



减振杆 2025

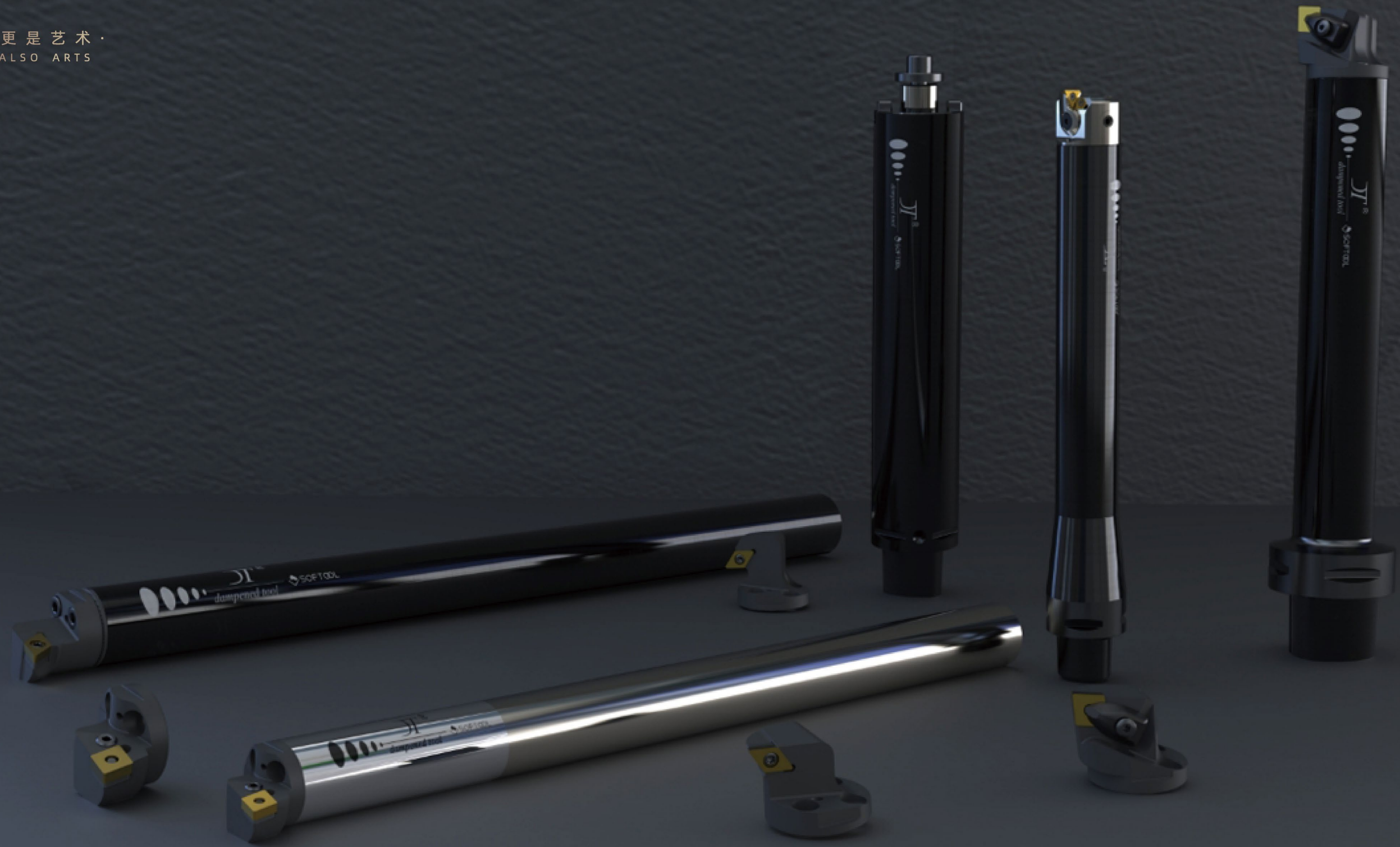
DAMPED TOOLS ✓

百斯图工具制造有限公司
SofTool Manufacturing Co., Ltd.

