手 Key(Screw)
CY12CR-BS13-90	12	13-15	131	90	0.1	WC..020102	CY12CR-M6-101-A	BS13-15	BN13	246.015.60	242.060.35	
CY12CR-BS13-120			161	120	0.13		CY12CR-M6-131-A			246.015.60	242.060.35	
CY14CR-BS15-110	14	15-18	151	110	0.15		CY14CR-M6-119-A	BS15-18	BN15	246.015.60	242.060.35	
CY14CR-BS15-140			181	140	0.29		CY14CR-M6-149-A			246.015.60	242.060.35	
CY16CR-BS18-100	16	18-22	144	100	0.28		CY16CR-M10-108-A	BS18-22		246.015.60	242.060.35	
CY16CR-BS18-160			204	160	0.43		CY16CR-M10-168-A			246.015.60	242.060.35	

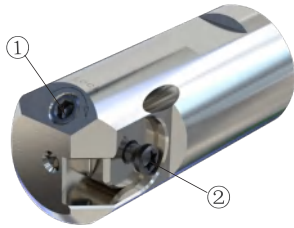
- 注意：根据工件材料的不同，加工深度可能无法达到最大有效加工深度
- Note: Depending on the material of the workpiece, the machining depth may not reach the maximum effective machining depth

命名方式 | Naming And Coding Rules



BFI-Min 系列刀座

BFI-Min series Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

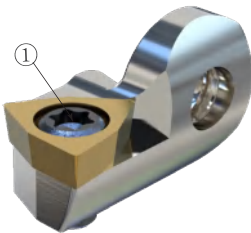
订货号 Ordering Code	直径范围 Fitting Range	接口 Coupling
BS13-15	13-15	M6
BS15-18	15-18	M6
BS18-22	18-22	M10

备件 Accessory			单独订购 Purchase Separately	
产品型号 Product ID	①	②		
	锁紧螺钉 Screw(Lock)	刀夹锁紧螺钉 Screw(Cartridge)	锁紧螺钉扳手 Key(Screw)	刀夹螺钉扳手 Key(Screw)
BS13-15	251.030.03	ILD2042	246.015.60	242.060.35
BS15-18	251.030.03	ILD2042	246.015.60	242.060.35
BS18-22	251.030.04	ILD2042	246.015.60	242.060.35

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI-Min 系列刀夹

BFI-Min series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

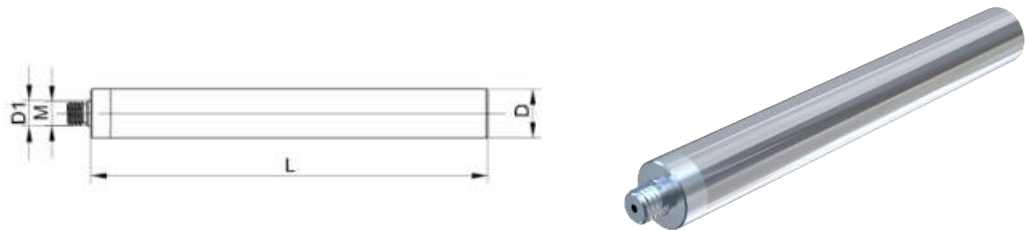
订货号 Ordering Code	刀片 Insert	夹紧方式 Clamping
BN13	WC..020102	S
BN15	WC..020102	S

备件 Accessory		单独订购 Purchase Separately
产品型号 Product ID	①	
	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)
BN13	ILD2042	242.060.35
BN15	ILD2042	242.060.35

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI-Min 系列镗刀杆

BFI-Min series Boring Bar

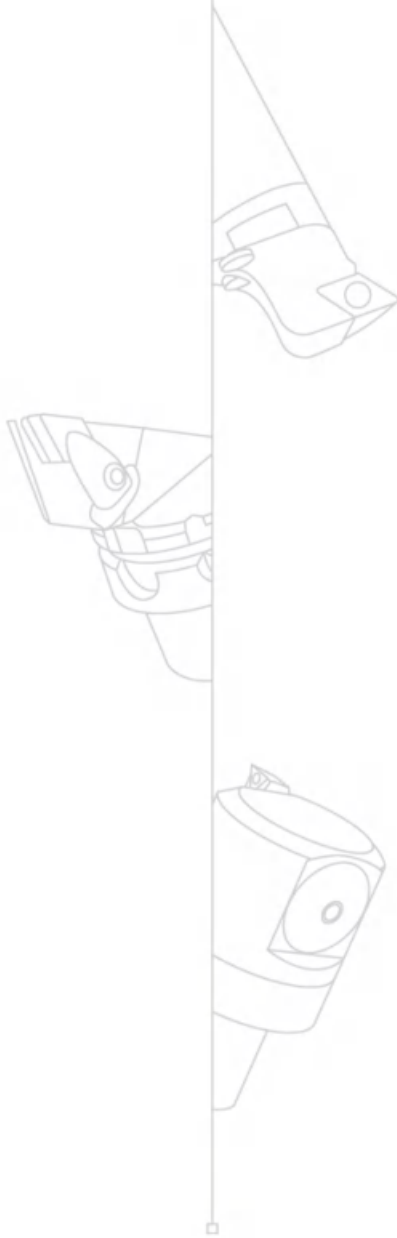
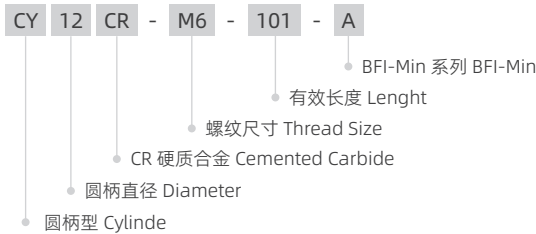


技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	尺寸 Dimension			重量 Weight
	D	M	L	
CY12CR-M6-101-A	12	M6	101	0.014
CY12CR-M6-131-A	12	M6	131	0.040
CY14CR-M6-119-A	14	M6	119	0.050
CY14CR-M6-149-A	14	M6	149	0.025
CY16CR-M10-108-A	16	M10	108	0.070
CY16CR-M10-168-A	16	M10	168	0.090

命名方式 | Naming And Coding Rules



精镗刀BFB系列 FINE-BORING BFB SERIES

01

用于 $\Phi 160$ - $\Phi 525$ mm的孔径精加工
Apply to $\Phi 160$ - $\Phi 525$ mm aperture finishing

02

加工孔径公差可达IT6级
Machining aperture tolerance can reach IT6

03

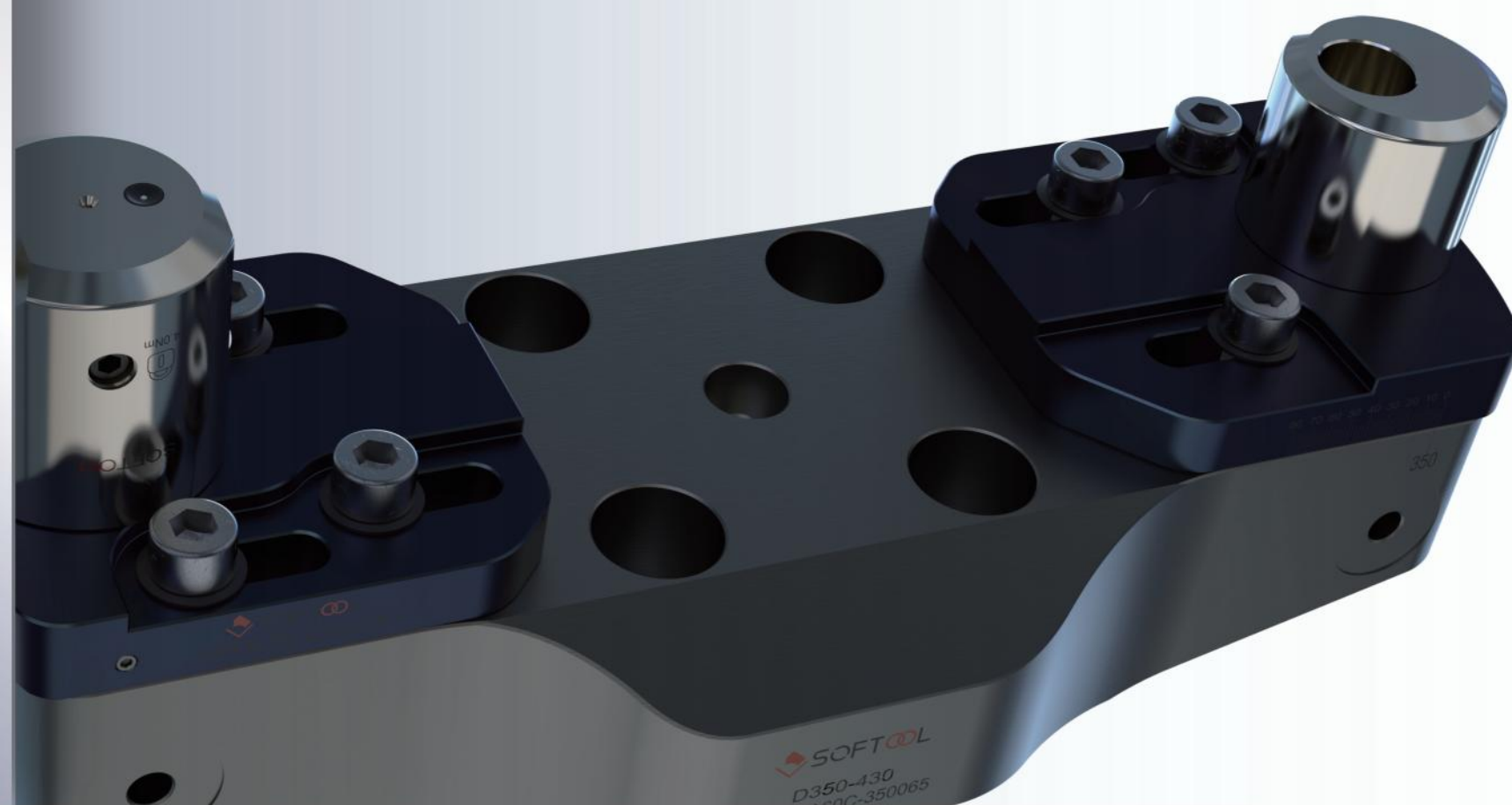
航空铝桥架具有较轻的重量可减少主轴负载（与粗镗B系列通用）
Aviation aluminum bridge with less weight can reduce the spindle load (common with rough boring BRB Series)

04

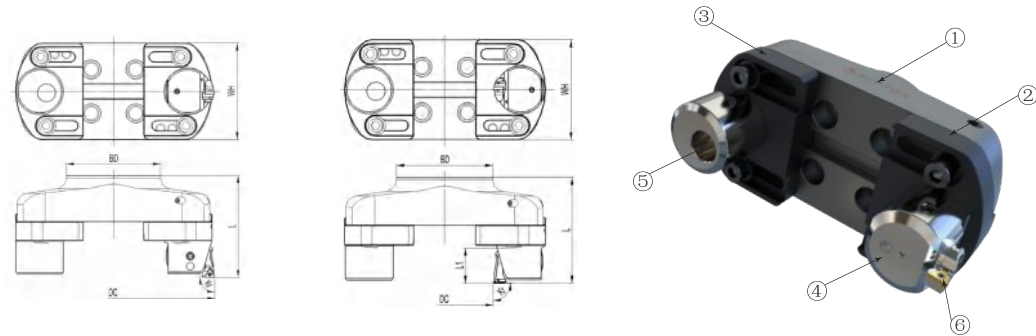
直径调节精度0.002mm
Diameter adjustment accuracy: 0.002mm

05

可进行径向调节
Radial adjustment is available



BFB 系列
BFB Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	正镗 Positive boring			套镗 Sleeve boring			尺寸 Dimension						刀片 Insert	夹紧方式 Clamping	接口 Coupling
	镗削范围 Boring Range(DC)			镗削范围 Boring Range(DC)											
	Min.	Max.	Adj.	Min.	Max.	Adj.	L	L1	BD	WH	Kr	G			
BFB-160230-TC1102-S-A40C	160	230	70	35	105	70	118	41	100	104	92	4.5	TC.. 110204	S	A40C
BFB-160230-TC1103-S-A40C	160	230	70	35	105	70	118	41	100	104	92	4.5	TC.. 110304	S	A40C
BFB-215285-TC1102-S-A40C	215	285	70	90	160	70	118	41	100	104	92	5.0	TC.. 110204	S	A40C
BFB-215285-TC1103-S-A40C	215	285	70	90	160	70	118	41	100	104	92	5.0	TC.. 110304	S	A40C

› 备件 | Accessory

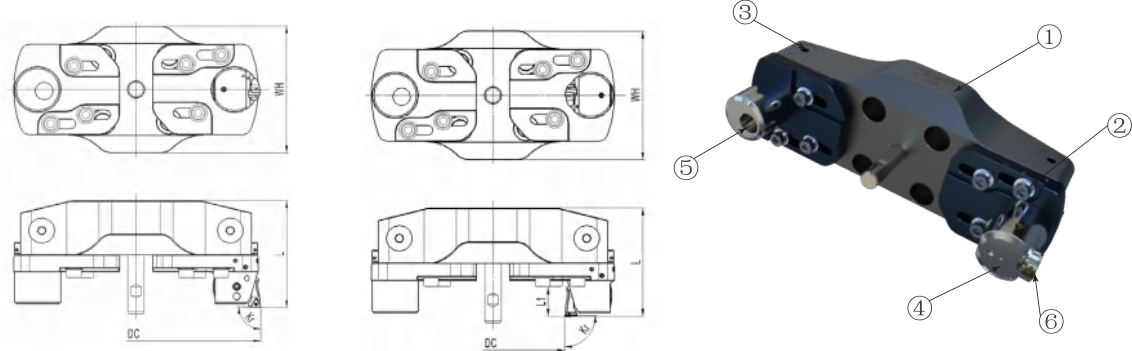
产品型号 Product ID	①	②	③	④	⑤	⑥
	桥架式刀座 Brigde Adaptor	滑块 Slide	配重滑块 Slide(CW)	精镗刀座 Adaptor	配重块 Counter-Weight	刀夹 Cartridge
BFB-160230-TC1102-S-A40C	BPDB-A40C-160050	BPFB-SL-160	BPFB-SL-160CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1102-S
BFB-160230-TC1103-S-A40C	BPDB-A40C-160050	BPFB-SL-160	BPFB-SL-160CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1103-S
BFB-215285-TC1102-S-A40C	BPDB-A40C-215050	BPFB-SL-160	BPFB-SL-160CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1102-S
BFB-215285-TC1103-S-A40C	BPDB-A40C-215050	BPFB-SL-160	BPFB-SL-160CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1103-S

产品型号 Product ID	 刀片螺钉扳手 Key(Insert)	 调整螺钉扳手 Key(Adj.)	 锁紧螺钉扳手 Key(Screw)	 螺钉扳手 Key(Screw)	 螺钉扳手 Key(Screw)
	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-160230-TC1102-S-A40C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-160230-TC1103-S-A40C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-215285-TC1102-S-A40C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-215285-TC1103-S-A40C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFB 系列
BFB Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	正镗 Positive boring			套镗 Sleeve boring			尺寸 Dimension						刀片 Insert	夹紧方式 Clamping	接口 Coupling
	镗削范围 Boring Range(DC)			镗削范围 Boring Range(DC)											
	Min.	Max.	Adj.	Min.	Max.	Adj.	L	L1	WH	Kr	G				
BFB-270365-TC1102-S-A60C	270	365	95	145	240	95	126	39	140	92	7.8	TC.. 110204	S	A60C	
BFB-270365-TC1103-S-A60C	270	365	95	145	240	95	126	39	140	92	7.8	TC.. 110304	S	A60C	
BFB-350445-TC1102-S-A60C	350	445	95	225	320	95	131	39	140	92	9.6	TC.. 110204	S	A60C	
BFB-350445-TC1103-S-A60C	350	445	95	225	320	95	131	39	140	92	9.6	TC.. 110304	S	A60C	
BFB-430525-TC1102-S-A60C	430	525	95	305	400	95	136	39	140	92	11.4	TC.. 110204	S	A60C	
BFB-430525-TC1103-S-A60C	430	525	95	305	400	95	136	39	140	92	11.4	TC.. 110304	S	A60C	

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BFB 系列
BFB Series

› 备件 | Accessary

产品型号 Product ID	①	②	③	④	⑤	⑥
	桥架式刀座 Brigde Adaptor	滑块 Slide	配重滑块 Slide(CW)	精镗刀座 Adaptor	配重块 Counter-Weight	刀夹 Cartridge
BFB-270365-TC1102-S-A60C	BPDB-A60C-270060	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1102-S
BFB-270365-TC1103-S-A60C	BPDB-A60C-270060	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1103-S
BFB-350445-TC1102-S-A60C	BPDB-A60C-350065	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1102-S
BFB-350445-TC1103-S-A60C	BPDB-A60C-350065	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1103-S
BFB-430525-TC1102-S-A60C	BPDB-A60C-430070	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1102-S
BFB-430525-TC1103-S-A60C	BPDB-A60C-430070	BPFB-SL-270	BPFB-SL-270CW	BPFB-CY34-050025	BPFB-CW-5043A	BPFI-CA-1019TC1103-S

产品型号 Product ID					
	刀片螺钉扳手 Key(Insert)	调整螺钉扳手 Key(Adj.)	锁紧螺钉扳手 Key(Screw)	螺钉扳手 Key(Screw)	螺钉扳手 Key(Screw)
BFB-270365-TC1102-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-270365-TC1103-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-350445-TC1102-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-350445-TC1103-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-430525-TC1102-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFB-430525-TC1103-S-A60C	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFB 系列滑块
BFB Series Slide



› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPFB-SL-160	160-285
BPFB-SL-270	270-525

备件 Accessary					单独订购 Purchase Separately
产品型号 Product ID	①	②	③	④	 调整螺钉扳手 Key(Adj.)
	堵丝 Nozzle	堵丝 Nozzle	调整螺钉 Screw(Adj.)	堵丝 Nozzle	
BPFB-SL-160	-	251.050.05	-	-	-
BPFB-SL-270	251.040.04	251.050.05	214.020.368	254.030.10	246.030.60

- 可单独订购备件，按需询价
- BFD-B 系列滑块与 BFB 系列滑块通用
- The spare parts can be ordered separately. Please inquire on demand
- BFD-B series slide and BFB series slide used interchangeably

BFB 系列配重滑块

BFB Series Slide(CW)



技术参数 | Technical parameters

单位 | Unit: mm

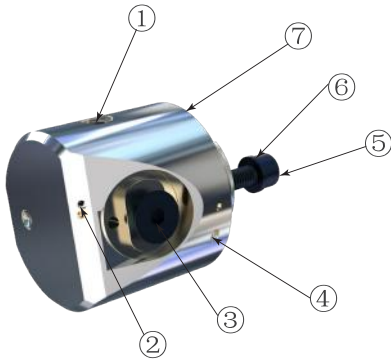
订货号 Ordering code	直径范围 Fitting Range
BPFB-SL-160CW	160-285
BPFB-SL-270CW	270-525

备件 Accessory		单独订购 Purchase Separately
产品型号 Product ID	①	②
	调整螺钉 Screw(Adj.)	堵丝 Nozzle
BPFB-SL-160CW	-	-
BPFB-SL-270CW	214.020.368	254.030.10

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand
- BFD-B 系列配重滑块与 BFB 系列配重滑块通用
- BFD-B series slide(CW) and BFB series slide(CW) used interchangeably

BFB 系列精镗刀座

BFB Series Adaptor



技术参数 | Technical parameters

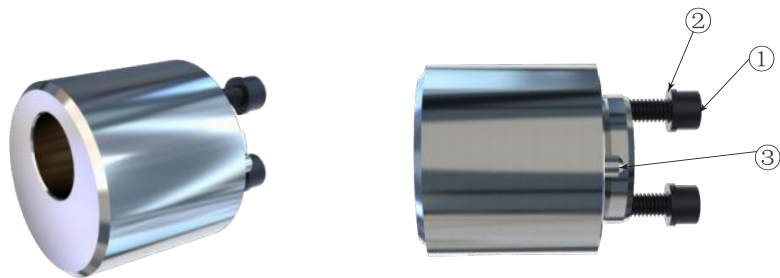
单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPFB-CY34-050025	160-525

产品型号 Product ID	备件 Accessory							单独订购 Purchase Separately	
	①	②	③	④	⑤	⑥	⑦		
	锁紧螺钉 Screw(Lock)	堵丝 Nozzle	刀夹锁紧螺钉 Screw(Cartridge)	堵丝 Nozzle	螺钉 Screw	垫圈 Gasket	圆柱销 Pin		
BPFB-CY34-050025	119.080.12	251.020.03	111.080.12	251.030.03	113.060.20	131.060.16	171.050.12	241.050.80	247.040.100

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFB 系列配重块
BFB Series Counter-Weight



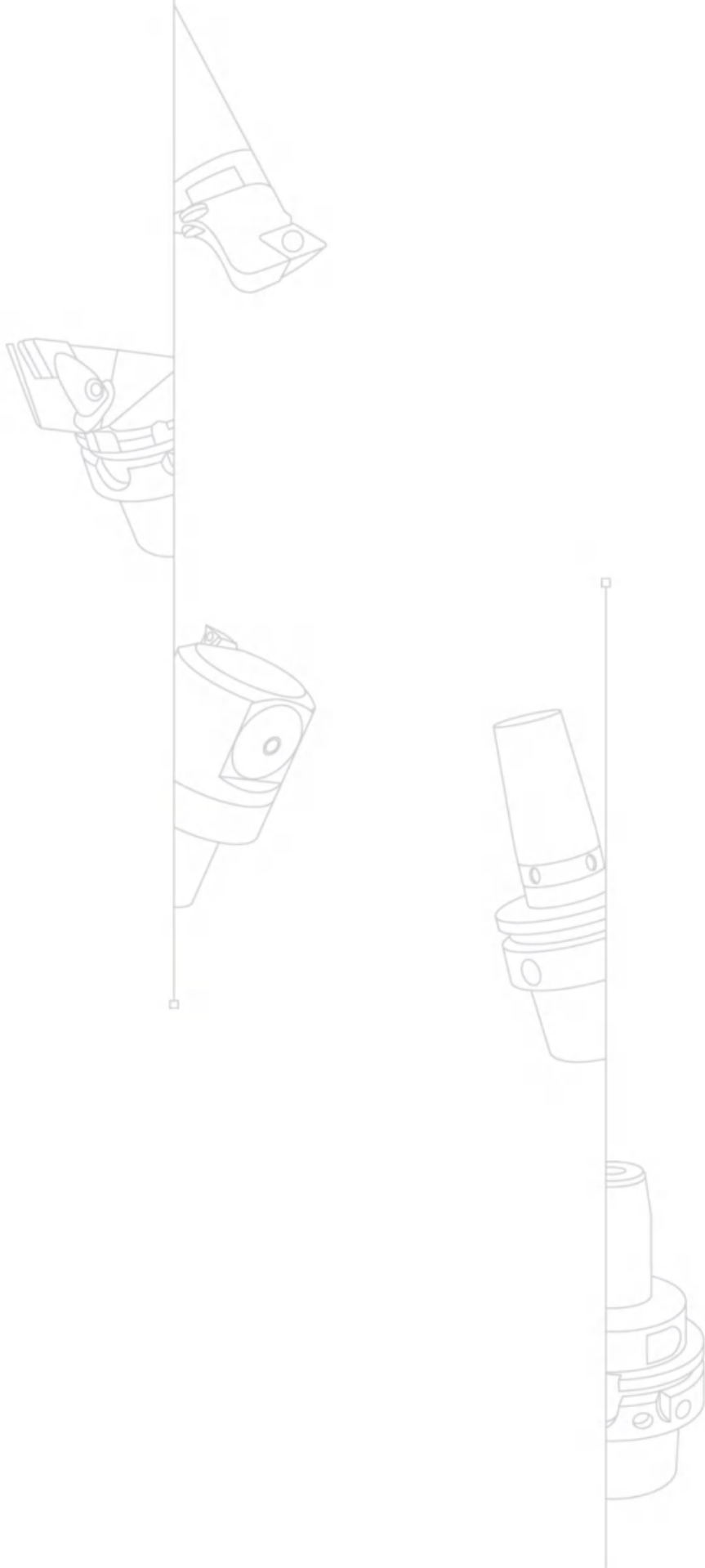
› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPF8-CW-5043A	160-525

备件 Accessory				单独订购 Purchase Separately
产品型号 Product ID	①	②	③	 螺钉扳手 Key(Screw)
	螺钉 Screw	垫圈 Gasket	圆柱销 Pin	
BPF8-CW-5043A	113.060.20	131.060.16	171.050.12	241.050.80

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand
- BFD-B 系列配重块与 BFB 系列配重块通用
- BFD-B series counter-weight and BFB series counter-weight used interchangeably



精镗刀BFH系列 FINE-BORING BFH SERIES

01

配合镗刀杆使用可用于 $\phi 1-\phi 54\text{mm}$ 的孔径加工

Used with boring bar, it can be used for $\phi 1-\phi 54\text{mm}$ aperture machining

03

直径调节精度 0.001mm

Diameter adjustment accuracy: 0.001mm

02

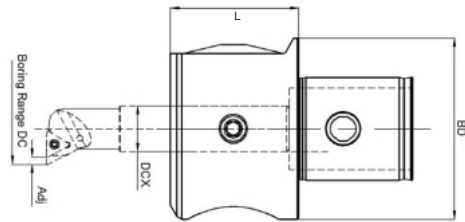
加工孔径公差可达IT6级

Machining aperture tolerance can reach IT6



BFH 系列

BFH Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

订货号 Ordering code	尺寸 Dimension					接口 Coupling
	L	BD	DCX	Adj.	Kg	
BFH-10CKB4	28.5	39	10	2	0.25	CKB4
BFH-12CKB5	36	50	12	3.5	0.5	CKB5
BFH-16CKB6	45	63.5	16	4.5	1.1	CKB6

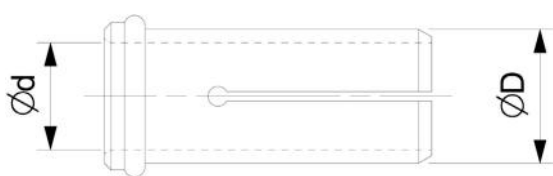
备件 | Accessory

产品型号 Product ID	①	②	
	锁紧螺钉 Screw(Lock)	锁紧螺钉 Screw(Lock)	
BFH-10CKB4	119.060.10	251.060.05	247.030.100
BFH-12CKB5	119.080.12	251.080.06	247.040.100
BFH-16CKB6	119.100.16	251.100.08	247.050.100

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

夹套

Jacket



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension		重量 Weight
	D	d	
RS1008	10	8	0.001
RS1208	12	8	0.001
RS1210	12	10	0.001
RS1608	16	8	0.005
RS1610	16	10	0.005
RS1612	16	12	0.005
RS1614	16	14	0.005

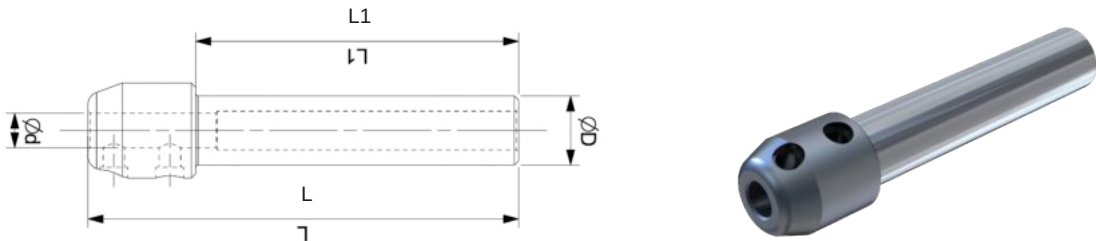
- BFD-H 夹套与 BFH 夹套通用
- BFD-H jacket and BFH jacket used interchangeably

命名方式 | Naming And Coding Rules



侧固式连接杆

Side-clamped Connection Rod



• 内冷却液供应

• Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension				重量 Weight
	D	d	L	L1	
CY16-SLN8	16	8	100	75	0.137
CY16-SLN10	16	10	100	75	0.127

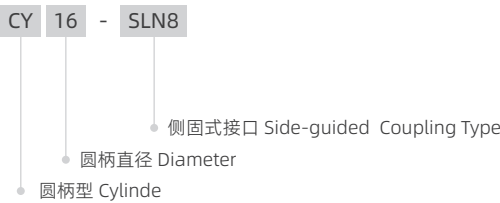
备件 | Accessory

产品型号 Product ID	螺钉 Key	螺钉扳手 Key(Screw)
CY16-SLN8	259.060.06	241.030.63
CY16-SLN10	259.060.06	241.030.63

- 可单独订购备件，按需询价
- BFD-H 侧固式连接杆与 BFH 侧固式连接杆通用

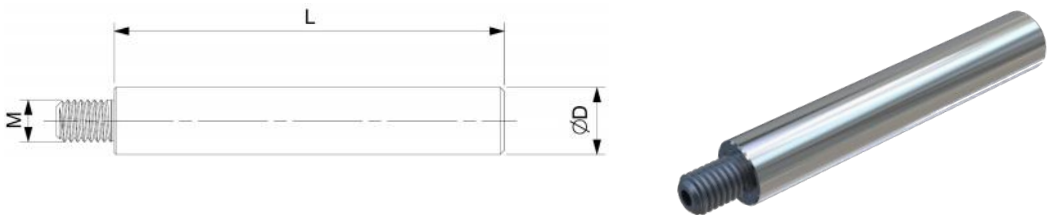
- The spare parts can be ordered separately. Please inquire on demand
- BFD-H side-clamped connection rod and BFH side-clamped connection rod used interchangeably

命名方式 | Naming And Coding Rules



镗刀杆

Boring Bar



• 内冷却液供应

• Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension			适配镗刀头 Suitable for boring head	重量 Weight
	D	M	L		
CY08-M5-47	8	M5	47	BS09-TP08-M5 BS10.5-TP08-M5	0.014
CY08CR-M5-72	8	M5	72		0.040
CY08CR-M5-87	8	M5	87		0.050
CY10-M6-52	10	M6	52	BS12-TP08-M6 BS14-TP08-M6 BS16-TP08-M6	0.025
CY10CR-M6-77	10	M6	77		0.070
CY10CR-M6-97	10	M6	97		0.090
CY10-M10-58	10	M10	58	BS18-TP08-M10 BS20-TP08-M10	0.035
CY12-M6-77	12	M6	77		0.057
CY12CR-M6-107	12	M6	107	BS14-TP08-M6 BS16-TP08-M6	0.160
CY12CR-M6-137	12	M6	137		0.210

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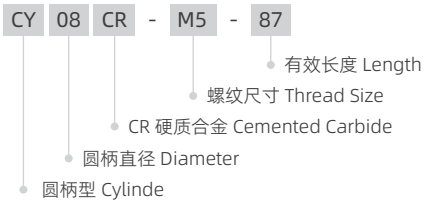
镗刀杆 Boring Bar

备件 | Accessory

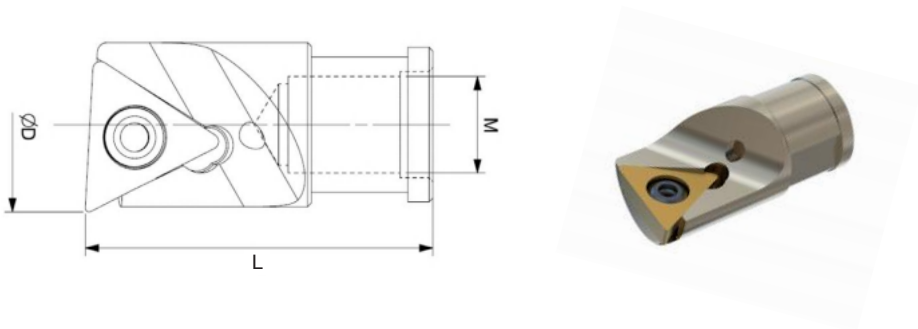
订货号 Ordering code	尺寸 Dimension			适配镗刀头 Suitable for boring head	重量 Weight
	D	M	L		
CY12-M10-72	12	M10	72	BS18-TP08-M10 BS20-TP08-M10 BS22-TP08-M10 BS24-TP08-M10 BS26-TP08-M10 BS28-TP08-M10 BS30-TP08-M10	0.065
CY12CR-M10-112	12	M10	112		0.200
CY12CR-M10-142	12	M10	142		0.240
CY14-M6-87	14	M6	87	BS16-TP08-M6	0.980
CY14CR-M6-117	14	M6	117		0.290
CY14CR-M6-147	14	M6	147		0.312
CY16-M10-88	16	M10	88	BS18-TP08-M10 BS20-TP08-M10 BS22-TP08-M10 BS24-TP08-M10 BS26-TP08-M10 BS28-TP08-M10 BS30-TP08-M10 BS32-TP08-M10 BS34-TP08-M10 BS36-TP08-M10 BS38-TP08-M10 BS40-TP08-M10 BS42-TP08-M10 BS46-TP08-M10	0.130
CY16CR-M10-108	16	M10	108		0.300
CY16CR-M10-168	16	M10	168		0.460

- 注：型号中带“CR”的是硬质合金镗杆
 - BFD-H 镗刀杆与 BFH 镗刀杆通用
- Note: The models with "CR" are cemented carbide boring bars
 - BFD-H boring bar and BFH boring bar used interchangeably

命名方式 | Naming And Coding Rules



镗刀头 Boring Head



- 内冷却液供应
- Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension			刀片 Insert	重量 Weight
	M	L	D		
BS09-TP08-M5	M5	18	9-11	TP.080202	0.004
BS10.5-TP08-M5	M5	18	10.5-12.5	TP.080202	0.005
BS12-TP08-M6	M6	23	12-14	TP.080202	0.007
BS14-TP08-M6	M6	23	14-16	TP.080202	0.009
BS16-TP08-M6	M6	23	16-18	TP.080202	0.012
BS18-TP08-M10	M10	27	18-20	TP.080202	0.017
BS20-TP08-M10	M10	27	20-22	TP.080202	0.024
BS22-TP08-M10	M10	27	22-24	TP.080202	0.025
BS24-TP08-M10	M10	27	24-26	TP.080202	0.026
BS26-TP08-M10	M10	27	26-28	TP.080202	0.028
BS28-TP08-M10	M10	27	28-30	TP.080202	0.029
BS30-TP08-M10	M10	27	30-32	TP.080202	0.029
BS32-TP08-M10	M10	27	32-34	TP.080202	0.030
BS34-TP08-M10	M10	27	34-36	TP.080202	0.030
BS36-TP08-M10	M10	27	36-38	TP.080202	0.031
BS38-TP08-M10	M10	27	38-40	TP.080202	0.031
BS40-TP08-M10	M10	27	40-42	TP.080202	0.031
BS42-TP08-M10	M10	27	42-46	TP.080202	0.033
BS46-TP08-M10	M10	27	46-50	TP.080202	0.034

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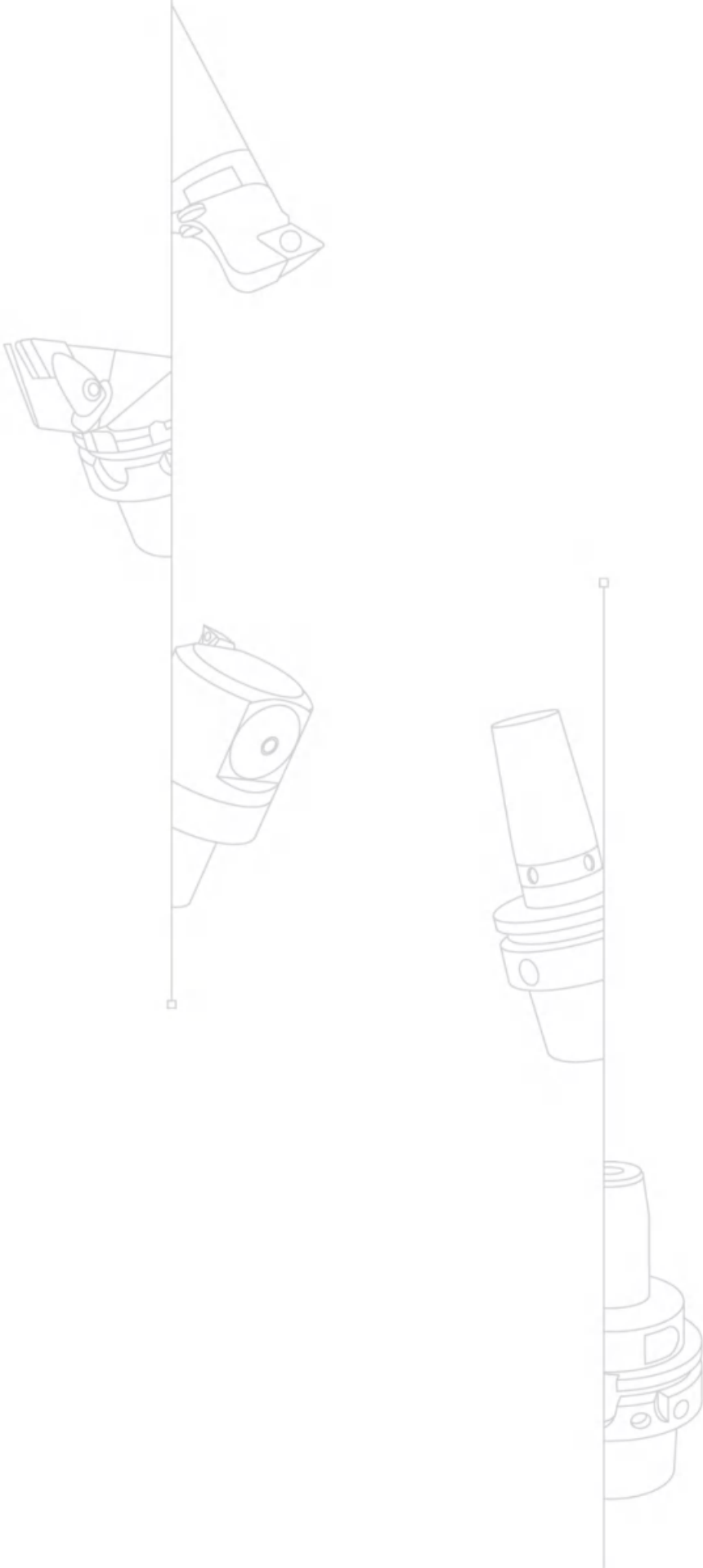
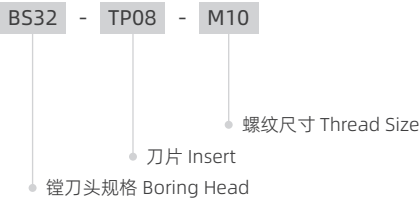
镗刀头 Boring Head

备件 | Accessory

刀片 Insert	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)
TP.080202	ILD2249	242.070.35

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand
- BFD-H 镗刀头与 BFH 镗刀头通用
- BFD-H boring head and BFH boring head used interchangeably

命名方式 | Naming And Coding Rules



数显精镗刀BFD-I系列

DIGITAL DISPLAY FINE-BORING BFD-I SERIES

01

具备机械式精镗刀的所有优点

Possesses all the advantages of a mechanical precision boring tool

02

刀具调节可视化，方便且直观

The tool adjustment is visualized, making it convenient and intuitive

03

刀具直径调节精度0.001mm

The tool diameter adjustment precision is 0.001mm

04

显示精度为刀尖实际位移，避免螺纹副引起的误差

Display the precision as the actual displacement of the tool tip to avoid errors caused by the engagement of threads

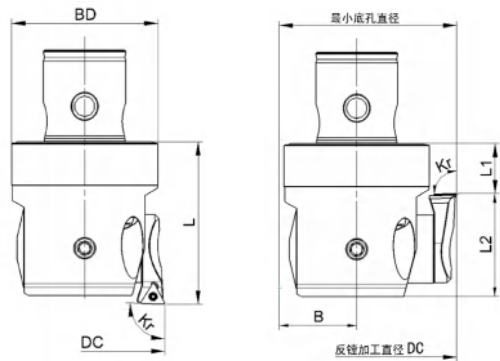
05

可以检测出锁紧螺钉引起的刀尖位移变化量，保证调节精度

It can detect the changes in tool tip displacement caused by the tightening of the locking screws, ensuring the precision of adjustment



BFD-I 系列
BFD-I Series



最小底孔直径 = B + (反镗直径 / 2)
Minimum pilot hole diameter = B + (counterbore diameter / 2)

- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring				反镗 Reverse boring					主偏角 Main declination	重量 m	刀片 Insert	接口 Coupling
			镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)		尺寸 Dimension						
			Min.	Max.	L	BD	Min.	Max.	L1	L2	B	Kr	Kg		
BFD-025032-TB06-S-CKB2-EW	-	-	25	32	45.5	23.5	-	-	21.5	21	12.5	92	0.13	TB.. 060102	CKB2
	BPFI-WS-035A	1	32	39			34	39							
	BPFI-WS-035A	2 ¹	39	46			39	46							
BFD-025032-TC06-S-CKB2-EW	-	-	25	32	45.5	23.5	-	-	21.5	21	12.5	92	0.13	TC.. 06T102	CKB2
	BPFI-WS-035A	1	32	39			34	39							
	BPFI-WS-035A	2 ¹	39	46			39	46							
BFD-025032-TP08-S-CKB2-EW	-	-	25	32	45.5	23.5	-	-	21.5	21	12.5	92	0.13	TP.. 080202	CKB2
	BPFI-WS-035A	1	32	39			37	39							
	BPFI-WS-035A	2 ¹	39	46			39	46							
BFD-032042-TP08-S-CKB3-EW	-	-	32	42	48	30	-	-	18	25	16	92	0.25	TP.. 080202	CKB3
	BPFI-WS-050A	1	42	52			44	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							
BFD-032042-TC09-S-CKB3-EW	-	-	32	42	48	30	-	-	18	25	16	92	0.25	TC.. 090204	CKB3
	BPFI-WS-050A	1	42	52			46	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							
BFD-032042-TP09-S-CKB3-EW	-	-	32	42	48	30	-	-	18	25	16	92	0.25	TP.. 090204	CKB3
	BPFI-WS-050A	1	42	52			46	52							
	BPFI-WS-050A	2 ¹	52	62			52	62							

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BFD-I 系列

BFD-I Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring				反镗 Reverse boring					主偏角 Main declination	重量 m	刀片 Insert	接口 Coupling
			镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)		尺寸 Dimension						
			Min.	Max.	L	BD	Min.	Max.	L1	L2	B	Kr	Kg		
BFD-042055-TP08-S-CKB4-EW	-	-	42	55	52	38.5	51	55	19	29	20	92	0.56	TP. 080202	CKB4
	BPFI-WS-050B	1	52	65			52	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFD-042055-TC09-S-CKB4-EW	-	-	42	55	52	38.5	53	55	19	29	20	92	0.56	TC.. 090204	CKB4
	BPFI-WS-050B	1	52	65			53	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFD-042055-TP09-S-CKB4-EW	-	-	42	55	52	38.5	53	55	19	29	20	92	0.56	TP. 090204	CKB4
	BPFI-WS-050B	1	52	65			53	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFD-042055-TC1102-S-CKB4-EW	-	-	42	55	52	38.5	-	-	19	29	20	92	0.56	TC.. 110204	CKB4
	BPFI-WS-050B	1	52	65			55	65							
	BPFI-WS-050B	2 ¹	62	75			62	75							
BFD-055070-TC1102-S-CKB5-EW	-	-	55	70	57	49	65	70	19	34	25.5	92	1.1	TC.. 110204	CKB5
	BPFI-WS-060A	1	67	82			67	82							
	BPFI-WS-060A	2 ¹	79	94			79	94							
BFD-055070-TC1103-S-CKB5-EW	-	-	55	70	57	49	65	70	19	34	25.5	92	1.1	TC.. 110304	CKB5
	BPFI-WS-060A	1	67	82			67	82							
	BPFI-WS-060A	2 ¹	79	94			79	94							
BFD-070100-TC1102-S-CKB6-EW	-	-	70	100	71	64	80	100	22	45.2	32.5	92	1.83	TC.. 110204	CKB6
	BPFI-WS-125A	1	95	125			95	125							
	BPFI-WS-125A	2 ¹	120	150			120	150							
BFD-070100-TC1103-S-CKB6-EW	-	-	70	100	71	64	80	100	22	45.2	32.5	92	1.83	TC.. 110304	CKB6
	BPFI-WS-125A	1	95	125			95	125							
	BPFI-WS-125A	2 ¹	120	150			120	150							

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BFD-I 系列

BFD-I Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring				反镗 Reverse boring					主偏角 Main declination	重量 m	刀片 Insert	接口 Coupling
			镗削范围 Boring Range(DC)		尺寸 Dimension		镗削范围 Boring Range(DC)		尺寸 Dimension						
			Min.	Max.	L	BD	Min.	Max.	L1	L2	B	Kr	Kg		
BFD-100160-TC1102-S-CKB6-EW	-	-	100	160	71	64	106	160	22	45.2	45.5	92	2.92	TC.. 110204	CKB6
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFD-100160-TC1103-S-CKB6-EW	-	-	100	160	71	64	106	160	22	45.2	45.5	92	2.92	TC.. 110304	CKB6
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFD-100160-TC1102-S-CKB7-EW	-	-	100	160	87	90	109	160	38	45.2	45.5	92	4.28	TC.. 110204	CKB7
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							
BFD-100160-TC1103-S-CKB7-EW	-	-	100	160	87	90	109	160	38	45.2	45.5	92	4.28	TC.. 110304	CKB7
	BPFI-WS-125A	1	125	185			125	185							
	BPFI-WS-125A	2 ¹	150	210			150	210							

¹ 表示需要 2 个加长垫圈组件

² 表示加长垫圈组件需要单独订购

¹ Indicates that 2 extended washer assemblies are required

² Indicates that the extended washer assembly needs to be ordered separately

BFD-I 系列
BFD-I Series

› 备件 | Accessary

产品型号 Product ID	①	②		
	刀座 Adaptor	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)
BFD-025032-TB06-S-CKB2-EW	BPFD-CKB2-025046-EW	BPFI-CA-0512TB06-S	242.060.35	247.020.100
BFD-025032-TC06-S-CKB2-EW		BPFI-CA-0512TC06-S	242.060.35	247.020.100
BFD-025032-TP08-S-CKB2-EW		BPFI-CA-0512TP08-S	242.070.35	247.020.100
BFD-032042-TP08-S-CKB3-EW	BPFD-CKB3-032062-EW	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFD-032042-TC09-S-CKB3-EW		BPFI-CA-0715TC09-S	242.070.35	247.025.100
BFD-032042-TP09-S-CKB3-EW		BPFI-CA-0715TP09-S	242.070.35	247.025.100
BFD-042055-TP08-S-CKB4-EW	BPFD-CKB4-042075-EW	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFD-042055-TC09-S-CKB4-EW		BPFI-CA-0717TC09-S	242.070.35	247.030.100
BFD-042055-TP09-S-CKB4-EW		BPFI-CA-0717TP09-S	242.070.35	247.030.100
BFD-042055-TC1102-S-CKB4-EW		BPFI-CA-0717TC1102-S	242.070.35	247.030.100
BFD-055070-TC1102-S-CKB5-EW	BPFD-CKB5-055094-EW	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFD-055070-TC1103-S-CKB5-EW		BPFI-CA-1019TC1103-S		
BFD-070100-TC1102-S-CKB6-EW	BPFD-CKB6-070150-EW	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFD-070100-TC1103-S-CKB6-EW		BPFI-CA-1125TC1103-S		
BFD-100160-TC1102-S-CKB6-EW	BPFD-CKB6-100210-EW	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFD-100160-TC1103-S-CKB6-EW		BPFI-CA-1125TC1103-S		
BFD-100160-TC1102-S-CKB7-EW	BPFD-CKB7-100210-EW	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFD-100160-TC1103-S-CKB7-EW		BPFI-CA-1125TC1103-S		

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFD-I 系列刀座
BFD-I Series Adaptor



› 技术参数 | Technical parameters

单位 | Unit: mm

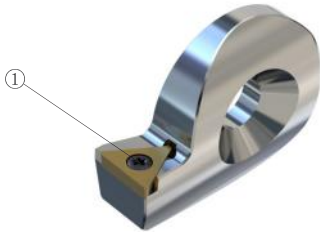
订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPFD-CKB2-025046-EW	25-46	CKB2
BPFD-CKB3-032062-EW	32-62	CKB3
BPFD-CKB4-042075-EW	42-75	CKB4
BPFD-CKB5-055094-EW	55-94	CKB5
BPFD-CKB6-070150-EW	70-150	CKB6
BPFD-CKB6-100210-EW	100-210	CKB6
BPFD-CKB7-100210-EW	100-210	CKB7

备件 Accessary			单独订购 Purchase Separately
产品型号 Product ID	①	②	 扳手 Key(Screw)
	锁紧螺钉 Screw(Lock)	刀夹锁紧螺钉 Screw(Cartridge)	
BPFD-CKB2-025046-EW	119.040.06	111.035.06	247.020.100
BPFD-CKB3-032062-EW	119.050.08	114.040.08	247.025.100
BPFD-CKB4-042075-EW	119.060.10	111.050.08	247.030.100
BPFD-CKB5-055094-EW	119.080.12	111.080.12	247.040.100
BPFD-CKB6-070150-EW	119.100.16	114.080.12	247.050.100
BPFD-CKB6-100210-EW	119.100.16	114.080.12	247.050.100
BPFD-CKB7-100210-EW	119.100.16	114.080.12	247.050.100

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFD-I 系列刀夹

BFD-I Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
 - 刀片仅做示意
- TCMT TCMX TCGT TCGX TCEX TCMW
 - The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	刀片 Insert	夹紧方式 Clamping
BPFI-CA-0512TB06-S	TB..060102	S
BPFI-CA-0512TC06-S	TC..06T102	S
BPFI-CA-0512TP08-S	TP.080202	S
BPFI-CA-0715TP08-S	TP.080202	S
BPFI-CA-0715TC09-S	TC..090204	S
BPFI-CA-0715TP09-S	TP.090204	S
BPFI-CA-0717TP08-S	TP..080202	S
BPFI-CA-0717TC09-S	TC..090204	S
BPFI-CA-0717TP09-S	TP.090204	S
BPFI-CA-0717TC1102-S	TC..110204	S
BPFI-CA-1019TC1102-S	TC..110204	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S

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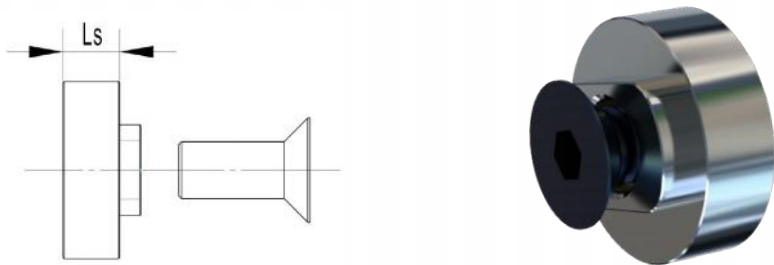
BFD-I 系列刀夹

BFD-I Series Cartridge

备件 Accessory		单独订购 Purchase Separately
产品型号 Product ID	①	
	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)
BPFI-CA-0511TB06-S	ILD2042	242.060.35
BPFI-CA-0511TC06-S	ILD2042	242.060.35
BPFI-CA-0511TP08-S	ILD2249	242.070.35
BPFI-CA-0512TB06-S	ILD2042	242.060.35
BPFI-CA-0512TC06-S	ILD2042	242.060.35
BPFI-CA-0512TP08-S	ILD2249	242.070.35
BPFI-CA-0715TP08-S	ILD2249	242.070.35
BPFI-CA-0715TC09-S	ILD 2264	242.070.35
BPFI-CA-0715TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TP08-S	ILD2249	242.070.35
BPFI-CA-0717TC09-S	ILD 2264	242.070.35
BPFI-CA-0717TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1103-S	SFS 2565	242.070.35
BPFI-CA-1125TC1102-S	SFS 2565	242.070.35
BPFI-CA-1125TC1103-S	SFS 2565	242.070.35

- 可单独订购备件，按需询价
 - BFD-I 系列刀夹与 BFI 系列刀夹通用
- The spare parts can be ordered separately. Please inquire on demand
 - BFD-I series cartridge and BFI series cartridge used interchangeably

BFD-I 系列加长垫圈组件
BFD-I Series Extended Washer Assembly



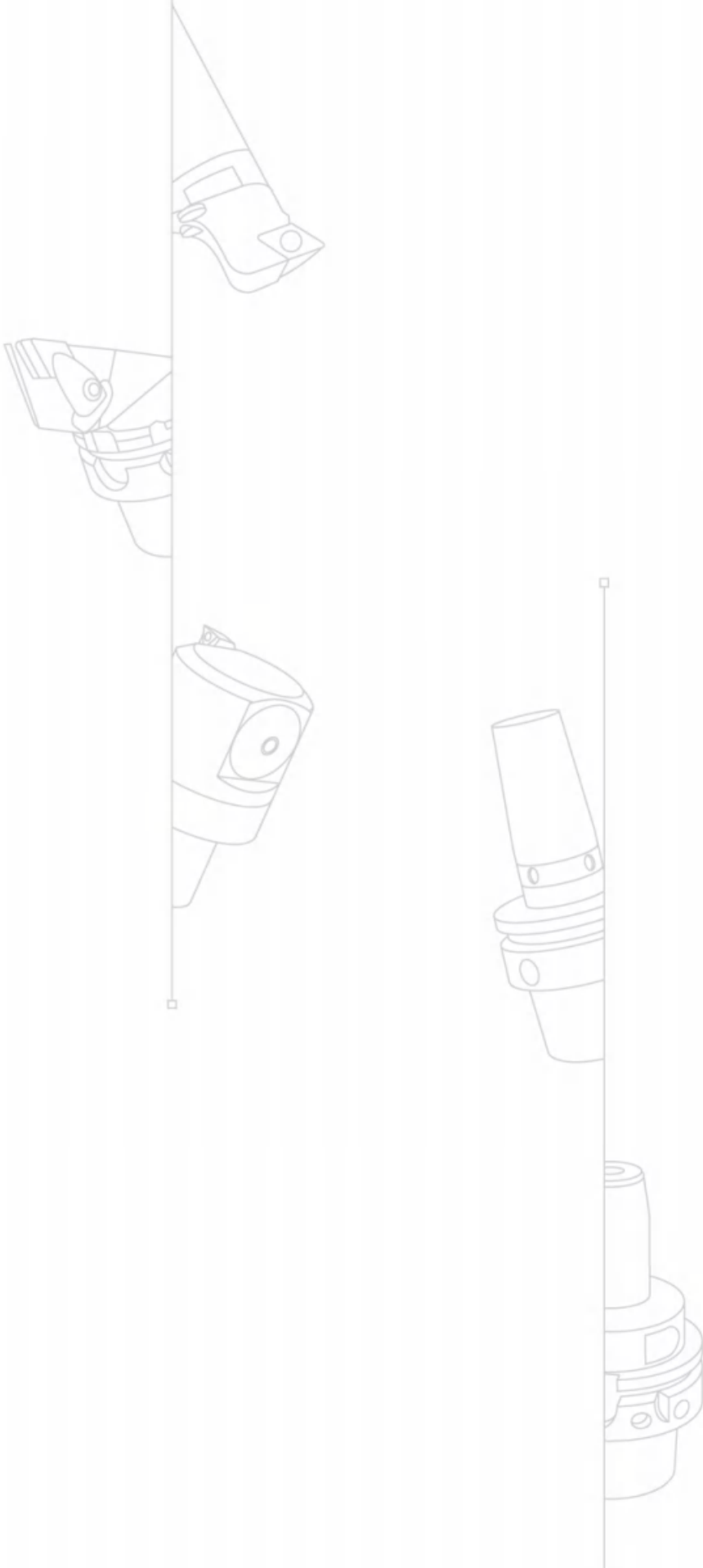
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension	
	Ls	
BPFI-WS-035A	3.5	
BPFI-WS-050A	5	
BPFI-WS-050B	5	
BPFI-WS-060A	6	
BPFI-WS-125A	12.5	

备件 Accessary			单独订购 Purchase Separately
产品型号 Product ID	锁紧螺钉 Screw(Lock)		
			锁紧螺钉扳手 Key(Screw)
BPFI-WS-035A	111.035.09	111.035.13	247.020.100
BPFI-WS-050A	114.040.14	114.040.20	247.025.100
BPFI-WS-050B	111.050.14	111.050.19	247.030.100
BPFI-WS-060A	111.080.18	111.080.25	247.040.100
BPFI-WS-125A	114.080.25	114.080.40	247.050.100

- 可单独订购备件，按需询价
 - BFD-I 系列加长垫圈组件与 BFI 系列加长垫圈组件通用
- The spare parts can be ordered separately. Please inquire on demand
 - BFD-I series extended washer assembly and BFI series extended washer assembly used interchangeably



数显精镗刀BFD-B系列

DIGITAL DISPLAY FINE-BORING BFD-B SERIES

01

具备机械式精镗刀的所有优点

Possesses all the advantages of a mechanical precision boring tool

03

刀具直径调节精度0.001mm

The tool diameter adjustment precision is 0.001mm

05

可以检测出锁紧螺钉引起的刀尖位移变化量，保证调节精度

It can detect the changes in tool tip displacement caused by the tightening of the locking screws, ensuring the precision of adjustment

02

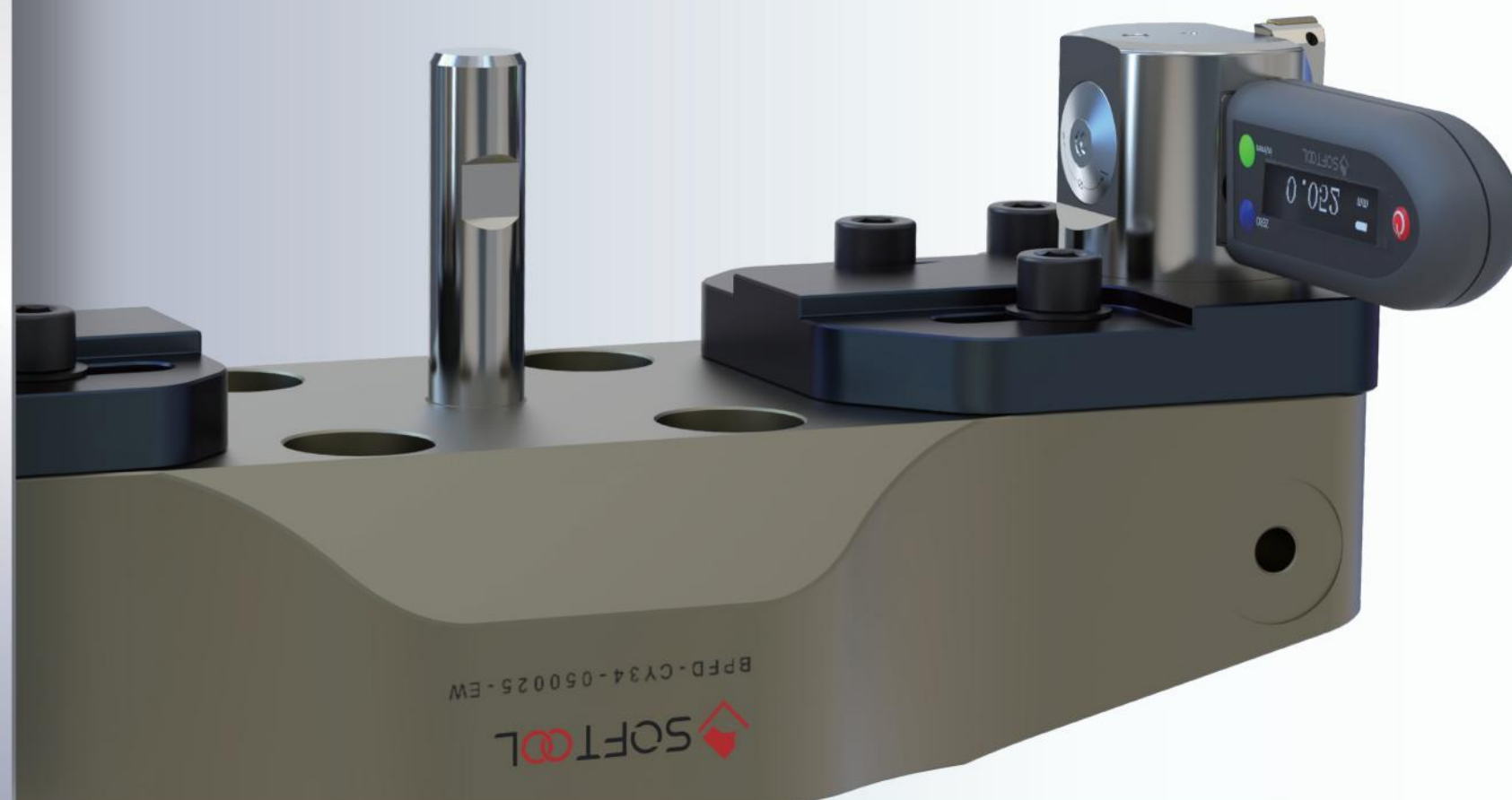
刀具调节可视化，方便且直观

The tool adjustment is visualized, making it convenient and intuitive

04

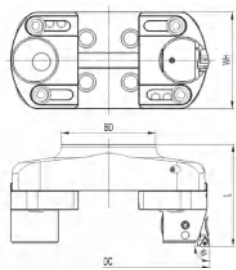
显示精度为刀尖实际位移，避免螺纹副引起的误差

Display the precision as the actual displacement of the tool tip to avoid errors caused by the engagement of threads

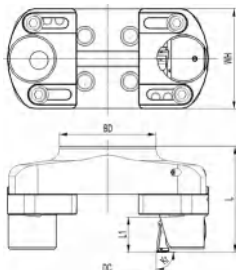


BFD-B 系列

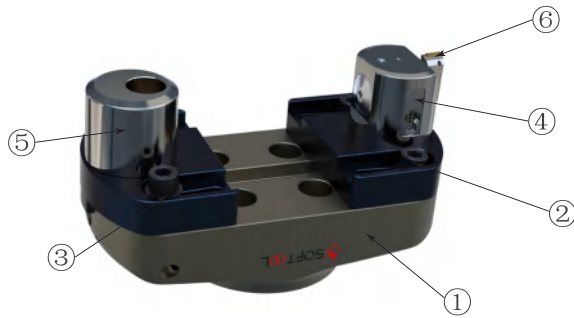
BFD-B Series



正镗



反镗



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	正镗 Positive boring			套镗 Sleeve boring			尺寸 Dimension						刀片 Insert	夹紧方式 Clamping	接口 Coupling
	镗削范围 Boring Range(DC)			镗削范围 Boring Range(DC)											
	Min.	Max.	Adj.	Min.	Max.	Adj.	L	L1	BD	WH	Kr	KG			
BFD-160230-TC1102-S-A40C-EW	160	230	70	35	105	70	118	41	100	104	92	4.5	TC.. 110204	S	A40C
BFD-160230-TC1103-S-A40C-EW	160	230	70	35	105	70	118	41	100	104	92	4.5	TC.. 110304	S	A40C
BFD-215285-TC1102-S-A40C-EW	215	285	70	90	160	70	118	41	100	104	92	5	TC.. 110204	S	A40C
BFD-215285-TC1103-S-A40C-EW	215	285	70	90	160	70	118	41	100	104	92	5	TC.. 110304	S	A40C

› 备件 | Accessary

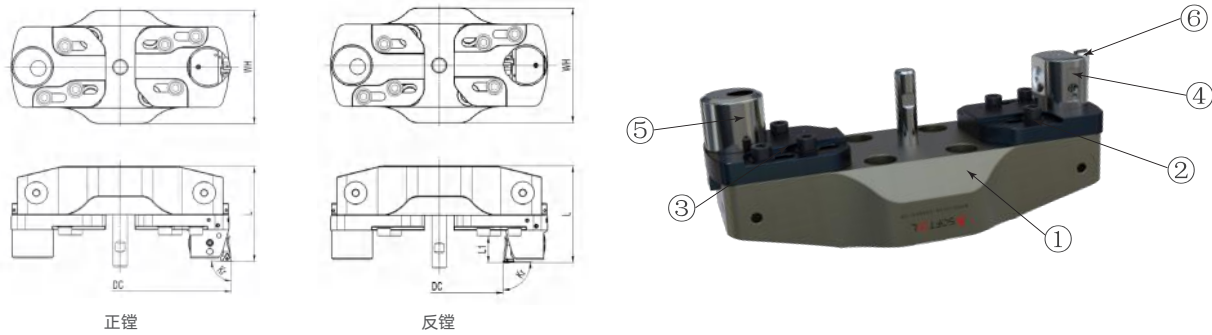
产品型号 Product ID	①	②	③	④	⑤	⑥					
	桥架式刀座 Brigde Adaptor	滑块 Slide	配重滑块 Slide(CW)	精镗刀座 Adaptor	配重块 Counter-Weight	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	调整螺钉扳手 Key(Adj.)	锁紧螺钉扳手 Key(Screw)	螺钉扳手 Key(Screw)	
BFD-160230-TC1102-S-A40C-EW	BPDB-A40C-160050	BPFB-SL-160	BPFB-SL-160CW	BPFD-CY34-050025-EW	BPFB-CW-5043A	BPFI-CA-1019TC1102-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-160230-TC1103-S-A40C-EW	BPDB-A40C-160050	BPFB-SL-160	BPFB-SL-160CW	BPFD-CY34-050025-EW	BPFB-CW-5043A	BPFI-CA-1019TC1103-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-215285-TC1102-S-A40C-EW	BPDB-A40C-215050	BPFB-SL-160	BPFB-SL-160CW	BPFD-CY34-050025-EW	BPFB-CW-5043A	BPFI-CA-1019TC1102-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-215285-TC1103-S-A40C-EW	BPDB-A40C-215050	BPFB-SL-160	BPFB-SL-160CW	BPFD-CY34-050025-EW	BPFB-CW-5043A	BPFI-CA-1019TC1103-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFD-B 系列

BFD-B Series



- 内冷却液供应
 - TCMT TCMX TCGT TCGX TCEX TCMW
 - 刀片仅做示意
- Internal coolant supply
 - TCMT TCMX TCGT TCGX TCEX TCMW
 - The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	正镗 Positive boring			套镗 Sleeve boring			尺寸 Dimension					刀片 Insert	夹紧方式 Clamping	接口 Coupling
	镗削范围 Boring Range(DC)			镗削范围 Boring Range(DC)										
	Min.	Max.	Adj.	Min.	Max.	Adj.	L	L1	WH	Kr	KG			
BFD-270365-TC1102-S-A60C-EW	270	365	95	145	240	95	126	39	140	92	7.8	TC.. 110204	S	A60C
BFD-270365-TC1103-S-A60C-EW	270	365	95	145	240	95	126	39	140	92	7.8	TC.. 110304	S	A60C
BFD-350445-TC1102-S-A60C-EW	350	445	95	225	320	95	131	39	140	92	9.6	TC.. 110204	S	A60C
BFD-350445-TC1103-S-A60C-EW	350	445	95	225	320	95	131	39	140	92	9.6	TC.. 110304	S	A60C
BFD-430525-TC1102-S-A60C-EW	430	525	95	305	400	95	136	39	140	92	11.4	TC.. 110204	S	A60C
BFD-430525-TC1103-S-A60C-EW	430	525	95	305	400	95	136	39	140	92	11.4	TC.. 110304	S	A60C

备件 | Accessary

产品型号 Product ID	①	②	③	④	⑤	⑥					
	桥架式刀座 Brigde Adaptor	滑块 Slide	配重滑块 Slide(CW)	精镗刀座 Adaptor	配重块 Counter-Weight	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	调整螺钉扳手 Key(Adj.)	锁紧螺钉扳手 Key(Screw)	螺钉扳手 Key(Screw)	螺钉扳手 Key(Screw)
BFD-270365-TC1102-S-A60C-EW	BPDB-A60C-270060	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050025-EW	BPFB-CW-5043A	BPFI-CA-1019TC1102-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-270365-TC1103-S-A60C-EW	BPDB-A60C-270060	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050026-EW	BPFB-CW-5043A	BPFI-CA-1019TC1103-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-350445-TC1102-S-A60C-EW	BPDB-A60C-350065	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050027-EW	BPFB-CW-5043A	BPFI-CA-1019TC1102-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-350445-TC1103-S-A60C-EW	BPDB-A60C-350065	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050028-EW	BPFB-CW-5043A	BPFI-CA-1019TC1103-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-430525-TC1102-S-A60C-EW	BPDB-A60C-430070	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050029-EW	BPFB-CW-5043A	BPFI-CA-1019TC1102-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00
BFD-430525-TC1103-S-A60C-EW	BPDB-A60C-430070	BPFB-SL-270	BPFB-SL-270CW	BPFD-CY34-050030-EW	BPFB-CW-5043A	BPFI-CA-1019TC1103-S	242.070.35	246.030.60	247.040.100	241.050.80	241.080.00

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFD-B 系列滑块
BFD-B Series Slide



› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPFB-SL-160	160-285
BPFB-SL-270	270-525

备件 Accessory					单独订购 Purchase Separately
产品型号 Product ID	①	②	③	④	 调整螺钉扳手 Key(Adj.)
	堵丝 Nozzle	堵丝 Nozzle	调整螺钉 Screw(Adj.)	堵丝 Nozzle	
BPFB-SL-160	-	251.050.05	-	-	-
BPFB-SL-270	251.040.04	251.050.05	214.020.368	254.030.10	246.030.60

- 可单独订购备件，按需询价
 - BFD-B 系列滑块与 BFB 系列滑块通用
- The spare parts can be ordered separately. Please inquire on demand
 - BFD-B series slide and BFB series slide used interchangeably

BFD-B 系列配重滑块
BFD-B Series Slide(CW)



› 技术参数 | Technical parameters

单位 | Unit: mm

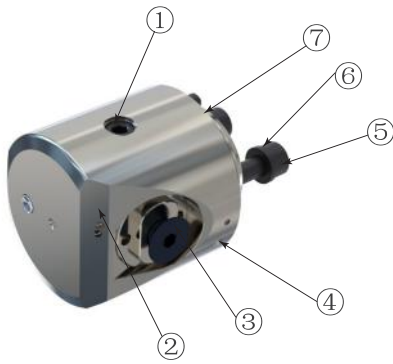
订货号 Ordering code	直径范围 Fitting Range
BPFB-SL-160CW	160-285
BPFB-SL-270CW	270-525

备件 Accessory			单独订购 Purchase Separately
产品型号 Product ID	①	②	 调整螺钉扳手 Key(Adj.)
	调整螺钉 Screw(Adj.)	堵丝 Nozzle	
BPFB-SL-160CW	-	-	-
BPFB-SL-270CW	214.020.368	254.030.10	246.030.60

- 可单独订购备件，按需询价
 - BFD-B 系列配重滑块与 BFB 系列配重滑块通用
- The spare parts can be ordered separately. Please inquire on demand
 - BFD-B series slide(CW) and BFB series slide(CW) used interchangeably

BFD-B 系列精镗刀座

BFD-B Series Adaptor



> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPFB-CY34-050025	160-525

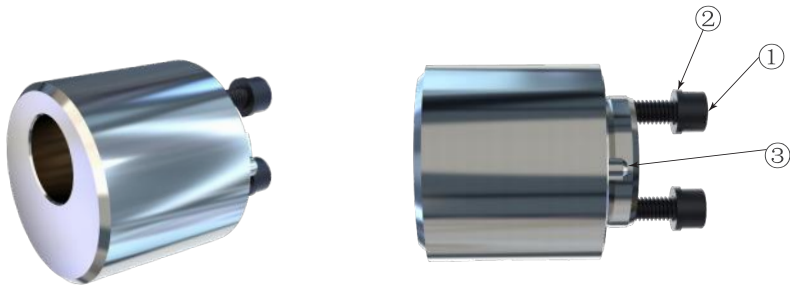
产品型号 Product ID	备件 Accessory							单独订购 Purchase Separately	
	①	②	③	④	⑤	⑥	⑦		
	锁紧螺钉 Screw(Lock)	堵丝 Nozzle	刀夹锁紧螺钉 Screw(Cartridge)	堵丝 Nozzle	螺钉 Screw	垫圈 Gasket	圆柱销 Pin	螺钉扳手 Key(Screw)	锁紧螺钉扳手 Key(Screw)
BPFB-CY34-050025	119.080.12	251.020.03	111.080.12	251.030.03	113.060.20	131.060.16	171.050.12	241.050.80	247.040.100

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFD-B 系列配重块

BFD-B Series Counter-Weight



> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range
BPFB-CW-5043A	160-525

产品型号 Product ID	备件 Accessory			单独订购 Purchase Separately
	①	②	③	
	螺钉 Screw	垫圈 Gasket	圆柱销 Pin	螺钉扳手 Key(Screw)
BPFB-CW-5043A	113.060.20	131.060.16	171.050.12	241.050.80

- 可单独订购备件，按需询价
- BFD-B 系列配重块与 BFB 系列配重块通用

- The spare parts can be ordered separately. Please inquire on demand
- BFD-B series counter-weight and BFB series counter-weight used interchangeably

数显精镗刀BFD-H插杆系列

DIGITAL DISPLAY FINE-BORING BFD-H SERIES

01

具备机械式精镗刀的所有优点

Possesses all the advantages of a mechanical precision boring tool

03

刀具直径调节精度0.001mm

The tool diameter adjustment precision is 0.001mm

05

可以检测出锁紧螺钉引起的刀尖位移变化量，保证调节精度

The system can detect changes in tool tip displacement caused by the tightening of locking screws, ensuring adjustment precision

02

刀具调节可视化，方便且直观

The tool adjustment is visual, convenient, and intuitive

04

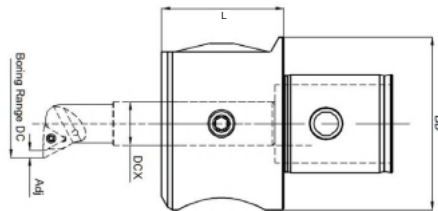
显示精度为刀尖实际位移，避免螺纹副引起的误差

Display the precision as the actual displacement of the tool tip to avoid errors caused by thread engagement



BFD-H 插杆系列

BFD Series



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

订货号 Ordering code	尺寸 Dimension					接口 Coupling
	L	BD	DCX	Adj.	Kg	
BFD-10CKB4-EW	33.5	39	10	2	0.28	CKB4
BFD-12CKB5-EW	36	50	12	3.5	0.5	CKB5
BFD-16CKB6-EW	45	63.5	16	4.5	1.1	CKB6

› 备件 | Accessory

产品型号 Product ID	①	②	 锁紧螺钉扳手 Key(Screw)
	锁紧螺钉 Screw(Lock)	锁紧螺钉 Screw(Lock)	
BFD-10CKB4-EW	119.060.10	251.060.05	247.030.100
BFD-12CKB5-EW	119.080.12	251.080.06	247.040.100
BFD-16CKB6-EW	119.100.16	251.100.08	247.050.100

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

数字化镗刀显示器

Display

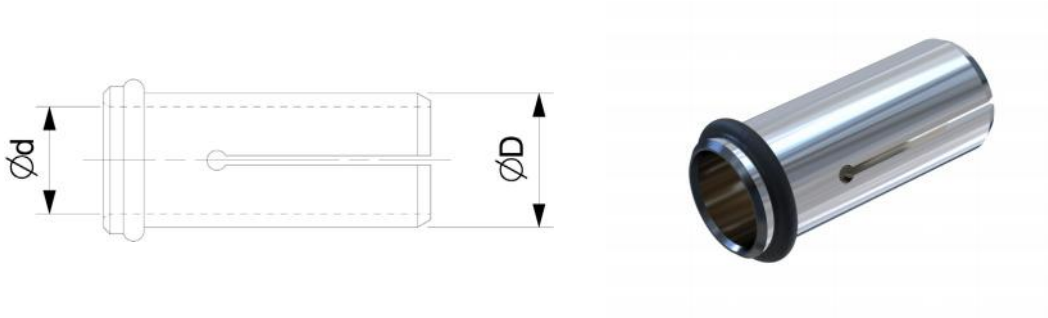
› 订货号：BFD-FAST



- **01 显示精度为 0.001mm**
Display accuracy of 0.001mm
- **02 电源键：短按开机，长按关机，显示屏无操作 40S 自动息屏**
Power button: Short press to turn on, long press to turn off, the display screen will automatically turn off after 40 seconds of inactivity
- **03 in/mm 键：可进行公英制切换**
in/mm key: Allows switching between imperial and metric units
- **04 zero 按键：可将显示数值归零**
Zero button: Can reset the displayed value to zero

- › 适用于所有数字化镗刀
Suitable for all digital boring tools
- › 注意使用前，需保证接口处清洁，避免显示器短路
Please ensure that the interface is clean before use to avoid short-circuiting the display
- › 使用 7 号普通电池
Use regular size 7 batteries

夹套 Jacket



技术参数 | Technical parameters

单位 | Unit: mm

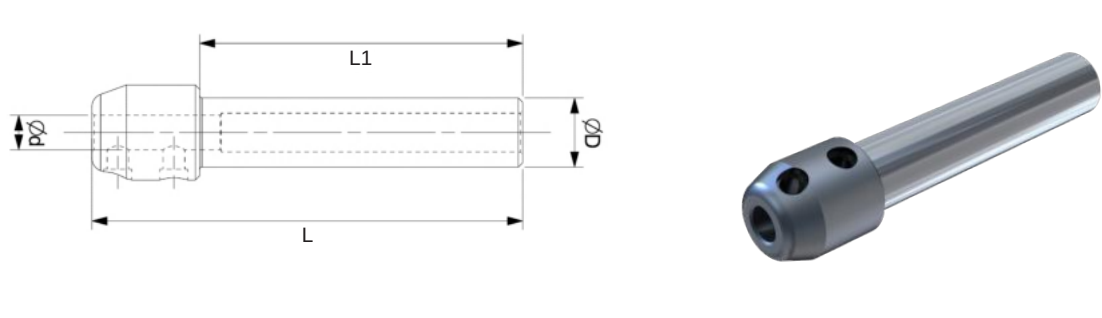
订货号 Ordering code	尺寸 Dimension		重量 Weight
	D	d	
RS1008	10	8	0.001
RS1208	12	8	0.001
RS1210	12	10	0.001
RS1608	16	8	0.005
RS1610	16	10	0.005
RS1612	16	12	0.005
RS1614	16	14	0.005

- BFD-H 夹套与 BFH 夹套通用
- BFD-H jacket and BFH jacket can be used interchangeably

命名方式 | Naming And Coding Rules



侧固式连接杆 Side-clamped Connection Rod



- 内冷却液供应
- Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

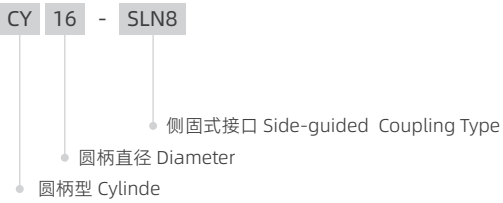
订货号 Ordering code	尺寸 Dimension				重量 Weight
	D	d	L	L1	
CY16-SLN8	16	8	100	75	0.137
CY16-SLN10	16	10	100	75	0.127

备件 | Accessory

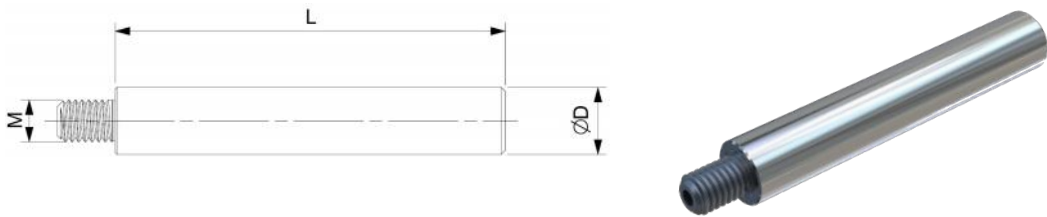
产品型号 Product ID	螺钉 Key	螺钉扳手 Key(Screw)
CY16-SLN8	259.060.06	241.030.63
CY16-SLN10	259.060.06	241.030.63

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand
- BFD-H 侧固式连接杆与 BFH 侧固式连接杆通用
- BFD-H side-clamped connection rod and BFH side-clamped connection rod used interchangeably

命名方式 | Naming And Coding Rules



镗刀杆
Boring Bar



- 内冷却液供应
- Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension			适配镗刀头 Suitable for boring head	重量 Weight
	D	M	L		
CY08-M5-47	8	M5	47	BS09-TP08-M5 BS10.5-TP08-M5	0.014
CY08CR-M5-72	8	M5	72		0.040
CY08CR-M5-87	8	M5	87		0.050
CY10-M6-52	10	M6	52	BS12-TP08-M6 BS14-TP08-M6 BS16-TP08-M6	0.025
CY10CR-M6-77	10	M6	77		0.070
CY10CR-M6-97	10	M6	97		0.090
CY10-M10-58	10	M10	58	BS18-TP08-M10 BS20-TP08-M10	0.035
CY12-M6-77	12	M6	77	BS14-TP08-M6 BS16-TP08-M6	0.057
CY12CR-M6-107	12	M6	107		0.160
CY12CR-M6-137	12	M6	137		0.210
CY12-M10-72	12	M10	72	BS18-TP08-M10 BS20-TP08-M10 BS22-TP08-M10 BS24-TP08-M10 BS26-TP08-M10 BS28-TP08-M10 BS30-TP08-M10	0.065
CY12CR-M10-112	12	M10	112		0.200
CY12CR-M10-142	12	M10	142		0.240

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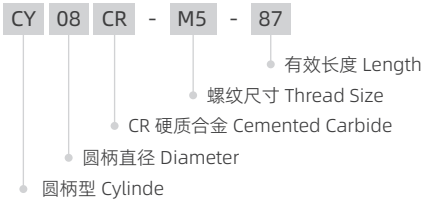
镗刀杆
Boring Bar

备件 | Accessary

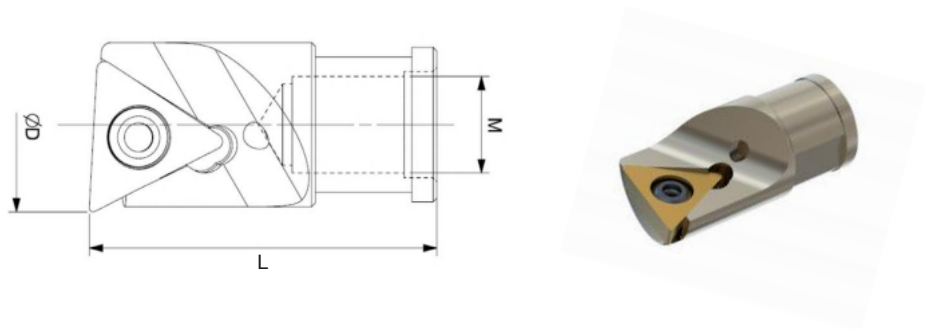
订货号 Ordering code	尺寸 Dimension			适配镗刀头 Suitable for boring head	重量 Weight
	D	M	L		
CY14-M6-87	14	M6	87	BS16-TP08-M6	0.980
CY14CR-M6-117	14	M6	117		0.290
CY14CR-M6-147	14	M6	147		0.312
CY16-M10-88	16	M10	88	BS18-TP08-M10 BS20-TP08-M10 BS22-TP08-M10 BS24-TP08-M10 BS26-TP08-M10 BS28-TP08-M10 BS30-TP08-M10 BS32-TP08-M10 BS34-TP08-M10 BS36-TP08-M10 BS38-TP08-M10 BS40-TP08-M10 BS42-TP08-M10 BS46-TP08-M10	0.130
CY16CR-M10-108	16	M10	108		0.300
CY16CR-M10-168	16	M10	168		0.460

- 注：型号中带“CR”的是硬质合金镗杆
- BFD-H 镗刀杆与 BFH 镗刀杆通用
- Note: The models with "CR" are cemented carbide boring bars
- BFD-H boring bar and BFH boring bar used interchangeably

命名方式 | Naming And Coding Rules



镗刀头
Boring Head



- 内冷却液供应
- Internal coolant supply

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension			刀片 Insert	重量 Weight
	M	L	D		
BS09-TP08-M5	M5	18	9-11	TP.080202	0.004
BS10.5-TP08-M5	M5	18	10.5-12.5	TP.080202	0.005
BS12-TP08-M6	M6	23	12-14	TP.080202	0.007
BS14-TP08-M6	M6	23	14-16	TP.080202	0.009
BS16-TP08-M6	M6	23	16-18	TP.080202	0.012
BS18-TP08-M10	M10	27	18-20	TP.080202	0.017
BS20-TP08-M10	M10	27	20-22	TP.080202	0.024
BS22-TP08-M10	M10	27	22-24	TP.080202	0.025
BS24-TP08-M10	M10	27	24-26	TP.080202	0.026
BS26-TP08-M10	M10	27	26-28	TP.080202	0.028
BS28-TP08-M10	M10	27	28-30	TP.080202	0.029
BS30-TP08-M10	M10	27	30-32	TP.080202	0.029
BS32-TP08-M10	M10	27	32-34	TP.080202	0.030
BS34-TP08-M10	M10	27	34-36	TP.080202	0.030
BS36-TP08-M10	M10	27	36-38	TP.080202	0.031
BS38-TP08-M10	M10	27	38-40	TP.080202	0.031
BS40-TP08-M10	M10	27	40-42	TP.080202	0.031
BS42-TP08-M10	M10	27	42-46	TP.080202	0.033
BS46-TP08-M10	M10	27	46-50	TP.080202	0.034

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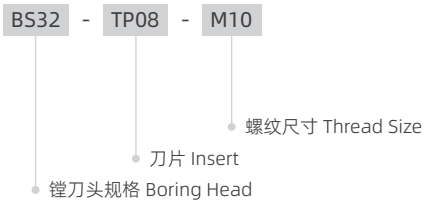
镗刀头
Boring Head

备件 | Accessory

刀片 Insert	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)
TP.080202	ILD2249	242.070.35

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand
- BFD-H 镗刀头与 BFH 镗刀头通用
- BFD-H boring head and BFH boring head used interchangeably

命名方式 | Naming And Coding Rules



精镗刀BFG系列 FINE-BORING BFG SERIES

01

用于 $\Phi 200$ - $\Phi 550$ mm的孔径精加工
Apply to $\Phi 200$ - $\Phi 550$ mm aperture finishing

03

航空铝桥架具有较轻的重量
可减少主轴负载

Aviation aluminum bridge with less
weight can reduce the spindle load

05

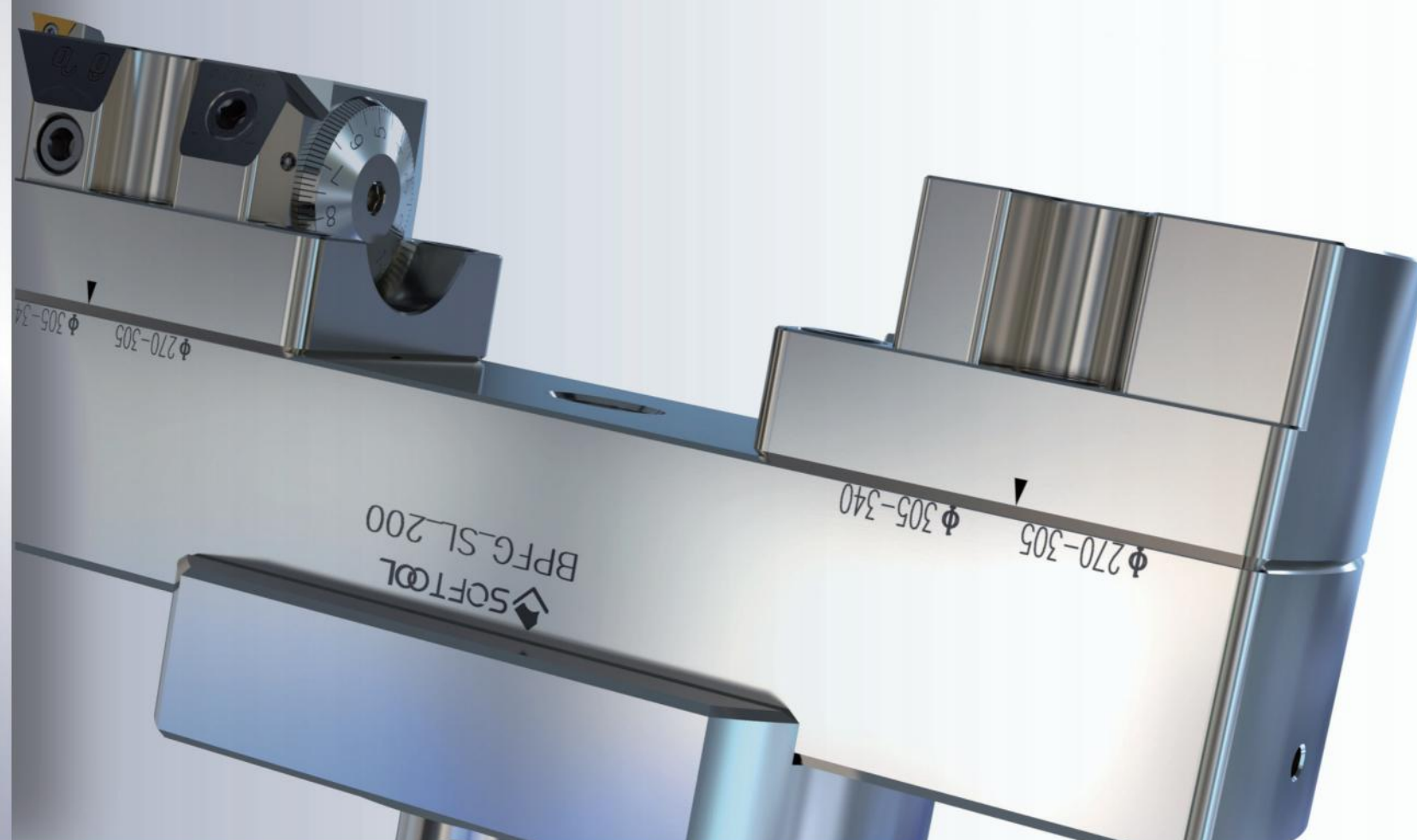
可进行径向调节
Radial adjustment is available

02

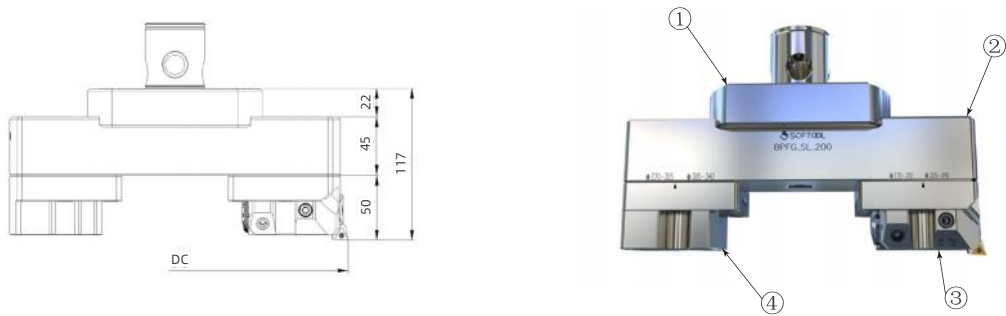
加工孔径公差可达IT6级
Machining aperture tolerance can
reach IT6

04

直径调节精度0.01mm
Diameter adjustment accuracy: 0.01mm



BFG-TC 系列
BFG-TC Series



镗削范围 Boring Range		法兰座① Flange Adaptor	桥架式刀座② Bridge Adaptor ②		精镗头③ Adaptor ③		配重块④ Counter-Weight ④		刀片 Insert
		型号 (重量) Product ID (kg)	型号 Product ID	重量 (kg)	型号 Product ID	重量 (kg)	型号 Product ID	重量 (kg)	
200	270	CKB7-FLN135 (2.76kg)	BLN200-270AL	1.44	BFG200	1.44	BFG200CW	1.44	TC..110204
270	340		BLN270-340AL	2.04	BFG200	1.44	BFG200CW	1.44	TC..110204
340	410	PSC80-FLN135(3.8kg)	BLN340-410AL	2.64	BFG200	1.44	BFG200CW	1.44	TC..110204
410	480	PSC80-FLN135.90(3.8kg)	BLN410-480AL	3.24	BFG200	1.44	BFG200CW	1.44	TC..110204
480	550		BLN480-550AL	3.84	BFG200	1.44	BFG200CW	1.44	TC..110204