減振杆

DAMPED TOOLS

· 是 刀 具 更 是 艺 术 ·
TOOLING ALSO ARTS

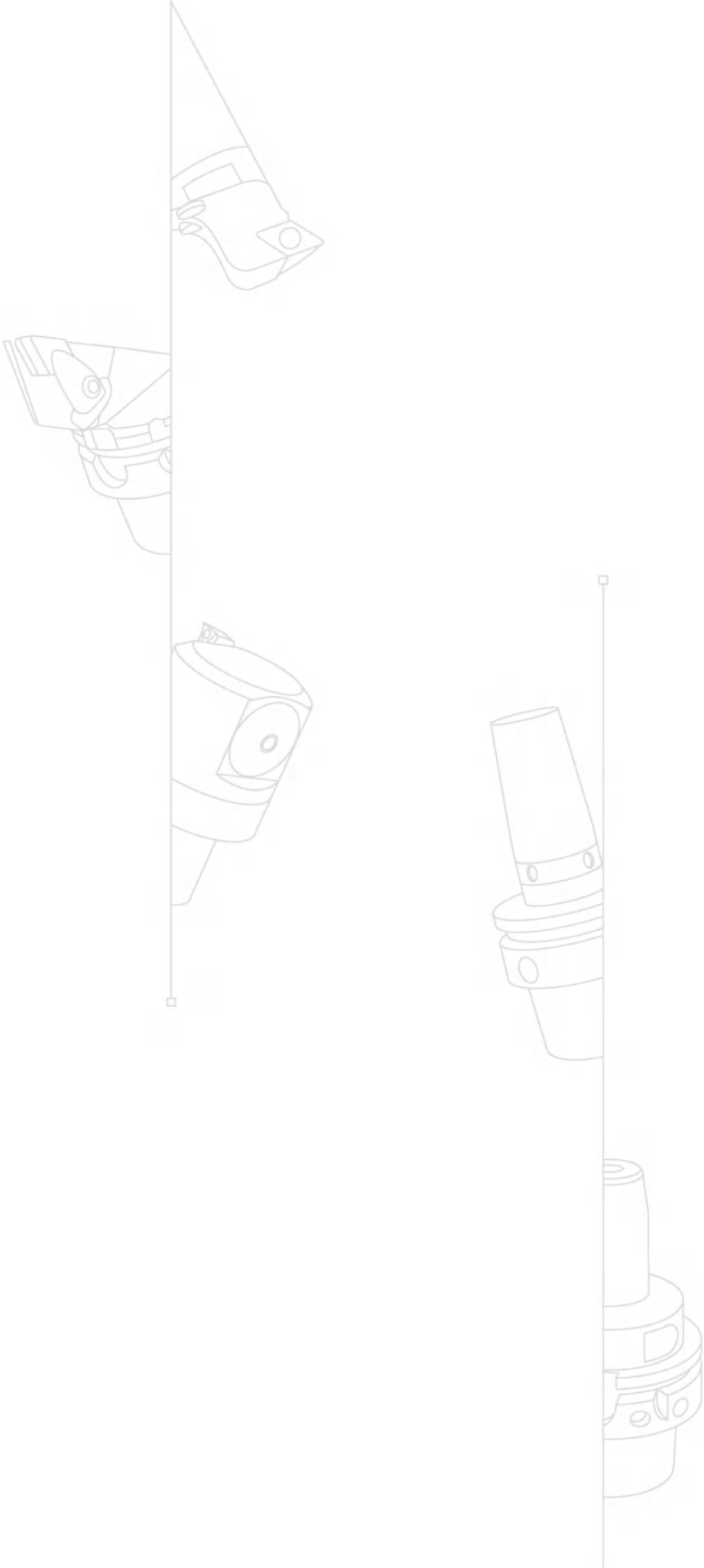


减振杆目录

Damped Tools

Contents

D	减振杆	006-041
Damped Tools		
车削头命名方式	Cutting Head with Serrated Type Coupling Naming And Coding Rules	006
减振杆命名方式	Damping Turning Bar with Serrated Type Coupling Naming And Coding Rules	007
圆柄车削减振杆	CY-SRDT Series	008
圆柄车削硬质合金减振杆	CY-SRDT-CR Series	009
PSC 车削减振杆系列	PSC Damped Turning Bar Series	010
PSC 车削减振杆缩径系列	PSC Reduced-Shank Damped Turning Bar Series	012
PSC 铣削减振杆系列	PSC Anti-Vibration Milling Holder Series	014
车削头 SR-CN -D 系列	SR-CN-D Series	016
车削头 SR-CN -P 系列	SR-CN-P Series	017
车削头 SR-CC-S 系列	SR-CC-S Series	018
车削头 SR-DC-S 系列	SR-DC-S Series	019
车削头 SR-VB-S 系列	SR-VB-S Series	022
PSC 镗削减振杆系列	PSC Damped Boring Bar Series	026
BFI 系列刀座	BFI Series	038
BFI 系列刀夹	BFI Series Adaptor	040
BFI 系列加长垫圈组件	BFI Series Cartridge	042



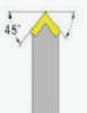
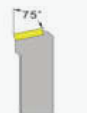
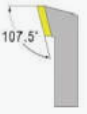
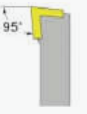
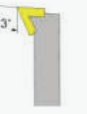
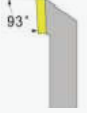
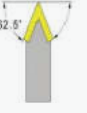
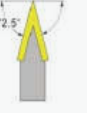
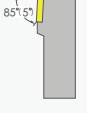
车削头命名方式 Cutting Head with Serrated Type Coupling
Naming And Coding Rules

SR	-	S	D	U	C	R	-	16	-	07	-	F
01		02	03	04	05	06		07		08		09

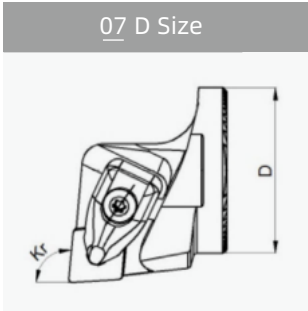
01 接口形式 Serrated Type Coupling
SR

02 锁紧方式 Clamping
D 压板式 Platen
P 勾杆式 Hook
S 螺钉式 Screw

06 刀体方向 Direction of Tool
L 左手方向 Left
R 右手方向 Right
N 不区分左右手方向 Null

04 主偏角 Kr					
D		K		S	
H		L		U	
J		N		V	
X					

03 刀片形状 Shape		05 刀片后角 Angle	
CC	DC	RC	VB
CN	DC	RC	VN
CN	DN	SN	WN
CN	DN	SN	WN
			TN