- 精镗头附带刀夹 FNH7-1，如需其他刀夹需单独订购
 - 不附带刀片
 - 标准品的刀尖与传动键槽同相位（法兰座 CKB7-FLN135.90、PSC80-FLN135.90 的刀尖与传动键槽成 90°）
- The fine boring head comes with the FNH7-1 holder, other holders must be ordered separately
 - Blades not included
 - The tip of the standard product is in phase with the drive keyway (the tip of flange holders CKB7-FLN135.90, PSC80-FLN135.90 is at 90° to the drive keyway)

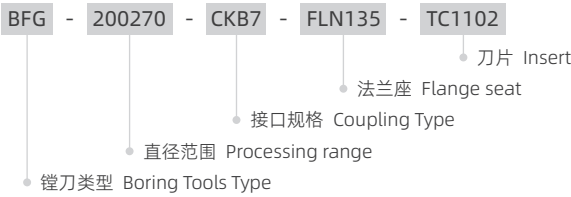
BFG-TC 系列
BFG-TC Series

技术参数 | Technical parameters

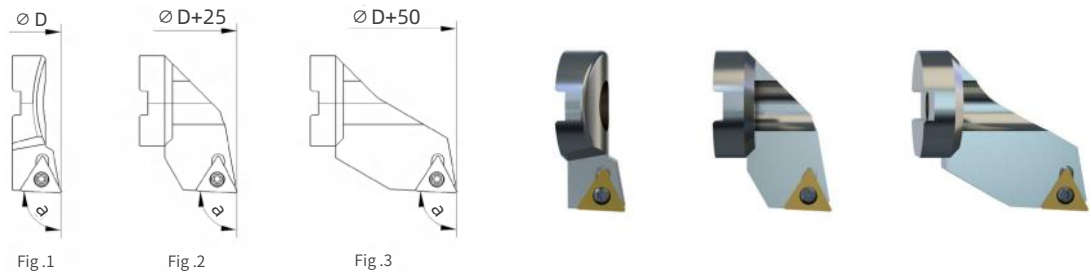
单位 | Unit: mm

订货号 Ordering code	镗削范围 Boring Range		法兰座 Flange seat	桥架式刀座 Adaptor	刀片 Insert
BFG-200270-CKB7-FLN135-TC1102	200	270	CKB7-FLN135	BLN200-270AL	TC1102
BFG-200270-CKB7-FLN135.90-TC1102	200	270	CKB7-FLN135.90	BLN200-270AL	TC1102
BFG-200270-PSC80-FLN135-TC1102	200	270	PSC80-FLN135	BLN200-270AL	TC1102
BFG-200270-PSC80-FLN135.90-TC1102	200	270	PSC80-FLN135.90	BLN200-270AL	TC1102
BFG-270340-CKB7-FLN135-TC1102	200	270	CKB7-FLN135	BLN270-340AL	TC1102
BFG-270340-CKB7-FLN135.90-TC1102	270	340	CKB7-FLN135.90	BLN270-340AL	TC1102
BFG-270340-PSC80-FLN135-TC1102	270	340	PSC80-FLN135	BLN270-340AL	TC1102
BFG-270340-PSC80-FLN135.90-TC1102	270	340	PSC80-FLN135.90	BLN270-340AL	TC1102
BFG-340410-CKB7-FLN135-TC1102	340	410	CKB7-FLN135	BLN340-410AL	TC1102
BFG-340410-CKB7-FLN135.90-TC1102	340	410	CKB7-FLN135.90	BLN340-410AL	TC1102
BFG-340410-PSC80-FLN135-TC1102	340	410	PSC80-FLN135	BLN340-410AL	TC1102
BFG-340410-PSC80-FLN135.90-TC1102	340	410	PSC80-FLN135.90	BLN340-410AL	TC1102
BFG-410480-CKB7-FLN135-TC1102	410	480	CKB7-FLN135	BLN410-480AL	TC1102
BFG-410480-CKB7-FLN135.90-TC1102	410	480	CKB7-FLN135.90	BLN410-480AL	TC1102
BFG-410480-PSC80-FLN135-TC1102	410	480	PSC80-FLN135	BLN410-480AL	TC1102
BFG-410480-PSC80-FLN135.90-TC1102	410	480	PSC80-FLN135.90	BLN410-480AL	TC1102
BFG-480550-CKB7-FLN135-TC1102	480	550	CKB7-FLN135	BLN480-550AL	TC1102
BFG-480550-CKB7-FLN135.90-TC1102	480	550	CKB7-FLN135.90	BLN480-550AL	TC1102
BFG-480550-PSC80-FLN135-TC1102	480	550	PSC80-FLN135	BLN480-550AL	TC1102
BFG-480550-PSC80-FLN135.90-TC1102	480	550	PSC80-FLN135.90	BLN480-550AL	TC1102

命名方式 | Naming And Coding Rules



BFG 系列刀夹
BFG Series Cartridge



› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Fig	主偏角 I (a)Kr	刀片 I Insert	刀片螺钉 Insert screw	刀片螺钉扳手 Key(Insert)
FNH7-1	1	93°	TC..110204	SFS2565	242.070.35
FNH7-2	2	93°	TC..110204	SFS2565	242.070.35
FNH7-3	3	93°	TC..110204	SFS2565	242.070.35

镗刀转接柄
BORING TOOL
ADAPTOR & HOLDER



01

包含两种系列：CK基础柄系列 芯轴基础柄系列

Two connection series: CK, Arbor

镗刀转接柄命名方式

Naming And Coding Rules



01 主接口规格 Coupling Type			
BT	SK	HSK	CK
BT30	SK30	HSK40A	CK1
BT40	SK40	HSK50A	CK2
BT50	SK50	HSK63A	CK3
		HSK100A	CK4
			CK5
			CK6
			CK7

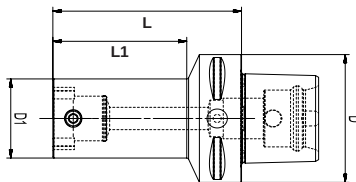
02 转换接口规格 Chuck Type	
Arbor	CK
22	CK1
32	CK2
40	CK3
60	CK4
	CK5
	CK6
	CK7

03 有效长度 Length			
30mm	60mm	100mm	160mm
36mm	63mm	101mm	165mm
37mm	67mm	105mm	170mm
41mm	70mm	106mm	180mm
42mm	72mm	110mm	200mm
45mm	74mm	115mm	205mm
47mm	75mm	125mm	210mm
50mm	80mm	130mm	215mm
51mm	85mm	135mm	250mm
54mm	90mm	140mm	270mm
55mm	91mm	145mm	275mm
56mm	93mm	150mm	300mm
58mm	96mm	155mm	350mm

- 注：镗刀头接口规格 CKB 与镗刀接柄 CK 属于同一接口规格，配合使用
- Note: Boring tool head with CKB interface can match boring tool connection CK series. Their interface specifications are consistent

CK 基础柄 PSC 系列

CK Connection with HSK Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D	D1	L	L1	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
PSC40-CKB1-48	40	19	47.5	22	261.040.05	241.020.50	0.4
-CKB2-45	40	24	44.5	19	261.050.06	241.025.56	0.4
-CKB3-40	40	31	40	17	261.060.08	241.030.63	0.5
-CKB4-33	40	39	33	15	261.080.11	241.040.70	0.5
PSC50-CKB1-73	50	19	72.5	47	261.040.05	241.020.50	0.5
-CKB2-85	50	24	84.5	60	261.050.06	241.025.56	0.6
-CKB3-55	50	31	55	30	261.060.08	241.030.63	0.6
-CKB4-48	50	39	48	24	261.080.11	241.040.70	0.6
-CKB5-50	50	50	50	-	261.100.14	241.050.80	0.6
-CKB6-50	50	64	50	-	261.120.18	241.060.90	1.0
PSC63-CKB1-78	63	19	77.5	50	261.040.05	241.020.50	1.2
-CKB2-90	63	24	89.5	62	261.050.06	241.025.56	1.3
-CKB3-65	63	31	65	38	261.060.08	241.030.63	1.3
-100	63	31	100	73	261.060.08	241.030.63	1.5
-CKB4-58	63	39	58	31	261.080.11	241.040.70	1.3
-93	63	39	93	66	261.080.11	241.040.70	1.7
-CKB5-48	63	50	48	22	261.100.14	241.050.80	1.3
-83	63	50	83	57	261.100.14	241.050.80	1.7
-CKB6-59	63	64	59	-	261.120.18	241.060.90	1.6
-94	63	64	94	-	261.120.18	241.060.90	2.3

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CK 基础柄 PSC 系列

CK Connection with HSK Adaptor

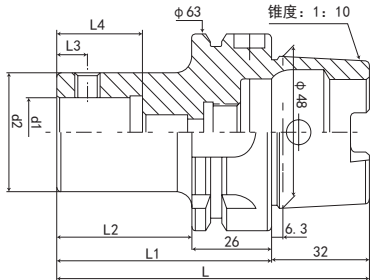
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D	D1	L	L1	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
PSC80-CKB4-118	80	39	118	83	261.080.11	241.040.70	2.4
-178	80	39	178	143	261.080.11	241.040.70	3.0
-CKB5-108	80	50	108	73	261.100.14	241.050.80	2.7
-183	80	50	183	148	261.100.14	241.050.80	3.8
-CKB6-74	80	64	74	39	261.120.18	241.060.90	2.5
-169	80	64	169	135	261.120.18	241.060.90	4.8
-CKB7-73	80	90	73	-	261.200.29	241.100.00	3.1
-123	80	90	123	-	261.200.29	241.100.00	5.6

CK 基础柄 HSK 系列

CK Connection with HSK Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L3	L4	d1	d2	侧固螺钉 Screw	重量 Weight
HSK63A-CK1-075	107	75	49	5.05	30	11	19	M4*0.5P	0.90
-105	137	105	79	5.05	30	11	19	M4*0.5P	0.90
-CK2-090	122	90	64	6.62	31	14	24	M5*0.5P	1.00
-120	152	120	94	6.62	31	14	24	M5*0.5P	1.00
-CK3-100	132	100	74	8	35	18	31	M6*0.75P	1.10
-135	167	135	109	8	35	18	31	M6*0.75P	1.30
-165	197	165	139	8	35	18	31	M6*0.75P	1.60
-CK4-090	122	90	64	10	39	22	39	M8*0.75P	1.30
-130	162	130	104	10	39	22	39	M8*0.75P	1.60
-170	202	170	144	10	39	22	39	M8*0.75P	2.00
-CK5-080	112	80	54	13	45	28	50	M10*1.0P	1.50
-135	167	135	109	13	45	28	50	M10*1.0P	2.20
-180	212	180	154	13	45	28	50	M10*1.0P	2.90
-215	247	215	189	13	45	28	50	M10*1.0P	3.40
-CK6- 80	112	80	54	16	55	36	63	M12*1.0P	-
-115	147	115	89	16	55	36	63	M12*1.0P	-
-150	182	150	124	16	55	36	63	M12*1.0P	3.20
-180	212	180	154	16	55	36	63	M12*1.0P	3.90
-215	247	215	189	16	55	36	63	M12*1.0P	4.80
HSK100A-CK1-100	150	100	71	5.05	30	11	19	M4*0.5P	2.30
-145	195	145	116	5.05	30	11	19	M4*0.5P	2.60
-CK2-080	130	80	51	6.62	31	14	24	M5*0.5P	2.50
-115	165	115	86	6.62	31	14	24	M5*0.5P	2.60
-165	215	165	136	6.62	31	14	24	M5*0.5P	2.90

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CK 基础柄 HSK 系列

CK Connection with HSK Adaptor

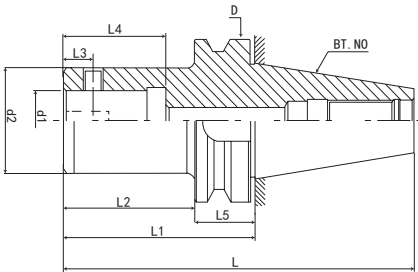
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L3	L4	d1	d2	侧固螺钉 Screw	重量 Weight
HSK100A-CK3-090	140	90	61	8	35	18	31	M6*0.75P	2.60
-125	175	125	96	8	35	18	31	M6*0.75P	2.80
-165	215	165	136	8	35	18	31	M6*0.75P	3.10
-CK4-120	170	120	91	10	39	22	39	M8*0.75P	3.00
-155	205	155	126	10	39	22	39	M8*0.75P	-
-180	230	180	151	10	39	22	39	M8*0.75P	3.60
-215	265	215	186	10	39	22	39	M8*0.75P	3.90
-CK5-110	160	110	81	13	45	28	50	M10*1.0P	3.20
-145	195	145	116	13	45	28	50	M10*1.0P	3.80
-180	230	180	151	13	45	28	50	M10*1.0P	4.30
-230	280	230	201	13	45	28	50	M10*1.0P	5.00
-270	320	270	241	13	45	28	50	M10*1.0P	5.50
-CK6-110	160	110	81	16	55	36	63	M12*1.0P	3.90
-145	195	145	116	16	55	36	63	M12*1.0P	4.70
-170	220	170	141	16	55	36	63	M12*1.0P	5.10
-230	280	230	201	16	55	36	63	M12*1.0P	6.50
-270	320	270	241	16	55	36	63	M12*1.0P	7.50
-300	350	300	271	16	55	36	63	M12*1.0P	8.30
-CK7-125	-	125	-	19.15	-	46	90	M20*1.0P	5.22
-200	-	200	-	19.15	-	46	90	M20*1.0P	6.88
-275	-	275	-	19.15	-	46	90	M20*1.0P	8.26

CK 基础柄 BT 系列

CK Connection with BT Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L3	L4	L5	D	d1	d2	侧固螺钉 Screw	重量 Weight
BT30-CK1-055	103.4	55	33	5.05	30	22	46	11	19	M4*0.5P	0.70
-070	118.4	70	48	5.05	30	22	46	11	19	M4*0.5P	0.70
-CK2-080	128.4	80	58	6.62	31	22	46	14	24	M5*0.5P	0.80
-CK3-080	128.4	80	58	8	35	22	46	18	31	M6*0.75P	0.90
-CK4-070	118.4	70	48	10	39	22	46	22	39	M8*0.75P	1.00
-CK5-060	108.4	60	38	13	45	22	46	28	50	M10*1.0P	1.10
-CK6-060	108.4	60	38	16	55	22	46	36	63	M12*1.0P	1.20
BT40-CK1-075	140.4	75	48	5.05	30	27	63	11	19	M4*0.5P	1.00
-105	170.4	105	78	5.05	30	27	63	11	19	M4*0.5P	1.20
-CK2-085	150.4	85	58	6.62	31	27	63	14	24	M5*0.5P	1.20
-115	180.4	115	88	6.62	31	27	63	14	24	M5*0.5P	1.30
-CK3-095	160.4	95	68	8	35	27	63	18	31	M6*0.75P	1.10
-125	190.4	125	98	8	35	27	63	18	31	M6*0.75P	1.20
-155	220.4	155	128	8	35	27	63	18	31	M6*0.75P	1.60
-185	250.4	185	158	8	35	27	63	18	31	M6*0.75P	1.70
-CK4-085	150.4	85	58	10	39	27	63	22	39	M8*0.75P	1.45
-130	195.4	130	103	10	39	27	63	22	39	M8*0.75P	1.50
-175	240.4	175	148	10	39	27	63	22	39	M8*0.75P	2.10
-CK5-075	140.4	75	48	13	45	27	63	28	50	M10*1.0P	1.70
-125	190.4	125	98	13	45	27	63	28	50	M10*1.0P	1.95
-175	240.4	175	148	13	45	27	63	28	50	M10*1.0P	3.00
-CK6-065	130.4	65	38	16	55	27	63	36	63	M12*1.0P	2.15
-115	180.4	115	88	16	55	27	63	36	63	M12*1.0P	3.50
-165	230.4	165	138	16	55	27	63	36	63	M12*1.0P	3.85

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CK 基础柄 BT 系列

CK Connection with BT Adaptor

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L3	L4	L5	D	d1	d2	侧固螺钉 Screw	重量 Weight
BT40-CK6-205	270.4	205	178	16	55	27	63	36	63	M12*1.0P	4.10
BT50-CK1-090	191.8	90	52	5.05	30	38	100	11	19	M4*0.5P	3.70
-115	216.8	115	77	5.05	30	38	100	11	19	M4*0.5P	3.90
-145	246.8	145	107	5.05	30	38	100	11	19	M4*0.5P	4.40
-CK2-090	191.8	90	52	6.62	31	38	100	14	24	M5*0.5P	3.80
-110	211.8	110	72	6.62	31	38	100	14	24	M5*0.5P	4.00
-140	241.8	140	102	6.62	31	38	100	14	24	M5*0.5P	5.00
-CK3-090	191.8	90	52	8	35	38	100	18	31	M6*0.75P	4.40
-125	226.8	125	87	8	35	38	100	18	31	M6*0.75P	4.40
-155	256.8	155	117	8	35	38	100	18	31	M6*0.75P	4.60
-CK4-090	191.8	90	52	10	39	38	100	22	39	M8 *0.75P	4.60
-115	216.8	115	77	10	39	38	100	22	39	M8*0.75P	4.80
-145	246.8	145	107	10	39	38	100	22	39	M8*0.75P	4.70
-175	276.8	175	137	10	39	38	100	22	39	M8*0.75P	5.10
-205	306.8	205	167	10	39	38	100	22	39	M8*0.75P	5.40
-CK5-090	191.8	90	52	13	45	38	100	28	50	M10*1.0P	5.40
-105	206.8	105	67	13	45	38	100	28	50	M10*1.0P	5.50
-150	251.8	150	112	13	45	38	100	28	50	M10*1.0P	6.00
-180	281.8	180	142	13	45	38	100	28	50	M10*1.0P	6.20
-240	341.8	240	202	13	45	38	100	28	50	M10*1.0P	6.40
-270	371.8	270	232	13	45	38	100	28	50	M10*1.0P	6.70
-CK6-095	196.8	95	57	16	55	38	100	36	63	M12*1.0P	5.90
-150	251.8	150	112	16	55	38	100	36	63	M12*1.0P	6.50
-170	271.8	170	132	16	55	38	100	36	63	M12*1.0P	6.30
-205	306.8	205	167	16	55	38	100	36	63	M12*1.0P	6.90
-230	331.8	230	192	16	55	38	100	36	63	M12*1.0P	7.45
-270	371.8	270	232	16	55	38	100	36	63	M12*1.0P	8.20
-300	401.8	300	262	16	55	38	100	36	63	M12*1.0P	9.50
-350	451.8	350	312	16	55	38	100	36	63	M12*1.0P	10.80
-CK7-085	-	85	-	19.15	-	-	-	46	90	M20*1.0P	4.96
-150	-	150	-	19.15	-	-	-	46	90	M20*1.0P	6.52
-210	-	210	-	19.15	-	-	-	46	90	M20*1.0P	8.55
-250	-	250	-	19.15	-	-	-	46	90	M20*1.0P	10.35
-300	-	300	-	19.15	-	-	-	46	90	M20*1.0P	12.55
-350	-	350	-	19.15	-	-	-	46	90	M20*1.0P	13.25

CK 基础柄 SK 系列

CK Connection with SK Adaptor

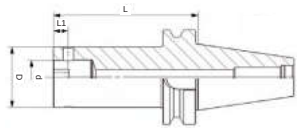


Fig 1

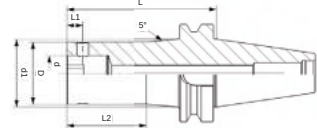


Fig 2



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	Fig	D	d	d1	L1	L2	L	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
SK30-CK1-055	1	19	11	-	5.05	-	55	M5×5-30D	L025	0.42
-070	1	19	11	-	5.05	-	70	M5×5-30D	L025	0.45
-CK2-080	1	24	14	-	6.45	-	80	M5×6-30D	L025	0.54
-CK3-080	1	31	18	-	7.9	-	80	M6×9-30D	L03	0.68
-CK4-070	1	39	22	-	10	-	70	M8×12-30D	L04	0.68
-CK5-070	1	50	28	-	13	-	70	M10×16-30D	L05	0.88
-CK6-080	1	64	36	-	16	-	80	M12×20-30D	L06	0.89
SK40-CK1-070	1	19	11	-	5.05	-	70	M5×5-30D	L025	1.03
-100	2	19	11	20.7	5.05	60	100	M5×5-30D	L025	1.10
-CK2-075	1	24	14	-	6.45	-	75	M5×6-30D	L025	1.10
-100	1	24	14	-	6.45	-	100	M5×6-30D	L025	1.18
-130	2	24	14	28.3	6.45	75	130	M5×6-30D	L025	1.33
-160	2	24	14	33.6	6.45	75	160	M5×6-30D	L025	1.49
-CK3-080	1	31	18	-	7.9	-	80	M6×9-30D	L03	1.22
-100	1	31	18	-	7.9	-	100	M6×9-30D	L03	1.32
-135	2	31	18	34.5	7.9	85	135	M6×9-30D	L03	1.54
-165	2	31	18	39.7	7.9	85	165	M6×9-30D	L03	1.76
-CK4-070	1	39	22	-	10	-	70	M8×12-30D	L04	1.21
-100	1	39	22	-	10	-	100	M8×12-30D	L04	1.46
-150	2	39	22	43.4	10	95	150	M8×12-30D	L04	1.90
-170	2	39	22	46.9	10	95	170	M8×12-30D	L04	2.16
-CK5-080	1	50	28	-	13	-	80	M10×16-30D	L05	1.52
-100	1	50	28	-	13	-	100	M10×16-30D	L05	1.80
-150	1	50	28	-	13	-	150	M10×16-30D	L05	2.52

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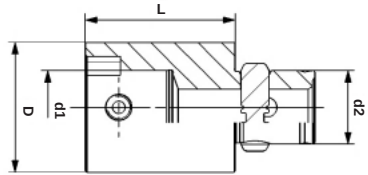
CK 基础柄 SK 系列
CK Connection with SK Adaptor

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	Fig	D	d	d1	L1	L2	L	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
SK40-CK5-180	1	50	28	-	13	-	180	M10×16-30D	L05	2.90
-CK6-090	1	64	36	-	16	-	90	M12×20-30D	L06	2.29
-150	1	64	36	-	16	-	150	M12×20-30D	L06	3.50
-180	1	64	36	-	16	-	180	M12×20-30D	L06	4.22
SK50-CK1-080	2	19	11	20.7	5.05	-	80	M5×5-30D	L025	3.60
-115	2	19	11	20.7	5.05	60	115	M5×5-30D	L025	3.73
-145	2	19	11	26	5.05	60	145	M5×5-30D	L025	4.20
-CK2-080	1	24	14	-	6.45	-	80	M5×6-30D	L025	3.60
-105	1	24	14	-	6.45	-	105	M5×6-30D	L025	3.78
-135	2	24	14	26.6	6.45	75	135	M5×6-30D	L025	3.89
-165	2	24	14	31.9	6.45	75	165	M5×6-30D	L025	4.08
-CK3-085	1	31	18	-	7.9	-	85	M6×9-30D	L03	3.80
-110	1	31	18	-	7.9	-	110	M6×9-30D	L03	3.95
-140	2	31	18	32.7	7.9	85	140	M6×9-30D	L03	4.09
-170	2	31	18	38	7.9	85	170	M6×9-30D	L03	4.31
-CK4-100	1	39	22	-	10	-	100	M8×12-30D	L04	3.98
-160	2	39	22	42.5	10	95	160	M8×12-30D	L04	4.50
-205	2	39	22	50	10	95	205	M8×12-30D	L04	5.13
-CK5-090	1	50	28	-	13	-	90	M10×16-30D	L05	4.30
-165	1	50	28	-	13	-	165	M10×16-30D	L05	5.20
-210	2	50	28	57.8	13	120	210	M10×16-30D	L05	5.92
-270	2	50	28	68.4	13	120	270	M10×16-30D	L05	7.23
-CK6-085	1	64	36	-	16	-	85	M12×20-30D	L06	4.28
-155	1	64	36	-	16	-	155	M12×20-30D	L06	5.97
-215	1	64	36	-	16	-	215	M12×20-30D	L06	7.43
-250	1	64	36	-	16	-	250	M12×20-30D	L06	8.27
-300	2	64	36	80.5	16	160	300	M12×20-30D	L06	10.21
-CK7-085	1	90	46	-	19.15	-	85	M20×29-30D	L10	4.96
-150	1	90	46	-	19.15	-	150	M20×29-30D	L10	6.52
-210	1	90	46	-	19.15	-	210	M20×29-30D	L10	8.55
-250	1	90	46	-	19.15	-	250	M20×29-30D	L10	10.35
-300	1	90	46	-	19.15	-	300	M20×29-30D	L10	12.55
-350	1	90	46	-	19.15	-	350	M20×29-30D	L10	13.25

CK 接口等径延长杆
Extension with CK Adaptor



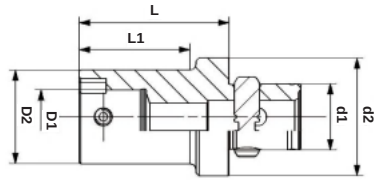
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	d1	d2	L	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
CK1-CK1-030	19	11	11	30	M5×5-30D	L025	0.06
CK2-CK2-030	24	14	14	30	M5×6-30D	L025	0.09
CK3-CK3-030	31	18	18	30	M6×9-30D	L03	0.14
CK4-CK4-045	39	22	22	45	M8×12-30D	L04	0.29
-060	39	22	22	60	M8×12-30D	L04	0.47
CK5-CK5-060	50	28	28	60	M10×16-30D	L05	0.75
-090	50	28	28	90	M10×16-30D	L05	1.18
CK6-CK6-060	64	36	36	60	M12×20-30D	L06	1.46
-100	64	36	36	100	M12×20-30D	L06	2.35
CK7-CK7-105	90	46	46	105	M20×29-30D	L10	5.28

CK 接口缩径杆

Reduction with CK Adaptor



芯轴基础柄 BT 系列

Arbor Connection with BT Adaptor

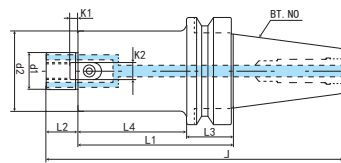


FIG:1

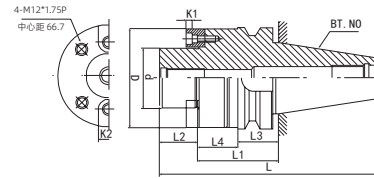


FIG:2



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D1	D2	d1	d2	L1	L	侧固螺钉 Screw (Side-fixed)	扳手 Key	重量 Weight
CK2-CK1-036	11	19	14	24	30	36	M5×5-30D	L025	0.08
CK3-CK1-041	11	19	18	31	30	41	M5×5-30D	L025	0.12
-CK2-037	14	24	18	31	25	37	M5×6-30D	L025	0.13
CK4-CK1-058	11	19	22	39	40	58	M5×5-30D	L025	0.24
-CK2-050	14	24	22	39	36	50	M5×6-30D	L025	0.22
-CK3-050	18	31	22	39	37	50	M6×9-30D	L03	0.30
CK5-CK1-060	11	19	28	50	40	60	M5×5-30D	L025	0.38
-CK2-054	14	24	28	50	35	54	M5×6-30D	L025	0.38
-074	14	24	28	50	55	74	M5×6-30D	L025	0.45
-CK3-047	18	31	28	50	29	47	M6×9-30D	L03	0.46
-072	18	31	28	50	54	72	M6×9-30D	L03	0.54
-CK4-042	22	39	28	50	25	42	M8×12-30D	L04	0.43
-067	22	39	28	50	50	67	M8×12-30D	L04	0.62
CK6-CK1-070	11	19	36	64	40	70	M5×5-30D	L025	0.90
-CK2-063	14	24	36	64	45	63	M5×6-30D	L025	0.66
-093	14	24	36	64	75	93	M5×6-30D	L025	0.71
-CK3-056	18	31	36	64	39	56	M6×9-30D	L03	0.70
-096	18	31	36	64	79	96	M6×9-30D	L03	0.91
-CK4-051	22	39	36	64	35	51	M8×12-30D	L04	0.76
-101	22	39	36	64	85	101	M8×12-30D	L04	1.19
-CK5-041	28	50	36	64	25	41	M10×16-30D	L05	0.72
-091	28	50	36	64	75	91	M10×16-30D	L05	1.46
CK7-CK6-106	36	64	46	90	99	106	M12×20-30D	L06	3.12

● 注：以上产品均可实现内冷结构

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L1	L	L2	L3	L4	d	D	K1	K2	四螺孔中心距 (PCD)	M	FIG	重量 Weight
BT30-FMB22-045	45	111.4	18	27	18	22	48	4.8	10	-	M10*1.5P	1	0.75
-060	60	126.4	18	27	33	22	48	4.8	10	-	M10*1.5P	1	1.50
-FMB32-045	45	115.4	22	27	18	32	63	6.8	14	-	M16*2.0P	1	1.50
-060	60	130.4	22	27	33	32	63	6.8	14	-	M16*2.0P	1	1.60
BT40-FMB22-060	60	143.4	18	27	33	22	44	4.8	10	-	M10*1.5P	1	1.50
-100	100	183.4	18	27	73	22	44	4.8	10	-	M10*1.5P	1	2.05
-150	150	233.4	18	27	123	22	44	4.8	10	-	M10*1.5P	1	2.75
-FMB32-060	60	147.4	22	27	33	32	63	6.8	14	-	M16*2.0P	1	1.90
-100	100	187.4	22	27	73	32	63	6.8	14	-	M16*2.0P	1	2.80
-150	150	237.4	22	27	123	32	63	6.8	14	-	M16*2.0P	1	3.60
-200	200	287.4	22	27	173	32	63	6.8	14	-	M16*2.0P	1	4.20
BT50-FMB22-060	60	179.8	18	38	22	22	44	4.8	10	-	M10*1.5P	1	4.60
-100	100	219.8	18	38	62	22	44	4.8	10	-	M10*1.5P	1	4.55
-150	150	269.8	18	38	112	22	44	4.8	10	-	M10*1.5P	1	5.25
-FMB32-060	60	183.8	22	38	22	32	70	6.8	14	-	M16*2.0P	1	4.65
-100	100	223.8	22	38	62	32	70	6.8	14	-	M16*2.0P	1	5.60
-150	150	273.8	22	38	112	32	70	6.8	14	-	M16*2.0P	1	7.85
-200	200	323.8	22	38	162	32	70	6.8	14	-	M16*2.0P	1	9.75
BT40-FMC40-060	60	150.4	25	27	33	40	99	8.3	16	66.7	-	2	2.80
-100	100	190.4	25	27	73	40	99	8.3	16	66.7	-	2	3.60
BT50-FMC40-060	60	186.4	25	38	22	40	99	8.3	16	66.7	-	2	5.50
-100	100	226.4	25	38	62	40	99	8.3	16	66.7	-	2	6.70
-150	150	276.4	25	38	112	40	99	8.3	16	66.7	-	2	7.50
-200	200	326.8	25	38	162	40	99	8.3	16	66.7	-	2	10.75

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芯轴基础柄 BT 系列

Arbor Connection with BT Adaptor

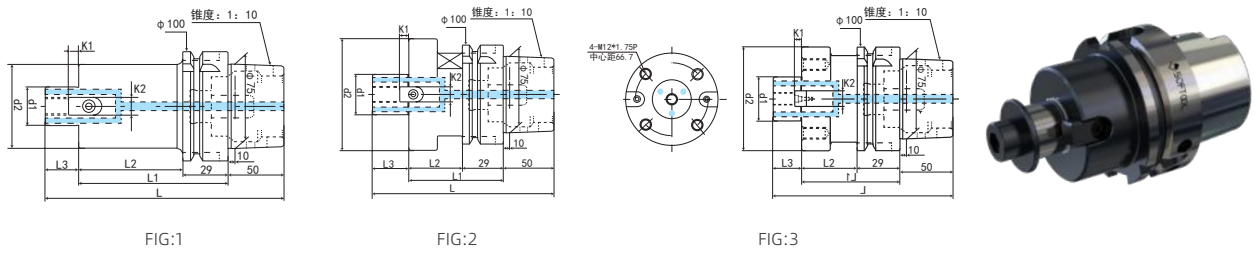
> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L1	L	L2	L3	L4	d	D	K1	K2	四螺孔中心距 (PCD)	M	FIG	重量 Weight
BT50-FMC40-250	250	376.8	25	38	212	40	99	8.3	16	66.7	-	2	14.00
-300	300	426.8	25	38	40	40	99	8.3	16	66.7	-	2	17.25
-FMC60-075	75	165.4	25	27	48	60	128.5	13	25.4	67.7	-	2	5.00
-075	75	201.8	25	38	37	60	128.5	13	25	68.7	-	2	8.50
-100	100	226.8	25	38	62	60	128.5	13	24.6	69.7	-	2	10.00
-150	150	276.8	25	38	112	60	128.5	13	24.2	101.6	-	2	13.50
-200	200	326.8	25	38	162	60	128.5	13	23.8	101.6	-	2	16.00
-250	250	376.8	25	38	212	60	128.5	13	23.4	101.6	-	2	19.00
-300	300	426.8	25	38	262	60	128.5	13	23	101.6	-	2	24.00
-350	350	476.8	25	38	312	60	128.5	13	22.6	101.6	-	2	28.00
-400	400	526.8	25	38	362	60	128.5	13	22.2	101.6	-	2	32.00
-450	450	576.8	25	38	412	60	128.5	13	21.8	101.6	-	2	36.00
-500	500	626.8	25	38	462	60	128.5	13	21.4	101.6	-	2	40.00

芯轴基础柄 HSK 系列

Arbor Connection with HSK Adaptor



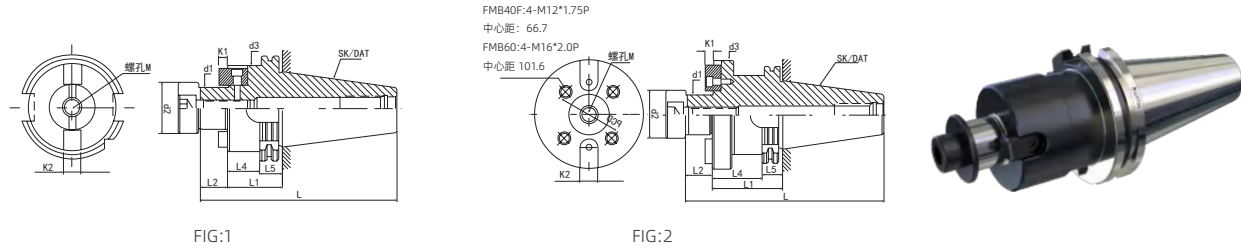
> 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L3	d1	d2	K1	K2	M	FIG	重量 Weight
HSK63A-FMB22-050	100	50	24	18	22	47	4.8	10	M10*1.5P	1	1.20
-100	150	100	74	18	22	47	4.8	10	M10*1.5P	1	1.80
-150	200	150	124	18	22	47	4.8	10	M10*1.5P	1	2.50
-200	250	200	174	18	22	47	4.8	10	M10*1.5P	1	3.00
-FMB32- 060	114	60	34	22	32	63	6.3	14	M16*2.0P	2	1.70
-100	154	100	74	22	32	63	6.3	14	M16*2.0P	2	2.30
-150	204	150	124	22	32	63	6.3	14	M16*2.0P	2	3.10
-200	254	200	174	22	32	63	6.3	14	M16*2.0P	2	3.90
HSK100A-FMB22-050	118	50	21	18	22	47	4.8	10	M16*2.6P	1	2.60
-100	168	100	71	18	22	47	4.8	10	M16*2.7P	1	3.30
-150	218	150	121	18	22	47	4.8	10	M16*2.8P	1	4.00
-FMB32-050	122	50	21	22	32	80	6.8	14	M16*2.0P	1	3.40
-100	172	100	71	22	32	80	6.8	14	M16*2.0P	1	5.30
-150	222	150	121	22	32	80	6.8	14	M16*2.0P	1	-
-200	272	200	171	22	32	80	6.8	14	M16*2.0P	1	9.30
-FMC40-060	135	60	31	25	40	100	8.3	16	-	3	-
-100	175	100	71	25	40	100	8.3	16	-	3	-
-150	225	150	121	25	40	100	8.3	16	-	3	8.10
-200	275	200	171	25	40	100	8.3	16	-	3	-
-FMC60-070	145	70	41	25	60	128	12.5	25	-	3	-
-100	175	100	71	25	60	128	12.5	25	-	3	-

芯轴基础柄 SK 系列

Arbor Connection with SK Adaptor



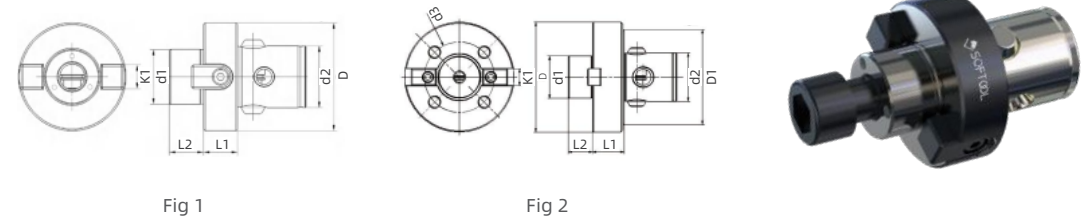
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	L	L1	L2	L4	L5	d1	d2	d3	k1	k2	M	FIG
SK30-FMB22-035	100.8	35	18	16	19.1	22	26	48	4.8	10	M10*1.5P	1
SK40-FMB22-045	131.4	45	18	26	19.1	22	26	48	4.8	10	M10*1.5P	1
-060	146.4	60	18	41	19.1	22	26	48	4.8	10	M10*1.5P	1
-100	186.4	100	18	81	19.1	22	26	48	4.8	10	M10*1.5P	1
-150	236.4	150	18	131	19.1	22	26	48	4.8	10	M10*1.5P	1
-FMB32-045	110.4	45	22	26	19.1	32	40	70	6.8	14	M16*2.0P	1
-060	125.4	60	22	41	19.1	32	40	70	6.8	14	M16*2.0P	1
-100	165.4	100	22	81	19.1	32	40	70	6.8	14	M16*2.0P	1
SK50-FMB22-045	164.75	45	18	26	19.1	22	26	48	4.8	10	M10*1.5P	1
-060	179.75	60	18	41	19.1	22	26	48	4.8	10	M10*1.5P	1
-100	219.75	100	18	81	19.1	22	26	48	4.8	10	M10*1.5P	1
-150	269.75	150	18	131	19.1	22	26	48	4.8	10	M10*1.5P	1
-200	319.75	200	18	181	19.1	22	26	48	4.8	10	M10*1.5P	1
-FMB32-045	168.75	45	22	26	19.1	32	40	70	6.8	14	M16*2.0P	1
-060	183.75	60	22	41	19.1	32	40	70	6.8	14	M16*2.0P	1
-100	223.75	100	22	81	19.1	32	40	70	6.8	14	M16*2.0P	1
-150	273.75	150	22	231	19.1	32	40	70	6.8	14	M16*2.0P	1
-200	323.75	200	22	281	19.1	32	40	70	6.8	14	M16*2.0P	1
SK40-FMC40-060	153.4	60	25	66.7	19.1	40	-	99	8.3	16	M12*1.75P	2
SK50-FMC40-070	196.75	70	25	66.7	19.1	40	-	99	8.3	16	M12*1.75P	2
-100	226.75	100	25	66.7	19.1	40	-	99	8.3	16	M12*1.75P	2
-150	276.8	150	25	66.7	19.1	40	-	99	8.3	16	M12*1.75P	2
-200	326.8	200	25	66.7	19.1	40	-	99	8.3	16	M12*1.75P	2
-FMC60-070	196.75	70	25	101.6	19.1	60	-	128	12.5	25.4	M16*2.0P	2

转接柄

Transfer Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

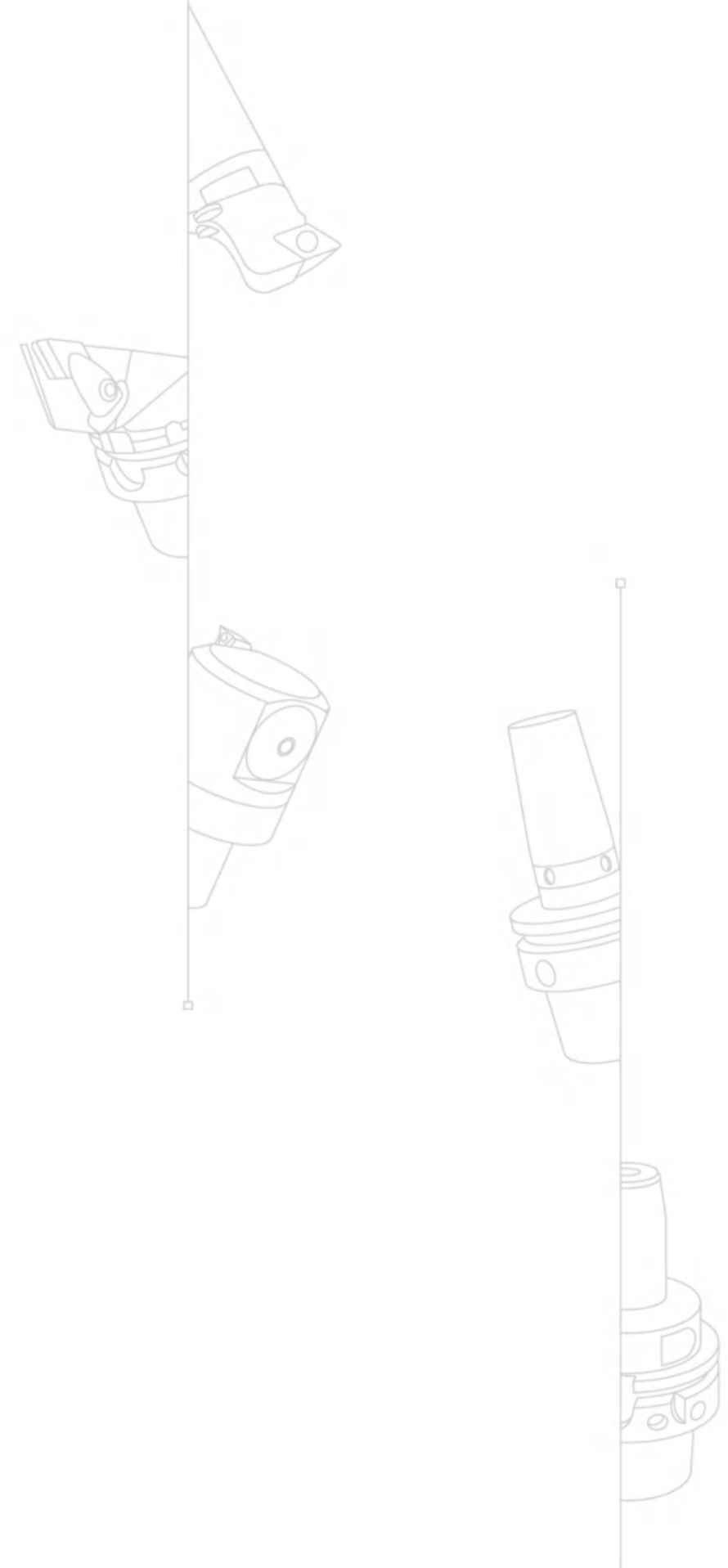
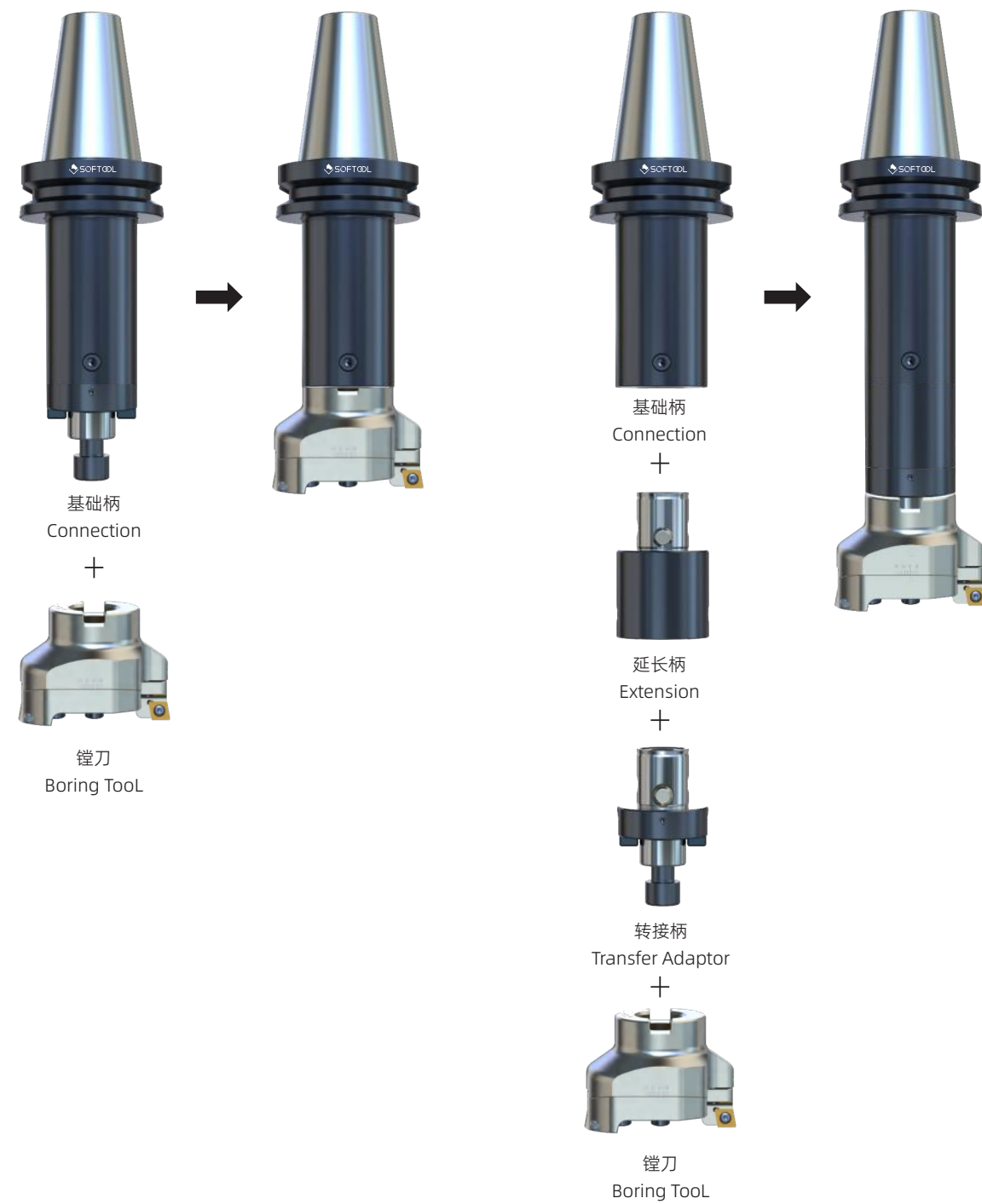
订货号 Ordering code	Fig	d1	d2	d3	D	D1	L1	L2	K1	螺栓 Screw	重量 Weight
CK4-FMB22-015M	1	22	22	-	40	-	15	16	10	113.100.35	0.30
CK5-FMB22-020M	1	22	28	-	50	-	20	16	10	113.100.35	0.42
CK6-FMB32-020M	1	32	36	-	63	-	20	20	14	113.160.40	0.93
-FMB40-030M	2	40	36	66.7	100	64	30	23	16	113.120.40	2.41
CK7-FMB32-030M	1	32	46	-	90	-	30	20	14	113.160.40	1.63
-FMC40-030M	2	40	46	66.7	100	90	30	23	16	113.120.40	2.67
-FMC60-035M	2	60	46	101.6	130	90	35	25	25.4	113.160.50	4.98