08 刀片 Insert
DC07
DC11
CN12

09 反镗 Back Boring
F

减振杆命名方式 Damping Tuming Bar with Serrated Type Coupling
Naming And Coding Rules

SR	-	DT	-	16	-	156	-	CR	-	40
01		02		03		04		05		06

01 接口形式 Serrated Type Coupling
SR

02 减振 Damped Tool
DT

03 夹持柄径 Coupling Diameter
16

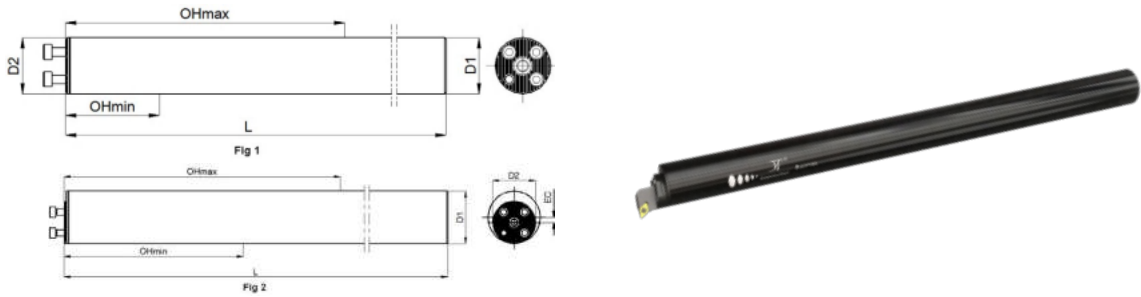
04 刀杆长度 Bar Length
156

05 材料 Work material
CR

06 刀头转接直径 Cutting Head Connection Diameter
40

- 备注：
- 当 5 列为空白，代表钢制杆，CR 为硬质合金
- 当 6 列为空白，代表无转接尺寸，有数字代表转接直径

圆柄车削减振杆
CY-SRDT Series



技术参数 | Technical parameters

单位 | Unit: mm

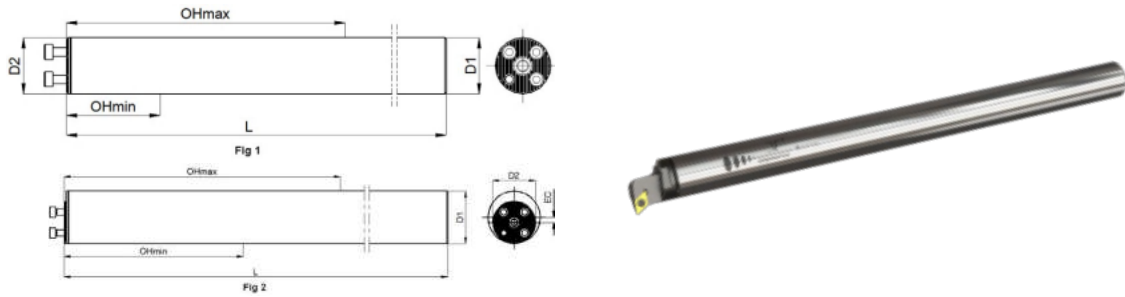
订货号 Ordering Code	Fig	最大悬深倍径 Maximum Overhang Ratio	D1	D2	OHmin	OHmax	L	EC	ST	KG
SRDT-16-156	1	7	16	16	55	92	156	0	G1/8-28	0.2
SRDT-20-200	1	7	20	20	70	120	200	0	G1/4-19	0.4
SRDT-25-255	1	7	25	25	88	158	255	0	G1/4-19	0.9
SRDT-25-330	1	10	25	25	155	230	330	0	G1/4-19	1.2
SRDT-32-320	1	7	32	32	100	192	320	0	G3/8-19	1.9
SRDT-32-416	1	10	32	32	192	288	416	0	G3/8-19	2.6
SRDT-40-408	1	7	40	40	128	248	408	0	G1/2-14	3.5
SRDT-40-528	1	10	40	40	248	368	528	0	G1/2-14	5.1
SRDT-50-518-40	2	7	50	40	168	318	518	5	G1/2-14	7.3
SRDT-50-668-40	2	10	50	40	318	468	668	5	G1/2-14	9.3
SRDT-60-628-40	2	7	60	40	208	388	628	10	G3/4-14	12.7
SRDT-60-808-40	2	10	60	40	388	568	808	10	G3/4-14	16.5

备件 | Accessary

D2	锁紧螺钉 Screw	锁紧螺钉扳手 Key(Screw)
16	113.030.10	241.025.56
20	113.035.10	241.030.63
25	113.040.12	241.030.63
32	113.050.12	241.040.70
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

圆柄车削硬质合金减振杆
CY-SRDT-CR Series



技术参数 | Technical parameters

单位 | Unit: mm

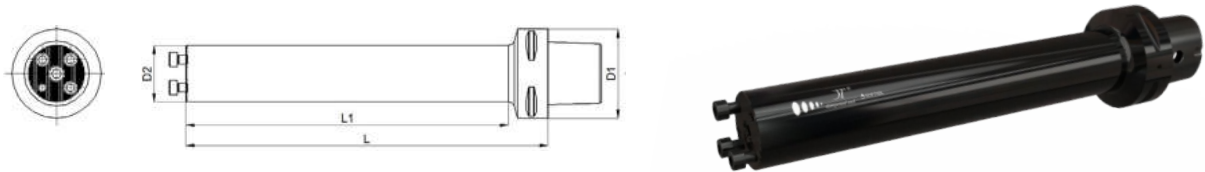
订货号 Ordering Code	Fig	最大悬深倍径 Maximum Overhang Ratio	D1	D2	OHmin	OHmax	L	EC	ST	KG
SRDT-16-204-CR	1	10	16	16	96	140	204	0	-	0.4
SRDT-20-260-CR	1	10	20	20	120	180	260	0	-	0.8
SRDT-25-380CR	1	12	25	25	230	280	380	0	G1/8-28	6.3
SRDT-25-430CR	1	14	25	25	280	330	430	0	G1/8-28	6.4
SRDT-32-480CR	1	12	32	32	288	352	480	0	G1/4-19	8
SRDT-32-544CR	1	14	32	32	352	416	544	0	G1/4-19	8.86
SRDT-40-608CR	1	12	40	40	368	448	608	0	G3/8-19	11
SRDT-40-688CR	1	14	40	40	448	528	688	0	G3/8-19	13
SRDT-50-760-40CR	2	12	50	40	468	568	760	5	G1/2-14	22
SRDT-50-861-40CR	2	14	50	40	568	668	861	5	G1/2-14	22.5
SRDT-60-920-40CR	2	12	60	40	588	688	920	10	G3/4-14	28
SRDT-60-1040-40CR	2	14	60	40	688	808	1040	10	G3/4-14	31

备件 | Accessary

D2	锁紧螺钉 Screw	锁紧螺钉扳手 Key(Screw)
16	113.030.10	241.025.56
20	113.035.10	241.030.63
25	113.040.12	241.030.63
32	113.050.12	241.040.70
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

PSC 车削减振杆系列
PSC Damped Turning Bar Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	L	L1	KG
PSC32-SRDT-16-082	32	16	82	63.4	0.2
PSC32-SRDT-20-101	32	20	101	82.9	0.3
PSC32-SRDT-25-125	32	25	125	107.6	0.6
PSC32-SRDT-25-180	32	25	180	161.8	0.8
PSC32-SRDT-32-133	32	32	133	133	1
PSC32-SRDT-32-224	32	32	224	224	1.8
PSC40-SRDT-16-088	40	16	88	63.3	0.4
PSC40-SRDT-20-107	40	20	107	82.8	0.5
PSC40-SRDT-25-132	40	25	132	108.5	0.8
PSC40-SRDT-25-180	40	25	180	155.7	0.9
PSC40-SRDT-32-154	40	32	154	131.4	1.2
PSC40-SRDT-32-224	40	32	224	200.6	2
PSC40-SRDT-40-173	40	40	173	173	1.7
PSC40-SRDT-40-288	40	40	288	288	3.4
PSC50-SRDT-16-085	50	16	85	58.5	0.57
PSC50-SRDT-20-109	50	20	109	83.5	0.7
PSC50-SRDT-25-133	50	25	133	107.7	1
PSC50-SRDT-25-180	50	25	180	154.3	1.2
PSC50-SRDT-25-230	50	25	230	201	1.4
PSC50-SRDT-32-154	50	32	154	129.6	1.4
PSC50-SRDT-32-224	50	32	224	199.3	1.8
PSC50-SRDT-32-288	50	32	288	261	2.4
PSC50-SRDT-40-194	50	40	194	170.7	2.2
PSC50-SRDT-40-288	50	40	288	263.4	3.6
PSC50-SRDT-40-368	50	40	368	344.5	4.2