● 注：以上产品均可实现内冷结构

● The products above can realize internal cooling

刀具扩展组装示意图

Extended Tools Assembly View



PSC产品

PSC PRODUCT

· 是刀具 更是艺术 ·
TOOLING ALSO ARTS



PSC 产品目录PSC Product Contents

ISO26623-1/ISO26623-2

N命名方式
Naming And Coding Rules

325

E外圆车刀体
External Turning Tool Body

326-369

DCLNR/L-Kr 95°	328
DCMNN-Kr 50°	330
DCRNR/L-Kr 75°	331
DDJNR/L-Kr 93° DDHNR/L-Kr 107.5° DDNNN-Kr 62.5°	333
DDMNL-Kr 93°	335
DSKNR/L-Kr 75° DSDNN-Kr 45° DSSNR/L-Kr 45°	336
DWLNR/L-Kr 95°	339
DVJNR/L-Kr 93° DVVNN-Kr 72.5°	341
DTJNR/L-Kr 93°	342
DRSNR/L	344
PCLNR/L-Kr 95°	345
PCLNR/L-Kr 95° (HP) PCMNN-Kr 50° (HP)	347
PCRNR/L-Kr 75° (HP)	349
PDJNR/L-Kr 93° PDUNR/L-Kr 93°	350
PDJNR/L-Kr 93° (HP) PDUNR/L-Kr 93° (HP)	352
PRSCR/L	354
PRSCR/L-C	355
PSSNR/L-Kr 45° (HP)	356
PSKNR/L-Kr 75°	358
PSKNR/L-Kr 75° (HP) PSDNN-Kr 45° (HP) PSRNR/L-Kr 75° (HP)	359
SCLCR/L-Kr 95°	360
SDJCR/L-Kr 93° SDNCN-Kr 62.5°	362
SVHBR/L-Kr 107.5° SVJBR/L-Kr 93° SVMBR/L-Kr 95°	363
SVUBR/L-Kr 93°	365
SRDCN SRSCR/L	366
SRSCR/L (HP)	368

I内圆车刀体
Internal Turning Tool Body

370-395

DCLNR/L-Kr 95°	372
DDUNR/L-Kr 93°	373
DWLNR/L-Kr 95°	374
PCLNR/L-Kr 95°	375
PCLNR/L-Kr 95° (HP)	377
PSKNR-Kr 75°	379
PSKNR/L-Kr 75° (HP)	380
PDUNR/L-Kr 93° (HP)	382
PTFNR/L-Kr 91° (HP)	384
SCLCR/L-Kr 95°	385
SCLCR/L-Kr 93° (HP)	387
SDUCR/L-Kr 93°	388
SDUCR/L-Kr 93° (HP)	390
STFCR/L-Kr 91°	391
STFCR/L-Kr 91° (HP)	392
SVQBR/L-Kr 107.5°	393
SVQBR/L-Kr 107.5° (HP)	395

F PSC 端面切槽接柄
PSC Face Slotting Adapter

396-417

PSC-SR 端面切槽接柄 90°	PSC-SR Face Slotting Adapter-F	398
PSC-SR 接柄 90°	PSC-SR Adapter Handle-F	340
PSC-SR 接柄 0°	PSC-SR Adapter Handle	402
PSC-SR 接柄 0° - 偏置	PSC-SR Adapter Handle-R/L	403
PSC-SR 接柄 45°	PSC-SR Adapter Handle-R/LX	405
PSC-SR 接柄 45°短款	PSC-SR Adapter Handle-R/LX-T	407
PSC-SR 接柄 45°长款	PSC-SR Adapter Handle-R/LX-L1	408
PSC-SR70 接柄 90°	PSC-SR70 Adapter Handle-R/LF	409
PSC-SR70 接柄 0°	PSC-SR70 Adapter Handle-R/LG	410
PSC-SR70 接柄 45°	PSC-SR70 Adapter Handle-R/LX	411
PSC-SR 接柄 - 中置	PSC-SR Face Slotting Adapter	412
PSC-SR 接柄 - 偏置	PSC-SR Face Slotting Adapter-R/L	414

PSC 产品目录 PSC Product Contents

T 方柄接杆

Tool Holder Adaptor

418-425

方柄接杆命名方式	Tool Holder Adaptor Naming And Coding Rules	420
通用刀柄 0°接杆	General Purpose 0° Adaptor	421
通用刀柄 90°接杆	General Purpose 90° Adaptor	422
通用刀柄 0°双向接杆	General Purpose 0° Both-sides Adaptor	423
通用刀柄 0°三向接杆	General Purpose 0° tri-sides Adaptor	424
通用刀柄 45°接杆	General Purpose 45° Adaptor	425

F PSC 接纳器

PSC Clamping Unit

426-438

PSC 毛坯	PSC Blank	428
PSC 接纳器命名方式	PSC Clamping Unit Naming And Coding Rules	430
CUSA 型	CUSA	431
夹紧装置R\L RUSA应用设计说明	Clamping device R \ L Rusa application design description	432
VDI 外圆车刀接纳器	VDI External Receiver	433
VDI 内圆车刀接纳器	VDI Internal Receiver	434
VDI 机床接口中心拉钉夹紧	VDI Machine Tool Interface Center Pull Stud Clamping	435
卧式刀塔接纳器	Horizontal Lathe Receiver	436
PSC 方柄型接纳器	PSC Square Shank Internal Receiver	437
液压驱动接纳器 - 高压冷却	Hydraulic Actuated Receiver-High-pressure cooling	438
液压驱动接纳器 - 低压冷却	Hydraulic Actuated Receiver-Low-pressure cooling	439

A 转接柄

Adaptor

440-459

命名方式	Naming And Coding Rules	442
PSC 加长杆	PSC Extension Adaptor	443
PSC 缩颈杆	PSC Reduction Adaptor	445
PSC 侧压式接柄	PSC Side Lock End Mil Holder	448
PSC 侧压式接柄 - 轴向	PSC Side Lock End Mil Holder-Axial	450
PSC 转 ER 接柄	PSC with Type ER	452
PSC 转芯轴接柄	PSC with Type Arbor Adaptor	453
SK 转 PSC 接柄	SK with Type PSC Adaptor	455
HSK 转 PSC 接柄	HSK with Type PSC Adaptor	457
BT 转 PSC 接柄	BT with Type PSC Adaptor	458

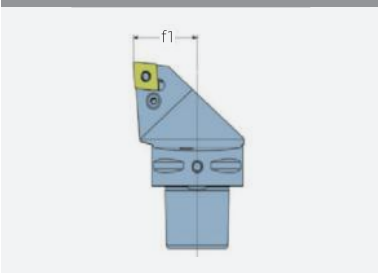
命名方式 Naming And Coding Rules

PSC40	D	C	L	N	R	27	050	12	X
01	02	03	04	05	06	07	08	09	10

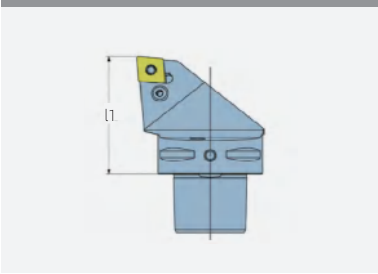
01 接口规格 Coupling Type

PSC	32
	40
	50
	63
	80
	100

07 F1 Size



08 L1 Size



10

X	反镗 Back Boring
HP	高压冷却 High Pressure Cooling
C	上方和下方冷却 Top And Bottom Cooling

02 锁紧方式 Clamping

D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

06 刀体方向 Direction of Tool

L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

刀片 Insert

03 刀片形状 Shape	05 刀片后角 Angle	09 刀片刃长 Length
CC12	DC07	RC10
CN12	DC11	RC16
CN16	DN11	SN12
CN19	DN15	SN19
		TN16

04 主偏角 Kr

D		K		S	
H		L		U	
J		N		V	

外圆车刀体
EXTERNAL TURNING
TOOL BODY

01

适用于工件外径的车削加工
For turning the external of the workpiece

02

提供三种刀片装夹方式，可满足粗加工、半精加工及精加工等场景应用

Three clamping types, available in rough machining, semi-finishing, finishing machining

04

通配市面上ISO标准刀片
Match the ISO standard insert on the market

03

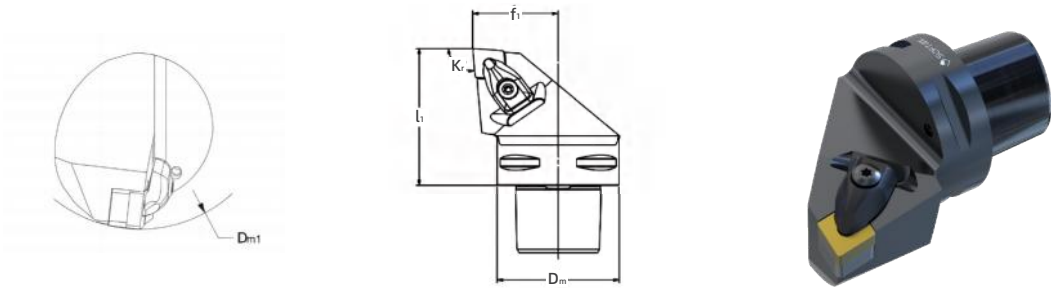
机外对刀，可用于自动化机械设备
Out-machine tool adjustment, can be used in automatic mechanical equipment

05

可支持非标定制
Support non-standard customization



DCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DCLNR-22045-12	32	60	22	45	-6°	-6°	0.2	CN.. 1204..
12	PSC32-DCLNL-22045-12	32	60	22	45	-6°	-6°	0.2	
12	PSC40-DCLNR-27050-12	40	110	27	50	-6°	-6°	0.37	
12	PSC40-DCLNL-27050-12	40	110	27	50	-6°	-6°	0.37	
12	PSC50-DCLNR-35060-12	50	110	35	60	-6°	-6°	0.7	
12	PSC50-DCLNL-35060-12	50	110	35	60	-6°	-6°	0.7	
12	PSC63-DCLNR-45065-12	63	110	45	65	-6°	-6°	1.2	
12	PSC63-DCLNL-45065-12	63	110	45	65	-6°	-6°	1.2	
12	PSC80-DCLNR-55080-12	80	110	55	80	-6°	-6°	2.62	
12	PSC80-DCLNL-55080-12	80	110	55	80	-6°	-6°	2.62	
16	PSC40-DCLNR-27055-16	40	125	27	55	-6°	-6°	0.4	CN.. 1606..
16	PSC40-DCLNL-27055-16	40	125	27	55	-6°	-6°	0.4	
16	PSC50-DCLNR-35060-16	50	125	35	60	-6°	-6°	0.7	
16	PSC50-DCLNL-35060-16	50	125	35	60	-6°	-6°	0.7	
16	PSC63-DCLNR-45065-16	63	125	45	65	-6°	-6°	1.2	
16	PSC63-DCLNL-45065-16	63	125	45	65	-6°	-6°	1.2	
16	PSC80-DCLNR-55080-16	80	125	55	80	-6°	-6°	2.44	
16	PSC80-DCLNL-55080-16	80	125	55	80	-6°	-6°	2.44	

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DCLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC50-DCLNR-35060-19	50	80	35	60	-6°	-6°	0.7	CN.. 1906..
19	PSC50-DCLNL-35060-19	50	80	35	60	-6°	-6°	0.7	
19	PSC63-DCLNR-45065-19	63	81	45	65	-6°	-6°	1.2	
19	PSC63-DCLNL-45065-19	63	81	45	65	-6°	-6°	1.2	
19	PSC80-DCLNR-55080-19	80	100	55	80	-6°	-6°	2.44	
19	PSC80-DCLNL-55080-19	80	100	55	80	-6°	-6°	2.44	
25	PSC80-DCLNR-55080-25	80	100	55	80	-6°	-6°	2.47	CN.. 2509..
25	PSC80-DCLNL-55080-25	80	100	55	80	-6°	-6°	2.47	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC32	12	ILD4085	322.236.03	248.150.10	412.028.021
PSC40-PSC80	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC40-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031
PSC50-PSC80	19	ILD5011	322.236.01	248.200.10	413.028.041
PSC80	25	ILD6012	322.234.05	245.250.10	413.028.051

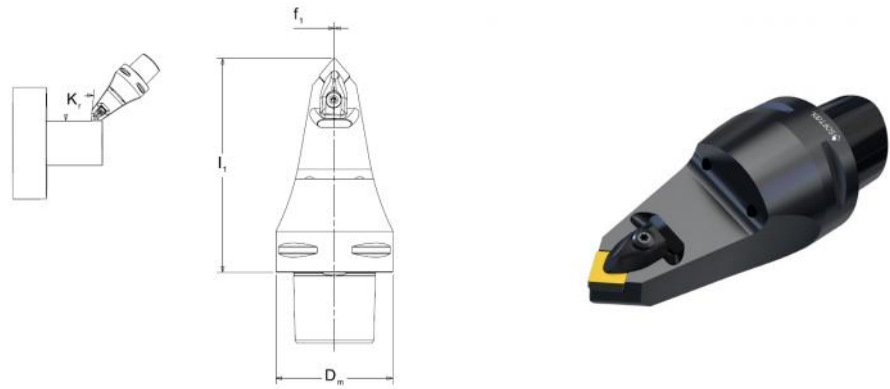
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

DCMNN-Kr 50°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC50-DCMNN-00105-12	50	0	105	-6°	-6°	1.14	CN.. 1204..
12	PSC63-DCMNN-00090-12	63	0	90	-6°	-6°	1.39	
12	PSC63-DCMNN-00115-12	63	0	115	-6°	-6°	1.84	
16	PSC63-DCMNN-00090-16	63	0	90	-6°	-6°	1.32	CN.. 1606..
16	PSC80-DCMNN-00150-16	80	0	150	-6°	-6°	4	

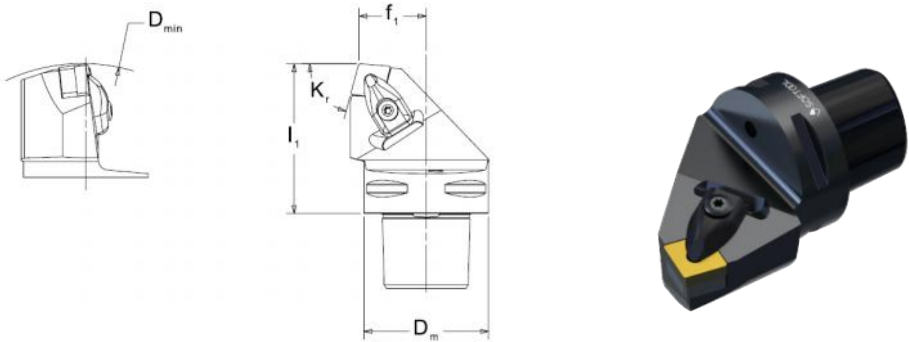
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC50-PSC63	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC63-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DCRNR/L-Kr 75°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-DCRNR-22050-12	40	140	22	50	-6°	-6°	0.46	CN.. 1204..
12	PSC40-DCRNL-22050-12	40	140	22	50	-6°	-6°	0.46	
12	PSC50-DCRNR-27060-12	50	165	27	60	-6°	-6°	0.75	
12	PSC50-DCRNL-27060-12	50	165	27	60	-6°	-6°	0.75	
12	PSC63-DCRNR-35065-12	63	190	35	65	-6°	-6°	1.40	
12	PSC63-DCRNL-35065-12	63	190	35	65	-6°	-6°	1.40	
16	PSC50-DCRNR-27060-16	50	165	27	60	-6°	-6°	0.74	CN.. 1606..
16	PSC50-DCRNL-27060-16	50	165	27	60	-6°	-6°	0.74	
16	PSC63-DCRNR-35065-16	63	190	35	65	-6°	-6°	1.34	
16	PSC63-DCRNL-35065-16	63	190	35	65	-6°	-6°	1.34	
16	PSC80-DCRNR-55080-16	80	250	55	80	-6°	-6°	2.68	
16	PSC80-DCRNL-55080-16	80	250	55	80	-6°	-6°	2.68	
19	PSC63-DCRNR-35065-19	63	190	35	65	-6°	-6°	1.33	CN.. 1906..
19	PSC63-DCRNL-35065-19	63	190	35	65	-6°	-6°	1.33	
19	PSC80-DCRNR-55080-19	80	250	55	80	-6°	-6°	2.68	
19	PSC80-DCRNL-55080-19	80	250	55	80	-6°	-6°	2.68	

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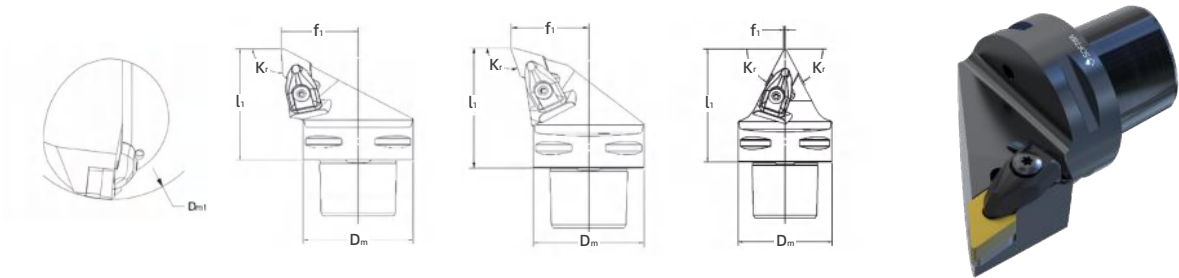
DCRNR/L-Kr 75°

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC63	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC50-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031
PSC63-PSC80	19	ILD5011	322.236.01	248.200.10	413.028.041

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意
- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-DDJNR-22045-11	32	60	22	45	-6°	-7°	0.19	DN.. 1104..
11	PSC32-DDJNL-22045-11	32	60	22	45	-6°	-7°	0.19	
11	PSC40-DDJNR-27050-11	40	60	27	50	-6°	-7°	0.34	
11	PSC40-DDJNL-27050-11	40	60	27	50	-6°	-7°	0.34	
11	PSC50-DDJNR-35060-11	50	65	35	60	-6°	-7°	0.65	
11	PSC50-DDJNL-35060-11	50	65	35	60	-6°	-7°	0.65	
11	PSC63-DDJNR-45065-11	63	81	45	65	-6°	-7°	1.08	
11	PSC63-DDJNL-45065-11	63	81	45	65	-6°	-7°	1.08	
15	PSC40-DDJNR-27055-15	40	110	27	55	-6°	-7°	0.36	DN.. 1506..
15	PSC40-DDJNL-27055-15	40	110	27	55	-6°	-7°	0.36	
15	PSC50-DDJNR-35060-15	50	110	35	60	-6°	-7°	0.36	
15	PSC50-DDJNL-35060-15	50	110	35	60	-6°	-7°	0.36	
15	PSC63-DDJNR-45065-15	63	110	45	65	-6°	-7°	1.05	
15	PSC63-DDJNL-45065-15	63	110	45	65	-6°	-7°	1.05	
15	PSC80-DDJNR-55080-15	80	110	55	80	-6°	-7°	2.16	
15	PSC80-DDJNL-55080-15	80	110	55	80	-6°	-7°	2.16	

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DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC40-DDHNR-27055-15	40	110	27	55	-6°	-7°	0.38	DN.. 1506..
15	PSC40-DDHNL-27055-15	40	110	27	55	-6°	-7°	0.38	
15	PSC50-DDHNR-35060-15	50	110	35	60	-6°	-7°	0.66	
15	PSC50-DDHNL-35060-15	50	110	35	60	-6°	-7°	0.66	
15	PSC63-DDHNR-45065-15	63	110	45	65	-6°	-7°	1.15	
15	PSC63-DDHNL-45065-15	63	110	45	65	-6°	-7°	1.15	
15	PSC80-DDHNR-55080-15	80	110	55	80	-6°	-7°	2.36	
15	PSC80-DDHNL-55080-15	80	110	55	80	-6°	-7°	2.36	
15	PSC40-DDNNN-00055-15	40	-	0.5	55	-5°	-9°	0.38	DN.. 1506..
15	PSC50-DDNNN-00060-15	50	-	0.5	60	-5°	-9°	0.62	
15	PSC63-DDNNN-00065-15	63	-	0.5	65	-5°	-9°	1.06	
15	PSC80-DDNNN-00080-15	80	-	0.5	80	-5°	-9°	2.1	
15	PSC80-DDUNR-55080-15	80	80	55	80	-6°	-7°	2.7	
15	PSC80-DDUNL-55080-15	80	80	55	80	-6°	-7°	2.7	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC32-PSC63	11	ILD3072	322.267.01	242.090.40	412.028.011
PSC40-PSC80	15	ILD4085	322.266.02	248.150.10	412.028.021

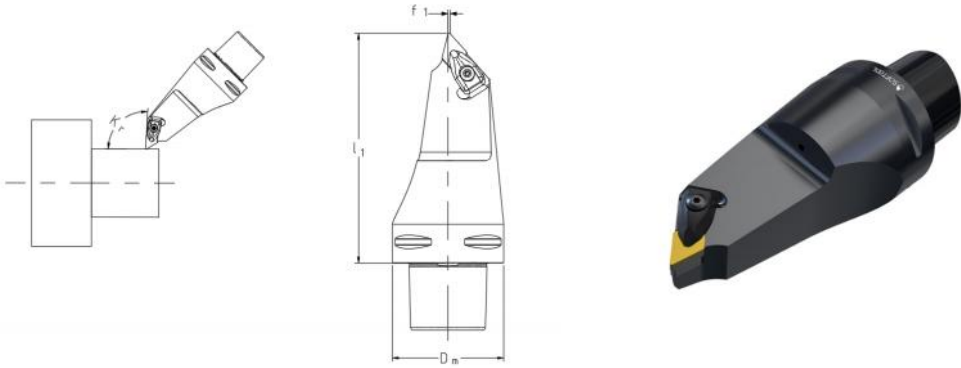
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

DDMNL-Kr 93°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC50-DDMNL-00115-15	50	1	115	-5°	-6°	1.24	DN.. 1506..
15	PSC63-DDMNL-00130-15	63	1	130	-5°	-6°	2.05	
15	PSC63-DDMNL-33120-15	63	1	120	-5°	-6°	2.12	
15	PSC80-DDMNL-00160-15	80	1	160	-5°	-6°	4.13	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC50-PSC80	15	ILD4085	322.266.02	248.150.10	412.028.021

• 订货包含配件，不供应刀片产品

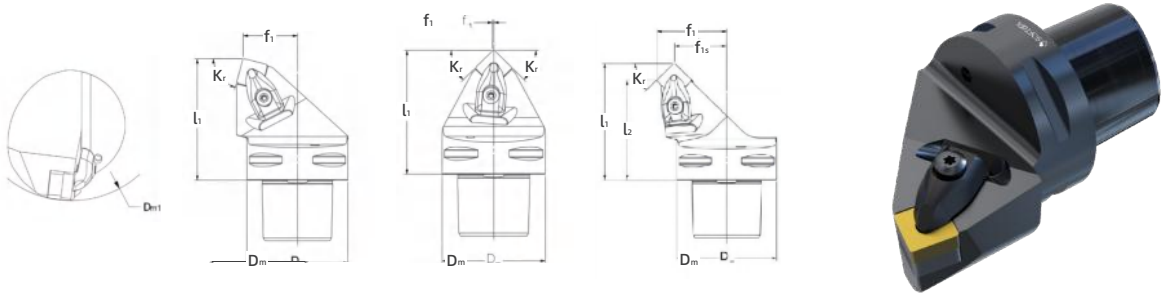
• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°



- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

90°	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DSKNR-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	SN..1204..
12	PSC32-DSKNL-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	
12	PSC40-DSKNR-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
12	PSC40-DSKNL-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
12	PSC50-DSKNR-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
12	PSC50-DSKNL-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
12	PSC63-DSKNR-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	SN..1506..
12	PSC63-DSKNL-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	
15	PSC50-DSKNR-35060-15	50	125	35	60	-	-	-6°	-6°	0.85	
15	PSC50-DSKNL-35060-15	50	125	35	60	-	-	-6°	-6°	0.85	
15	PSC63-DSKNR-45065-15	63	125	45	65	-	-	-6°	-6°	1.38	
15	PSC63-DSKNL-45065-15	63	125	45	65	-	-	-6°	-6°	1.38	
19	PSC50-DSKNR-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	SN..1906..
19	PSC50-DSKNL-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	
19	PSC63-DSKNR-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
19	PSC63-DSKNL-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
19	PSC80-DSKNR-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	
19	PSC80-DSKNL-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	

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技术参数 | Technical parameters

单位 | Unit: mm

90°	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DSRNR-19048-12	32	124	19	48	-	-	-6°	-6°	0.26	SN..1204..
12	PSC32-DSRNL-19048-12	32	124	19	48	-	-	-6°	-6°	0.26	
12	PSC40-DSRNR-22050-12	40	140	22	50	-	-	-6°	-6°	0.4	
12	PSC40-DSRNL-22050-12	40	140	22	50	-	-	-6°	-6°	0.4	
12	PSC50-DSRNR-27060-12	50	165	27	60	-	-	-6°	-6°	0.72	
12	PSC50-DSRNL-27060-12	50	165	27	60	-	-	-6°	-6°	0.72	
19	PSC63-DSRNR-35065-12	63	190	35	65	-	-	-6°	-6°	1.24	SN..1506..
19	PSC63-DSRNL-35065-12	63	190	35	65	-	-	-6°	-6°	1.24	
15	PSC50-DSRNR-27060-15	50	165	27	60	-	-	-6°	-6°	0.76	
15	PSC50-DSRNL-27060-15	50	165	27	60	-	-	-6°	-6°	0.76	
19	PSC63-DSRNR-35065-15	63	190	35	65	-	-	-6°	-6°	1.31	
19	PSC63-DSRNL-35065-15	63	190	35	65	-	-	-6°	-6°	1.31	
19	PSC63-DSRNR-35065-19	63	190	35	65	-	-	-6°	-6°	1.3	SN..1906..
19	PSC63-DSRNL-35065-19	63	190	35	65	-	-	-6°	-6°	1.3	
19	PSC80-DSRNR-45080-19	80	250	45	80	-	-	-6°	-6°	2.54	
19	PSC80-DSRNL-45080-19	80	250	45	80	-	-	-6°	-6°	2.54	
12	PSC32-DSDNN-00048-12	32	-	0.3	48	-	-	-6°	-6°	0.19	SN..1204..
12	PSC40-DSDNN-00050-12	40	-	0.3	50	-	-	-6°	-6°	0.32	
12	PSC50-DSDNN-00060-12	50	-	0.3	60	-	-	-6°	-6°	0.61	
12	PSC63-DSDNN-00065-12	63	-	0.3	65	-	-	-6°	-6°	1.07	
15	PSC50-DSDNN-00060-15	50	-	0.3	60	-	-	-6°	-6°	0.78	SN..1506..
15	PSC63-DSDNN-00065-15	63	-	0.5	65	-	-	-6°	-6°	1.2	
19	PSC50-DSDNN-00065-19	50	-	0.5	65	-	-	-6°	-6°	0.76	SN..1906..
19	PSC63-DSDNN-00070-19	63	-	0.5	70	-	-	-6°	-6°	1.24	
12	PSC32-DSSNR-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	SN..1204..
12	PSC32-DSSNL-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	
12	PSC40-DSSNR-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
12	PSC40-DSSNL-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
12	PSC50-DSSNR-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
12	PSC50-DSSNL-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
12	PSC63-DSSNR-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	
12	PSC63-DSSNL-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	

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DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

技术参数 | Technical parameters

单位 | Unit: mm

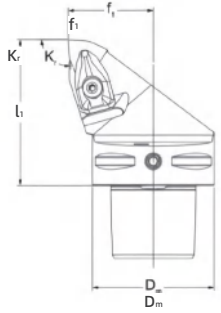
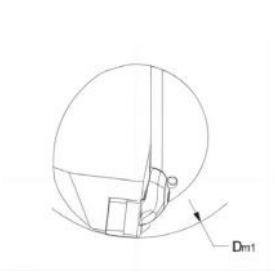
	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-DSSNR-45054-15	63	125	45	54	34.8	64.2	-8°	0°	1.12	SN..1506..
15	PSC63-DSSNL-45054-15	63	125	45	54	34.8	64.2	-8°	0°	1.12	
19	PSC63-DSSNR-45052-19	63	125	45	52	32.5	64.5	-8°	0°	1.15	SN..1906..
19	PSC63-DSSNL-45052-19	63	125	45	52	32.5	64.5	-8°	0°	1.15	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC32	12	ILD4085	322.426.02	248.150.10	412.028.021
PSC40-PSC63	12	ILD4085	322.425.01	248.150.10	412.028.021
PSC50-PSC63	15	ILD5011	322.425.03	248.200.10	412.028.031
PSC50-PSC80	19	ILD5011	322.425.04	248.200.10	412.028.041

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°



- WNMM WNMG WNGA WNMA
 - 刀片仅做示意
- WNMM WNMG WNGA WNMA
 - The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
6	PSC32-DWLNR-22040-06	32	60	22	40	-6°	-6°	0.18	WN.. 0604..
6	PSC32-DWLNL-22040-06	32	60	22	40	-6°	-6°	0.18	
6	PSC40-DWLNR-27050-06	40	60	27	50	-6°	-6°	0.35	
6	PSC40-DWLNL-27050-06	40	60	27	50	-6°	-6°	0.35	
6	PSC50-DWLNR-35060-06	50	65	35	60	-6°	-6°	0.67	
6	PSC50-DWLNL-35060-06	50	65	35	60	-6°	-6°	0.67	
6	PSC63-DWLNR-45065-06	63	81	45	65	-6°	-6°	1.21	
6	PSC63-DWLNL-45065-06	63	81	45	65	-6°	-6°	1.21	

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DWLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	PSC40-DWLNR-27050-08	40	110	27	50	-6°	-6°	0.35	WN.. 0804..
8	PSC40-DWLNL-27050-08	40	110	27	50	-6°	-6°	0.35	
8	PSC50-DWLNR-35060-08	50	110	35	60	-6°	-6°	0.67	
8	PSC50-DWLNL-35060-08	50	110	35	60	-6°	-6°	0.67	
8	PSC63-DWLNR-45065-08	63	110	45	65	-6°	-6°	1.22	
8	PSC63-DWLNL-45065-08	63	110	45	65	-6°	-6°	1.22	
8	PSC80-DWLNR-55080-08	80	110	55	80	-6°	-6°	2.44	
8	PSC80-DWLNL-55080-08	80	110	55	80	-6°	-6°	2.44	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC32-PSC63	6	ILD3072	322.328.01	242.090.40	412.028.011
PSC40-PSC80	8	ILD4085	322.331.12	248.150.10	412.028.021

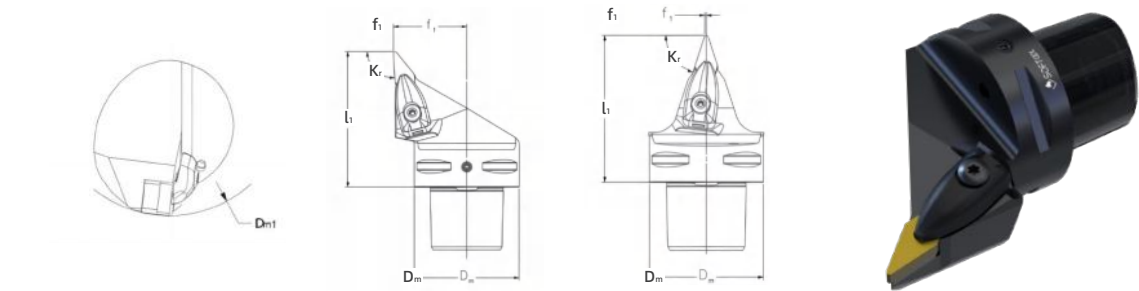
● 订货包含配件，不供应刀片产品

● 可单独订购配件，按需询价

● The insert need to be ordered seperately. Other accessories are included in the order

● The sapare parts can be ordered separately. Please inquire on demand

DVJNR/L-Kr 93° | DVVNN-Kr 72.5°



● VNMG VNGP

● 刀片仅做示意

● VNMG VNGP

● The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-DVJNR-27062-16	40	60	27	62	4°	-13°	0.4	VN.. 1604..
16	PSC40-DVJNL-27062-16	40	60	27	62	4°	-13°	0.4	
16	PSC50-DVJNR-35065-16	50	65	35	65	4°	-13°	0.65	
16	PSC50-DVJNL-35065-16	50	65	35	65	4°	-13°	0.65	
16	PSC63-DVJNR-45065-16	63	81	45	65	4°	-13°	1.01	
16	PSC63-DVJNL-45065-16	63	81	45	65	4°	-13°	1.01	
16	PSC80-DVJNR-55080-16	80	100	55	80	4°	-13°	2.1	
16	PSC80-DVJNL-55080-16	80	100	55	80	4°	-13°	2.1	
16	PSC40-DVVNN-00062-16	40	-	0.6	62	4°	-13°	0.41	VN.. 1604..
16	PSC50-DVVNN-00065-16	50	-	0.6	65	4°	-13°	0.63	
16	PSC63-DVVNN-00065-16	63	-	0.6	65	4°	-13°	1.03	
16	PSC80-DVVNN-00080-16	80	-	0.6	80	4°	-13°	2	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC80	16	ILD3581	322.269.01	248.150.10	412.028.61

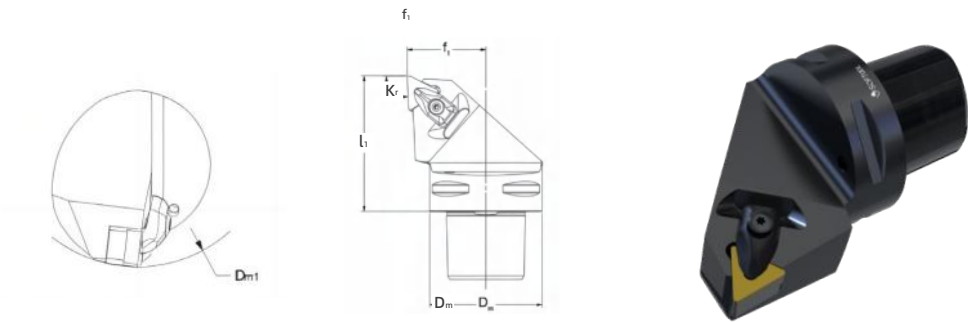
● 订货包含配件，不供应刀片产品

● 可单独订购配件，按需询价

● The insert need to be ordered seperately. Other accessories are included in the order

● The sapare parts can be ordered separately. Please inquire on demand

DTJNR/L-Kr 93°



- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意

- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC32-DTJNR-22040-16	32	60	22	40	-6°	-6°	0.2KG	TN..1604..
16	PSC32-DTJNL-22040-16	32	60	22	40	-6°	-6°	0.2KG	
16	PSC40-DTJNR-27050-16	40	110	27	50	-6°	-6°	0.43	
16	PSC40-DTJNL-27050-16	40	110	27	50	-6°	-6°	0.43	
16	PSC50-DTJNR-35060-16	50	110	35	60	-6°	-6°	0.78	
16	PSC50-DTJNL-35060-16	50	110	35	60	-6°	-6°	0.78	
16	PSC63-DTJNR-45065-16	63	110	45	65	-6°	-6°	1.34	
16	PSC63-DTJNL-45065-16	63	110	45	65	-6°	-6°	1.34	
22	PSC40-DTJNR-27050-22	40	110	27	50	-6°	-6°	0.5	TN..2204..
22	PSC40-DTJNL-27050-22	40	110	27	50	-6°	-6°	0.5	
22	PSC50-DTJNR-35060-22	50	110	35	60	-6°	-6°	0.98	
22	PSC50-DTJNL-35060-22	50	110	35	60	-6°	-6°	0.98	
22	PSC63-DTJNR-45065-22	63	110	45	65	-6°	-6°	1.4	
22	PSC63-DTJNL-45065-22	63	110	45	65	-6°	-6°	1.4	

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DTJNR/L-Kr 93°

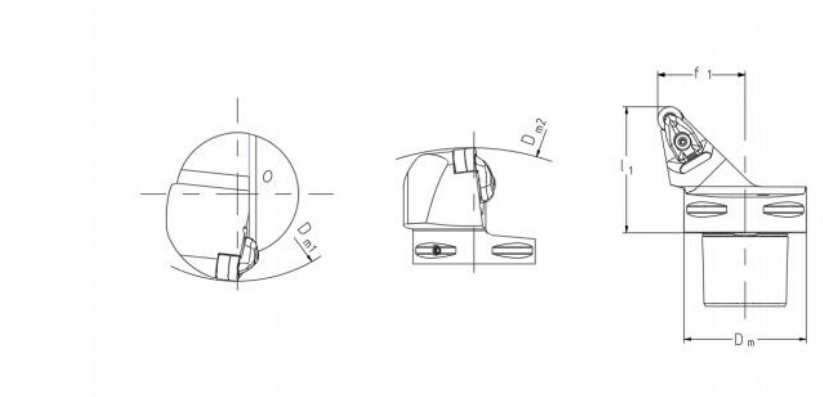
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC32	16	ILD3072	322.316.01	242.090.40	412.028.011
PSC40-PSC63	16	ILD3072	322.315.02	242.090.40	412.028.011
PSC40-PSC63	22	ILD4085	322.315.04	245.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DRSNR/L



- RNMG RNGA
- 刀片仅做示意
- RNMG RNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

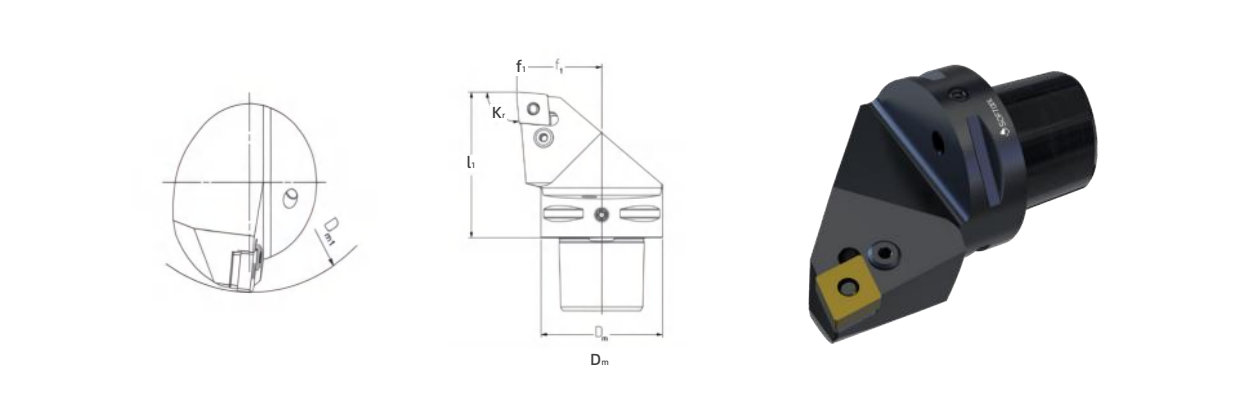
	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-DRSNR-27050-12	40	110	27	50	-6°	-6°	0.38	RN..1204..
12	PSC40-DRSNL-27050-12	40	110	27	50	-6°	-6°	0.38	
12	PSC50-DRSNR-35060-12	50	110	35	60	-6°	-6°	0.70	
12	PSC50-DRSNL-35060-12	50	110	35	60	-6°	-6°	0.70	
12	PSC63-DRSNR-45065-12	63	110	45	65	-6°	-6°	1.11	
12	PSC63-DRSNL-45065-12	63	110	45	65	-6°	-6°	1.11	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC63	12	ILD4085	322.155.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PCLNR-27050-12	40	27	50	-6°	-6°	0.36	CN.. 1204..
12	PSC40-PCLNL-27050-12	40	27	50	-6°	-6°	0.36	
12	PSC50-PCLNR-35060-12	50	35	60	-6°	-6°	0.68	
12	PSC50-PCLNL-35060-12	50	35	60	-6°	-6°	0.68	
12	PSC63-PCLNR-45165-12	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNL-45165-12	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNR-45065-12	63	45	65	-6°	-6°	1.19	
12	PSC63-PCLNL-45065-12	63	45	65	-6°	-6°	1.19	
12	PSC80-PCLNR-55080-12	80	55	80	-6°	-6°	2.39	
12	PSC80-PCLNL-55080-12	80	55	80	-6°	-6°	2.39	
16	PSC40-PCLNR-27050-16	40	27	50	-6°	-6°	0.35	CN.. 1606..
16	PSC40-PCLNL-27050-16	40	27	50	-6°	-6°	0.35	
16	PSC50-PCLNR-35060-16	50	35	60	-6°	-6°	0.68	
16	PSC50-PCLNL-35060-16	50	35	60	-6°	-6°	0.68	
16	PSC63-PCLNR-45065-16	63	45	65	-6°	-6°	1.19	
16	PSC63-PCLNL-45065-16	63	45	65	-6°	-6°	1.19	
16	PSC80-PCLNL-55080-16	80	55	80	-6°	-6°	2.39	
16	PSC80-PCLNL-55080-16	80	55	80	-6°	-6°	2.39	

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PCLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC50-PCLNR-35060-19	50	35	60	-6°	-6°	0.68	CN.. 1906..
19	PSC50-PCLNL-35060-19	50	35	60	-6°	-6°	0.68	
19	PSC63-PCLNR-45065-19	63	45	65	-6°	-6°	1.19	
19	PSC63-PCLNL-45065-19	63	45	65	-6°	-6°	1.19	
19	PSC80-PCLNR-55080-19	80	55	80	-6°	-6°	2.39	
19	PSC80-PCLNL-55080-19	80	55	80	-6°	-6°	2.39	
19	PSC100-PCLNR-68110-19	100	68	110	-6°	-6°	6.6	
19	PSC100-PCLNL-68110-19	100	68	110	-6°	-6°	6.6	

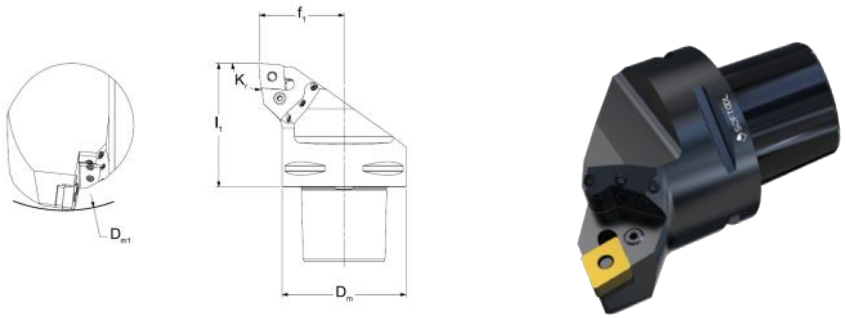
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
PSC40-PSC80	12	414.438.21	322.318.50	241.030.63	413.438.41
PSC40-PSC80	16	414.838.31	322.318.52	241.030.63	413.838.40
PSC50-PSC100	19	414.438.22	322.318.51	241.040.70	413.438.42

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°(HP) | PCMNN-Kr 50°(HP)



- CNMM CNMG CNMA CNGA
- 刀片仅做示意
- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PCMNN-00095-12HP	40	0	95	-6°	-6°	0.76	CN.. 1204..
12	PSC50-PCMNN-00115-12HP	50	0	115	-6°	-6°	1.38	
12	PSC63-PCMNN-00115-12HP	63	0	115	-6°	-6°	1.98	
12	PSC80-PCMNN-00150-12HP	80	0	115	-6°	-6°	4.14	CN.. 1906..
12	PSC100-PCMNN-00110-19HP	100	0	110	-6°	-6°	5.78	
12	PSC40-PCLNR-27050-12HP	40	27	50	-6°	-6°	0.47	CN.. 1204..
12	PSC40-PCLNL-27050-12HP	40	27	50	-6°	-6°	0.47	
12	PSC50-PCLNR-35060-12HP	50	35	60	-6°	-6°	0.79	
12	PSC50-PCLNL-35060-12HP	50	35	60	-6°	-6°	0.79	
12	PSC63-PCLNR-45165-12HP	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNL-45165-12HP	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNR-45065-12HP	63	45	65	-6°	-6°	1.36	
12	PSC63-PCLNL-45065-12HP	63	45	65	-6°	-6°	1.36	
12	PSC80-PCLNR-55080-12HP	80	55	80	-6°	-6°	2.67	
12	PSC80-PCLNL-55080-12HP	80	55	80	-6°	-6°	2.67	

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PCLNR/L-Kr 95°(HP) | PCMNN-Kr 50°(HP)