转下页 see next page →

PSC 车削减振杆系列
PSC Damped Turning Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

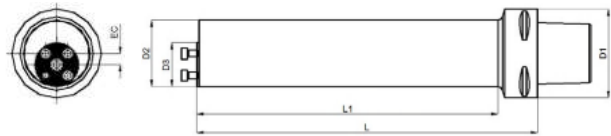
订货号 Ordering code	D1	D2	L	L1	KG
PSC63-SRDT-16-088	63	16	88	58.5	1
PSC63-SRDT-20-108	63	20	108	78.5	1
PSC63-SRDT-25-132	63	25	132	103	1.5
PSC63-SRDT-25-180	63	25	180	146.8	1.6
PSC63-SRDT-25-230	63	25	230	197	1.7
PSC63-SRDT-32-159	63	32	159	129.8	1.8
PSC63-SRDT-32-224	63	32	224	191.7	2.2
PSC63-SRDT-32-288	63	32	288	257.8	2.7
PSC63-SRDT-40-198	63	40	198	169.4	2.6
PSC63-SRDT-40-288	63	40	288	257.1	3.9
PSC63-SRDT-40-368	63	40	368	338.9	4.2
PSC80-SRDT-25-147	80	25	147	107.6	2.3
PSC80-SRDT-32-172	80	32	172	133.6	2.8
PSC80-SRDT-32-224	80	32	224	184.5	3.6
PSC80-SRDT-40-224	80	40	224	186.6	3.7
PSC80-SRDT-40-288	80	40	288	246.5	5.2
PSC80-SRDT-40-368	80	40	368	330.9	5.4

备件 | Accessary

D2	锁紧螺钉 Screw	扳手 Key
16	113.030.10	241.025.56
20	113.035.10	241.025.56
25	113.040.12	241.030.63
32	113.050.12	241.040.70
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

PSC 车削减振杆缩径系列
PSC Reduced-Shank Damped Turning Bar Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L	L1	EC	KG
PSC50-SRDT-50-223-40R	50	50	40	223	223	5	3.6
PSC50-SRDT-50-223-40L	50	50	40	223	223	5	3.6
PSC50-SRDT-50-368-40R	50	50	40	368	368	5	6
PSC50-SRDT-50-368-40L	50	50	40	368	368	5	6
PSC50-SRDT-50-468-40R	50	50	40	468	468	5	7.7
PSC50-SRDT-50-468-40L	50	50	40	468	468	5	7.7
PSC63-SRDT-50-247-40R	63	50	40	247	222	5	4.2
PSC63-SRDT-50-247-40L	63	50	40	247	222	5	4.2
PSC63-SRDT-50-368-40R	63	50	40	368	341.2	5	6
PSC63-SRDT-50-368-40L	63	50	40	368	341.2	5	6
PSC63-SRDT-50-468-40R	63	50	40	448	440	5	7.4
PSC63-SRDT-50-468-40L	63	50	40	448	440	5	7.4
PSC63-SRDT-60-295-40R	63	60	40	295	273	10	6.8
PSC63-SRDT-60-295-40L	63	60	40	295	273	10	6.8
PSC63-SRDT-60-448-40R	63	60	40	448	424.8	10	11
PSC63-SRDT-60-448-40L	63	60	40	448	424.8	10	11
PSC63-SRDT-60-568-40R	63	60	40	568	545	10	12.2
PSC63-SRDT-60-568-40L	63	60	40	568	545	10	12.2

转下页 see next page →

PSC 车削减振杆缩径系列
PSC Reduced-Shank Damped Turning Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	D1	D2	D3	L	L1	EC	KG
PSC80-SRDT-50-297-40R	80	50	40	297	261	5	5.8
PSC80-SRDT-50-297-40L	80	50	40	297	261	5	5.8
PSC80-SRDT-50-368-40R	80	50	40	368	330.9	5	7.5
PSC80-SRDT-50-368-40L	80	50	40	368	330.9	5	7.5
PSC80-SRDT-50-468-40R	80	50	40	468	434	5	8.3
PSC80-SRDT-50-468-40L	80	50	40	468	434	5	8.3
PSC80-SRDT-60-355-40R	80	60	40	355	320.3	10	8.9
PSC80-SRDT-60-355-40L	80	60	40	355	320.3	10	8.9
PSC80-SRDT-60-448-40R	80	60	40	448	409.2	10	11.8
PSC80-SRDT-60-448-40L	80	60	40	448	409.2	10	11.8
PSC80-SRDT-60-568-40R	80	60	40	568	531.3	10	13
PSC80-SRDT-60-568-40L	80	60	40	568	531.3	10	13

备件 | Accessary

D3	锁紧螺钉 Screw	扳手 Key
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
 - 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
 - The sapare parts can be ordered separately. Please inquire on demand

PSC 铣削减振杆系列
PSC Anti-Vibration Milling Holder Series



Fig 1

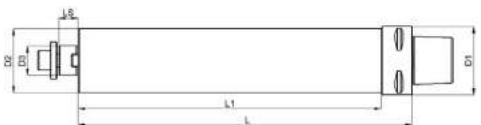


Fig 2



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	Fig	D1	D2	D3	L	L1	LS	KG
PSC40-A16DT-38-130	1	40	38	16	130	107.8	11	1.62
PSC40-A16DT-38-200	1	40	38	16	200	177.8	11	2.32
PSC50-A22DT-48-180	1	50	47.5	22	180	157.66	16	3.22
PSC50-A22DT-48-220	1	50	47.5	22	220	197.6	16	6.04
PSC50-A22DT-48-270	1	50	47.5	22	270	247.6	16	6.85
PSC63-A22DT-60-200	1	63	60	22	200	175.4	16	8.05
PSC63-A22DT-60-260	1	63	60	22	260	235.4	16	9.29
PSC63-A22DT-60-310	1	63	60	22	310	285.4	16	10.86
PSC63-A27DT-63-200	2	63	63	27	200	200	18	8.54
PSC63-A27DT-63-260	2	63	63	27	260	260	18	9.88
PSC63-A27DT-63-310	2	63	63	27	310	310	18	11.57
PSC80-A27DT-76-220	1	80	76	27	220	187.2	18	12.92
PSC80-A27DT-76-320	1	80	76	27	320	287.2	18	16.8
PSC80-A27DT-76-360	1	80	76	27	360	327.2	18	18.2
PSC80-A32DT-080-220	2	80	80	32	220	220	20	13.73
PSC80-A32DT-080-320	2	80	80	32	320	320	20	18
PSC80-A32DT-080-360	2	80	80	32	360	360	20	19.6

转下页 see next page →

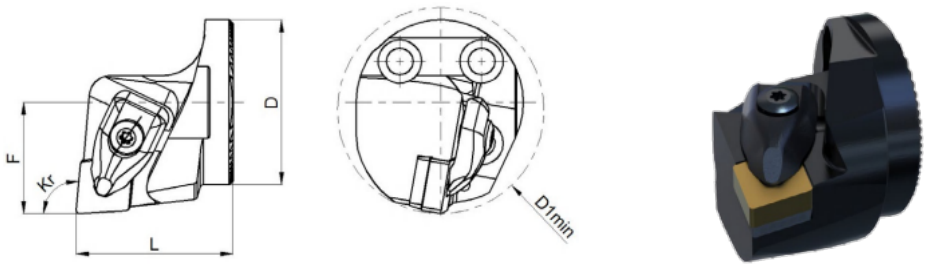
PSC 铣削减振杆系列
PSC Anti-Vibration Milling Holder Series

备件 | Accessary

D3	锁紧螺钉 Screw	扳手 Key
16	120.080.35	241.060.90
22	120.100.35	241.080.00
27	120.120.40	241.100.00
32	120.160.40	241.140.00
40	120.200.40	241.170.00

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-D 系列
SR-CN-D Series



技术参数 | Technical parameters

单位 | Unit: mm

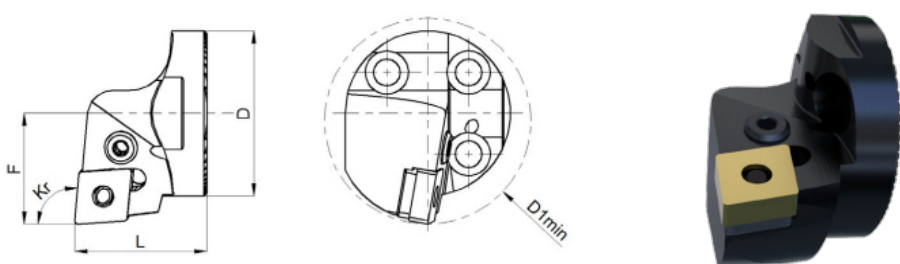
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-DCLNR-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNL-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNR-40-12	40	50	27	38	95°	0.23	CN..120408
SR-DCLNL-40-12	40	50	27	38	95°	0.23	CN..120408

备件 | Accessory

产品型号 Product ID	刀垫螺钉 Shim Screw	刀垫 Shim	扳手 Key	整套配件 Complete Clamp Set	定位管 Positioning Tube
SR-DCLNR-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNR-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-P 系列
SR-CN-P Series



技术参数 | Technical parameters

单位 | Unit: mm

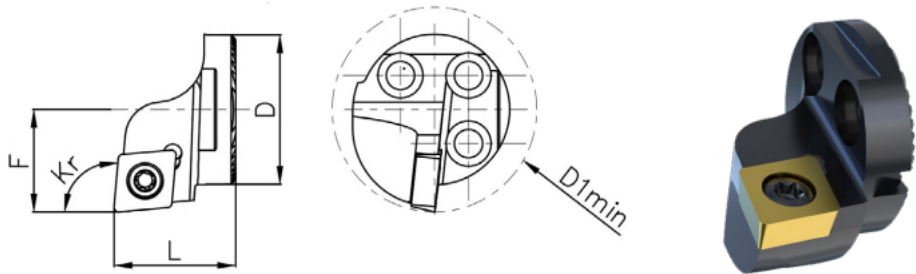
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-PCLNR-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNL-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNR-40-12	40	50	27	32	95°	0.18	CN..120408
SR-PCLNL-40-12	40	50	27	32	95°	0.18	CN..120408

备件 | Accessory

产品型号 Product ID	勾杆 Lever	螺钉 Screw	扳手 Key	刀垫 Shim	定位管 Positioning Tube
SR-PCLNR-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNL-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNR-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02
SR-PCLNL-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CC-S 系列
SR-CC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

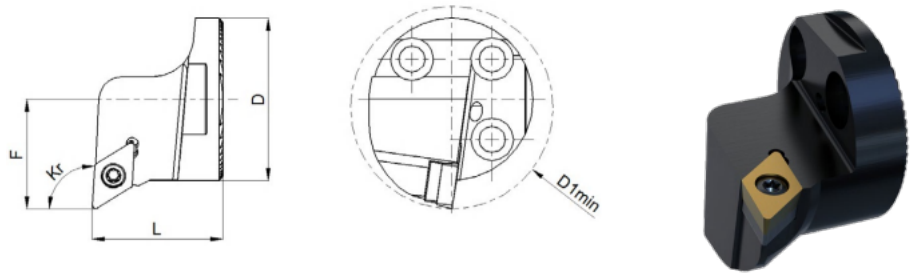
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SCLCR-16-06	16	20	11	20	95°	0.03	CC..060204
SR-SCLCL-16-06	16	20	11	20	95°	0.03	CC..060204
SR-SCLCR-20-09	20	25	13	20	95°	0.05	CC..09T308
SR-SCLCL-20-09	20	25	13	20	95°	0.05	CC..09T308
SR-SCLCR-25-09	25	32	17	20	95°	0.07	CC..09T308
SR-SCLCL-25-09	25	32	17	20	95°	0.07	CC..09T308
SR-SCLCR-32-09	32	40	22	32	95°	0.13	CC..09T308
SR-SCLCL-32-09	32	40	22	32	95°	0.13	CC..09T308
SR-SCLCR-40-12	40	50	27	38	95°	0.24	CC..120408
SR-SCLCL-40-12	40	50	27	38	95°	0.24	CC..120408