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC50-PCLNR-35060-16HP	50	35	60	-6°	-6°	0.85	CN.. 1606..
16	PSC50-PCLNL-35060-16HP	50	35	60	-6°	-6°	0.85	
16	PSC63-PCLNR-45065-16HP	63	45	65	-6°	-6°	1.36	
16	PSC63-PCLNL-45065-16HP	63	45	65	-6°	-6°	1.36	
16	PSC80-PCLNR-55080-16HP	80	55	80	-6°	-6°	2.72	
16	PSC80-PCLNL-55080-16HP	80	55	80	-6°	-6°	2.72	
19	PSC63-PCLNR-45065-19HP	63	45	65	-6°	-6°	1.38	CN.. 1906..
19	PSC63-PCLNL-45065-19HP	63	45	65	-6°	-6°	1.38	
19	PSC80-PCLNR-55080-19HP	80	55	80	-6°	-6°	2.69	
19	PSC80-PCLNL-55080-19HP	80	55	80	-6°	-6°	2.69	
19	PSC100-PCLNR-68110-19HP	100	68	110	-6°	-6°	6.6	
19	PSC100-PCLNL-68110-19HP	100	68	110	-6°	-6°	6.6	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40-PSC80	12	414.438.21	322.318.50	241.030.63	413.438.41	691.026.03
PSC40-PSC80	16	414.838.31	322.318.52	241.030.63	413.838.40	691.026.03
PSC50-PSC80	19	414.438.22	322.318.51	241.040.70	413.438.42	691.026.03

• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

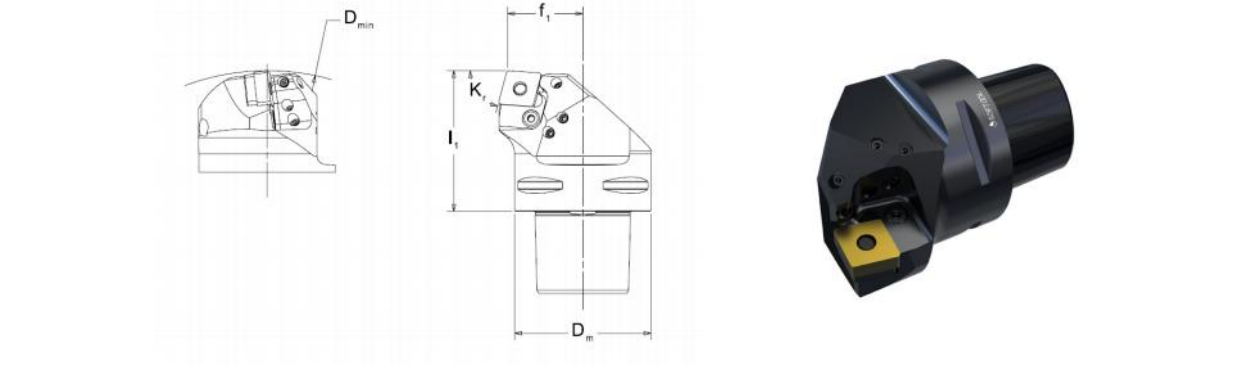
• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PCRR/L-Kr 75°(HP)

技术参数 | Technical parameters

单位 | Unit: mm



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

主要配件 | Main spare parts

	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC63-PCRR-35065-16HP	63	190	35	65	-6°	-6°	1.50	CN.. 1606..
16	PSC63-PCRRNL-35065-16HP	63	190	35	65	-6°	-6°	1.50	
19	PSC63-PCRR-35065-19HP	63	190	35	65	-6°	-6°	1.48	CN.. 1906..
19	PSC63-PCRRNL-35065-19HP	63	190	35	65	-6°	-6°	1.48	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC63	16	413.838.40	414..838.31	322.318.52	241.030.63	691.026.03
PSC63	19	413.438.42	414.438.22	322.318.51	241.040.70	691.026.03

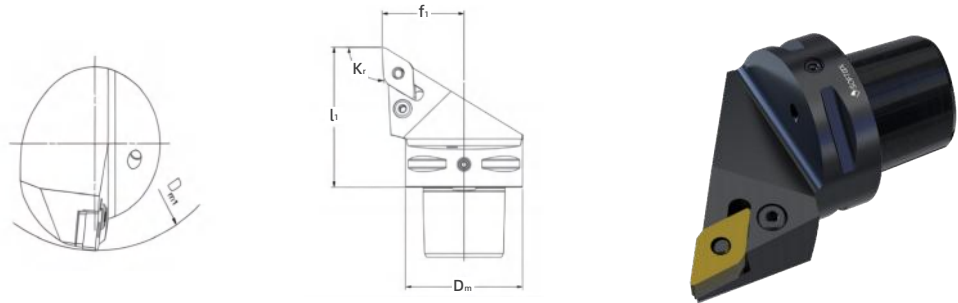
• 订货包含配件，不供应刀片产品

• 可单独订购配件，按需询价

• The insert need to be ordered seperately. Other accessories are included in the order

• The sapare parts can be ordered separately. Please inquire on demand

PDJNR/L-Kr 93° | PDUNR/L-Kr 93°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PDJNR-27050-11	40	27	50	-6°	-7°	0.47	DN..1104..
11	PSC40-PDJNL-27050-11	40	27	50	-6°	-7°	0.47	
11	PSC50-PDJNR-35060-11	50	35	60	-6°	-7°	0.79	
11	PSC50-PDJNL-35060-11	50	35	60	-6°	-7°	0.79	
15	PSC40-PDJNR-27055-15	40	27	55	-6°	-7°	0.36	DN..1506..
15	PSC40-PDJNL-27055-15	40	27	55	-6°	-7°	0.36	
15	PSC50-PDJNR-35060-15	50	35	60	-6°	-7°	0.62	
15	PSC50-PDJNL-35060-15	50	35	60	-6°	-7°	0.62	
15	PSC63-PDJNR-45065-15	63	45	65	-6°	-7°	1.05	
15	PSC63-PDJNL-45065-15	63	45	65	-6°	-7°	1.05	
15	PSC80-PDJNR-55080-15	80	55	80	-6°	-7°	2.74	
15	PSC80-PDJNL-55080-15	80	55	80	-6°	-7°	2.74	
15	PSC100-PDJNR-68110-15	100	68	110	-6°	-7°	6.05	
15	PSC100-PDJNL-68110-15	100	68	110	-6°	-7°	6.05	

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PDJNR/L-Kr 93° | PDUNR/L-Kr 93°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PDUNR-45065-15	63	45	65	-6°	-7°	1.31	DN..1506..
15	PSC63-PDUNL-45065-15	63	45	65	-6°	-7°	1.31	
15	PSC80-PDUNR-55080-15	80	55	80	-6°	-7°	2.77	
15	PSC80-PDUNL-55080-15	80	55	80	-6°	-7°	2.77	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
PSC40-PSC50	11	414.438.20	322.255.01	241.025.56	413.001.01
PSC40-PSC100	15	414.438.30	322.358.51	241.030.63	413.438.47

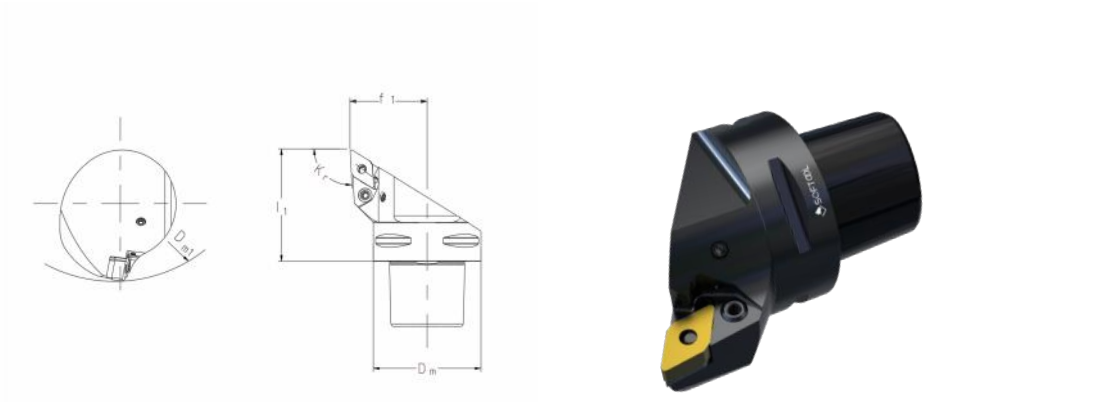
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered separately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

PDJNR/L-Kr 93°(HP) | PDUNR/L-Kr 93°(HP)



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PDJNR-27050-11HP	40	27	50	-6°	-7°	0.44	DN..1104..
11	PSC40-PDJNL-27050-11HP	40	27	50	-6°	-7°	0.44	
11	PSC50-PDJNR-35060-11HP	50	35	60	-6°	-7°	0.79	
11	PSC50-PDJNL-35060-11HP	50	35	60	-6°	-7°	0.79	
15	PSC40-PDJNR-27055-15HP	40	27	55	-6°	-7°	0.48	DN..1506..
15	PSC40-PDJNL-27055-15HP	40	27	55	-6°	-7°	0.48	
15	PSC50-PDJNR-35060-15HP	50	35	60	-6°	-7°	0.79	
15	PSC50-PDJNL-35060-15HP	50	35	60	-6°	-7°	0.79	
15	PSC63-PDJNR-45065-15HP	63	45	65	-6°	-7°	1.31	
15	PSC63-PDJNL-45065-15HP	63	45	65	-6°	-7°	1.31	
15	PSC80-PDJNR-55080-15HP	80	55	80	-6°	-7°	2.74	
15	PSC80-PDJNL-55080-15HP	80	55	80	-6°	-7°	2.74	
15	PSC100-PDJNR-68110-15HP	100	68	110	-6°	-7°	6.05	
15	PSC100-PDJNL-68110-15HP	100	68	110	-6°	-7°	6.05	

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PDJNR/L-Kr 93°(HP) | PDUNR/L-Kr 93°(HP)

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PDUNR-45065-15HP	63	45	65	-6°	-7°	1.36	DN..1506..
15	PSC63-PDUNL-45065-15HP	63	45	65	-6°	-7°	1.36	
15	PSC80-PDUNR-55080-15HP	80	55	80	-6°	-7°	2.77	
15	PSC80-PDUNL-55080-15HP	80	55	80	-6°	-7°	2.77	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40-PSC50	11	414.438.20	322.255.01	241.025.56	413.001.01	691.026.03
PSC40-PSC100	15	414.438.30	322.358.51	241.030.63	413.438.47	691.026.03

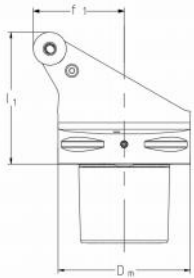
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered separately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L



- RCMX RCMT
- 刀片仅做示意

- RCMX RCMT
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
20	PSC80-PRSCR-55080-20	80	55	80	0°	0°	2.45	RC..2006..
20	PSC80-PRSCL-55080-20	80	55	80	0°	0°	2.45	

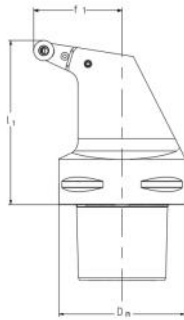
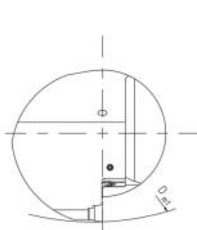
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
PSC80	20	414.438.25	322.398.53	241.030.63	413.639.843

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L-C



- RCMX RCMT
- 刀片仅做示意

- RCMX RCMT
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC100-PRSCR-70130-16C	100	500	70	130	0°	0°	6.84	RC..1606..
16	PSC100-PRSCL-70130-16C	100	500	70	130	0°	0°	6.84	

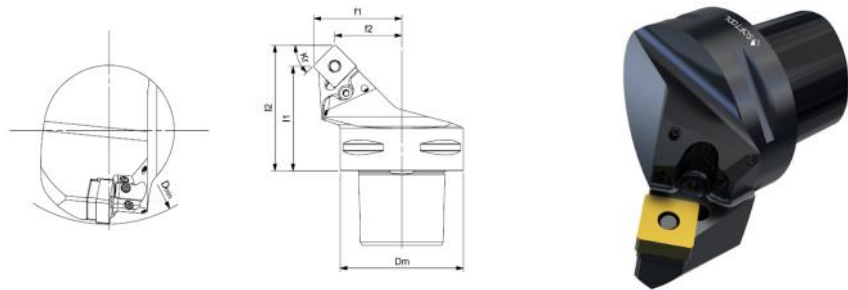
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC100	16	414.438.33	322.639.852	241.025.56	413.639.842	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSSNR/L-Kr 45°(HP)



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	f2	l2	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSSNR-27042-12HP	40	90	27	42	18.7	50.3	-8°	0°	0.3	SN.. 1204..
12	PSC40-PSSNL-27042-12HP	40	90	27	42	18.7	50.3	-8°	0°	0.3	
12	PSC50-PSSNR-35052-12HP	50	110	35	52	26.7	60.3	-8°	0°	0.7	
12	PSC50-PSSNL-35052-12HP	50	110	35	52	26.7	60.3	-8°	0°	0.7	
12	PSC63-PSSNR-45056-12HP	63	110	45	56	36.7	64.3	-8°	0°	1.1	
12	PSC63-PSSNL-45056-12HP	63	110	45	56	36.7	64.3	-8°	0°	1.1	
12	PSC80-PSSNR-55080-12HP	80	200	55	80	46.7	88.3	-8°	0°	2.4	SN..1506..
12	PSC80-PSSNL-55080-12HP	80	200	55	80	46.7	88.3	-8°	0°	2.4	
15	PSC50-PSSNR-35052-15HP	50	110	35	50	24.8	60.2	-8°	0°	0.7	
15	PSC50-PSSNL-35052-15HP	50	110	35	50	24.8	60.2	-8°	0°	0.7	
15	PSC63-PSSNR-45054-15HP	63	110	45	54	34.8	64.2	-8°	0°	1.1	
15	PSC63-PSSNL-45054-15HP	63	110	45	54	34.8	64.2	-8°	0°	1.1	

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PSSNR/L-Kr 45°(HP)

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	f2	l2	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC63-PSSNR-45052-19HP	63	110	45	52	32.5	64.5	-8°	0°	1.1	SN.. 1906..
19	PSC63-PSSNL-45052-19HP	63	110	45	52	32.5	64.5	-8°	0°	1.1	
19	PSC80-PSSNR-55080-19HP	80	200	55	80	42.5	92.5	-8°	0°	2.55	
19	PSC80-PSSNL-55080-19HP	80	200	55	80	42.5	92.5	-8°	0°	2.55	
19	PSC100-PSSNR-68092-19HP	100	260	68	92	55.5	104.5	-8°	0°	4.45	
19	PSC100-PSSNL-68092-19HP	100	260	68	92	55.5	104.5	-8°	0°	4.45	

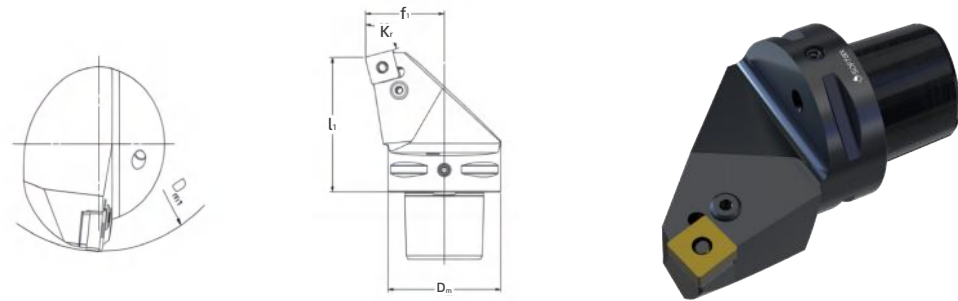
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40-PSC80	12	414.438.21	322.438.51	241.030.63	413.438.41	691.026.03
PSC50-PSC63	15	414.838.31	322.438.57	241.030.63	413.838.40	691.026.03
PSC63-PSC100	19	414.438.22	322.438.52	241.040.70	413.438.42	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

90°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSKNR-27050-12	40	27	50	-6°	-6°	0.34	SN.. 1204..
12	PSC40-PSKNL-27050-12	40	27	50	-6°	-6°	0.34	
12	PSC50-PSKNR-35060-12	50	35	60	-6°	-6°	0.72	
12	PSC50-PSKNL-35060-12	50	35	60	-6°	-6°	0.72	
12	PSC63-PSKNR-45065-12	63	45	65	-6°	-6°	1.15	
12	PSC63-PSKNL-45065-12	63	45	65	-6°	-6°	1.15	

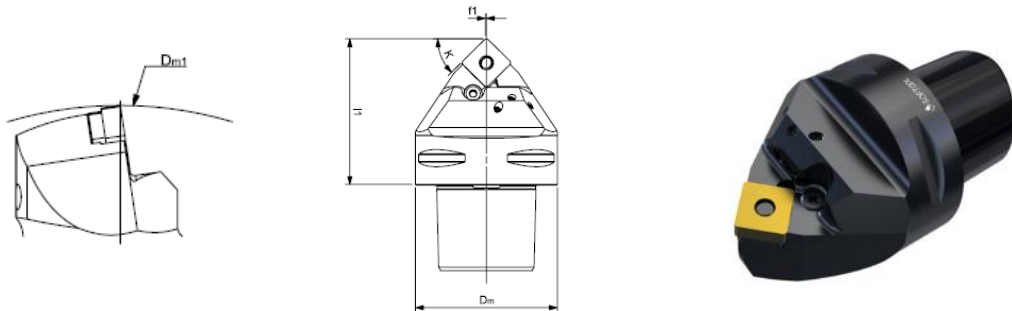
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC63	12	414.438.21	322.438.51	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°(HP) | PSDNN-Kr 45°(HP) | PSRNR/L-Kr 75°(HP)



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PSDNN-00065-15HP	63	0.5	65	-6°	-6°	1.29	SN..1506..
19	PSC63-PSDNN-00065-19HP	63	0.5	65	-6°	-6°	1.29	SN..1906..
15	PSC63-PSKNR-45065-15HP	63	45	65	-6°	-6°	1.52	SN..1506..
15	PSC63-PSKNL-45065-15HP	63	45	65	-6°	-6°	1.52	
19	PSC63-PSKNR-45065-19HP	63	45	65	-6°	-6°	1.6	SN..1906..
19	PSC63-PSKNL-45065-19HP	63	45	65	-6°	-6°	1.6	
15	PSC63-PSRNR-35065-15HP	63	35	65	-6°	-6°	1.48	SN..1506..
15	PSC63-PSRNL-35065-15HP	63	35	65	-6°	-6°	1.48	
19	PSC63-PSRNR-35065-19HP	63	35	65	-6°	-6°	1.47	SN..1906..
19	PSC63-PSRNL-35065-19HP	63	35	65	-6°	-6°	1.47	

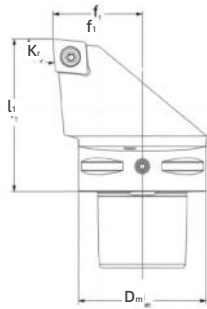
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC63	16	414.838.31	322.438.57	241.030.63	413.838.40	691.026.03
PSC63	19	414.438.42	322.438.52	241.040.70	413.438.42	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-22040-09	32	22	40	0°	0°	0.24	CC..09T3..
09	PSC32-SCLCL-22040-09	32	22	40	0°	0°	0.24	
09	PSC40-SCLCR-27050-09	40	27	50	0°	0°	0.43	
09	PSC40-SCLCL-27050-09	40	27	50	0°	0°	0.43	
09	PSC50-SCLCR-35060-09	50	35	60	0°	0°	0.87	
09	PSC50-SCLCL-35060-09	50	35	60	0°	0°	0.87	
09	PSC63-SCLCR-45065-09	63	45	65	0°	0°	1.5	
09	PSC63-SCLCL-45065-09	63	45	65	0°	0°	1.5	
12	PSC32-SCLCR-22040-12	32	22	40	0°	0°	0.2	CC..1204..
12	PSC32-SCLCL-22040-12	32	22	40	0°	0°	0.2	
12	PSC40-SCLCR-27050-12	40	27	50	0°	0°	0.44	
12	PSC40-SCLCL-27050-12	40	27	50	0°	0°	0.44	
12	PSC50-SCLCR-35060-12	50	35	60	0°	0°	0.77	
12	PSC50-SCLCL-35060-12	50	35	60	0°	0°	0.77	
12	PSC63-SCLCR-45065-12	63	45	65	0°	0°	1.34	
12	PSC63-SCLCL-45065-12	63	45	65	0°	0°	1.34	

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SCLCR/L-Kr 95°

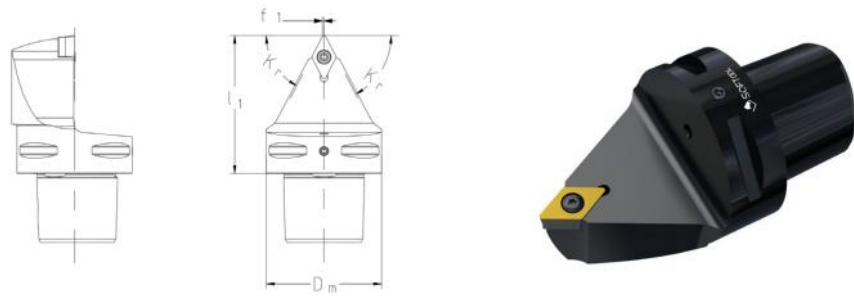
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
PSC32-PSC63	09	512.090.01	322.232.01	241.035.65&248.150.10	ILD3512
PSC32-PSC63	12	512.090.03	322.232.02	241.040.70&248.150.10	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDJCR/L-Kr 93° | SDNCN-Kr 62.5°



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意
- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	PSC32-SDJCR-22040-07	32	22	40	0°	0°	0.21	DC..0702..
07	PSC40-SDJCR-27050-07	40	27	50	0°	0°	0.26	
11	PSC32-SDJCR-22040-11	32	22	40	0°	0°	0.16	DC..11T3..
11	PSC32-SDJCL-22040-11	32	22	40	0°	0°	0.16	
11	PSC40-SDJCR-27050-11	40	27	50	0°	0°	0.33	
11	PSC40-SDJCL-27050-11	40	27	50	0°	0°	0.33	
11	PSC50-SDJCR-35060-11	50	35	60	0°	0°	0.63	
11	PSC50-SDJCL-35060-11	50	35	60	0°	0°	0.63	
11	PSC63-SDJCR-45065-11	63	45	65	0°	0°	1.05	
11	PSC63-SDJCL-45065-11	63	45	65	0°	0°	1.05	
11	PSC32-SDNCN-00040-11	32	0.5	40	0°	0°	0.2	
11	PSC40-SDNCN-00050-11	40	0.5	50	0°	0°	0.38	
11	PSC50-SDNCN-00060-11	50	0.5	60	0°	0°	0.66	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
PSC32-PSC40	07	-	-	242.070.35	ILD2565
PSC32-PSC63	11	512.090.01	322.263.01	241.035.65&248.150.10	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93° | SVMBR/L-Kr 95°



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意
- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-SVHBR-22040-11	32	22	40	0°	0°	0.2	VB..1102..
11	PSC32-SVHBL-22040-11	32	22	40	0°	0°	0.2	
11	PSC40-SVHBR-27050-11	40	27	50	0°	0°	0.3	VC..1102..
11	PSC40-SVHBL-27050-11	40	27	50	0°	0°	0.3	
11	PSC50-SVHBR-35060-11	50	35	60	0°	0°	0.74	VB..1604..
11	PSC50-SVHBL-35060-11	50	35	60	0°	0°	0.74	
16	PSC40-SVHBR-27050-16	40	27	50	0°	0°	0.38	VC..1604..
16	PSC40-SVHBL-27050-16	40	27	50	0°	0°	0.38	
16	PSC50-SVHBR-35060-16	50	35	60	0°	0°	0.64	VB..1604..
16	PSC50-SVHBL-35060-16	50	35	60	0°	0°	0.64	
16	PSC63-SVHBR-45065-16	63	45	65	0°	0°	1.12	VC..1604..
16	PSC63-SVHBL-45065-16	63	45	65	0°	0°	1.12	
11	PSC32-SVJBR-22040-11	32	22	40	0°	0°	0.19	VB..1102..
11	PSC32-SVJBL-22040-11	32	22	40	0°	0°	0.19	
11	PSC40-SVJBR-27050-11	40	27	50	0°	0°	0.35	VC..1102..
11	PSC40-SVJBL-27050-11	40	27	50	0°	0°	0.35	
11	PSC50-SVJBR-35060-11	50	35	60	0°	0°	0.74	VB..1102..
11	PSC50-SVJBL-35060-11	50	35	60	0°	0°	0.74	

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SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93° | SVMBR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVJBR-27050-16	40	27	50	0°	0°	0.35	"VB..1604.. VC..1604.."
16	PSC40-SVJBL-27050-16	40	27	50	0°	0°	0.35	
16	PSC50-SVJBR-35060-16	50	35	60	0°	0°	0.7	
16	PSC50-SVJBL-35060-16	50	35	60	0°	0°	0.7	
16	PSC63-SVJBR-45065-16	63	45	65	0°	0°	1.11	"VB..1604.. VC..1604.."
16	PSC63-SVJBL-45065-16	63	45	65	0°	0°	1.11	
16	PSC40-SVVBN-00050-16	40	0.6	50	0°	0°	0.29	
16	PSC50-SVVBN-00060-16	50	0.6	60	0°	0°	0.56	
16	PSC63-SVVBN-00065-16	63	0.6	65	0°	0°	0.97	"VB..1604.. VC..1604.."
16	PSC50-SVMBL-00115-16	50	1.2	115	0°	0°	1	
16	PSC63-SVMBL-00130-16	63	1.2	130	0°	0°	1.77	
16	PSC63-SVMBR-00130-16HP	63	1.2	130	0°	0°	1.96	
16	PSC63-SVMBL-00130-16HP	63	1.2	130	0°	0°	1.96	

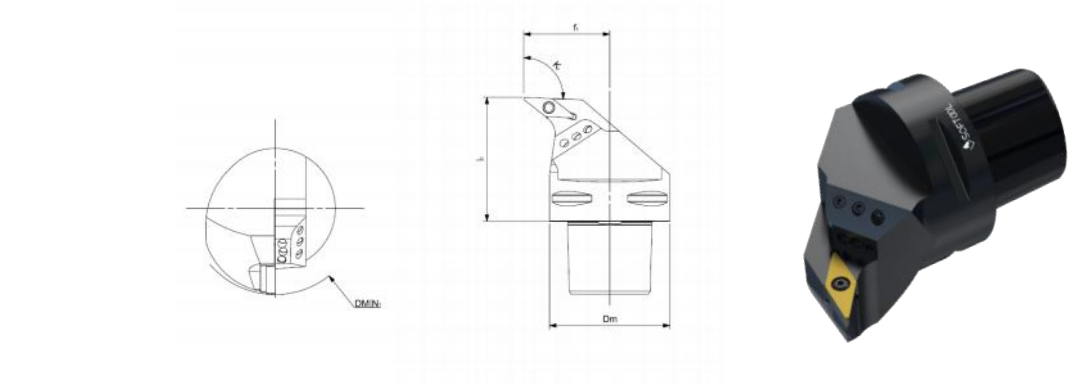
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC32-PSC50	11	-	-	242.070.35	ILD2565	-
PSC32-PSC63	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512	691.029.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVUBR/L-Kr 93°



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC63-SVUBR-45065-16HP	63	85	45	65	0°	0°	1.41	VB..1604.. VC..1604..
16	PSC63-SVUBL-45065-16HP	63	85	45	65	0°	0°	1.41	
16	PSC80-SVUBR-55080-16HP	80	100	55	80	0°	0°	2.79	VC..1604.. VC..1604..
16	PSC80-SVUBL-55080-16HP	80	100	55	80	0°	0°	2.79	

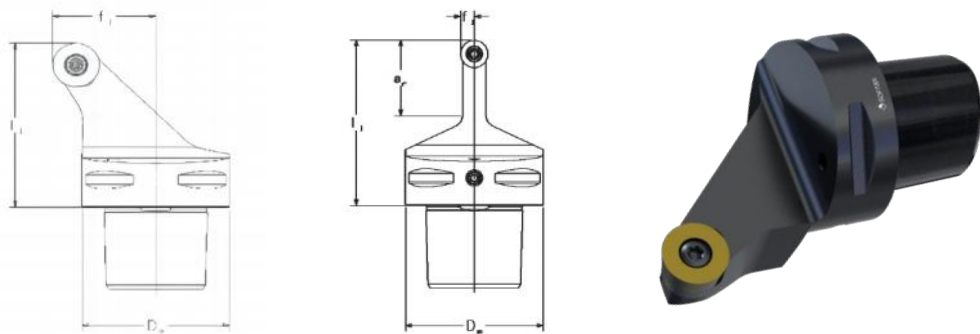
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC63-PSC80	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SRDCN | SRSCR/L



- RCMT RCGX-AL
- 刀片仅做示意

- RCMT RCGX-AL
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	ar	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
10	PSC32-SRDCN-00040-10A	32	20	5	40	0°	0°	0.13	RC.10T3M0
10	PSC40-SRDCN-00050-10A	40	25	5	50	0°	0°	0.27	
10	PSC50-SRDCN-00060-10A	50	25	5	60	0°	0°	0.51	
10	PSC63-SRDCN-00065-10A	63	25	5	65	0°	0°	0.91	
06	PSC32-SRSCR-22040-06	32	-	22	40	0°	0°	0.15	RC.0602M0
06	PSC32-SRSCL-22040-06	32	-	22	40	0°	0°	0.15	
06	PSC40-SRSCR-27050-06	40	-	27	50	0°	0°	0.4	
06	PSC40-SRSCL-27050-06	40	-	27	50	0°	0°	0.4	
06	PSC50-SRSCR-35060-06	50	-	35	60	0°	0°	0.72	RC.0803M0
06	PSC50-SRSCL-35060-06	50	-	35	60	0°	0°	0.72	
08	PSC32-SRSCR-22040-08	32	-	22	40	0°	0°	0.15	
08	PSC32-SRSCL-22040-08	32	-	22	40	0°	0°	0.15	
08	PSC40-SRSCR-27050-08	40	-	27	50	0°	0°	0.36	RC.10T3M0
08	PSC40-SRSCL-27050-08	40	-	27	50	0°	0°	0.36	
08	PSC50-SRSCR-35060-08	50	-	35	60	0°	0°	0.7	
08	PSC50-SRSCL-35060-08	50	-	35	60	0°	0°	0.7	
10	PSC32-SRSCR-22040-10	32	-	22	40	0°	0°	0.22	RC.10T3M0
10	PSC32-SRSCL-22040-10	32	-	22	40	0°	0°	0.22	
10	PSC40-SRSCR-27050-10	40	-	27	50	0°	0°	0.41	
10	PSC40-SRSCL-27050-10	40	-	27	50	0°	0°	0.41	

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SRDCN | SRSCR/L

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	ar	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
10	PSC50-SRSCR-35060-10	50	-	35	60	0°	0°	0.75	RC.10T3M0
10	PSC50-SRSCL-35060-10	50	-	35	60	0°	0°	0.75	
10	PSC63-SRSCR-45065-10	63	-	45	65	0°	0°	1.2	
10	PSC63-SRSCL-45065-10	63	-	45	65	0°	0°	1.2	
12	PSC40-SRSCR-27050-12	40	-	27	50	0°	0°	0.4	RC.1204M0
12	PSC40-SRSCL-27050-12	40	-	27	50	0°	0°	0.4	
12	PSC50-SRSCR-35060-12	50	-	35	60	0°	0°	0.75	
12	PSC50-SRSCL-35060-12	50	-	35	60	0°	0°	0.75	
12	PSC63-SRSCR-45065-12	63	-	45	65	0°	0°	1.24	RC.1606M0
12	PSC63-SRSCL-45065-12	63	-	45	65	0°	0°	1.24	
16	PSC50-SRSCR-35060-16	50	-	35	60	0°	0°	0.56	
16	PSC50-SRSCL-35060-16	50	-	35	60	0°	0°	0.56	
16	PSC63-SRSCR-45065-16	63	-	45	65	0°	0°	1.03	RC.2006M0
16	PSC63-SRSCL-45065-16	63	-	45	65	0°	0°	1.03	
20	PSC50-SRSCR-35060-20	50	-	35	60	0°	0°	0.86	
20	PSC50-SRSCL-35060-20	50	-	35	60	0°	0°	0.86	
20	PSC63-SRSCR-45065-20	63	-	45	65	0°	0°	1.31	RC.2006M0
20	PSC63-SRSCL-45065-20	63	-	45	65	0°	0°	1.31	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50	06	-	-	242.070.35	ILD2565
PSC32-PSC50	08	-	-	242.090.40	ILD3072
PSC32-PSC63	10	512.090.01	300.110.01	248.150.10&241.035.65	ILD3510
PSC40-PSC63	12	512.090.01	322.110.02	248.150.10&241.035.65	ILD3512
PSC50-PSC63	16	512.090.06	322.110.03	248.200.10&241.050.80	ILD5017
PSC50-PSC63	20	512.090.08	322.110.04	245.250.10&241.060.90	ILD6018

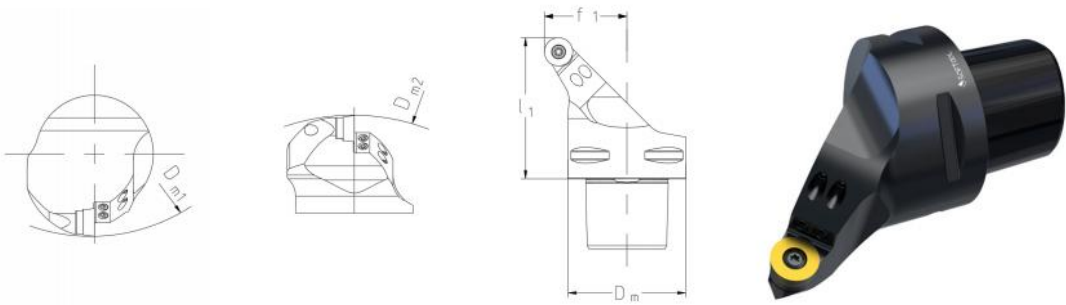
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered separately. Please inquire on demand

SRSCR/L(HP)



- RCMT RCGX-AL
- 刀片仅做示意
- RCMT RCGX-AL
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
10	PSC50-SRSCR-35060-10HP	50	130	35	60	0°	0°	0.70	RC..10T3M0
10	PSC50-SRSL-35060-10HP	50	130	35	60	0°	0°	0.70	
12	PSC50-SRSCR-35060-12HP	50	130	35	60	0°	0°	0.70	RCMT 12 04 M0
12	PSC50-SRSL-35060-12HP	50	130	35	60	0°	0°	0.70	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC50	10	512.090.01	322.110.01	248.150.10 & 251.035.65	ILD3510	691.026.03
PSC50-PSC63	12	512.090.01	322.110.02	248.150.10 & 251.035.65	ILD3510	691.026.03

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

内圆车刀体 INTERNAL TURNING TOOL BODY



01

适用于工件内径的车削加工
For turning the Internal of the workpiece

02

标准车刀体长度最大可做到140mm
The maximum length of standard turning tool body can be 140mm

03

机内对刀，可用于自动化生产设备
Out-machine tool adjustment, can be used in automatic mechanical equipment

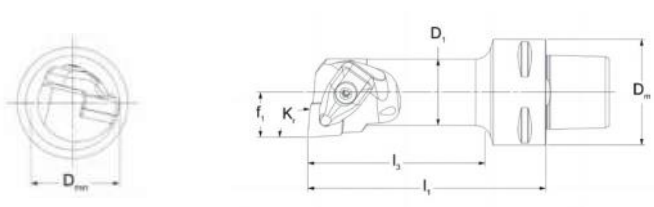
04

通配市面上ISO标准刀片
Match the ISO standard insert on the market

05

可支持非标定制
Support non-standard customization

DCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-DCLNR-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	CN.. 1204..
12	PSC40-DCLNL-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	
12	PSC50-DCLNR-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
12	PSC50-DCLNL-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
12	PSC63-DCLNR-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	
12	PSC63-DCLNL-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	

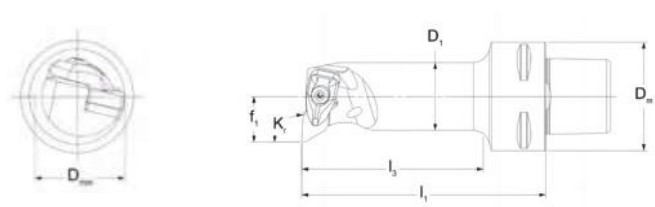
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC63	12	ILD4085	322.236.03	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDUNR/L-Kr 93°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-DDUNR-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	DN.. 1104..
11	PSC40-DDUNL-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	
11	PSC50-DDUNR-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
11	PSC50-DDUNL-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
15	PSC40-DDUNR-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	DN.. 1506..
15	PSC40-DDUNL-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	
15	PSC50-DDUNR-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
15	PSC50-DDUNL-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
15	PSC63-DDUNR-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	
15	PSC63-DDUNL-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	

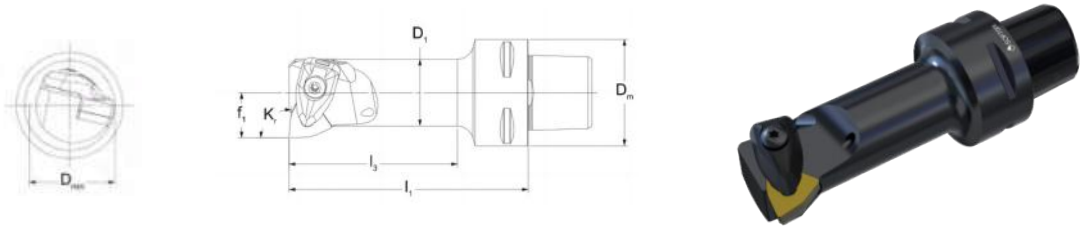
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC50	11	ILD3512	322.267.01	242.090.40	412.028.011
PSC40-PSC63	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°



- WNMM WNMG WNGA WNMA
- 刀片仅做示意

- WNMM WNMG WNGA WNMA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	PSC40-DWLNR-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	WN.. 0804..
8	PSC40-DWLNL-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	
8	PSC50-DWLNR-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	
8	PSC50-DWLNL-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	

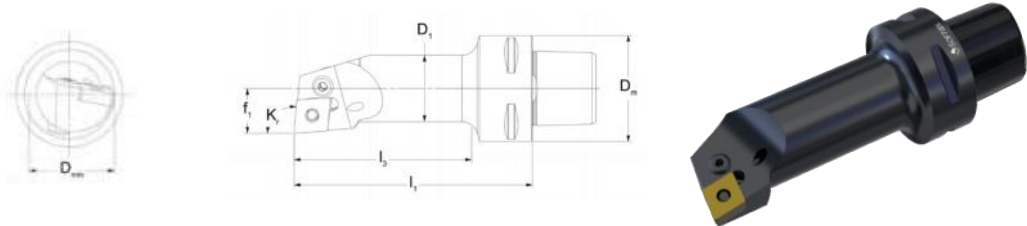
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
					
PSC40-PSC50	8	ILD4085	322.328.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-PCLNR-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	CN.. 1204..
12	PSC32-PCLNL-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	
12	PSC32-PCLNR-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
12	PSC32-PCLNL-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
12	PSC32-PCLNR-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
12	PSC32-PCLNL-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
12	PSC40-PCLNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
12	PSC40-PCLNL-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
12	PSC40-PCLNR-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
12	PSC40-PCLNL-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
12	PSC40-PCLNR-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
12	PSC40-PCLNL-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
12	PSC40-PCLNL-27120-12	40	50	40	27	120	100	-6°	-11°	0.5	CN.. 1204..
12	PSC50-PCLNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	
12	PSC50-PCLNL-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	

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PCLNR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC50-PCLNR-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	CN.. 1204..
12	PSC50-PCLNL-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	
12	PSC50-PCLNR-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
12	PSC50-PCLNL-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
12	PSC50-PCLNR-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
12	PSC50-PCLNL-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
12	PSC63-PCLNR-17100-12	63	32	25	17	100	74	-6°	-11°	1	
12	PSC63-PCLNL-17100-12	63	32	25	17	100	74	-6°	-11°	1	
12	PSC63-PCLNR-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	
12	PSC63-PCLNL-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	

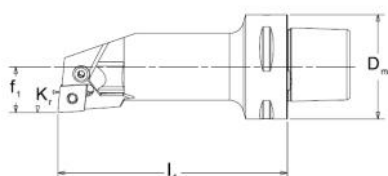
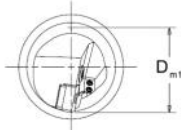
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
PSC32-PSC63(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC32-PSC63(D32-D50)	12	414.438.21	322.318.50	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°(HP)



- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC40-PCLNR-13080-09HP	40	25	20	13	80	-6°	-11°	0.41	CN.. 0903..
09	PSC40-PCLNL-13080-09HP	40	25	20	13	80	-6°	-11°	0.41	
09	PSC50-PCLNR-13080-09HP	50	25	20	13	80	-6°	-11°	0.61	
09	PSC50-PCLNL-13080-09HP	50	25	20	13	80	-6°	-11°	0.61	CN.. 1204..
12	PSC32-PCLNR-17090-12HP	32	32	25	17	90	-6°	-11°	0.37	
12	PSC32-PCLNL-17090-12HP	32	32	25	17	90	-6°	-11°	0.37	
12	PSC32-PCLNR-22064-12HP	32	40	32	22	64	-6°	-11°	0.37	
12	PSC32-PCLNL-22064-12HP	32	40	32	22	64	-6°	-11°	0.37	
12	PSC32-PCLNR-22096-12HP	32	40	32	22	96	-6°	-11°	0.55	
12	PSC32-PCLNL-22096-12HP	32	40	32	22	96	-6°	-11°	0.55	
12	PSC40-PCLNR-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PCLNL-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PCLNR-22110-12HP	40	40	32	22	110	-6°	-11°	0.77	
12	PSC40-PCLNL-22110-12HP	40	40	32	22	110	-6°	-11°	0.77	
12	PSC40-PCLNR-27080-12HP	40	50	40	27	80	-6°	-10°	0.72	
12	PSC40-PCLNL-27080-12HP	40	50	40	27	80	-6°	-10°	0.72	
12	PSC40-PCLNR-27120-12HP	40	50	40	27	120	-6°	-10°	1.08	
12	PSC40-PCLNL-27120-12HP	40	50	40	27	120	-6°	-10°	1.08	

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PCLNR/L-Kr 95°(HP)

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
										
12	PSC50-PCLNR-17090-12HP	50	32	25	17	90	-6°	-11°	0.7	CN.. 1204..
12	PSC50-PCLNL-17090-12HP	50	32	25	17	90	-6°	-11°	0.7	
12	PSC50-PCLNR-22110-12HP	50	40	32	22	110	-6°	-11°	0.98	
12	PSC50-PCLNL-22110-12HP	50	40	32	22	110	-6°	-11°	0.98	
12	PSC50-PCLNR-27140-12HP	50	50	40	27	140	-6°	-10°	1.47	
12	PSC50-PCLNL-27140-12HP	50	50	40	27	140	-6°	-10°	1.47	
12	PSC50-PCLNR-35100-12HP	50	63	50	35	100	-6°	-7°	1.43	
12	PSC50-PCLNL-35100-12HP	50	63	50	35	100	-6°	-7°	1.43	
12	PSC63-PCLNR-17100-12HP	63	32	25	17	100	-6°	-11°	1.13	
12	PSC63-PCLNL-17100-12HP	63	32	25	17	100	-6°	-11°	1.13	
12	PSC63-PCLNR-22110-12HP	63	40	32	22	110	-6°	-11°	1.34	
12	PSC63-PCLNL-22110-12HP	63	40	32	22	110	-6°	-11°	1.34	
12	PSC50-PCLNR-35150-16HP	50	63	50	35	150	-6°	-11°	2.11	CN.. 1606..
16	PSC50-PCLNL-35150-16HP	50	63	50	35	150	-6°	-11°	2.11	
16	PSC63-PCLNR-27140-16HP	63	50	40	27	140	-6°	-11°	1.79	
16	PSC63-PCLNL-27140-16HP	63	50	40	27	140	-6°	-11°	1.79	
16	PSC63-PCLNR-35175-16HP	63	63	50	35	175	-6°	-11°	2.89	
16	PSC63-PCLNL-35175-16HP	63	63	50	35	175	-6°	-11°	2.89	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40-PSC50	09	414.438.29	-	241.020.50	413.438.45-1	691.026.13
PSC32-PSC63 (直径 25)	12	414.838.32	-	241.025.56	413.838.41-1	691.026.13
PSC32-PSC63 (直径 32-50)	12	414.438.21	322.318.50	241.030.63	413.438.41	691.026.13
PSC50-PSC63	16	414.838.31	322.318.52	241.030.63	413.838.40	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°

技术参数 | Technical parameters

单位 | Unit: mm

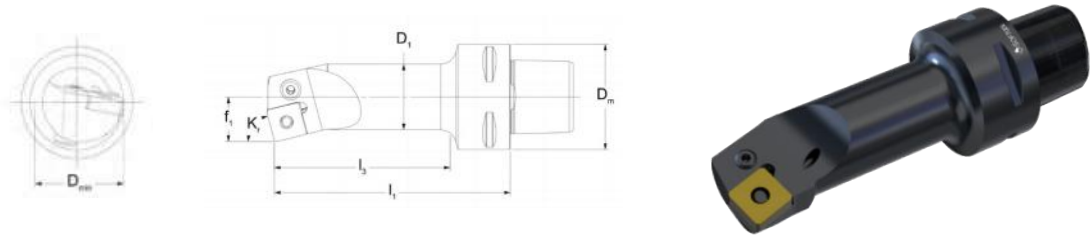
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
											
12	PSC40-PSKNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.45	SN.. 1204..
12	PSC50-PSKNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.51	
12	PSC50-PSKNR-22110-12	50	40	32	22	110	88	-6°	-10°	0.7	
12	PSC50-PSKNR-27140-12	50	50	40	27	140	119	-6°	-10°	1.4	
12	PSC63-PSKNR-22110-12	63	40	32	22	110	84	-6°	-10°	1.3	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
					
PSC40-PSC50(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC50-PSC63(D32-D40)	12	414.438.21	322.438.51	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