备件 | Accessary

产品型号 Product ID	刀垫螺钉 Shim Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SCLCR-16-06	SFS 2565	242.070.35	-	-	-
SR-SCLCL-16-06	SFS 2565	242.070.35	-	-	-
SR-SCLCR-20-09	SFS 3581	248.150.10	-	-	-
SR-SCLCL-20-09	SFS 3581	248.150.10	-	-	-
SR-SCLCR-25-09	ILD 3510	248.150.10	-	-	-
SR-SCLCL-25-09	ILD 3510	248.150.10	-	-	-
SR-SCLCR-32-09	ILD 3510	248.150.10	-	-	-
SR-SCLCL-32-09	ILD 3510	248.150.10	-	-	-
SR-SCLCR-40-12	ILD 4014	248.150.10	322.232.02	512.090.03	241.040.70
SR-SCLCL-40-12	ILD 4014	248.150.10	322.232.02	512.090.03	241.040.70

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

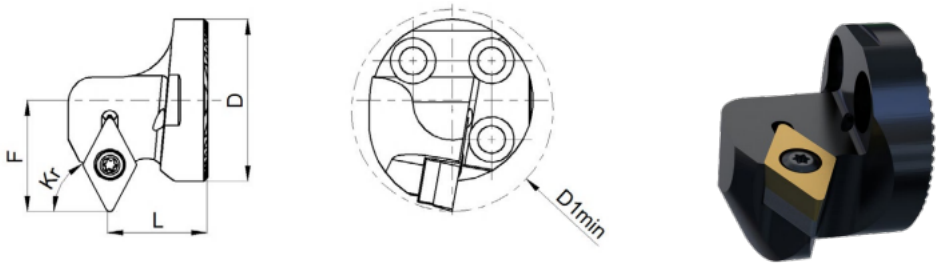
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SDUCR-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCL-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCR-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCL-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCR-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCL-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCR-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCL-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCR-40-11	40	50	27	32	93°	0.2	DC..11T308
SR-SDUCL-40-11	40	50	27	32	93°	0.2	DC..11T308

备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCL-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCR-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCL-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

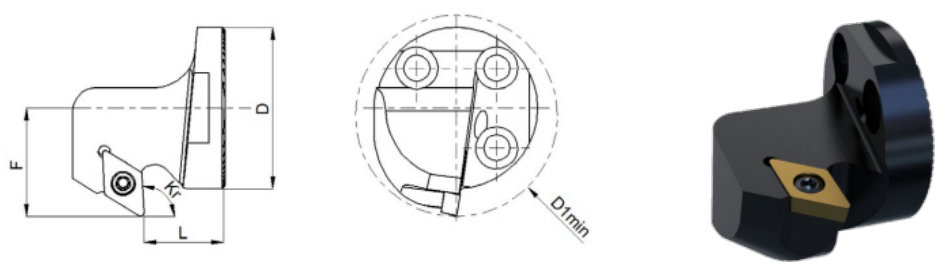
订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDXCR-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCL-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCR-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCL-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCR-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCL-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCR-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCL-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCR-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308
SR-SDXCL-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308

备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDXCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCR-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

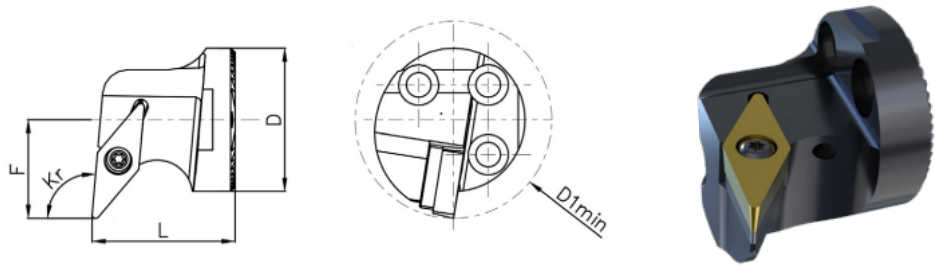
订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDUCR-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCL-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCR-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCL-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCR-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCL-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCR-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCL-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCR-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308
SR-SDUCL-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308

备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVLBR-25-16	25	35	20	22	95°	0.07	VB..160408
SR-SVLBL-25-16	25	35	20	22	95°	0.07	VB..160408
SR-SVLBR-32-16	32	40	22	32	95°	0.13	VB..160408
SR-SVLBL-32-16	32	40	22	32	95°	0.13	VB..160408
SR-SVLBR-40-16	40	50	27	32	95°	0.18	VB..160408
SR-SVLBL-40-16	40	50	27	32	95°	0.18	VB..160408

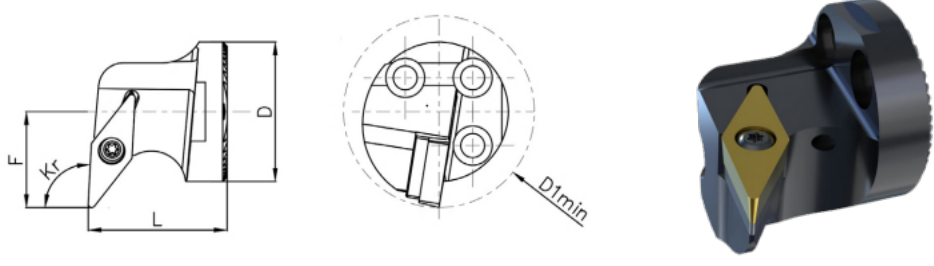
备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVLBR-25-16	ILD 3510	248.150.10	-	-	-
SR-SVLBL-25-16	ILD 3510	248.150.10	-	-	-
SR-SVLBR-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBL-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBR-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBL-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65

可单独订购配件，按需询价

The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVUBR-20-11	20	27	16	20	93°	0.04	VB..110204
SR-SVUBL-20-11	20	27	16	20	93°	0.04	VB..110204
SR-SVUBR-25-11	25	31	17	25	93°	0.07	VB..110204
SR-SVUBL-25-11	25	31	17	25	93°	0.07	VB..110204