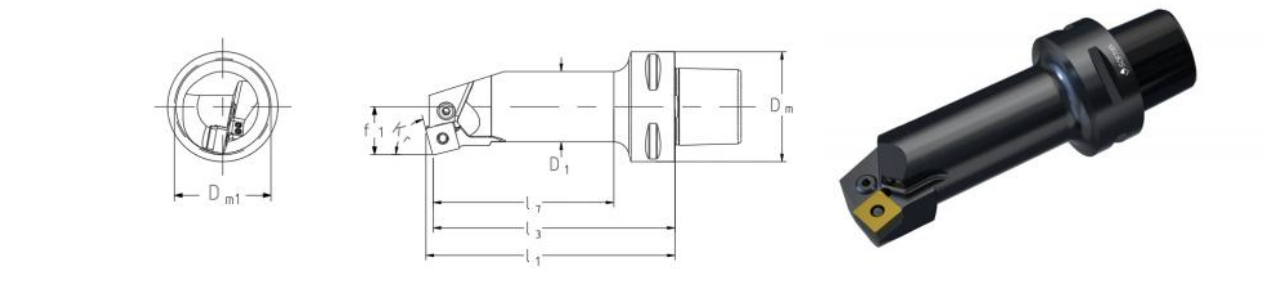
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

PSKNR/L-Kr 75° (HP)



- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSKNR-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	SN..1204..
12	PSC40-PSKNL-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PSKNR-22110-12HP	40	40	32	22	110	-6°	-10°	0.79	
12	PSC40-PSKNL-22110-12HP	40	40	32	22	110	-6°	-10°	0.79	
12	PSC50-PSKNR-17090-12HP	50	32	25	17	90	-6°	-11°	0.71	
12	PSC50-PSKNL-17090-12HP	50	32	25	17	90	-6°	-11°	0.71	
12	PSC50-PSKNR-22110-12HP	50	40	32	22	110	-6°	-10°	0.98	
12	PSC50-PSKNL-22110-12HP	50	40	32	22	110	-6°	-10°	0.98	
12	PSC50-PSKNR-27140-12HP	50	50	40	27	140	-6°	-10°	1.49	
12	PSC50-PSKNL-27140-12HP	50	50	40	27	140	-6°	-10°	1.49	
12	PSC63-PSKNR-22110-12HP	63	40	32	22	110	-6°	-10°	1.35	
12	PSC63-PSKNL-22110-12HP	63	40	32	22	110	-6°	-10°	1.35	
15	PSC63-PSKNR-35175-15HP	63	63	50	35	175	-6°	-9°	2.96	SN..1506..
15	PSC63-PSKNL-35175-15HP	63	63	50	35	175	-6°	-9°	2.96	

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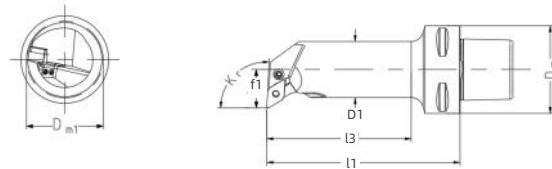
PSKNR/L-Kr 75° (HP)

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40-PSC50 (直径 25)	12	414.838.32	/	241.025.56	413.838.41-1	691.026.13
PSC40-PSC63 (直径 32-50)	12	414.438.21	322.438.51	241.030.63	413.438.41	691.026.13
PSC63	15	322.438.57	322.438.57	241.030.63	413.838.40	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered seperately. Please inquire on demand

PDUNR/L-Kr 93°(HP)



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-PDUNR-17090-11HP	32	32	25	17	90	75	-6°	-11°	0.37	DN..1104..
11	PSC32-PDUNL-17090-11HP	32	32	25	17	90	75	-6°	-11°	0.37	
11	PSC40-PDUNR-17090-11HP	40	32	25	17	90	69	-6°	-11°	0.5	
11	PSC40-PDUNL-17090-11HP	40	32	25	17	90	69	-6°	-11°	0.5	
11	PSC40-PDUNR-22110-11HP	40	40	32	22	110	89	-6°	-10°	0.77	
11	PSC40-PDUNL-22110-11HP	40	40	32	22	110	89	-6°	-10°	0.77	
11	PSC50-PDUNR-17090-11HP	50	32	25	17	90	67	-6°	-11°	0.7	
11	PSC50-PDUNL-17090-11HP	50	32	25	17	90	67	-6°	-11°	0.7	
11	PSC50-PDUNR-22110-11HP	50	40	32	22	110	88	-6°	-10°	0.98	
11	PSC50-PDUNL-22110-11HP	50	40	32	22	110	88	-6°	-10°	0.98	
11	PSC63-PDUNR-17100-11HP	63	32	25	17	100	74	-6°	-11°	1.12	
11	PSC63-PDUNL-17100-11HP	63	32	25	17	100	74	-6°	-11°	1.12	

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PDUNR/L-Kr 93°(HP)

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC40-PDUNR-27080-15HP	40	50	40	27	80	60	-6°	-11°	0.7	DN..1506..
15	PSC40-PDUNL-27080-15HP	40	50	40	27	80	60	-6°	-11°	0.7	
15	PSC40-PDUNR-27120-15HP	40	50	40	27	120	100	-6°	-11°	1.07	
15	PSC40-PDUNL-27120-15HP	40	50	40	27	120	100	-6°	-11°	1.07	
15	PSC50-PDUNR-27140-15HP	50	50	40	27	140	119	-6°	-11°	1.45	
15	PSC50-PDUNL-27140-15HP	50	50	40	27	140	119	-6°	-11°	1.45	
15	PSC50-PDUNR-35100-15HP	50	63	50	35	100	81	-6°	-10°	1.43	
15	PSC50-PDUNL-35100-15HP	50	63	50	35	100	81	-6°	-10°	1.43	
15	PSC50-PDUNR-35150-15HP	50	63	50	35	150	131	-6°	-10°	2.15	
15	PSC50-PDUNL-35150-15HP	50	63	50	35	150	131	-6°	-10°	2.15	
15	PSC63-PDUNR-22110-15HP	63	40	32	22	110	84	-6°	-12°	1.33	
15	PSC63-PDUNL-22110-15HP	63	40	32	22	110	84	-6°	-12°	1.33	
15	PSC63-PDUNR-27140-15HP	63	50	40	27	140	115	-6°	-11°	1.81	
15	PSC63-PDUNL-27140-15HP	63	50	40	27	140	115	-6°	-11°	1.81	
15	PSC63-PDUNR-35175-15HP	63	63	50	35	175	152	-6°	-10°	2.91	
15	PSC63-PDUNL-35175-15HP	63	63	50	35	175	152	-6°	-10°	2.91	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC32-PSC63 (直径 25)	11	414.838.30	-	241.020.50	413.015.21	691.026.13
PSC40-PSC50 (直径 32)	11	414.438.20	322.255.01	241.025.56	413.001.01	691.026.13
PSC40-PSC63	15	414.438.30	322.358.51	241.030.63	413.438.47	691.026.13

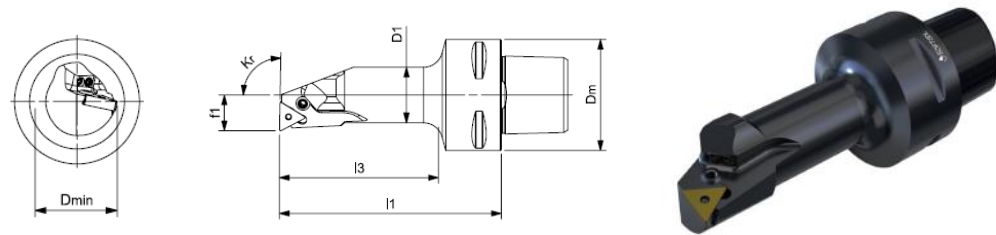
- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

- The sapare parts can be ordered seperately. Please inquire on demand

PTFNR/L-Kr 91° (HP)



- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意

- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PTFNR-13080-11HP	40.0	32.0	20.0	13.0	80.0	51.9	-6°	-12°	0.41	TN..1103..
11	PSC40-PTFNL-13080-11HP	40.0	32.0	20.0	13.0	80.0	51.9	-6°	-12°	0.41	

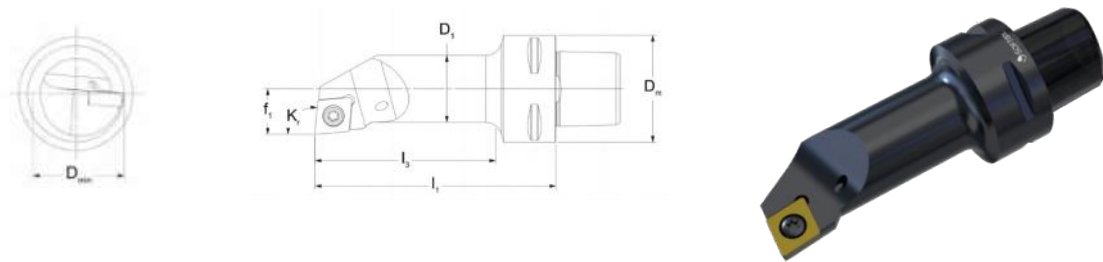
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
						
PSC40	11	414.438.29	-	241.030.63	413.438.46-1	691.026.23

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-11065-09	32	20	16	11	65	48	0°	-12°	0.21	CC..09T3..
09	PSC32-SCLCL-11065-09	32	20	16	11	65	48	0°	-12°	0.21	
09	PSC32-SCLCR-13075-09	32	25	20	13	75	58	0°	-8°	0.27	
09	PSC32-SCLCL-13075-09	32	25	20	13	75	58	0°	-8°	0.27	
09	PSC32-SCLCR-17090-09	32	32	25	17	90	74	0°	-6°	0.38	
09	PSC32-SCLCL-17090-09	32	32	25	17	90	74	0°	-6°	0.38	
09	PSC40-SCLCR-11070-09	40	20	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCL-11070-09	40	20	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCR-13080-09	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCL-13080-09	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCR-17090-09	40	32	25	17	90	68	0°	-6°	0.51	
09	PSC40-SCLCL-17090-09	40	32	25	17	90	68	0°	-6°	0.51	
09	PSC40-SCLCR-27080-09	40	50	40	27	80	60	0°	-6°	0.69	
09	PSC40-SCLCL-27080-09	40	50	40	27	80	60	0°	-6°	0.69	
09	PSC50-SCLCR-11070-09	50	20	16	11	70	46	0°	-12°	0.57	
09	PSC50-SCLCL-11070-09	50	20	16	11	70	46	0°	-12°	0.57	
09	PSC50-SCLCR-13080-09	50	25	20	13	80	56	0°	-8°	0.65	
09	PSC50-SCLCL-13080-09	50	25	20	13	80	56	0°	-8°	0.65	
09	PSC50-SCLCR-17090-09	50	32	25	17	90	67	0°	-6°	0.69	
09	PSC50-SCLCL-17090-09	50	32	25	17	90	67	0°	-6°	0.69	

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SCLCR/L-Kr 95°

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-SCLCR-17090-12	32	32	25	17	90	75	0°	-6°	0.32	CC..1204..
12	PSC32-SCLCL-17090-12	32	32	25	17	90	75	0°	-6°	0.32	
12	PSC32-SCLCR-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
12	PSC32-SCLCL-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
12	PSC32-SCLCR-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
12	PSC32-SCLCL-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
12	PSC32-SCLCR-22096-12	32	40	32	22	96	81	0°	-10°	0.54	
12	PSC32-SCLCL-22096-12	32	40	32	22	96	81	0°	-10°	0.54	
12	PSC40-SCLCR-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
12	PSC40-SCLCL-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
12	PSC40-SCLCR-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
12	PSC40-SCLCL-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
12	PSC40-SCLCR-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	
12	PSC40-SCLCL-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	
12	PSC50-SCLCR-17090-12	50	32	25	17	90	67	0°	-6°	0.63	
12	PSC50-SCLCL-17090-12	50	32	25	17	90	67	0°	-6°	0.63	
12	PSC50-SCLCR-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
12	PSC50-SCLCL-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
12	PSC50-SCLCR-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
12	PSC50-SCLCL-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
12	PSC50-SCLCR-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	
12	PSC50-SCLCL-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	

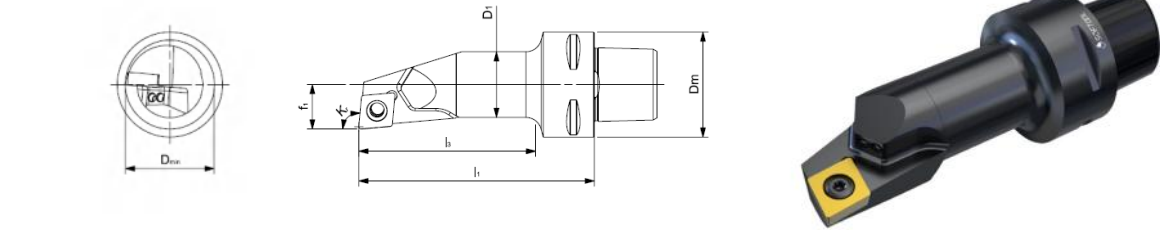
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
PSC32-PSC50 (直径 16-20)	09	-	-	248.150.10	ILD3581
PSC32-PSC50 (直径 25)	09	-	-	248.150.10	ILD3510
PSC32-PSC50 (直径 40)	09	512.090.01	322 232.01	248.150.10&241.035.65	ILD3512
PSC32-PSC50 (直径 25)	12	-	-	248.150.10	ILD4011-A
PSC32-PSC50 (直径 32-50)	12	512.090.03	322.232.02	248.150.10&241.040.70	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 93° (HP)



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-11065-09HP	32	21.5	16	11	65	48	0°	-12°	0.22	CC..09T3..
09	PSC32-SCLCL-11065-09HP	32	21.5	16	11	65	48	0°	-12°	0.22	
09	PSC40-SCLCR-11070-09HP	40	21.5	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCL-11070-09HP	40	21.5	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCR-13080-09HP	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCL-13080-09HP	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC50-SCLCR-11070-09HP	50	21.5	16	11	70	46	0°	-12°	0.56	
09	PSC50-SCLCL-11070-09HP	50	21.5	16	11	70	46	0°	-12°	0.56	
09	PSC50-SCLCR-13080-09HP	50	25	20	13	80	56	0°	-8°	0.61	
09	PSC50-SCLCL-13080-09HP	50	25	20	13	80	56	0°	-8°	0.61	
12	PSC40-SCLCR-17090-12HP	40	32	25	17	90	69	0°	-6°	0.50	CC..1204..
12	PSC40-SCLCL-17090-12HP	40	32	25	17	90	69	0°	-6°	0.50	
12	PSC50-SCLCR-17090-12HP	50	32	25	17	90	67	0°	-6°	0.69	
12	PSC50-SCLCL-17090-12HP	50	32	25	17	90	67	0°	-6°	0.69	

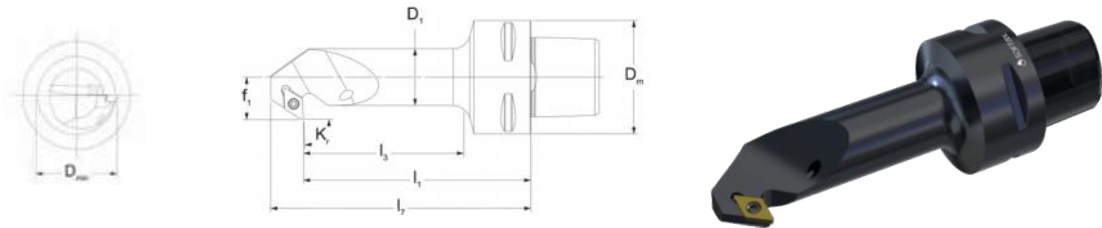
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC32-PSC50	09	-	-	248.150.10	ILD3581	691.026.13
PSC40-PSC50	12	-	-	248.150.10	ILD4011-A	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDUCR/L-Kr 93°



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意
- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	PSC32-SDUCR-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	DC.. 0702..
07	PSC32-SDUCL-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	
07	PSC32-SDUCR-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
07	PSC32-SDUCL-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
07	PSC40-SDUCR-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
07	PSC40-SDUCL-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
07	PSC40-SDUCR-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
07	PSC40-SDUCL-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
07	PSC40-SDUCR-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
07	PSC40-SDUCL-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
07	PSC50-SDUCR-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
07	PSC50-SDUCL-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
07	PSC50-SDUCR-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	
07	PSC50-SDUCL-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	
07	PSC32-SDUCR-11065-07	32	20	16	11	65	48	-	0°	-8°	0.21	
07	PSC32-SDUCL-11065-07	32	20	16	11	65	48	-	0°	-8°	0.21	
07	PSC40-SDUCR-11070-07	40	20	16	11	70	47	-	0°	-8°	0.36	DC.. 0702..
07	PSC40-SDUCL-11070-07	40	20	16	11	70	47	-	0°	-8°	0.36	
07	PSC50-SDUCR-11070-07	50	20	16	11	70	46	-	0°	-8°	0.55	
07	PSC50-SDUCL-11070-07	50	20	16	11	70	46	-	0°	-8°	0.55	DC.. 0702..

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SDUCR/L-Kr 93°

技术参数 | Technical parameters

单位 | Unit: mm

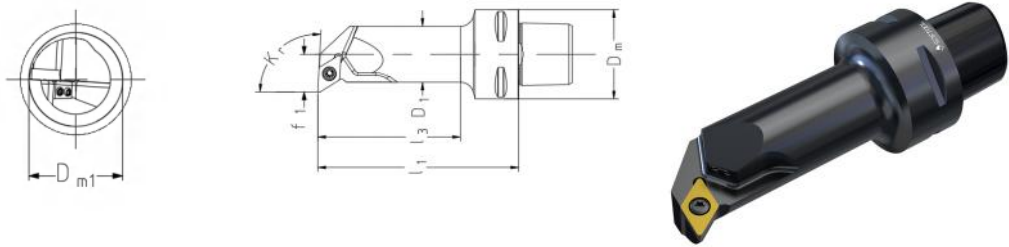
	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-SDUCR-13075-11	32	25	20	13	75	58	-	0°	-8°	0.26	DC..11T3..
11	PSC32-SDUCL-13075-11	32	25	20	13	75	58	-	0°	-8°	0.26	
11	PSC32-SDUCR-17090-11	32	32	25	17	90	73	-	0°	-6°	0.38	
11	PSC32-SDUCL-17090-11	32	32	25	17	90	73	-	0°	-6°	0.38	
11	PSC40-SDUCR-13080-11	40	25	20	13	80	57	-	0°	-8°	0.41	
11	PSC40-SDUCL-13080-11	40	25	20	13	80	57	-	0°	-8°	0.41	
11	PSC40-SDUCR-17090-11	40	32	25	17	90	68	-	0°	-6°	0.52	
11	PSC40-SDUCL-17090-11	40	32	25	17	90	68	-	0°	-6°	0.52	
11	PSC40-SDUCR-22110-11	40	40	32	22	110	89	-	0°	-6°	0.76	
11	PSC40-SDUCL-22110-11	40	40	32	22	110	89	-	0°	-6°	0.76	
11	PSC40-SDUCR-27080-11	40	50	40	27	80	60	-	0°	-6°	0.72	
11	PSC40-SDUCL-27080-11	40	50	40	27	80	60	-	0°	-6°	0.72	
11	PSC50-SDUCR-13080-11	50	25	20	13	80	56	-	0°	-8°	0.65	
11	PSC50-SDUCL-13080-11	50	25	20	13	80	56	-	0°	-8°	0.65	
11	PSC50-SDUCR-17090-11	50	32	25	17	90	67	-	0°	-6°	0.7	
11	PSC50-SDUCL-17090-11	50	32	25	17	90	67	-	0°	-6°	0.7	
11	PSC50-SDUCR-22110-11	50	40	32	22	110	88	-	0°	-6°	0.96	DC..11T3..
11	PSC50-SDUCL-22110-11	50	40	32	22	110	88	-	0°	-6°	0.96	
11	PSC50-SDUCR-35100-11	50	63	50	35	100	80	-	0°	-4°	1.35	
11	PSC50-SDUCL-35100-11	50	63	50	35	100	80	-	0°	-4°	1.35	DC..11T3..

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50	07	-	-	242.070.35	ILD2565
PSC32-PSC50 (直径 20)	11	-	-	248.150.10	ILD3581
PSC32-PSC50 (直径 25)	11	-	-	248.150.10	ILD3510
PSC32-PSC50	11	512.090.01	322.263.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDUCR/L-Kr 93° (HP)



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-SDUCR-13080-11HP	40	25	20	13	80	58	0°	-8°	0.41	DC..11T3..
11	PSC40-SDUCL-13080-11HP	40	25	20	13	80	58	0°	-8°	0.41	
11	PSC40-SDUCR-17090-11HP	40	32	25	17	90	69	0°	-6°	0.5	
11	PSC40-SDUCL-17090-11HP	40	32	25	17	90	69	0°	-6°	0.5	
11	PSC50-SDUCR-13080-11HP	50	25	20	13	80	56	0°	-8°	0.6	
11	PSC50-SDUCL-13080-11HP	50	25	20	13	80	56	0°	-8°	0.6	
11	PSC50-SDUCR-17090-11HP	50	32	25	17	90	67	0°	-6°	0.69	
11	PSC50-SDUCL-17090-11HP	50	32	25	17	90	67	0°	-6°	0.69	

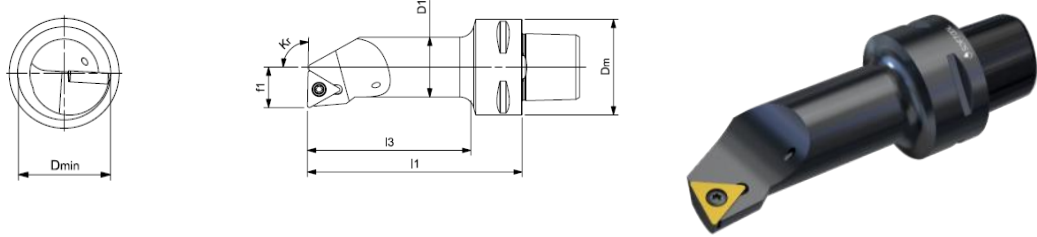
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC40-PSC50 (直径 20)	11	-	-	242.070.35	ILD3581	691.026.13
PSC40-PSC50 (直径 25)	11	-	-	242.070.35	ILD3510	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

STFCR/L-Kr 91°



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-STFCR-11070-11	40	20	16	11	70	47	0°	-4°	0.35	TC..1103
11	PSC40-STFCL-11070-11	40	20	16	11	70	47	0°	-4°	0.35	
11	PSC40-STFCR-13080-11	40	25	20	13	80	57	0°	-3°	0.4	
11	PSC40-STFCL-13080-11	40	25	20	13	80	57	0°	-3°	0.4	
16	PSC40-STFCR-17090-16	40	32	25	17	90	69	0°	-6°	0.45	TC..16T3..
16	PSC40-STFCL-17090-16	40	32	25	17	90	69	0°	-6°	0.45	
16	PSC40-STFCR-22110-16	40	40	32	22	110	89	0°	-10°	0.77	
16	PSC40-STFCL-22110-16	40	40	32	22	110	89	0°	-10°	0.77	

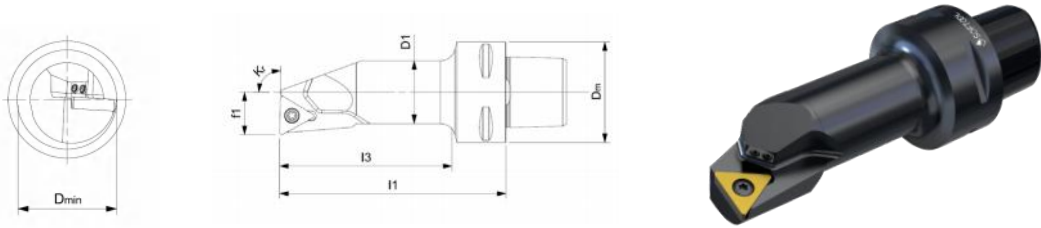
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
PSC40	11	-	-	242.070.35	ILD2565
PSC40 (直径 25)	16	-	-	248.150.10	ILD3510
PSC40 (直径 32)	16	512.090.01	322.320.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

STFCR/L-Kr 91° (HP)



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-STFCR-17090-16HP	40.0	32.0	25.0	17.0	90.0	69.0	0°	-6°	0.51	TC..16T3..
16	PSC40-STFCL-17090-16HP	40.0	32.0	25.0	17.0	90.0	69.0	0°	-6°	0.51	
16	PSC50-STFCR-17090-16HP	50.0	32.0	25.0	17.0	90.0	67.0	0°	-6°	0.70	
16	PSC50-STFCL-17090-16HP	50.0	32.0	25.0	17.0	90.0	67.0	0°	-6°	0.70	
16	PSC50-STFCR-22110-16HP	50.0	40.0	32.0	22.0	110.0	88.0	0°	-10°	0.96	
16	PSC50-STFCL-22110-16HP	50.0	40.0	32.0	22.0	110.0	88.0	0°	-10°	0.96	

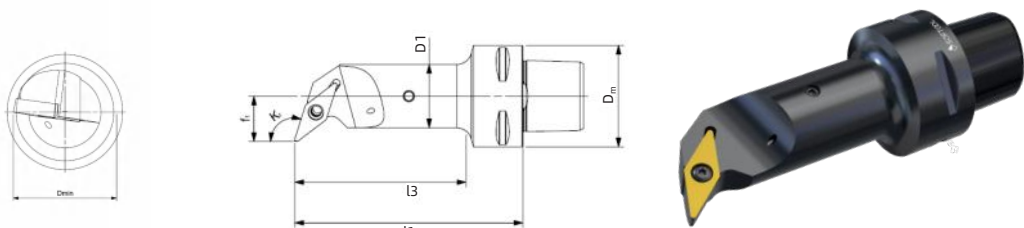
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC40-PSC50 (直径 25)	16	-	-	248.150.10	ILD3510	691.026.23
PSC50 (直径 32)	16	512.090.01	322.320.01	248.150.10&241.035.65	ILD3512	691.026.23

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVQBR/L-Kr 107.5°



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVQBR-18090-16	40	33	25	18	90	69	0°	-6°	0.5	VB..1604..
16	PSC40-SVQBL-18090-16	40	33	25	18	90	69	0°	-6°	0.5	
16	PSC40-SVQBR-22110-16	40	40	32	22	110	89	0°	-8°	0.73	
16	PSC40-SVQBL-22110-16	40	40	32	22	110	89	0°	-8°	0.73	
16	PSC40-SVQBR-27120-16	40	50	40	27	120	100	0°	-8°	0.99	
16	PSC40-SVQBL-27120-16	40	50	40	27	120	100	0°	-8°	0.99	
16	PSC50-SVQBR-18090-16	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBL-18090-16	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBR-22110-16	50	40	32	22	110	88	0°	-8°	0.93	
16	PSC50-SVQBL-22110-16	50	40	32	22	110	88	0°	-8°	0.93	
16	PSC50-SVQBR-27140-16	50	50	40	27	140	119	0°	-8°	1.38	
16	PSC50-SVQBL-27140-16	50	50	40	27	140	119	0°	-8°	1.38	
16	PSC50-SVQBR-35150-16	50	63	50	35	150	131	0°	-7°	1.9	
16	PSC50-SVQBL-35150-16	50	63	50	35	150	131	0°	-7°	1.9	
16	PSC63-SVQBR-27145-16	63	50	40	27	145	120	0°	-8°	1.76	
16	PSC63-SVQBL-27145-16	63	50	40	27	145	120	0°	-8°	1.76	
16	PSC63-SVQBR-35175-16	63	63	50	35	175	152	0°	-8°	2.89	
16	PSC63-SVQBL-35175-16	63	63	50	35	175	152	0°	-8°	2.89	

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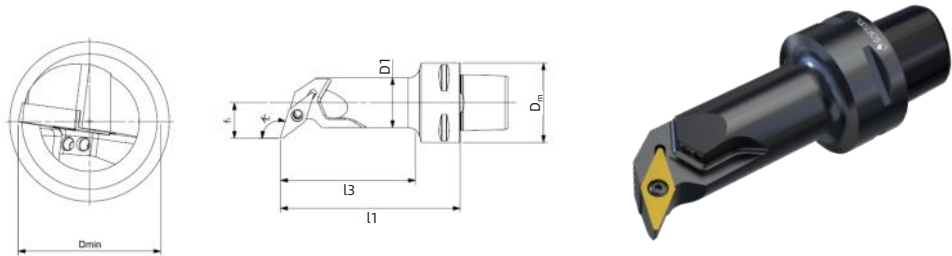
SVQBR/L-Kr 107.5°

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
					
PSC40-PSC50 (直径 25)	16	-	-	248.150.10	ILD3510
PSC40-PSC63	16	512 090-01	322.270.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

SVQBR/L-Kr 107.5° (HP)



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
 - 刀片仅做示意
- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
 - The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit: mm

	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVQBR-18090-16HP	40	33	25	18	90	68	0°	-6°	0.48	VB..1604..
16	PSC40-SVQBL-18090-16HP	40	33	25	18	90	68	0°	-6°	0.48	
16	PSC50-SVQBR-18090-16HP	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBL-18090-16HP	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC63-SVQBR-22120-16HP	63	40	32	22	120	94	0°	-8°	1.36	
16	PSC63-SVQBL-22120-16HP	63	40	32	22	120	94	0°	-8°	1.36	

主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
						
PSC40-PSC50 (直径 25)	16	-	-	248.150.10	ILD3510	691.026.13
PSC63	16	512 090-01	322.270.01	248.150.10&241.035.65	ILD3512	691.026.13

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

PSC端面切槽接柄 PSC FACE SLOTTING ADAPTER

01

模块化接柄设计使得换刀过程更加迅速和简便，显著缩短装夹和换刀时间

The modular tool holder design facilitates faster and easier tool changes, significantly reducing the time required for tool clamping and changeover

03

稳定性高，刚性强，适用各种刀头选择，更加灵活组合

High stability and strength, compatible with a variety of cutting head options, offering greater flexibility in combination

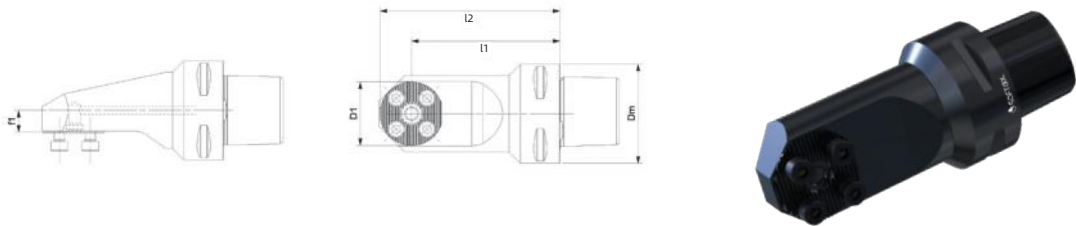
02

减少了刀体库存和非标刀具的需求，提供了极高的刀具灵活性

Reduced inventory of tool bodies and demand for non-standard cutting tools, providing extremely high flexibility in tooling



PSC-SR 端面切槽接柄 90°
PSC-SR Face Slotting Adapter-F



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DCON-WS)	L2(LPR)	L1(LF)	f1(WF)	重量 m (kg)
PSC40-SR32-60-RF	40	32	76	60	6	0.5
PSC40-SR32-60-LF	40	32	76	60	6	0.5
PSC40-SR40-60-RF	40	40	80	60	2	0.6
PSC40-SR40-60-LF	40	40	80	60	2	0.6
PSC50-SR32-75-RF	50	32	91	75	11	0.9
PSC50-SR32-75-LF	50	32	91	75	11	0.9
PSC50-SR40-75-RF	50	40	95	75	7	0.9
PSC50-SR40-75-LF	50	40	95	75	7	0.9
PSC63-SR32-90-RF	63	32	106	90	16	1.5
PSC63-SR32-90-LF	63	32	106	90	16	1.5
PSC63-SR40-90-RF	63	40	110	90	12	1.6
PSC63-SR40-90-LF	63	40	110	90	12	1.6

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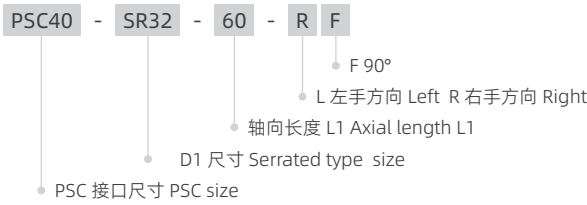
PSC-SR 端面切槽接柄 90°
PSC-SR Face Slotting Adapter-F

主要配件 | Main spare parts

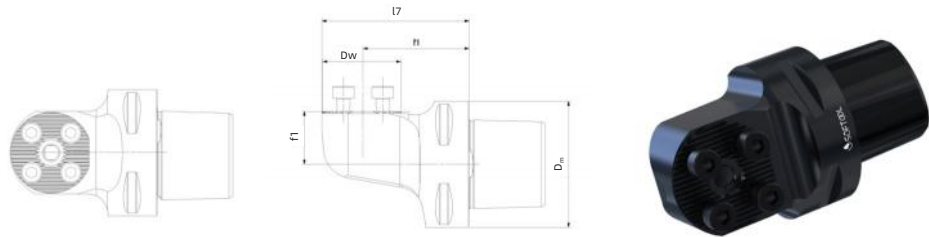
接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 90°
PSC-SR Adapter Handle-F



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
PSC32-SR25-33-RF	32	25	33	46	8	0.1
PSC32-SR25-33-LF	32	25	33	46	8	0.1
PSC40-SR25-37-RF	40	25	37	49	13	0.3
PSC40-SR25-37-LF	40	25	37	49	13	0.3
PSC40-SR32-59-RF	40	32	43	59	13	0.5
PSC40-SR32-59-LF	40	32	43	59	13	0.5
PSC40-SR40-68-RF	40	40	48	68	13	0.6
PSC40-SR40-68-LF	40	40	48	68	13	0.6
PSC50-SR25-48-RF	50	25	36	48	21	0.4
PSC50-SR25-48-LF	50	25	36	48	21	0.4
PSC50-SR32-58-RF	50	32	42	58	21	0.7
PSC50-SR32-58-LF	50	32	42	58	21	0.7
PSC50-SR40-66-RF	50	40	46	66	21	0.8
PSC50-SR40-66-LF	50	40	46	66	21	0.8
PSC63-SR25-46-RF	63	25	34	46	31	0.9
PSC63-SR25-46-LF	63	25	34	46	31	0.9
PSC63-SR32-54-RF	63	32	38	54	31	0.8
PSC63-SR32-54-LF	63	32	38	54	31	0.8
PSC63-SR40-62-RF	63	40	42	62	31	1.1
PSC63-SR40-62-LF	63	40	42	62	31	1.1

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PSC-SR 接柄 90°
PSC-SR Adapter Handle-F

技术参数 | Technical parameters

单位 | Unit: mm

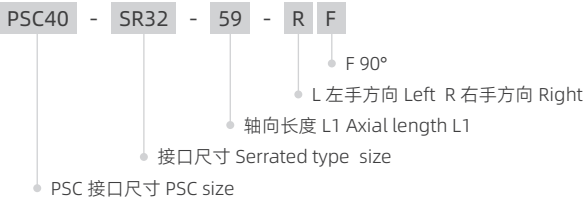
订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
PSC80-SR32-62-RF	80	32	46	62	41	1.7
PSC80-SR32-62-LF	80	32	46	62	41	1.7
PSC80-SR40-70-RF	80	40	50	70	41	2.4
PSC80-SR40-70-LF	80	40	50	70	41	2.4

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80

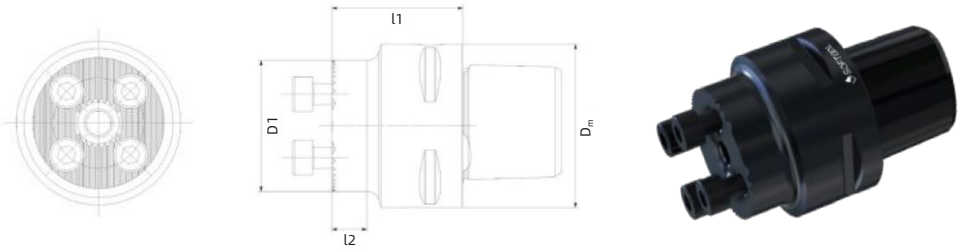
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered seperately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 0°

PSC-SR Adapter Handle



技术参数 | Technical parameters

单位 | Unit: mm

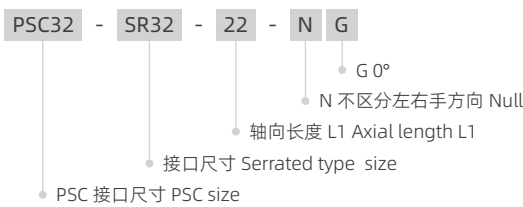
订货号 Ordering code	Type	Dm	D1(DCON-WS)	l1(LF)	l2(LB)	重量 m (kg)
PSC32-SR32-22-NG	1	32	32	22	-	0.3
PSC40-SR32-32-NG	2	40	32	32	8	0.3
PSC40-SR40-32-NG	1	40	40	32	-	0.4
PSC50-SR40-42-NG	2	50	40	42	17	0.5
PSC63-SR40-47-NG	2	63	40	47	16	1.1

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

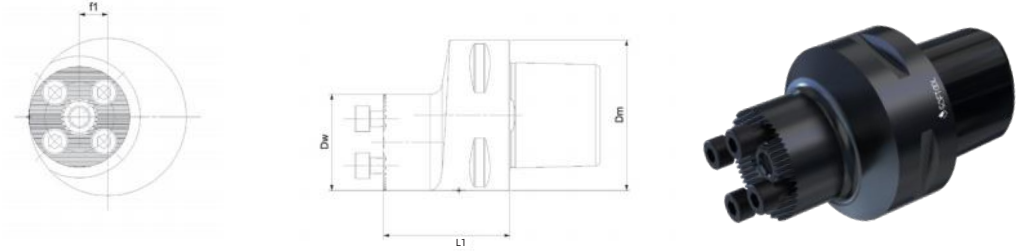
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 0° - 偏置

PSC-SR Adapter Handle-R/L



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	F1	L1	重量 m (kg)
PSC50-SR32-42-RG	50	32	9	42	0.6
PSC50-SR32-42-LG	50	32	9	42	0.6
PSC50-SR40-40-RG	50	40	11	40	0.7
PSC50-SR40-40-LG	50	40	11	40	0.7
PSC63-SR32-47-RG	63	32	15	47	1
PSC63-SR32-47-LG	63	32	15	47	1
PSC63-SR40-45-RG	63	40	21	45	1.1
PSC63-SR40-45-LG	63	40	21	45	1.1
PSC80-SR32-62-RG	80	32	24	62	1.8
PSC80-SR32-62-LG	80	32	24	62	1.8
PSC80-SR40-62-RG	80	40	20	62	2
PSC80-SR40-62-LG	80	40	20	62	2
PSC100-SR40-78-RG	100	40	30	78	4
PSC100-SR40-78-LG	100	40	30	78	4

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PSC-SR 接柄 0° - 偏置

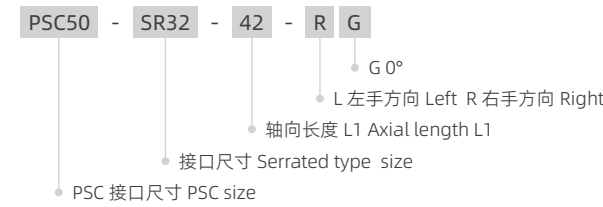
PSC-SR Adapter Handle

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

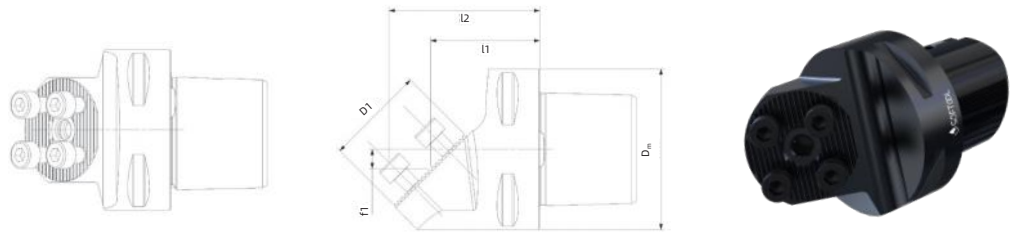
- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 45°

PSC-SR Adapter Handle-R/LX



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DCON-WS)	l2(LPR)	l1(LF)	f1(WF)	重量 m (kg)
PSC50-SR25-RX-045	50	25	43	34	8	0.5
PSC50-SR25-LX-045	50	25	43	34	8	0.5
PSC50-SR32-RX-045	50	32	45	34	6	0.5
PSC50-SR32-LX-045	50	32	45	34	6	0.5
PSC50-SR40-RX-045-050	50	40	64	50	8	0.7
PSC50-SR40-LX-045-050	50	40	64	50	8	0.7
PSC63-SR25-RX-045	63	25	45	36	14	0.7
PSC63-SR25-LX-045	63	25	45	36	14	0.7
PSC63-SR32-RX-045	63	32	48	37	12	0.9
PSC63-SR32-LX-045	63	32	48	37	12	0.9
PSC63-SR40-RX-045-060	63	40	74	60	14	1.2
PSC63-SR40-LX-045-060	63	40	74	60	14	1.2

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PSC-SR 接柄 45°

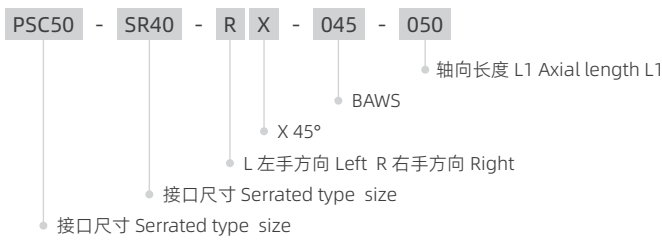
PSC-SR Adapter Handle-R/LX

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80

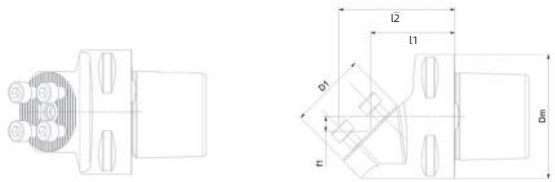
- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 45°短款

PSC-SR Adapter Handle-R/LX-T



技术参数 | Technical parameters

单位 | Unit: mm

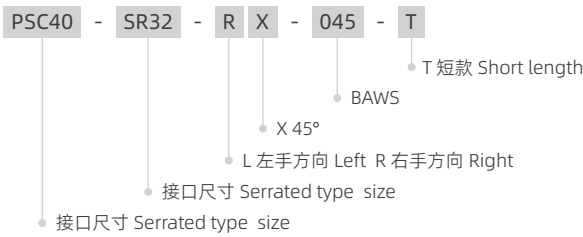
订货号 Ordering code	Dm	Dw	F1	L1	L2	BAWS	重量 m (kg)
PSC40-SR32-RX-045-T	40	32	1	22	33	45°	0.3
PSC40-SR32-LX-045-T	40	32	1	22	33	45°	0.3

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70

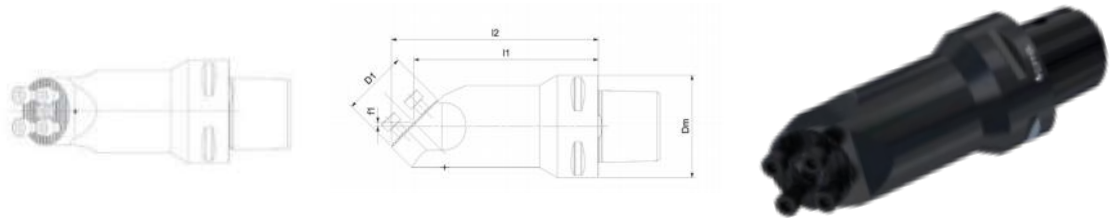
- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 45°长款

PSC-SR Adapter Handle-R/LX-L1



技术参数 | Technical parameters

单位 | Unit: mm

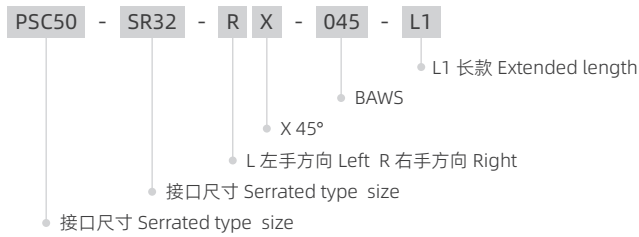
订货号 Ordering code	Dm	D1	L2(LPR)	L1(LF)	f1(WF)	重量 m (kg)
PSC50-SR32-RX-045-L1	50	32	101	90	2	1.1
PSC63-SR32-RX-045-L1	63	32	111	100	2	1.7
PSC63-SR40-RX-045-L1	63	40	114	100	5	1.8
PSC80-SR40-RX-045-L1	80	40	149	135	5	3.6
PSC63-SR40-47-NG	2	63	40	47	16	1.1

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12		241.050.80

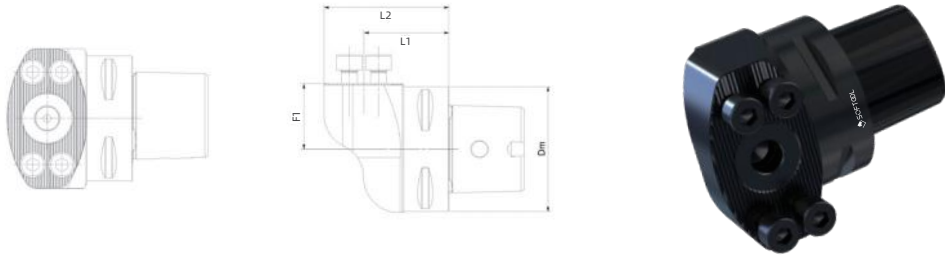
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR70 接柄 90°

PSC-SR70 Adapter Handle-R/LF



技术参数 | Technical parameters

单位 | Unit: mm

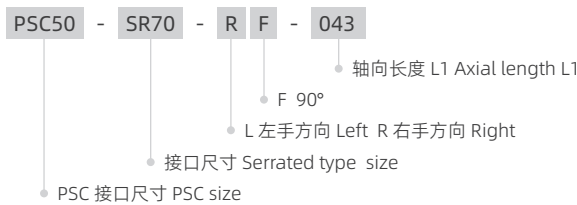
订货号 Ordering code	Dm	F1	L1	L2	重量 m (kg)
PSC50-SR70-RF-043	50	33	43	63	1.3
PSC50-SR70-LF-043	50	33	43	63	1.3
PSC63-SR70-RF-043	63	33	43	63	1.6
PSC63-SR70-LF-043	63	33	43	63	1.6
PSC80-SR70-RF-051	80	41	51	71	3.1
PSC80-SR70-LF-051	80	41	51	71	3.1
PSC100-SR70-RF-070	100	51	70	90	6.1
PSC100-SR70-LF-070	100	51	70	90	6.1

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

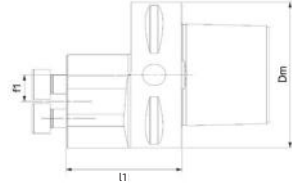
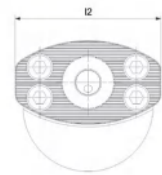
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR70 接柄 0°

PSC-SR70 Adapter Handle-R/LG



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	L1 (LF)	f1(WF)	L2(OAH)	重量 m (kg)
PSC50-SR70-RG-050	50	50	11	70	0.9
PSC50-SR70-LG-050	50	50	11	70	0.9
PSC63-SR70-RG-050	63	50	11	70	1.2
PSC63-SR70-LG-050	63	50	11	70	1.2
PSC80-SR70-RG-090	80	90	35	70	2.9
PSC80-SR70-LG-090	80	90	35	70	2.9
PSC100-SR70-RG-100	100	100	48	70	5.1
PSC100-SR70-LG-100	100	100	48	70	5.1

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

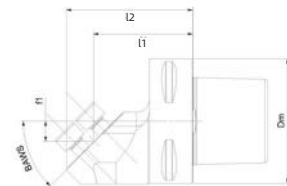
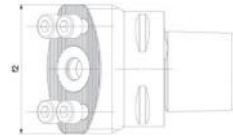
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR70 接柄 45°

PSC-SR70 Adapter Handle-R/LX



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	F1	F2	L1	L2	BAWS	重量 m (kg)
PSC50-SR70-RX-045-050	50	6	70.5	50	65	45°	0.9
PSC50-SR70-LX-045-050	50	6	70.5	50	65	45°	0.9
PSC50-SR70-RX-135-060	50	23	70.5	60	82	135°	1.5
PSC50-SR70-LX-135-060	50	23	70.5	60	82	135°	1.5
PSC63-SR70-RX-045-050	63	10	70.5	50	64	45°	1.3
PSC63-SR70-LX-045-050	63	10	70.5	50	64	45°	1.3
PSC63-SR70-RX-045-100	63	5	70.5	100	113	45°	2.6
PSC63-SR70-RX-005-100	63	11	70	100	102	5°	1.7
PSC80-SR70-RX-045-090	80	18	80	90	104	45°	3.4
PSC80-SR70-LX-045-090	80	18	80	90	104	45°	3.4

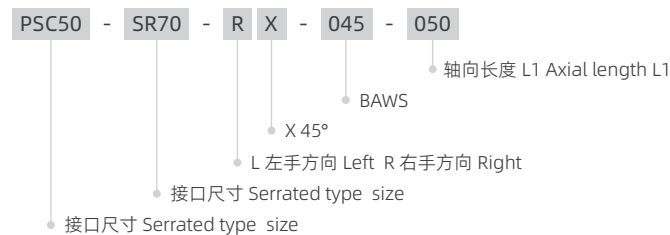
主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

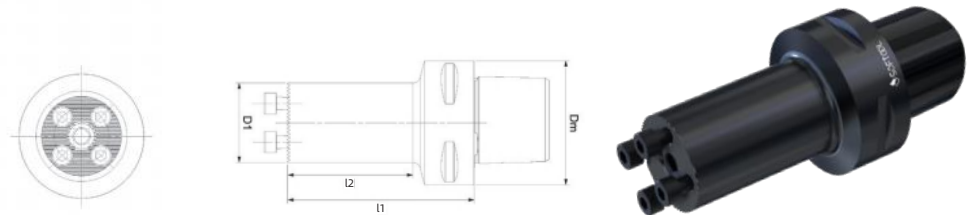
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



PSC-SR 接柄 - 中置
PSC-SR Face Slotting Adapter



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2(BD1)	l2(LB1)	l1(LF)	重量 m (kg)
PSC32-SR16-045	32	16	16	26	45	0.2
PSC32-SR20-050	32	20	20	32	50	0.2
PSC32-SR25-064	32	25	25	46	64	0.3
PSC32-SR32-037	32	32	32	37	37	0.2
PSC32-SR32-053	32	32	32	53	53	0.3
PSC40-SR16-048	40	16	16	23	48	0.3
PSC40-SR20-058	40	20	20	34	58	0.3
PSC40-SR25-064	40	25	25	42	64	0.4
PSC40-SR32-074	40	32	32	51	74	0.6
PSC40-SR40-053	40	40	40	40	53	0.6
PSC40-SR40-073	40	40	40	73	73	0.8
PSC50-SR16-052	50	16	16	28	52	0.5
PSC50-SR20-059	50	20	20	33	59	0.5
PSC50-SR25-067	50	25	25	41	67	0.6
PSC50-SR32-075	50	32	32	48	75	0.9
PSC50-SR40-094	50	40	40	72	94	1.1
PSC50-SR50-090	50	50	50	90	90	1.3
PSC63-SR16-056	63	16	16	28	56	0.8
PSC63-SR20-068	63	20	20	40	67	0.8
PSC63-SR25-082	63	25	25	55	82	0.8

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PSC-SR 接柄 - 中置
PSC-SR Face Slotting Adapter

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2(BD1)	l2(LB1)	l1(LF)	重量 m (kg)
PSC63-SR32-081	63	32	32	51	81	1.1
PSC63-SR40-092	63	40	40	63	92	1.3
PSC63-SR50-114	63	50	50	87	114	2.3
PSC63-SR60-137	63	60	60	114	137	3.3
PSC80-SR40-105	80	40	40	73	105	2.3
PSC80-SR50-115	80	50	50	85	115	3.3
PSC80-SR60-140	80	60	60	111	140	3.3

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
16	113.025.08	-	241.020.50
20	113.030.10		241.025.56
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80
50	113.080.16	182.081.16	241.060.90
60	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品

- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order

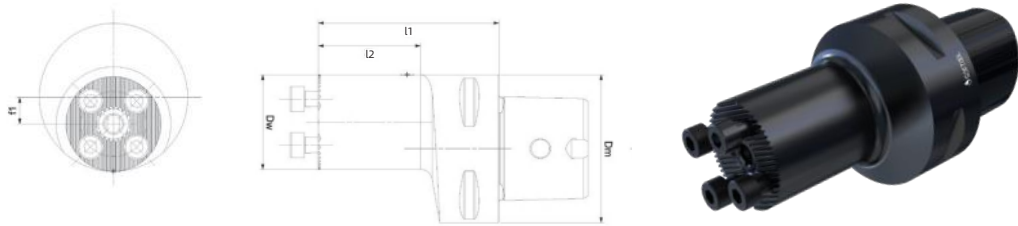
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules

PSC32 - SR16 - 045

- 轴向长度 L1 Axial length L1
- 接口尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR 接柄 - 偏置
PSC-SR Face Slotting Adapter-R/L



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
PSC32-SR16-033R	32	16	16	8	33	12	0.1
PSC32-SR16-033L	32	16	16	8	33	12	0.1
PSC32-SR20-040R	32	20	20	6	40	20	0.1
PSC32-SR20-040L	32	20	20	6	40	20	0.1
PSC32-SR25-044R	32	25	25	3	44	25	0.2
PSC32-SR25-044L	32	25	25	3	44	25	0.2
PSC40-SR16-041R	40	16	16	12	41	12	0.3
PSC40-SR16-041L	40	16	16	12	41	12	0.3
PSC40-SR20-047R	40	20	20	10	47	20	0.3
PSC40-SR20-047L	40	20	20	10	47	20	0.3
PSC40-SR25-051R	40	25	25	7	51	25	0.4
PSC40-SR25-051L	40	25	25	7	51	25	0.4
PSC40-SR32-056R	40	32	32	4	56	32	0.5
PSC40-SR32-056L	40	32	32	4	56	32	0.5
PSC50-SR16-040R	50	16	16	12	40	12	0.5
PSC50-SR20-050R	50	20	20	15	50	20	0.5
PSC50-SR25-054R	50	25	25	12	54	25	0.6
PSC50-SR25-054L	50	25	25	12	54	25	0.6
PSC50-SR32-061R	50	32	32	9	61	32	0.7
PSC50-SR32-061L	50	32	32	9	61	32	0.7

转下页 see next page →

PSC-SR 接柄 - 偏置
PSC-SR Face Slotting Adapter-R/L

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
PSC50-SR40-075R	50	40	40	5	75	48	0.9
PSC50-SR40-075L	50	40	40	5	75	48	0.9
PSC63-SR16-045R	63	16	16	23	45	12	0.8
PSC63-SR20-052R	63	20	20	21	52	20	0.8
PSC63-SR25-056R	63	25	25	19	56	25	0.8
PSC63-SR25-056L	63	25	25	19	56	25	0.8
PSC63-SR32-066R	63	32	32	15	66	32	1.1
PSC63-SR32-066L	63	32	32	15	66	32	1.1
PSC63-SR40-080R	63	40	40	11	80	48	1.3
PSC63-SR40-080L	63	40	40	11	80	48	1.3
PSC63-SR50-097R40	63	40	50	12	97	68	1.7
PSC63-SR50-097L40	63	40	50	12	97	68	1.7
PSC63-SR60-112R40	63	40	60	10	112	88	2.4
PSC63-SR60-112L40	63	40	60	10	112	88	2.4
PSC80-SR40-081R	80	40	40	20	81	81	2.3
PSC80-SR40-081L	80	40	40	20	81	81	2.3
PSC80-SR50-102R40	80	40	50	20	102	68	2.3
PSC80-SR50-102L40	80	40	50	20	102	68	2.3
PSC80-SR60-119R40	80	40	60	20	119	88	3.3
PSC80-SR60-119L40	80	40	60	20	119	88	3.3

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PSC-SR 接柄 – 偏置

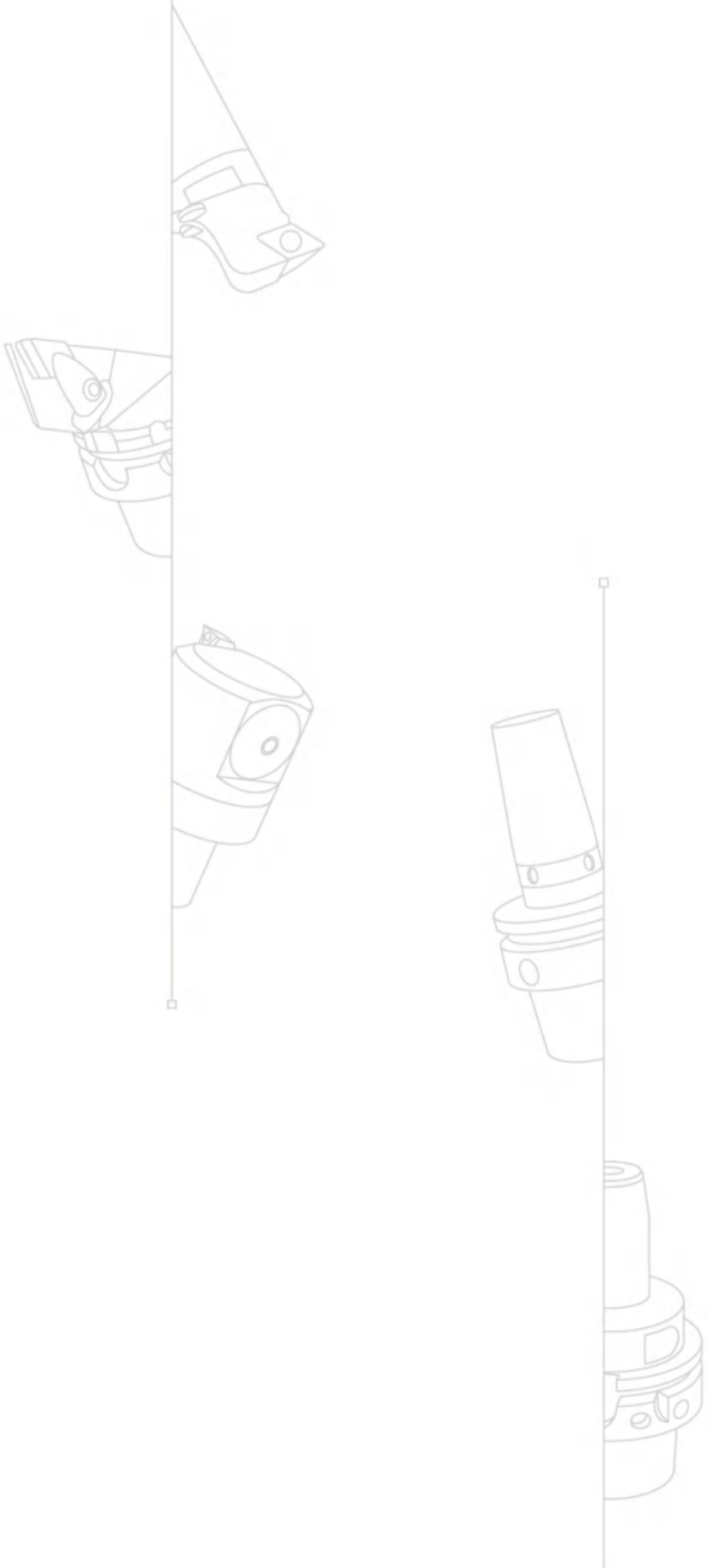
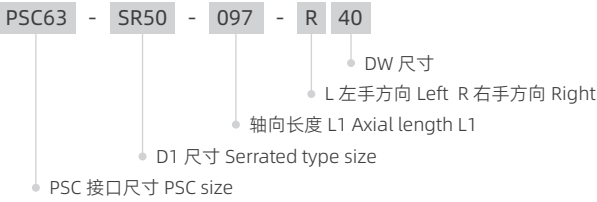
PSC-SR Face Slotting Adapter-R/L

主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
16	113.025.08	-	241.020.50
20	113.030.10		241.025.56
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80
50	113.060.12		241.050.80
60	113.060.12		241.050.80

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

命名方式 | Naming And Coding Rules



方柄接杆
TOOL HOLDER
ADAPTOR

01

可用于传统方刀杆使用
Can be used with traditional square tool holders

03

无需机床内部（停机）对刀
No need downtime to adjust the tool

02

降低刀具使用成本
Reduce the tool cost

04

可以多角度应用
Can be applied from multiple angles



方柄接杆命名方式

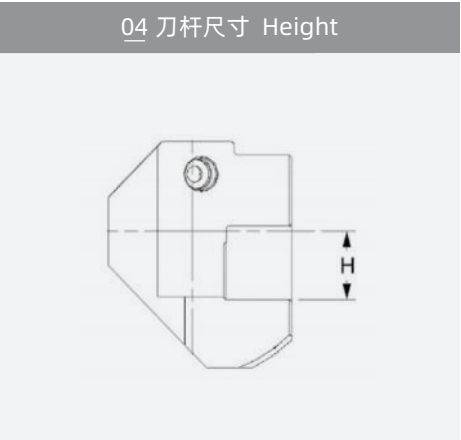
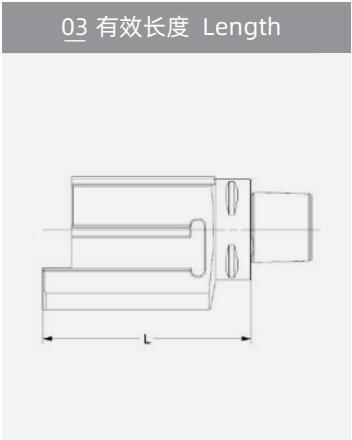
Tool Holder Adaptor Naming And Coding Rules

PSC63 - ASHR - 122 - 25

01 - 02 - 03 - 04

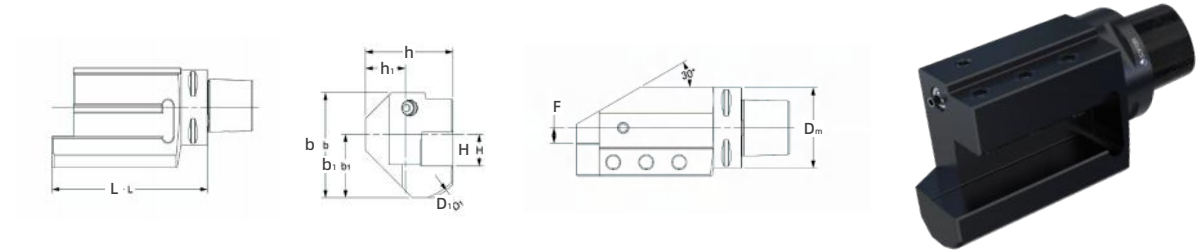
01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80

02 产品类型 Production Type	
ASHL	通用刀柄 0°左手方向接杆 General Purpose 0° Left-Hand Adaptor
ASHR	通用刀柄 0°右手方向接杆 General Purpose 0° Right-Hand Adaptor
ASHA	通用刀柄 90°接杆 General Purpose 90° Adaptor
ASHS	通用刀柄 0°双向接杆 General Purpose 0° Both-sides Adaptor
ASHTR/L	通用刀柄 45°接杆 General Purpose 45° Adaptor
ASHR/L45	通用刀柄 0°三向接杆 General Purpose 0° tri-sides Adaptor



通用刀柄 0°接杆

General Purpose 0° Adaptor



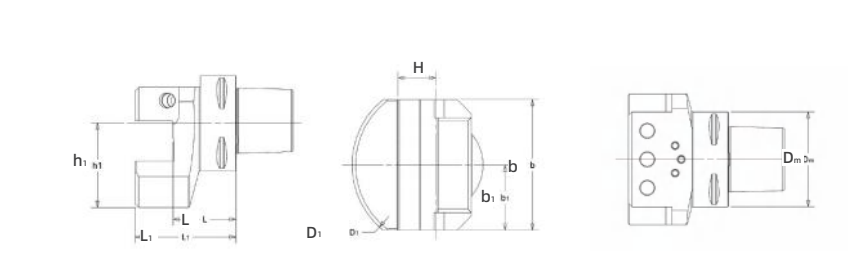
> 技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L	F	H	b	h	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHR-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC50	20X20	PSC50-ASHL-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC63	20X20	PSC63-ASHR-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	20X20	PSC63-ASHL-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	25X25	PSC63-ASHR-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC63	25X25	PSC63-ASHL-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC80	25X25	PSC80-ASHR-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	25X25	PSC80-ASHL-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	32X32	PSC80-ASHR-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30
PSC80	32X32	PSC80-ASHL-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30

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通用刀柄 90°接杆
General Purpose 90° Adaptor

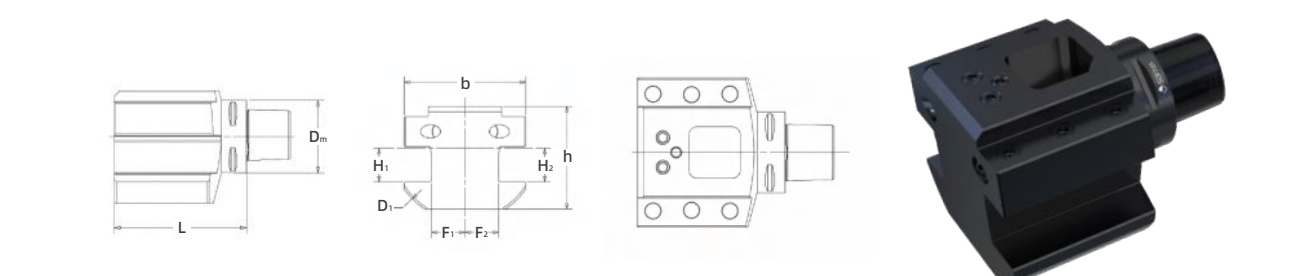


技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L1	L	H	b	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHA-065-20	50	65	45	20	64	85	37	32	1.4	251.120.20
PSC63	20X20	PSC63-ASHA-070-20	63	70	50	20	64	85	37	32	1.8	251.120.20
PSC63	25X25	PSC63-ASHA-080-25	63	80	55	25	76	100	46	38	2.4	251.120.20
PSC80	25X25	PSC80-ASHA-075-25	80	75	50	25	80	103	46	38	3.1	251.120.20
PSC80	32X32	PSC80-ASHA-085-32	80	85	53	32	110	142	65	55	4.4	251.120.20

通用刀柄 0°双向接杆
General Purpose 0° Both-sides Adaptor

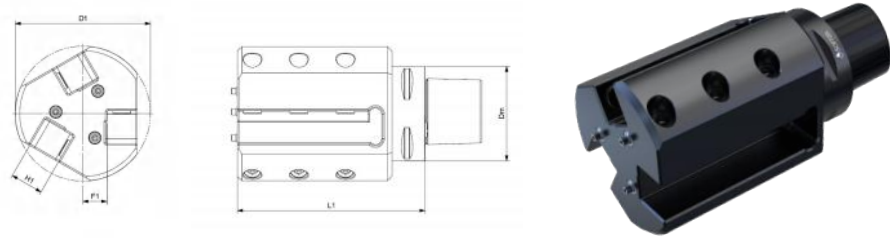


技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L1	L2	F1	F2	H1	H2	b	h	D1	重量 m (kg)	螺钉 Screw
PSC63	25X25	PSC63-ASHS-122-25	63	122	122	20	20	25	25	90	78	114	4.5	251.120.20
PSC80	25X25	PSC80-ASHS-122-25	80	122	122	30	30	25	25	110	75	128	5.9	251.120.20

通用刀柄 0°三向接杆
General Purpose 0° tri-sides Adaptor

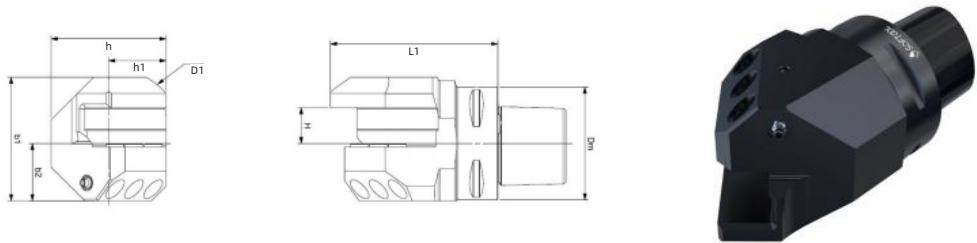


技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	L1	H1	F1	重量 m (kg)
PSC50-ASHTR-36123-20	50	90	123	20	16	3.4
PSC50-ASHTL-36123-20	50	90	123	20	16	3.4
PSC63-ASHTR-36125-20	63	90	125	20	16	3.8
PSC63-ASHTL-36125-20	63	90	125	20	16	3.8
PSC80-ASHTR-45150-32	80	120	150	32	20	7.5
PSC80-ASHTL-45150-32	80	120	150	32	20	7.5

通用刀柄 45°接杆
General Purpose 45° Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	L1	H	h	h1	b1	b2	D1	重量 m (kg)
PSC50-ASHR45-085-20	50	85	20	64	32	69	37	85	1.6
PSC50-ASHL45-085-20	50	85	20	64	32	69	37	85	1.6
PSC63-ASHR45-095-20	63	95	20	64	32	69	37	85	2.2
PSC63-ASHL45-095-20	63	95	20	64	32	69	37	85	2.2
PSC63-ASHR45-114-25	63	114	25	72	36	78	46	100	2.8
PSC63-ASHL45-114-25	63	114	25	72	36	78	46	100	2.8

PSC 接纳器

PSC CLAMPING UNIT

01

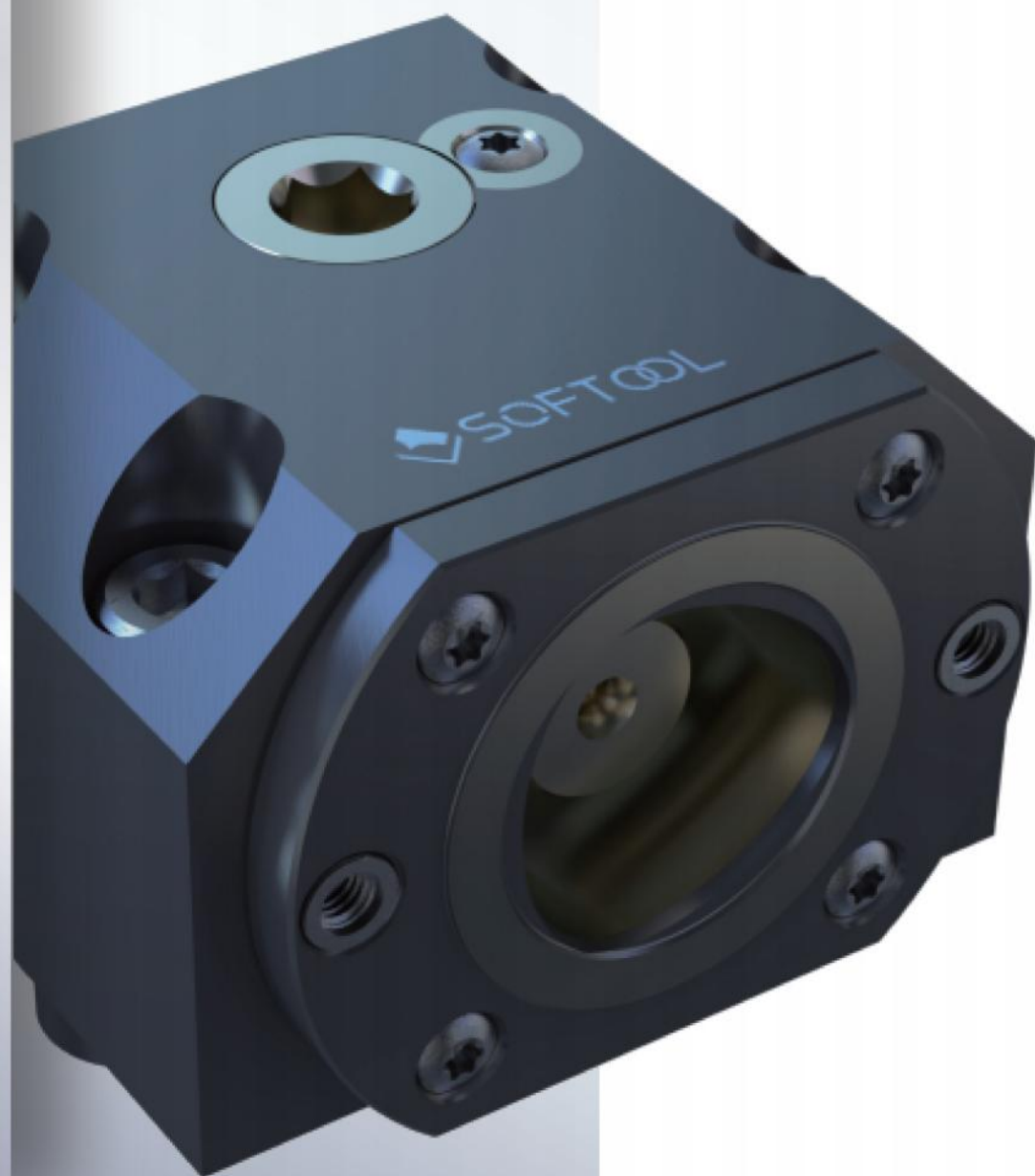
配合PSC接口的刀具使用
Used with tools of PSC interface

03

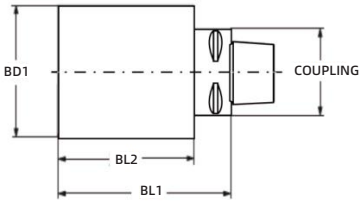
凸轮锁紧结构，换刀便捷
Cam locking device, make changing the tool timely

02

可实现左右手刀具互换
Realize the exchange of left and right hand tools



PSC 毛坯
PSC Blank



技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	订货号 Ordering code	BD1	BL1	库存 Stock
PSC32	BLPSC32A040110M	40	110	▲
	BLPSC32A050110M	50	110	●
	BLPSC32A050125M	50	125	▲
	BLPSC32A070060M	70	60	▲
	BLPSC32A090070M	90	70	▲
PSC40	BLPSC40A040095M	40	95	▲
	BLPSC40A060130M	60	130	●
	BLPSC40A060165M	60	165	▲
	BLPSC40A080075M	80	75	▲
	BLPSC40A100085M	100	85	▲
PSC50	BLPSC50A050125M	50	125	●
	BLPSC50A075175M	75	175	●
	BLPSC50A090080M	90	80	▲
	BLPSC50A110090M	110	90	▲
	BLPSC50A110130M	110	130	▲

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PSC 毛坯
PSC Blank

技术参数 | Technical parameters

单位 | Unit: mm

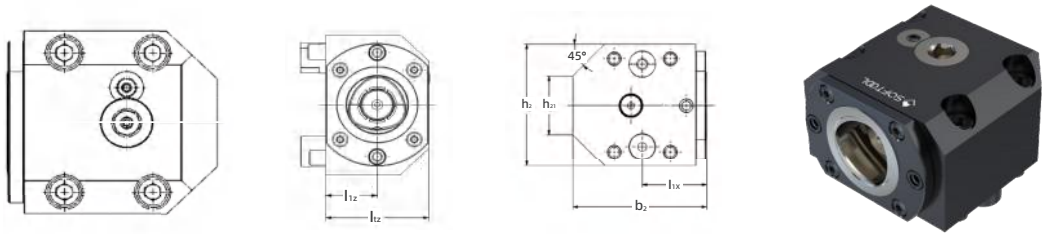
接口尺寸 PSC size	订货号 Ordering code	BD1	BL1	库存 Stock
PSC63	BLPSC63A072120M	72	120	●
	BLPSC63A075195M	75	195	●
	BLPSC63A100080M	100	80	●
	BLPSC63A110085M	110	85	▲
	BLPSC63A110180M	110	180	▲
	BLPSC63A130095M	130	95	●
PSC80	BLPSC80A080200M	80	200	▲
	BLPSC80A120095M	120	95	▲
	BLPSC80A120160M	120	160	●
	BLPSC80A130090M	130	90	●
PSC100	BLPSC100A100200M	100	200	▲
	BLPSC100A160120M	160	120	▲
	BLPSC100A150150M	150	150	▲

- PSC 半成品毛坯前端带有 42-46HRC 硬度，允许加工成所需要的形状
- PSC blank have a 42-46HRC hardness front, which allows machining of special shapes

PSC 接纳器命名方式
PSC Clamping Unit Naming And Coding Rules

CUSA 型
CUSA

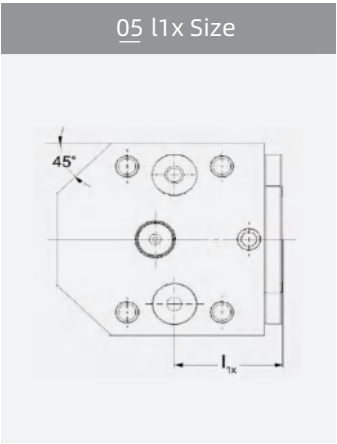
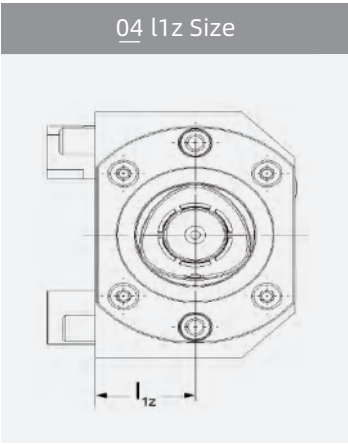
PSC40	R	CUSA	24	043	M
01	02	03	04	05	06



01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80
	80X

02 刀体方向 Hand of Tool	
L	左手方 Left
R	右手方向 Right
N	不区分左右手方向 Null

03 产品种类 Production Type	
CUSA	通用接纳器 General Purpose Receiver
CVDI	VDI 接纳器 VDI Receiver
CSQUA	卧式刀塔接纳器 Horizontal Lathe Receiver
CSQIR	方柄型接纳器 Square Shank Internal Receiver
CVDI	中心拉钉夹紧 Center Pull Stud Clamping Receiver
CHYD	液压驱动接纳器 Hydraulic Actuated Receiver



06 制式 Format	
M	标准款 Standard

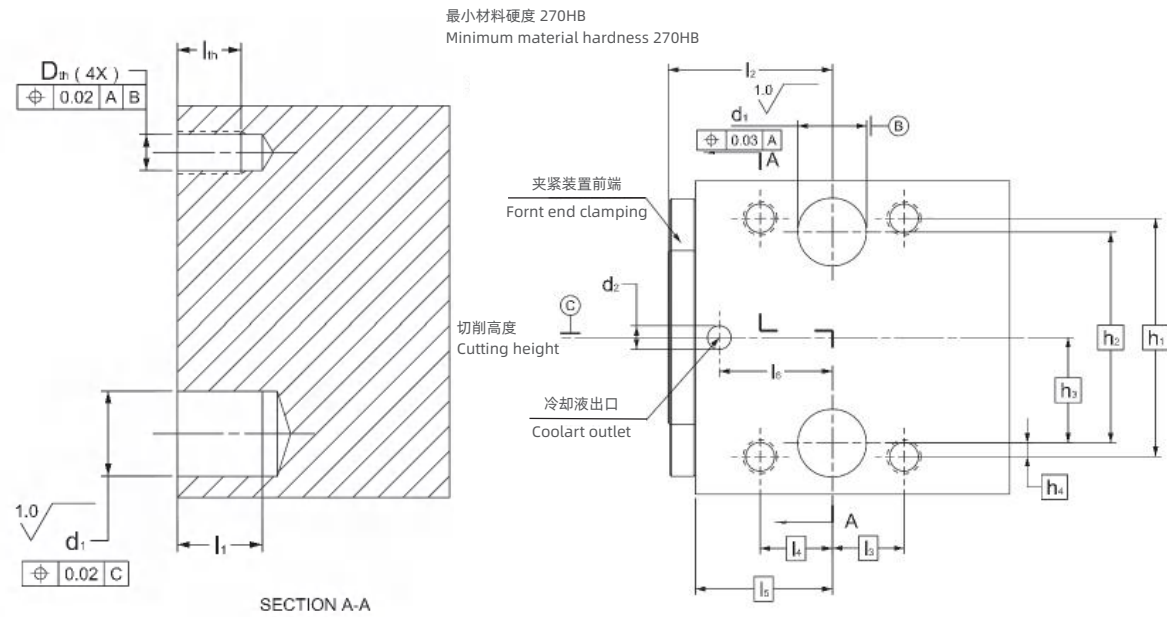
技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	订货号 Ordering code	b ₂	h ₂	h ₂₁	l _{1x}	l _{1z}	l _{2z}	重量 m (kg)
PSC32	PSC32-RCUSA-19039	73	54	30	39	19	38	1.30
PSC32	PSC32-LCUSA-19039	73	54	30	39	19	38	1.30
PSC40	PSC40-RCUSA-24043	86	77	38	43	24	48	2.26
PSC40	PSC40-LCUSA-24043	86	77	38	43	24	48	2.26
PSC50	PSC50-RCUSA-32048	100	92	44	48	32	64	3.74
PSC50	PSC50-LCUSA-32048	100	92	44	48	32	64	3.74
PSC63	PSC63-RCUSA-42060	122	105	37	60	42	84	7.10
PSC63	PSC63-LCUSA-42060	122	105	37	60	42	84	7.10
PSC80	PSC80-RCUSA-50088	146	133	133	88	50	100	13.25
PSC80	PSC80-LCUSA-50088	146	133	133	88	50	100	13.25

夹紧装置 R\L Rusa 应用设计说明

Clamping device R \ L Rusa application design description



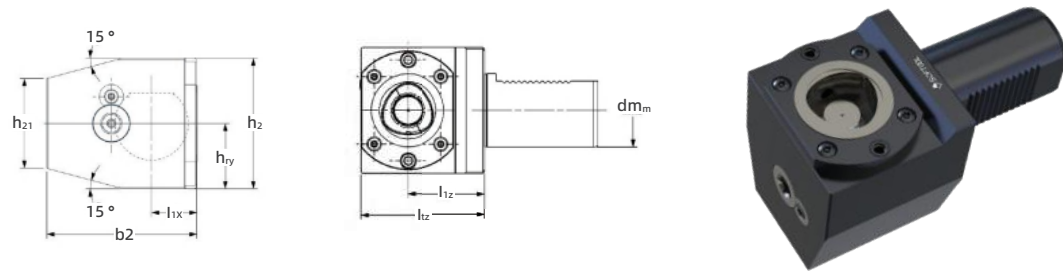
技术参数 | Technical parameters

单位 | Unit: mm

夹紧装置 Clamping device	d1 (H7)	d2	h1	h2	h3	h4	l1 (min)	l2	l3	l4	l5	l6	lth (min)	Dth
PSC32R\LCUSA19039	12	5	42	39	19.5	1.5	8.5	39	19	19	33.5	28	7.5	M6
PSC40R\LCUSA24043	16	7	60	55	27.5	2.5	11	43	19	19	36.5	30	11	M8
PSC50R\LCUSA32048	20	7	70	62	31	4	12	48	21	21	39.5	33	13	M10
PSC63R\LCUSA42060	25	10	82	71	35.5	5.5	20	60	24.5	24.5	50.5	41	12	M10
PSC80R\LCUSA50088	32	11	110	92	46	9	20	88	43	43	76	63	14.5	M12

VDI 外圆车刀接纳器

VDI External Receiver



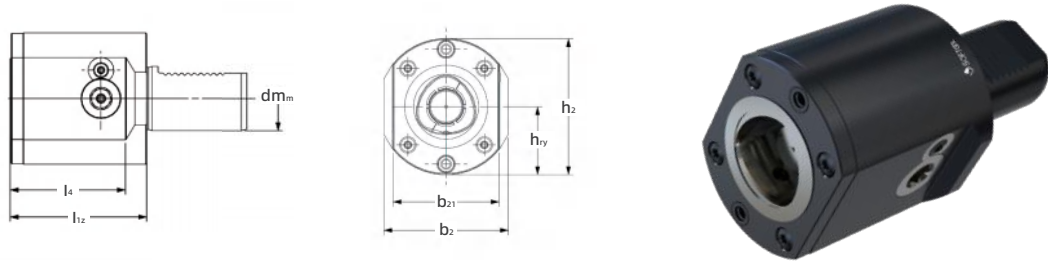
技术参数 | Technical parameters

单位 | Unit: mm

VDI 尺寸 VDI size	接口尺寸 PSC size	订货号 Ordering code	b2	hry	h2	h21	l1x	l1z	ltz	重量 m (kg)
30	PSC32	PSC32-RCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-LCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-RCVDI30-41030M	73	30	57	41	30	41	60	2.2
30	PSC32	PSC32-LCVDI30-41030M	73	30	57	41	30	41	60	2.2
40	PSC40	PSC40-RCVDI40-51030M	86	38	75	54	30	51	75	3.2
40	PSC40	PSC40-LCVDI40-51030M	86	38	75	54	30	51	75	3.2
50	PSC40	PSC40-RCVDI50-51040M	86	38	75	60	40	51	75	3.2
50	PSC40	PSC40-LCVDI50-51040M	86	38	75	60	40	51	75	3.2
40	PSC50	PSC50-RCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-LCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-RCVDI40-53040M	99	41	82	53	40	53	85	5.7
40	PSC50	PSC50-LCVDI40-53040M	99	41	82	53	40	53	85	5.7
50	PSC50	PSC50-RCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC50	PSC50-LCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC50	PSC50-RCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-LCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-RCVDI50-53040M	99	43	86	65	40	53	85	5.7
50	PSC50	PSC50-LCVDI50-53040M	99	43	86	65	40	53	85	5.7
60	PSC50	PSC50-RCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC50	PSC50-LCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC63	PSC63-RCVDI60-53040M	122	53	105	70	40	53	95	6
60	PSC63	PSC63-LCVDI60-53040M	122	53	105	70	40	53	95	6

VDI 内圆车刀接纳器

VDI Internal Receiver



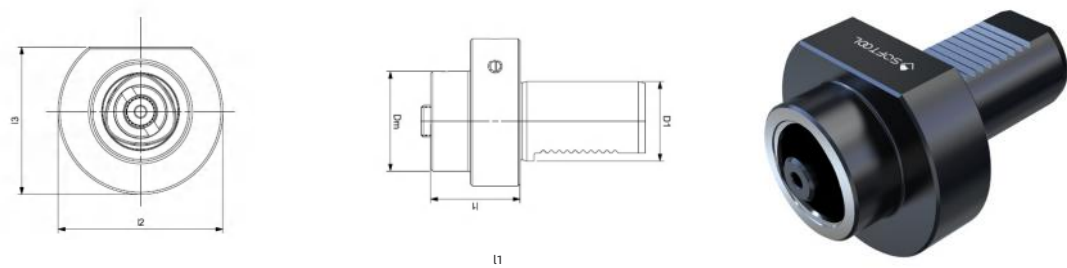
> 技术参数 | Technical parameters

单位 | Unit: mm

VDI 尺寸 VDI size	接口尺寸 PSC size	订货号 Ordering code	b21	b2	h1y	h2	l1z	l4	重量 m (kg)
30	PSC32	PSC32-RCVDI30-00060M	38	50	34	61	60	44	1
30	PSC32	PSC32-LCVDI30-00060M	38	50	34	61	60	44	1
40	PSC40	PSC40-RCVDI40-00075M	48	75	41	75	75	53	2.2
40	PSC40	PSC40-LCVDI40-00075M	48	75	41	75	75	53	2.2
50	PSC40	PSC40-RCVDI50-00065M	64	75	41	82	85	72	3.2
50	PSC40	PSC40-LCVDI50-00065M	64	75	41	82	85	72	3.2
40	PSC50	PSC50-RCVDI40-00085M	48	70	49	83	65	39	2.2
40	PSC50	PSC50-LCVDI40-00085M	48	70	49	83	65	39	2.2
50	PSC50	PSC50-RCVDI50-00085M	64	83	49	91	85	62	3.2
50	PSC50	PSC50-LCVDI50-00085M	64	83	49	91	85	62	3.2
60	PSC50	PSC50-RCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC50	PSC50-LCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC63	PSC63-RCVDI60-00095M	84	84	58	111	95	50	6.1
60	PSC63	PSC63-LCVDI60-00095M	84	84	58	111	95	50	6.1

VDI 机床接口 中心拉钉夹紧

VDI Machine Tool Interface Center Pull Stud Clamping



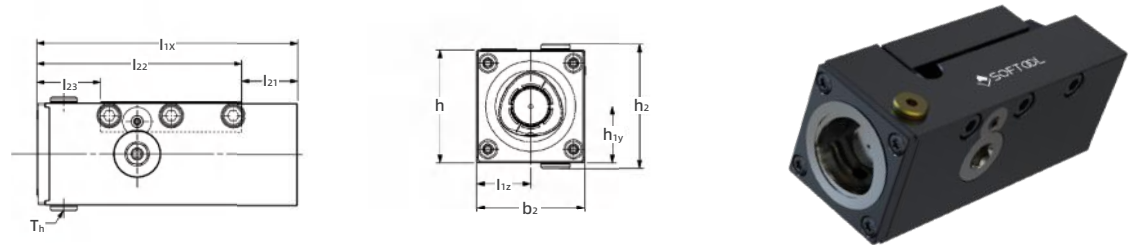
> 技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 Size	接口尺寸 PSC size	订货号 Ordering code	Dm	D1	l1	l2	l3	重量 m (kg)
30	PSC32	PSC32-NCVDI30-035M	32	30	35	68	62	0.8
30	PSC40	PSC40-NCVDI30-060M	40	30	60	68	62	0.9
40	PSC32	PSC32-NCVDI40-030M	32	40	30	83	74	1.4
40	PSC40	PSC40-NCVDI40-030M	40	40	30	83	74	1.5
40	PSC50	PSC50-NCVDI40-045M	50	40	45	83	74	1.6
40	PSC63	PSC63-NCVDI40-090M	63	40	90	83	74	2.5
50	PSC32	PSC32-NCVDI50-035M	32	50	35	98	84	2.4
50	PSC40	PSC40-NCVDI50-040M	40	50	40	98	84	2.5
50	PSC50	PSC50-NCVDI50-050M	50	50	50	98	84	2.6
50	PSC63	PSC63-NCVDI50-070M	63	50	70	98	84	3.1
50	PSC80	PSC80-NCVDI50-100M	80	50	100	98	90	4.5
60	PSC50	PSC50-NCVDI60-050M	50	60	50	123	104	4.3
60	PSC63	PSC63-NCVDI60-050M	63	60	50	123	104	4.2
60	PSC80	PSC80-NCVDI60-085M	80	60	85	123	104	5.7

接口尺寸 PSC size	螺纹套 Threaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

卧式刀塔接纳器
Horizontal Lathe Receiver

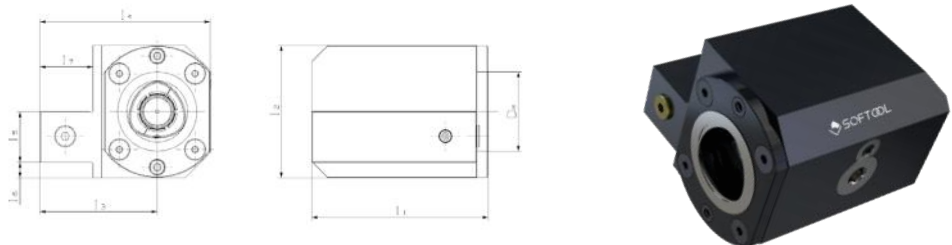


技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	订货号 Ordering code	b2	h1y	h2	l1x	l1z	l21	l22	l23	Th	重量 m (kg)
PSC32	PSC32-RCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	1.3
PSC32	PSC32-LCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	1.3
PSC40	PSC40-RCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC40	PSC40-LCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC50	PSC50-RCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2
PSC50	PSC50-LCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2