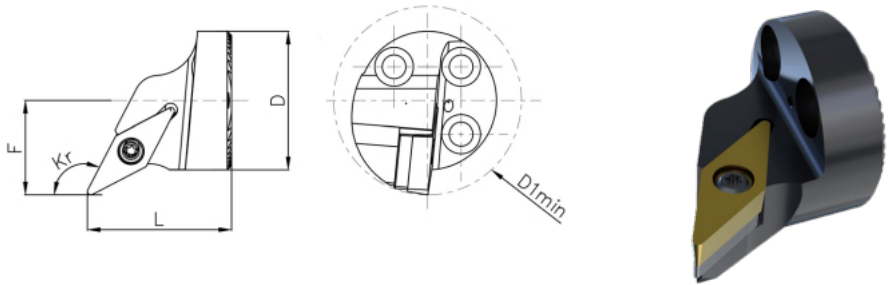
备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVUBR-20-11	SFS 2565	242.070.35	-	-	-
SR-SVUBL-20-11	SFS 2565	242.070.35	-	-	-
SR-SVUBR-25-11	SFS 2565	242.070.35	-	-	-
SR-SVUBL-25-11	SFS 2565	242.070.35	-	-	-

可单独订购配件，按需询价

The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVPBR-32-16	32	40	22	34	117.5°	0.12	VB..160408
SR-SVPBL-32-16	32	40	22	34	117.5°	0.12	VB..160408
SR-SVPBR-40-16	40	50	27	34	117.5°	0.17	VB..160408
SR-SVPBL-40-16	40	50	27	34	117.5°	0.17	VB..160408

备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVPBR-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBL-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBR-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBL-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

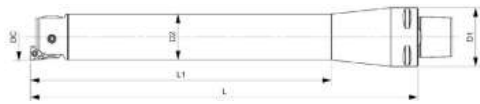


Fig 1



Fig 2



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-021026-TB06-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TB..060102	1
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 ¹	31~36						
BFI-021026-TC06-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TC..06T102	
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 ¹	31~36						
BFI-021026-TP08-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TP.080202	
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 ¹	31~36						
BFI-026033-TB06-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TB..060102	
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 ¹	40~47						
BFI-026033-TC06-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TC..06T102	
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 ¹	40~47						
BFI-026033-TP08-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TP.080202	
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 ¹	40~47						
BFI-033043-TP08-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TP.080202	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TC09-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						

转下页 see next page →

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-033043-TP09-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TP.090204	2
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TP08-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TP.080202	1
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TC09-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TP09-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TP.090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TP08-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TP.080202	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TC09-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-033043-TP09-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TP.090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 ¹	53~63						
BFI-043056-TP08-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TP.080202	2
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC09-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TP09-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TP.090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC1102-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						

转下页 see next page →

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-043056-TP08-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TP.080202	1
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC09-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TP09-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TP.090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC1102-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TP08-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TP.080202	1
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC09-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TP09-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TP.090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-043056-TC1102-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 ¹	63~76						
BFI-055070-TC1102-S-PSC50DT	PSC50	-	-	55~70	300	-	50	50	TC..110204	2
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 ¹	79~94						
BFI-055070-TC1103-S-PSC50DT	PSC50	-	-	55~70	300	-	50	50	TC..110304	
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 ¹	79~94						
BFI-055070-TC1102-S-PSC63DT	PSC63	-	-	55~70	400	330	63	50	TC..110204	1
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 ¹	79~94						
BFI-055070-TC1103-S-PSC63DT	PSC63	-	-	55~70	400	330	63	50	TC..110304	
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 ¹	79~94						

转下页 see next page →

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig	
				镗削范围 (DC)	L	L1	D1	D2			
BFI-070100-TC1102-S-PSC63DT	PSC63	-	-	70~100	400	-	63	63	TC..110204	2	
		BPFI-WS-125A	1	95~125							
		BPFI-WS-125A	2 ¹	120~150							
BFI-070100-TC1103-S-PSC63DT	PSC63	-	-	70~100	400	-	63	63	TC..110304		1
		BPFI-WS-125A	1	95~125							
		BPFI-WS-125A	2 ¹	120~150							
BFI-070100-TC1102-S-PSC80DT	PSC80	-	-	70~100	500	414	80	63	TC..110204	2	
		BPFI-WS-125A	1	95~125							
		BPFI-WS-125A	2 ¹	120~150							
BFI-070100-TC1103-S-PSC80DT	PSC80	-	-	70~100	500	414	80	63	TC..110304		1
		BPFI-WS-125A	1	95~125							
		BPFI-WS-125A	2 ¹	120~150							
BFI-086116-TC1102-S-PSC63DT	PSC63	-	-	86~116	400	-	63	63	TC..110204	2	
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-086116-TC1103-S-PSC63DT	PSC63	-	-	86~116	400	-	63	63	TC..110304		2
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-086116-TC1102-S-PSC80DT-A	PSC80	-	-	86~116	410	-	80	80	TC..110204	2	
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-086116-TC1103-S-PSC80DT-A	PSC80	-	-	86~116	410	-	80	80	TC..110304		2
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-086116-TC1102-S-PSC80DT	PSC80	-	-	86~116	500	-	80	80	TC..110204	2	
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-086116-TC1103-S-PSC80DT	PSC80	-	-	86~116	500	-	80	80	TC..110304		2
		BPFI-WS-125A	1	111~141							
		BPFI-WS-125A	2 ¹	136~166							
BFI-100160-TC1102-S-PSC63DT	PSC63	-	-	100~160	400	-	63	63	TC..110204	2	
		BPFI-WS-125A	1	125~185							
		BPFI-WS-125A	2 ¹	150~210							
BFI-100160-TC1103-S-PSC63DT	PSC63	-	-	100~160	400	-	63	63	TC..110304		2
		BPFI-WS-125A	1	125~185							
		BPFI-WS-125A	2 ¹	150~210							

转下页 see next page →

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 ² Extended washer assembly ²	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-100160-TC1102-S-PSC80DT-A	PSC80	-	-	100~160	410	-	80	80	TC..110204	2
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 ¹	150~210						
BFI-100160-TC1103-S-PSC80DT-A	PSC80	-	-	100~160	410	-	80	80	TC..110304	
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 ¹	150~210						
BFI-100160-TC1102-S-PSC80DT	PSC80	-	-	100~160	500	-	80	80	TC..110204	2
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 ¹	150~210						
BFI-100160-TC1103-S-PSC80DT	PSC80	-	-	100~160	500	-	80	80	TC..110304	
			1	125~185						
		BPFI-WS-125A	2 ¹	150~210						