PSC 方柄型接纳器
PSC Square Shank Internal Receiver

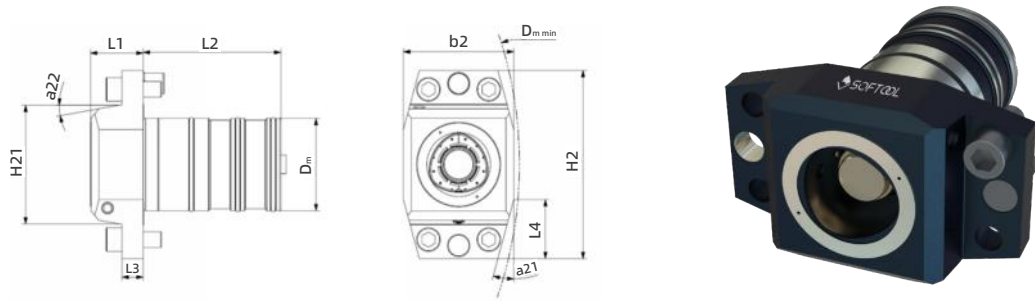


技术参数 | Technical parameters

单位 | Unit: mm

装夹尺寸 Size	接口尺寸 PSC size	订货号 Ordering code	Dm	l1	l2	l3	l4	l5	l6	l7	重量 m (kg)
40	PSC40	PSC40-RCSQIR-59-110A	40	110	77	59	83	25	13	26	2.9
40	PSC40	PSC40-LCSQIR-59-110A	40	110	77	59	83	25	13	26	2.9
50	PSC50	PSC50-RCSQIR-77-110A	50	110	92	77	109	32	14	33	5.1
50	PSC50	PSC50-LCSQIR-77-110A	50	110	92	77	109	32	14	33	5.1
63	PSC63	PSC63-RCSQIR-93-140A	63	140	105	93	135	40	13	40	11.4
63	PSC63	PSC63-LCSQIR-93-140A	63	140	105	93	135	40	13	40	11.4

液压驱动接纳器 - 高压冷却
Hydraulic Actuated Receiver-High-pressure cooling

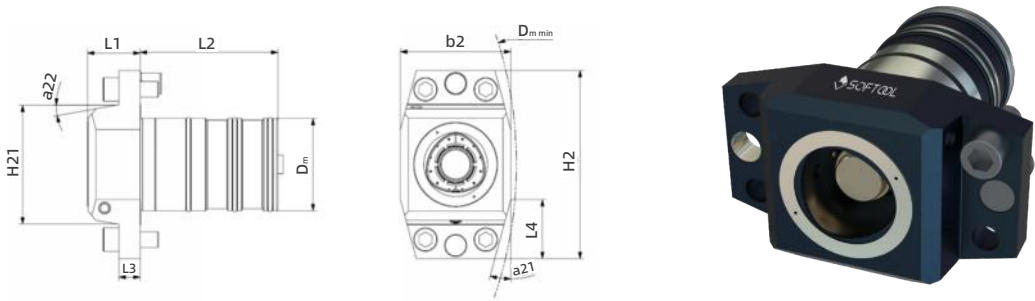


技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	订货号 Ordering code	b2	Dm	Dm min	H2	H21	L2	L1	L3	L4	a21	a22
PSC40	PSC40-NCHYD-05625M	48	42	260	92	56	74	25	10	22	15°	11°
PSC50	PSC50-NCHYD-07035M	64	55	300	112	70	88	35	12	30	16°	10°
PSC63	PSC63-NCHYD-09040M	84	70	400	143	90	105	40	16	45	15°	10°
PSC80	PSC80-NCHYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°

液压驱动接纳器 - 低压冷却
Hydraulic Actuated Receiver-Low-pressure cooling



技术参数 | Technical parameters

单位 | Unit: mm

接口尺寸 PSC size	订货号 Ordering code	b2	Dm	Dm min	H2	H21	L2	L1	L3	L4	a21	a22
PSC63	PSC63-NCLYD-09040M	84	70	400	143	90	105	40	16	45	15°	10°
PSC80	PSC80-NCLYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°

转接柄 ADAPTOR



01

PSC接口具有更强的传动扭矩和稳定性
Stronger transmission torque and stability with PSC interface

03

更易于维护和维修
More easy to maintain

05

提供快换功能
Provide quick-change function

02

刀柄模块化结构
Modular structure of holder

04

提高了使用寿命
Prolong the service life

转接柄命名方式
Adaptor Naming And Coding Rules

PSC40	PSC40	080	M
01	02	03	04

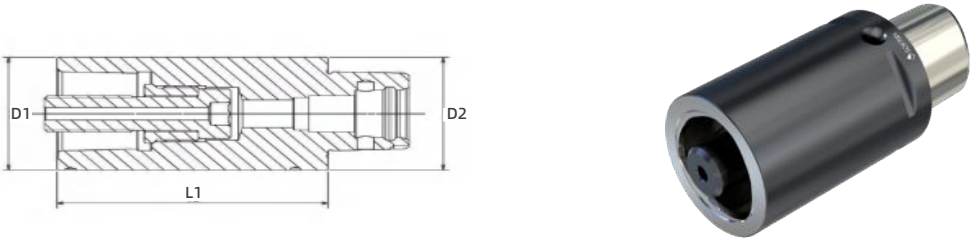
01 主接口规格 Coupling Type			
PSC	32	HSK	50
	40		63
	50		80
	63		100
	80	SK	40
	100		50
BT	30		
	40		
	50		

03 有效长度 Length					
25	25mm	65	65mm	125	125mm
30	30mm	70	70mm	135	135mm
32	32mm	75	75mm	140	140mm
33	33mm	80	80mm	145	145mm
35	35mm	85	85mm	150	150mm
40	40mm	90	90mm	155	155mm
45	45mm	95	95mm	175	175mm
50	50mm	100	100mm	185	185mm
55	55mm	110	110mm	200	200mm
60	60mm	120	120mm		

02 转换接口规格 Coupling Type					
PSC	32	Arbor	A16A	SLN	6
	40		A22A		8
	50		A27A		10
	63		A32A		12
	80		A40A		14
SLNE	16	ER	A40C		16
	20		A60C		18
	25		16		20
	32		20		25
	40		25		32
	50		32		40
			40		50

04 制式 Format	
M	标准款 Standard
A	短款 Short

PSC 加长杆
PSC Extension Adaptor



技术参数 | Technical parameters

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC32-PSC32-035A	32	32	35	0.22
PSC32-PSC32-060M	32	32	60	0.36
PSC32-PSC32-080M	32	32	80	0.47
PSC32-PSC32-095M	32	32	95	0.56
PSC40-PSC40-040A	40	40	40	0.4
PSC40-PSC40-060M	40	40	60	0.57
PSC40-PSC40-080M	40	40	80	0.7
PSC40-PSC40-120M	40	40	120	1.11
PSC50-PSC50-050A	50	50	50	0.73
PSC50-PSC50-080M	50	50	80	1.15
PSC50-PSC50-100M	50	50	100	1.38
PSC50-PSC50-150M	50	50	150	2.17
PSC63-PSC63-060A	63	63	60	1.36
PSC63-PSC63-100M	63	63	100	2.26
PSC63-PSC63-140M	63	63	140	3.17
PSC63-PSC63-185M	63	63	185	4.19
PSC80-PSC80-065A	80	80	65	2.41
PSC80-PSC80-100M	80	80	100	3.7
PSC80-PSC80-125M	80	80	125	4.64
PSC80-PSC80-200M	80	80	200	7.47
PSC100-PSC100-140M	100	100	140	7.93
PSC100-PSC100-200M	100	100	200	11.94

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PSC 加长杆
PSC Extension Adaptor

主要配件 (M) | Main spare parts (M)

接口尺寸 PSC size	螺纹套 Threaded sleeve	拉丁 Pull stud	扳手 Key
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

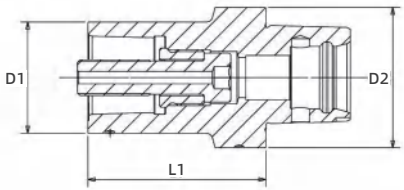
可单独订购配件，按需询价

The spare parts can be ordered separately. Please inquire on demand

主要配件 (A) | Main spare parts (A)

型号 Ordering code	拉钉 Pull stud	扣环 Retaining ring	扳手 Key
			
PSC32-PSC32-035A	512.068.01	545.040.02	241.080.00
PSC40-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC50-PSC50-050A	512.068.03	545.040.07	241.080.00
PSC63-PSC63-060A	512.068.04	545.040.08	241.140.00
PSC80-PSC80-065A	512.068.05	545.040.08	241.140.00

PSC 缩颈杆
PSC Reduction Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC40-PSC32-055M	32	40	55	0.49
PSC40-PSC32-070M	32	40	70	0.59
PSC40-PSC32-120M	32	40	120	0.81
PSC50-PSC32-033A	32	50	33	0.54
PSC50-PSC32-060M	32	50	60	0.68
PSC50-PSC32-120M	32	50	120	0.99
PSC50-PSC32-150M	32	50	150	1.65
PSC50-PSC40-040A	40	50	40	0.59
PSC50-PSC40-065M	40	50	65	0.8
PSC50-PSC40-085M	40	50	85	1.1
PSC50-PSC40-140M	40	50	140	1.46
PSC63-PSC32-032A	32	63	32	0.91
PSC63-PSC32-070M	32	63	70	1.12
PSC63-PSC32-125M	32	63	125	1.43
PSC63-PSC32-185M	32	63	185	2.99
PSC63-PSC40-040A	40	63	40	0.98
PSC63-PSC40-080M	40	63	80	1.32
PSC63-PSC40-145M	40	63	145	1.86
PSC63-PSC40-185M	40	63	185	3.23
PSC63-PSC50-050A	50	63	50	1.11

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PSC 缩颈杆
PSC Reduction Adaptor

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC63-PSC50-080M	50	63	80	1.53
PSC63-PSC50-110M	50	63	110	2.23
PSC63-PSC50-175M	50	63	175	2.79
PSC80-PSC32-060M	32	80	60	2.07
PSC80-PSC32-135M	32	80	135	2.53
PSC80-PSC40-070M	40	80	70	2.2
PSC80-PSC40-155M	40	80	155	2.97
PSC80-PSC40-200M	40	80	200	5.42
PSC80-PSC50-045A	50	80	45	2
PSC80-PSC50-080M	50	80	80	2.43
PSC80-PSC50-185M	50	80	185	3.88
PSC80-PSC50-200M	50	80	200	5.84
PSC80-PSC63-055A	63	80	55	2.15
PSC80-PSC63-080M	63	80	80	2.65
PSC80-PSC63-120M	63	80	120	4.1
PSC80-PSC63-200M	63	80	200	5.37
PSC100-PSC32-085M	32	100	85	4.15
PSC100-PSC40-090M	40	100	90	4.25
PSC100-PSC50-095M	50	100	95	4.42
PSC100-PSC63-055A	63	100	55	3.7
PSC100-PSC63-095M	63	100	95	4.68
PSC100-PSC63-200M	63	100	200	6.92
PSC100-PSC80-065A	80	100	65	3.92
PSC100-PSC80-100M	80	100	100	5.25
PSC100-PSC80-200M	80	100	200	8.92

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PSC 缩颈杆
PSC Reduction Adaptor

主要配件 (M) | Main spare parts (M)

接口尺寸 PSC size	螺纹套 Threaded sleeve	拉丁 Pull stud	扳手 Key
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

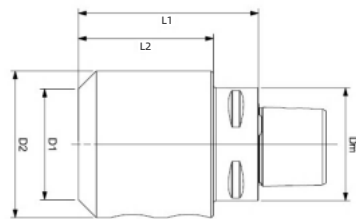
可单独订购配件，按需询价

The spare parts can be ordered separately. Please inquire on demand

主要配件 (A) | Main spare parts (A)

型号 Ordering code	拉钉 Pull stud	扣环 Retaining ring	扳手 Key
			
PSC50-PSC32-033A	512.068.01	545.040.02	241.080.00
PSC50-PSC40-040A	512.068.06	545.040.07	241.080.00
PSC63-PSC32-032A	512.068.01	545.040.02	241.080.00
PSC63-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC63-PSC50-050A	512.068.07	545.040.08	241.100.00
PSC80-PSC50-045A	512.068.08	545.040.08	241.100.00
PSC80-PSC63-055A	512.068.05	545.040.08	241.140.00
PSC100-PSC63-055A	512.068.05	545.040.08	241.140.00
PSC100-PSC80-065A	512.068.05	545.040.08	241.140.00

PSC 侧压式接柄
PSC Side Lock End Mil Holder



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	锁紧孔大小 Clamping hole dimensions	Dm	D1	D2	L1	L2	重量 m (kg)
PSC32-SLN-06-045	6	32	17	25	45	29.5	0.30
PSC32-SLN-08-045	8	32	20	28	45	31.0	0.30
PSC32-SLN-10-050	10	32	27	35	50	-	0.40
PSC32-SLN-12-055	12	32	32	42	55	-	0.30
PSC40-SLN-06-050	6	40	17	25	50	29.8	0.40
PSC40-SLN-08-050	8	40	20	28	50	32.5	0.40
PSC40-SLN-10-050	10	40	27	35	50	31.0	0.50
PSC40-SLN-12-055	12	40	32	42	55	-	0.60
PSC40-SLN-14-055	14	40	34	42	55	-	0.60
PSC40-SLN-16-055	16	40	38	48	55	-	0.70
PSC50-SLN-06-050	6	50	17	25	50	30.0	0.62
PSC50-SLN-08-050	8	50	20	28	50	30.0	0.72
PSC50-SLN-10-055	10	50	27	35	55	35.0	0.72
PSC50-SLN-12-060	12	50	32	42	60	40.0	0.90
PSC50-SLN-14-060	14	50	34	44	60	40.0	0.90
PSC50-SLN-16-060	16	50	38	48	60	40.0	1.00
PSC50-SLN-18-060	18	50	40	50	60	-	0.90
PSC50-SLN-20-060	20	50	42	52	60	-	1.00
PSC50-SLN-25-080	25	50	49	65	80	-	1.70
PSC63-SLN-06-055	6	63	17	25	55	32.7	0.90
PSC63-SLN-08-055	8	63	20	28	55	33.1	0.90
PSC63-SLN-10-060	10	63	27	35	60	38.1	1.00
PSC63-SLN-12-060	12	63	32	42	60	37.9	1.10
PSC63-SLN-14-060	14	63	34	44	60	37.9	1.10

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PSC 侧压式接柄
PSC Side Lock End Mil Holder

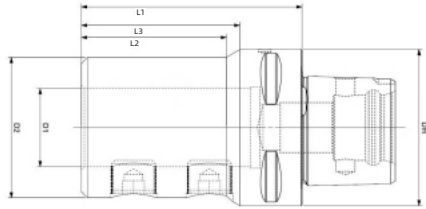
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	锁紧孔大小 Clamping hole dimensions	Dm	D1	D2	L1	L2	重量 m (kg)
PSC63-SLN-16-065	16	63	38	48	65	43.0	1.10
PSC63-SLN-18-065	18	63	40	50	65	42.7	1.10
PSC63-SLN-20-065	20	63	42	52	65	43.0	1.50
PSC63-SLN-25-080	25	63	49	65	80	-	1.90
PSC63-SLN-32-090	32	63	56	72	90	-	2.40
PSC63-SLN-40-100	40	63	74	90	100	-	3.70
PSC80-SLN-06-070	6	80	17	25	70	40.0	2.10
PSC80-SLN-08-070	8	80	20	28	70	40.0	2.10
PSC80-SLN-10-070	10	80	27	35	70	40.0	2.40
PSC80-SLN-12-070	12	80	32	42	70	40.0	2.40
PSC80-SLN-14-070	14	80	34	44	70	40.0	2.40
PSC80-SLN-16-070	16	80	38	48	70	40.0	2.40
PSC80-SLN-18-070	18	80	40	50	70	40.0	2.40
PSC80-SLN-20-070	20	80	42	52	70	40.0	2.40
PSC80-SLN-25-080	25	80	49	65	80	58.0	2.40
PSC80-SLN-32-080	32	80	56	72	80	58.0	2.90
PSC80-SLN-40-110	40	80	74	90	110	-	4.50
PSC80-SLN-50-120	50	80	84	100	120	-	5.50

侧固尺寸 Side clamping dimensions	压紧螺栓 Clamping bolt	扳手 Key
6	251.060.10	241.030.63
8	251.080.10	241.040.70
10	251.100.12	241.050.80
12	251.120.16	241.060.90
14	251.120.16	241.060.90
16	251.140.16	241.060.90
18	251.140.16	241.060.90
20	251.160.16	241.080.00
25	251.180.20	241.080.00
32	251.200.20	241.100.00
40	251.200.25	241.100.00
50	251.240.25	241.120.00

PSC 侧压式接柄 – 轴向
PSC Side Lock End Mil Holder-Axial



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Type	Dm	D1	D2(BD1)	D3	L1(LF)	L2(LB1)	l3	l4	重量 m (kg)
PSC32-SLNE-16-056	1	32	16	36	-	56	56	-	-	0.4
PSC32-SLNE-20-060	1	32	20	40	-	60	60	-	-	0.4
PSC32-SLNE-25-080	1	32	25	45	-	80	80	-	-	0.7
PSC40-SLNE-16-056	7	40	16	36	-	56	32.5	36	-	0.6
PSC40-SLNE-20-060	1	40	20	40	-	60	60	-	-	0.6
PSC40-SLNE-25-077	1	40	25	45	-	77	77	-	-	0.7
PSC40-SLNE-32-088	1	40	32	52	-	61	88	-	-	0.99
PSC50-SLNE-16-065	7	50	16	36	-	65	41.7	45	-	0.71
PSC50-SLNE-20-060	7	50	20	40	-	60	37.7	40	-	0.71
PSC50-SLNE-25-071	7	50	25	45	-	71	46.7	51	-	0.8
PSC50-SLNE-32-075	1	50	32	52	-	75	75	-	-	1
PSC50-SLNE-40-100	1	50	40	65	-	71	100	-	-	1.79
PSC63-SLNE-16-070	7	63	16	36	-	70	43	47.9	-	1.1
PSC63-SLNE-20-070	7	63	20	40	-	70	43.8	48	-	1.1
PSC63-SLNE-25-072	7	63	25	45	-	72	45.8	50	-	1.1
PSC63-SLNE-32-075	7	63	32	52	-	75	49.8	53	-	1.3
PSC63-SLNE-40-085	1	63	40	65	-	85	85	-	-	1.7
PSC80-SLNE-16-080	7	80	16	36	-	80	42	50	-	2.1
PSC80-SLNE-20-080	7	80	20	40	-	80	43.8	49.9	-	2.43

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PSC 侧压式接柄 – 轴向
PSC Side Lock End Mil Holder-Axial

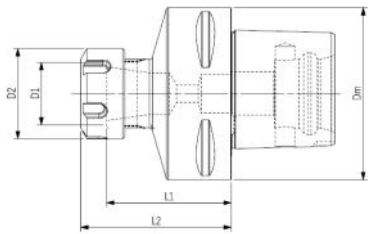
技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Type	Dm	D1	D2(BD1)	D3	L1(LF)	L2(LB1)	l3	l4	重量 m (kg)
PSC80-SLNE-25-085	7	80	25	45	-	85	49.8	55.1	-	2.42
PSC80-SLNE-32-090	7	80	32	52	-	90	53.8	60	-	2.42
PSC80-SLNE-40-095	7	80	40	65	-	95	62.8	65.1	-	2.8
PSC80-SLNE-50-100	7	80	50	75	-	100	68.6	70	-	3.1
PSC100-SLNE-20-090	14	100	20	42	52	90	5	42	54	4.31
PSC100-SLNE-25-105	14	100	25	49	65	105	8	61	69	4.95
PSC100-SLNE-32-110	14	100	32	56	72	110	8	66	74	5.3
PSC100-SLNE-40-115	14	100	40	74	90	115	8	76	79	6.45
PSC100-SLNE-50-120	3	100	50	84	100	120	8	120	-	7.1

接口尺寸 PSC size	侧固尺寸 Side clamping dimensions	压紧螺栓 Clamping bolt	扳手 Key
PSC32-PSC80	16	514.042.04	241.030.63
PSC32-PSC80	20	514.042.04	241.040.70
PSC32-PSC80	25	514.618.38	241.050.80
PSC40-PSC80	32	514.618.38	241.060.90
PSC50-PSC80	40	514.042.06	241.060.90
PSC80	50	514.042.06	241.060.90
PSC100	20	251.160.16	241.040.70
PSC100	25	251.160.16	241.050.80
PSC100	32	514.506.10	241.060.90
PSC100	40	514.506.11	241.060.90
PSC100	50	514.506.61	241.060.90

PSC 转 ER 接柄
PSC with Type ER

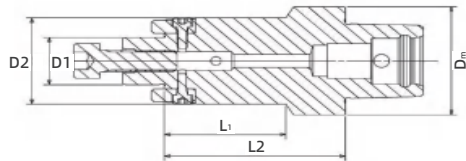


› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	L1	L2	锁紧螺帽 Locking nut	重量 m (kg)
PSC32-ER16-045	32	32	34.4	45	ER16_M_SP1	0.2
PSC32-ER20-045	32	35	33.5	45	ER20_M_SP1	0.22
PSC40-ER20-052	40	35	40.5	52	ER20_M_SP1	0.37
PSC40-ER25-052	40	42	40	52	ER25_M_SP1	0.42
PSC40-ER32-054	40	50	41	54	ER32_M_SP1	0.46
PSC50-ER20-055	50	35	43.5	55	ER20_M_SP1	0.62
PSC50-ER25-055	50	42	43	55	ER25_M_SP1	0.63
PSC50-ER32-057	50	50	44	57	ER32_M_SP1	0.68
PSC50-ER32-100	50	50	87	100	ER32_M_SP1	1.28
PSC50-ER40-060	50	63	45	60	ER40_M_SP1	0.81
PSC63-ER25-060	63	42	48	60	ER25_M_SP1	1.04
PSC63-ER25-100	63	42	88	100	ER25_M_SP1	1.44
PSC63-ER32-060	63	50	47	60	ER32_M_SP1	1.06
PSC63-ER32-100	63	50	87	100	ER32_M_SP1	1.6
PSC63-ER40-065	63	63	50	65	ER40_M_SP1	1.22
PSC63-ER40-130	63	63	115	130	ER40_M_SP1	2.77
PSC80-ER20-065	80	35	53.5	65	ER20_M_SP1	2.02
PSC80-ER25-070	80	42	58	70	ER25_M_SP1	2.1
PSC80-ER32-070	80	50	57	70	ER32_M_SP1	2.13
PSC80-ER40-070	80	63	55	70	ER40_M_SP1	2.19

PSC 转芯轴接柄
PSC with Type Arbor Adaptor



› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	D2	L1	L2	重量 m (kg)
PSC32-A16A-030M	32	16	32	15	30	0.25
PSC40-A16A-032M	40	16	32	10	32	0.38
PSC40-A16A-055M	40	16	32	33	55	0.4
PSC40-A22A-025M	40	22	40	-	25	0.4
PSC40-A22A-055M	40	22	40	25	55	0.6
PSC50-A16A-035M	50	16	32	10	35	0.6
PSC50-A16A-070M	50	16	32	45	70	0.7
PSC50-A22A-025M	50	22	50	-	25	0.62
PSC50-A22A-070M	50	22	40	47	70	0.9
PSC50-A27A-025M	50	27	50	-	25	0.68
PSC50-A32A-040M	50	32	63	20	40	1.14
PSC63-A16A-040M	63	16	32	10	40	1
PSC63-A22A-025M	63	22	50	-	25	0.96
PSC63-A22A-080M	63	22	40	40	80	1.4
PSC63-A27A-025M	63	27	50	-	25	1.01
PSC63-A27A-080M	63	27	50	55	80	1.6
PSC63-A32A-025M	63	32	63	-	25	1.09
PSC63-A40A-045M	63	40	70	20	45	1.75
PSC63-A40C-050M	63	40	88	28	50	2.4
PSC80-A16A-050M	80	16	32	10	50	2.1

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PSC 转芯轴接柄

PSC with Type Arbor Adaptor

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	D2	L1	L2	重量 m (kg)
PSC80-A22A-030M	80	22	80	-	30	1.86
PSC80-A22A-090M	80	22	40	45	90	2.4
PSC80-A27A-030M	80	27	50	-	30	1.91
PSC80-A27A-090M	80	27	50	50	90	2.7
PSC80-A32A-030M	80	32	80	-	30	2.02
PSC80-A40A-030M	80	40	80	-	30	2
PSC80-A40C-060M	80	40	88	30	60	3.47
PSC80-A60C-080M	80	60	130	50	80	7.78
PSC100-A27A-075M	100	27	60	29	75	4.52
PSC100-A32A-075M	100	32	78	33	75	5.04
PSC100-A40C-040M	100	40	100	-	40	3.95
PSC100-A60C-075M	100	60	130	-	75	8.5

主要配件 | Main spare parts

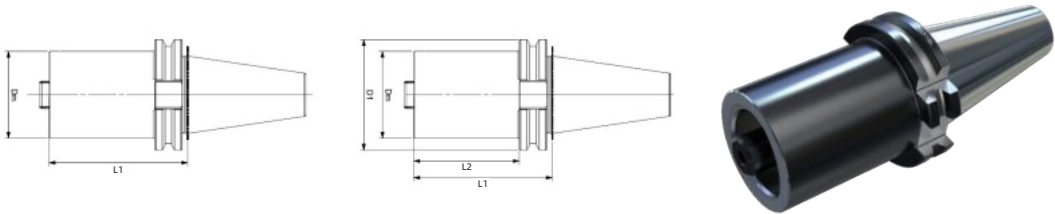
芯轴尺寸 Arbor size	键块 (2X) Key block	键块螺钉 (2X) Key block screw	安装螺钉 Screw	垫圈 Washer	扳手 Key block key	扳手 Key
A16A	141.011.04	113.030.06	120.080.25	-	241.025.56	241.060.90
A22A	141.011.01	113.040.10	120.100.35	-	241.030.63	241.080.00
A27A	141.010.01	113.040.12	120.120.35	133.120.30	241.030.63	241.100.00
A32A	141.010.04	-	120.160.40	133.160.30	241.040.70	241.140.00
A40A	141.010.02	113.060.15	120.200.45	133.200.40	241.050.80	241.170.00
A40C	142.012.01	113.060.20	113.120.40	-	241.050.80	241.100.00
A60C	142.012.02	113.120.25	113.160.50	-	241.100.00	241.140.00

● 可单独订购配件，按需询价

● The spare parts can be ordered separately. Please inquire on demand

SK 转 PSC 接柄

SK with Type PSC Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Dm	D1	L1	L2	重量 m (kg)
SK40-PSC32-030M	32	63.5	30	10.9	0.87
SK40-PSC32-060M	32	63.5	60	40.9	1.02
SK40-PSC40-030M	40	63.5	30	10.9	0.86
SK40-PSC40-060M	40	63.5	60	40.9	1.12
SK40-PSC50-040M	50	63.5	40	20.9	0.96
SK40-PSC50-080M	50	63.5	80	60.9	1.52
SK40-PSC63-085M	63	63.5	85	65.9	1.84
SK50-PSC32-030M	32	97.5	30	10.9	2.73
SK50-PSC32-060M	32	97.5	60	40.9	2.86
SK50-PSC40-030M	40	97.5	60	10.9	2.74
SK50-PSC40-060M	40	97.5	60	40.9	2.86
SK50-PSC50-030M	50	97.5	30	10.9	2.7
SK50-PSC50-070M	50	97.5	70	50.9	3.21
SK50-PSC63-030M	63	97.5	30	10.9	2.62
SK50-PSC63-080M	63	97.5	80	60.9	3.71
SK50-PSC80-070M	80	97.5	70	50.9	3.83
SK50-PSC80-120M	80	97.5	120	100.9	5.69
SK50-PSC100-140M	100	100	140	-	7.66

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SK 转 PSC 接柄

SK with Type PSC Adaptor

主要配件 (M) | Main spare parts (M)

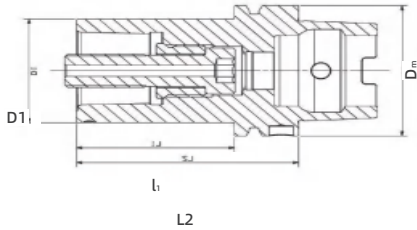
接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

可单独订购配件，按需询价

The spare parts can be ordered separately. Please inquire on demand

HSK 转 PSC 接柄

HSK with Type PSC Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	L2	L1	Dm	重量 m (kg)
HSK50A-PSC32-075M	32	75	49	50	0.67
HSK50A-PSC40-080M	40	80	54	50	0.85
HSK63A-PSC32-075M	32	75	49	63	0.97
HSK63A-PSC40-080M	40	80	54	63	1.14
HSK63A-PSC50-090M	50	90	64	63	1.47
HSK80A-PSC40-090M	40	90	64	80	1.69
HSK80A-PSC50-095M	50	95	69	80	2.02
HSK80A-PSC63-110M	63	110	84	80	2.79
HSK100A-PSC32-080M	32	80	43	100	2.42
HSK100A-PSC40-090M	40	90	61	100	2.63
HSK100A-PSC50-100M	50	100	71	100	3.02
HSK100A-PSC63-110M	63	110	81	100	3.7
HSK100A-PSC80-120M	80	120	91	100	4.87
HSK100A-PSC100-155M	100	155	-	100	7.64

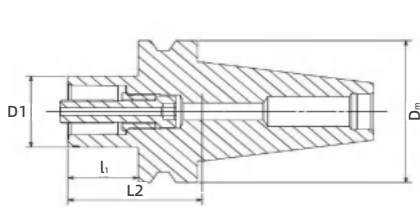
主要配件 | Main spare parts

接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

可单独订购配件，按需询价

The spare parts can be ordered separately. Please inquire on demand

BT 转 PSC 接柄
BT with Type PSC Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	L2	L1	Dm	重量 m (kg)
BT30-PSC32-030M	32	30	8	46	0.42
BT30-PSC32-060M	32	60	38	46	0.58
BT30-PSC40-060M	40	60	38	46	0.67
BT40-PSC32-030M	32	30	3	63	1
BT40-PSC32-060M	32	60	33	63	0.99
BT40-PSC40-030M	40	30	3	63	0.95
BT40-PSC40-060M	40	60	33	63	1.21
BT40-PSC50-030M	50	30	3	63	3.56
BT40-PSC50-070M	50	70	43	63	4.09
BT40-PSC63-075M	63	75	48	63	1.75
BT50-PSC32-040M	32	40	2	100	3.72
BT50-PSC32-070M	32	70	32	100	3.82
BT50-PSC40-040M	40	40	2	100	3.72
BT50-PSC40-070M	40	70	32	100	3.9
BT50-PSC50-040M	50	40	2	100	3.59
BT50-PSC50-080M	50	80	42	100	4.13
BT50-PSC63-040M	63	40	2	100	3.61
BT50-PSC63-090M	63	90	52	100	4.71
BT50-PSC80-070M	80	70	32	100	4.16
BT50-PSC80-120M	80	120	82	100	6.02

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BT 转 PSC 接柄
BT with Type PSC Adaptor

主要配件 | Main spare parts

接口尺寸 PSC size	螺纹套 Threaded sleeve	拉丁 Pull stud	扳手 Key
			
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

可单独订购配件，按需询价

The spare parts can be ordered separately. Please inquire on demand

减振杆

DAMPED TOOLS

· 是 刀 具 更 是 艺 术 ·
TOOLING ALSO ARTS

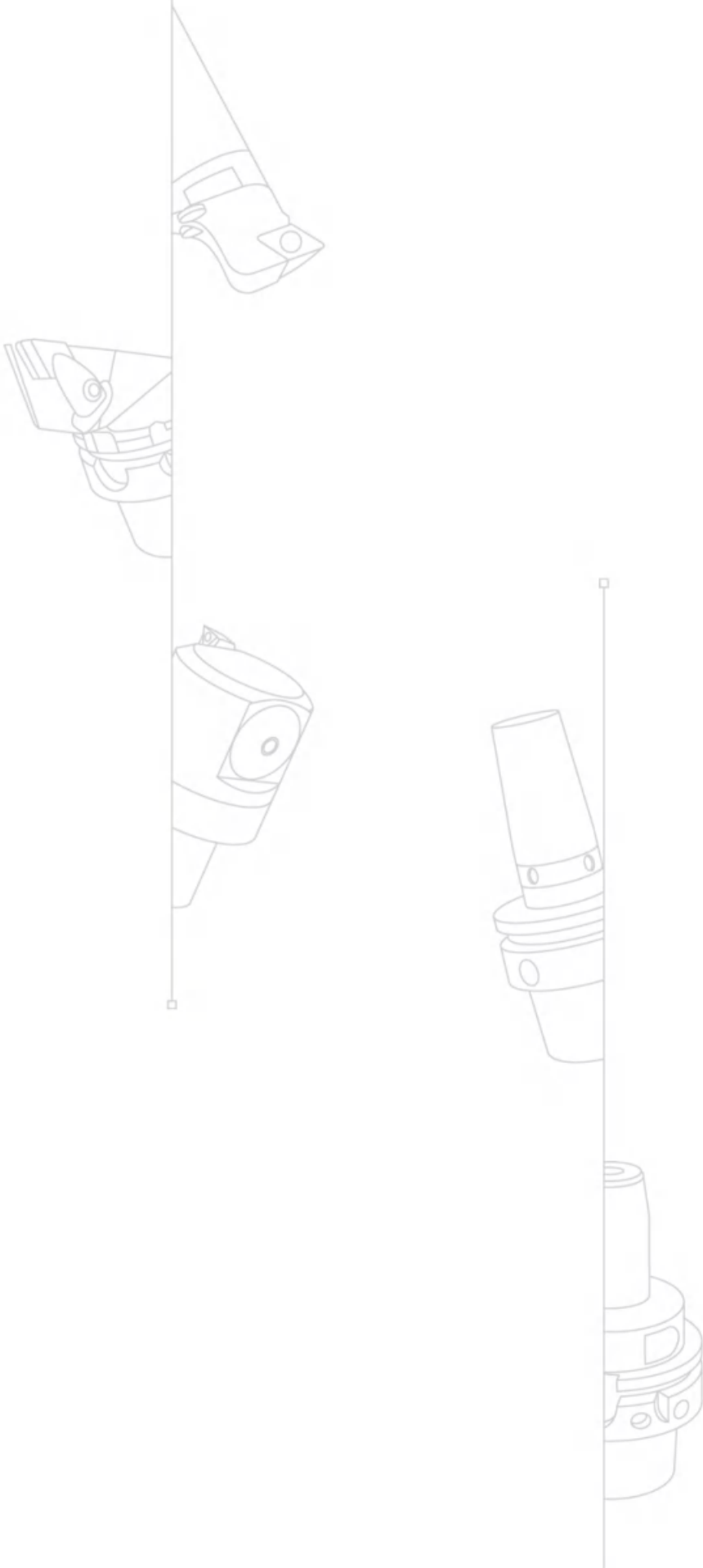


减振杆目录 Damped Tools
Contents

D 减振杆
Damped Tools

464-473

车削头命名方式	Cutting Head with Serrated Type Coupling Naming And Coding Rules	464
减振杆命名方式	Damping Turning Bar with Serrated Type Coupling Naming And Coding Rules	465
圆柄车削减振杆	CY-SRDT Series	466
圆柄车削硬质合金减振杆	CY-SRDT-CR Series	467
车削头 SR-CN -D 系列	SR-CN-D Series	468
车削头 SR-CN -P 系列	SR-CN-P Series	469
车削头 SR-DC-S 系列	SR-CN-S Series	470



车削头命名方式 Cutting Head with Serrated Type Coupling
Naming And Coding Rules

SR	S	D	U	C	R	16	07	F
01	02	03	04	05	06	07	08	09

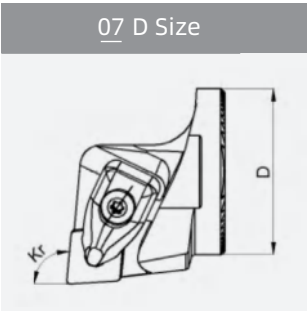
01 接口形式 Serrated Type Coupling
SR

02 锁紧方式 Clamping
D 压板式 Platen
P 勾杆式 Hook
S 螺钉式 Screw

06 刀体方向 Direction of Tool
L 左手方向 Left
R 右手方向 Right
N 不区分左右手方向 Null

04 主偏角 Kr			
D	K	S	
H	L	U	
J	N	V	
X			

03 刀片形状 Shape		05 刀片后角 Angle	
CC	DC	RC	VB
CN	DC	RC	VN
CN	DN	SN	WN
CN	DN	SN	WN
			TN



08 刀片 Insert
DC07
DC11
CN12

09 反镗 Back Boring
F

减振杆命名方式 Damping Tuming Bar with Serrated Type Coupling
Naming And Coding Rules

SR	DT	16	156	CR	40
01	02	03	04	05	06

01 接口形式 Serrated Type Coupling
SR

02 减振 Damped Tool
DT

03 夹持柄径 Coupling Diameter
16

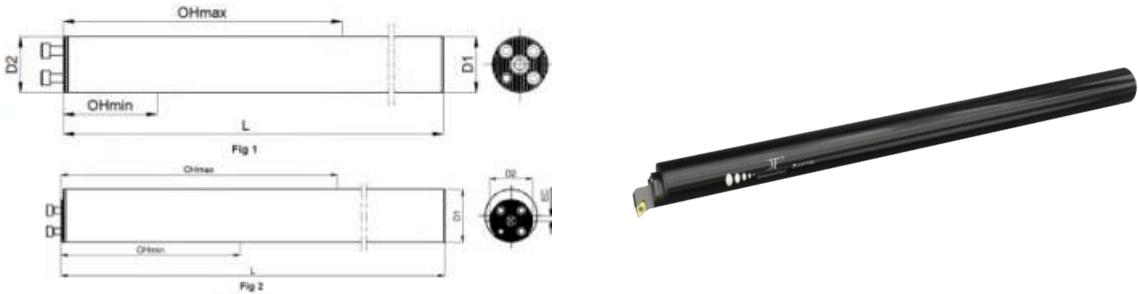
04 刀杆长度 Bar Length
156

05 材料 Work material
CR

06 刀头转接直径 Cutting Head Connection Diameter
40

- 备注:
- 当 5 列为空白，代表钢制杆，CR 为硬质合金
- 当 6 列为空白，代表无转接尺寸，有数字代表转接直径

圆柄车削减振杆
CY-SRDT Series



技术参数 | Technical parameters

单位 | Unit: mm

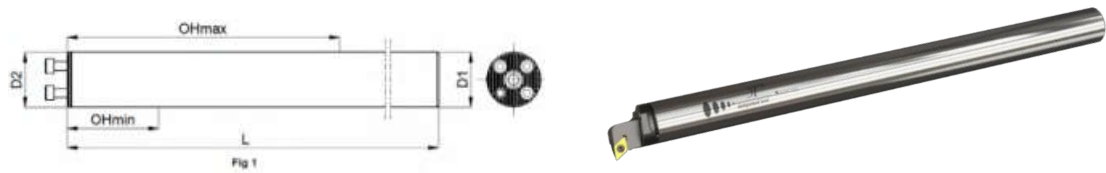
订货号 Ordering Code	Fig	D1	D2	OHmin	OHmax	L	EC	ST	KG
SRDT-16-156	1	16	16	55	92	156	0	G1/8-28	0.2
SRDT-20-200	1	20	20	70	120	200	0	G1/4-19	0.4
SRDT-25-255	1	25	25	88	158	255	0	G1/4-19	0.9
SRDT-25-330	1	25	25	155	230	330	0	G1/4-19	1.2
SRDT-32-320	1	32	32	100	192	320	0	G3/8-19	1.9
SRDT-32-416	1	32	32	192	288	416	0	G3/8-19	2.6
SRDT-40-408	1	40	40	128	248	408	0	G1/2-14	3.5
SRDT-40-528	1	40	40	248	368	528	0	G1/2-14	5.1
SRDT-50-518-40	2	50	40	168	318	518	5	G1/2-14	7.3
SRDT-50-668-40	2	50	40	318	468	668	5	G1/2-14	9.3
SRDT-60-628-40	2	60	40	208	388	628	10	G3/4-14	12.7
SRDT-60-808-40	2	60	40	388	568	808	10	G3/4-14	16.5

备件 | Accessory

D2	锁紧螺钉 Screw	锁紧螺钉扳手 Key(Screw)
16	113.030.10	241.025.56
20	113.035.10	241.030.63
25	113.040.12	241.030.63
32	113.050.12	241.040.70
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

圆柄车削硬质合金减振杆
CY-SRDT-CR Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	Fig	D1	D2	OHmin	OHmax	L	KG
SRDT-16-204-CR	1	16	16	96	140	204	0.4
SRDT-20-260-CR	1	20	20	120	180	260	0.8

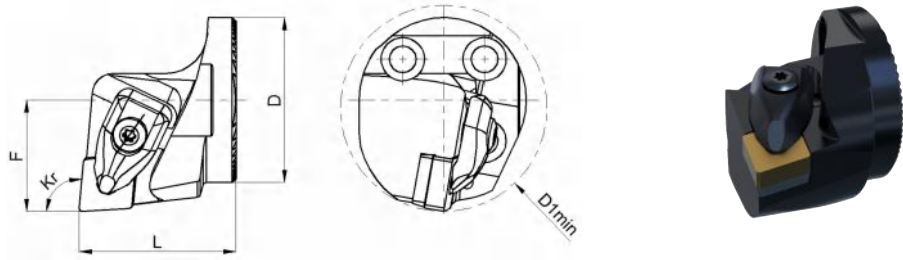
备件 | Accessory

D2	锁紧螺钉 Screw	锁紧螺钉扳手 Key(Screw)
16	113.030.10	241.025.56
20	113.035.10	241.030.63

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-D 系列

SR-CN-D Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-DCLNR-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNL-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNR-40-12	40	50	27	38	95°	0.23	CN..120408
SR-DCLNL-40-12	40	50	27	38	95°	0.23	CN..120408

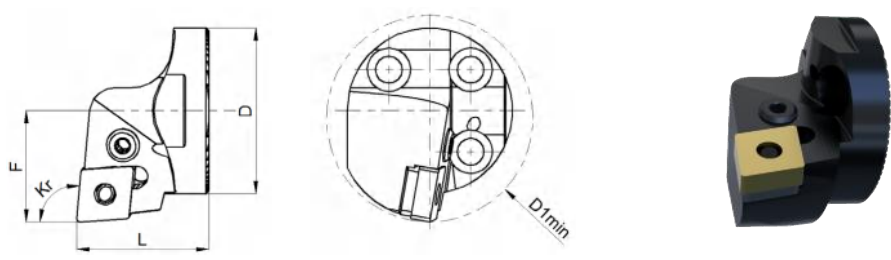
备件 | Accessory

产品型号 Product ID	刀垫螺钉 Shim Screw	刀垫 Shim	扳手 Key	整套配件 Complete Clamp Set	定位管 Positioning Tube
SR-DCLNR-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNR-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-P 系列

SR-CN-P Series



技术参数 | Technical parameters

单位 | Unit: mm

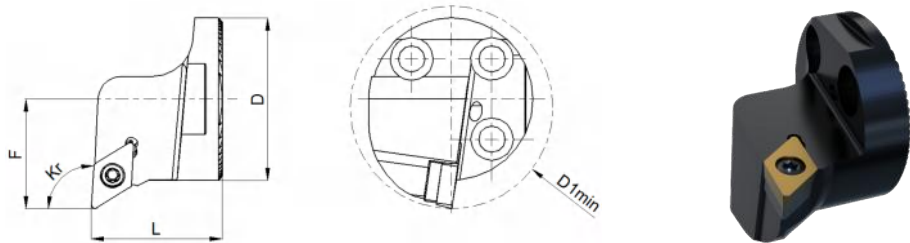
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-PCLNR-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNL-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNR-40-12	40	50	27	32	95°	0.18	CN..120408
SR-PCLNL-40-12	40	50	27	32	95°	0.18	CN..120408

备件 | Accessory

产品型号 Product ID	勾杆 Lever	螺钉 Screw	扳手 Key	刀垫 Shim	定位管 Positioning Tube
SR-PCLNR-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNL-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNR-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02
SR-PCLNL-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

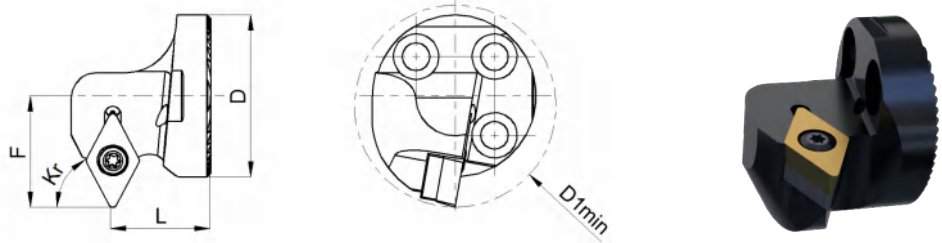
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SDUCR-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCL-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCR-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCL-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCR-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCL-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCR-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCL-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCR-40-11	40	50	27	32	93°	0.2	DC..11T308
SR-SDUCL-40-11	40	50	27	32	93°	0.2	DC..11T308

备件 | Accessory

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 KEY(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 KEY(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCL-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCR-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCL-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

- 订货包含配件，不供应刀片产品
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车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

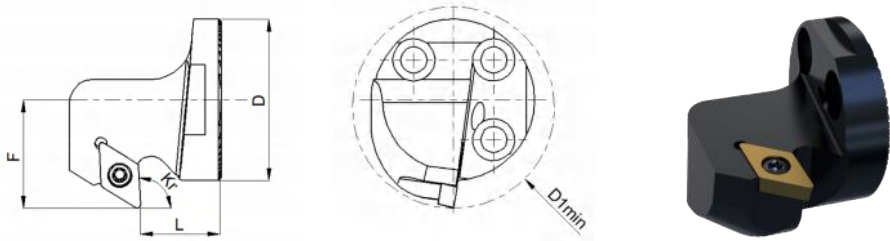
订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDXCR-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCL-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCR-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCL-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCR-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCL-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCR-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCL-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCR-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308
SR-SDXCL-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308

备件 | Accessory

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 KEY(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 KEY(Shim)	定位管 Positioning Tube
SR-SDXCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCR-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

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车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDUCR-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCL-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCR-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCL-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCR-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCL-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCR-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCL-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCR-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308
SR-SDUCL-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308

备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 KEY(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 KEY(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

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