¹ 表示需要 2 个加长垫圈组件

¹ Indicates that 2 extended washer assemblies are required

² 表示加长垫圈组件需要单独订购

² Indicates that the extended washer assembly needs to be ordered separately

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

› 备件 | Accessory

产品型号 Product ID	①	②	 刀片螺钉扳手 Key(Insert)	 锁紧螺钉扳手 Key(Screw)
	刀座 Adaptor	刀夹 Cartridge		
BFI-021026-TB06-S-PSC40DT	BPFI-PSC40DT-021036-200	BPFI-CA-0511TB06-S	242.060.35	247.020.100
BFI-021026-TC06-S-PSC40DT		BPFI-CA-0511TC06-S		
BFI-021026-TP08-S-PSC40DT		BPFI-CA-0511TP08-S		
BFI-026033-TB06-S-PSC32DT	BPFI-PSC32DT-026047-215	BPFI-CA-0512TB06-S	242.060.35	247.020.100
BFI-026033-TC06-S-PSC32DT		BPFI-CA-0512TC06-S		
BFI-026033-TP08-S-PSC32DT		BPFI-CA-0512TP08-S		
BFI-033043-TP08-S-PS32DT	BPFI-PSC32DT-033063-220	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PS32DT		BPFI-CA-0715TC09-S		
BFI-033043-TP09-S-PS32DT		BPFI-CA-0715TP09-S		
BFI-033043-TP08-S-PS40DT	BPFI-PSC40DT-033063-270	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PS40DT		BPFI-CA-0715TC09-S		
BFI-033043-TP09-S-PS40DT		BPFI-CA-0715TP09-S		
BFI-033043-TP08-S-PS63DT	BPFI-PSC63DT-033063-300	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PS63DT		BPFI-CA-0715TC09-S		
BFI-033043-TP09-S-PS63DT		BPFI-CA-0715TP09-S		
BFI-043056-TP08-S-PSC40DT	BPFI-PSC40DT-043076-220	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-043056-TC09-S-PSC40DT		BPFI-CA-0717TC09-S		
BFI-043056-TP09-S-PSC40DT		BPFI-CA-0717TP09-S		
BFI-043056-TC1102-S-PSC40DT	BPFI-PSC50DT-043076-335	BPFI-CA-0717TC1102-S	242.070.35	247.030.100
BFI-043056-TP08-S-PSC50DT		BPFI-CA-0717TP08-S		
BFI-043056-TC09-S-PSC50DT		BPFI-CA-0717TC09-S		
BFI-043056-TP09-S-PSC50DT	BPFI-PSC63DT-043076-365	BPFI-CA-0717TP09-S	242.070.35	247.030.100
BFI-043056-TC1102-S-PSC50DT		BPFI-CA-0717TC1102-S		
BFI-043056-TP08-S-PSC63DT		BPFI-CA-0717TP08-S		
BFI-043056-TC09-S-PSC63DT	BPFI-PSC63DT-043076-365	BPFI-CA-0717TC09-S	242.070.35	247.030.100
BFI-043056-TP09-S-PSC63DT		BPFI-CA-0717TP09-S		
BFI-043056-TC1102-S-PSC63DT		BPFI-CA-0717TC1102-S		
BFI-055070-TC1102-S-PSC50DT	BPFI-PSC50DT-055094-300	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-PSC50DT		BPFI-CA-1019TC1103-S		
BFI-055070-TC1102-S-PSC63DT	BPFI-PSC63DT-055094-400	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-PSC63DT		BPFI-CA-1019TC1103-S		
BFI-070100-TC1102-S-PSC63DT	BPFI-PSC63DT-070150-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		

转下页 see next page →

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

› 备件 | Accessory

产品型号 Product ID	①	②	 刀片螺钉扳手 Key(Insert)	 锁紧螺钉扳手 Key(Screw)
	刀座 Adaptor	刀夹 Cartridge		
BFI-070100-TC1102-S-PSC80DT	BPFI-PSC80DT-070150-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC63DT	BPFI-PSC63DT-086166-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC80DT-A	BPFI-PSC80DT-086166-410	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC80DT-A		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC80DT	BPFI-PSC80DT-086166-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC63DT	BPFI-PSC63DT-100210-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC80DT-A	BPFI-PSC80DT-100210-410	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC80DT-A		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC80DT	BPFI-PSC80DT-100210-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀座
BFI Series Adaptor



技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPFI-PSC40DT-021036-200	21-36	PSC40
BPFI-PSC32DT-026047-215	26-47	PSC32
BPFI-PSC32DT-033063-220	33-63	PSC63
BPFI-PSC40DT-033063-270	33-63	PSC40
BPFI-PSC63DT-033063-300	33-63	PSC63
BPFI-PSC40DT-043076-220	43-76	PSC40
BPFI-PSC50DT-043076-335	43-76	PSC50
BPFI-PSC63DT-043076-365	43-76	PSC63
BPFI-PSC50DT-055094-300	55-94	PSC50
BPFI-PSC63DT-055094-400	55-94	PSC63
BPFI-PSC63DT-070150-400	70-150	PSC63
BPFI-PSC80DT-070150-500	70-150	PSC80
BPFI-PSC63DT-086166-400	86-166	PSC63
BPFI-PSC80DT-086166-410	86-166	PSC80
BPFI-PSC80DT-086166-500	86-166	PSC80
BPFI-PSC63DT-100210-400	100-210	PSC63
BPFI-PSC80DT-100210-410	100-210	PSC80
BPFI-PSC80DT-100210-500	100-210	PSC80

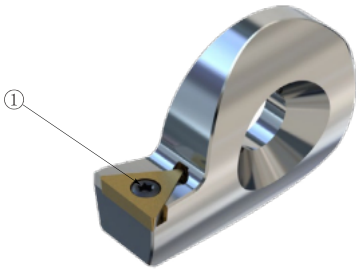
转下页 see next page →

BFI 系列刀座
BFI Series Adaptor

产品型号 Product ID	备件 Accessary		单独订购 Purchase Separately
	①	②	 扳手 Key(Screw)
	锁紧螺钉 Screw(Lock)	刀夹锁紧螺钉 Screw(Cartridge)	
BPFI-PSC40DT-021036-200	119.040.05	111.035.06	247.020.100
BPFI-PSC32DT-026047-215	119.040.06	111.035.06	247.020.100
BPFI-PSC32DT-033063-220	119.050.08	114.040.08	247.025.100
BPFI-PSC40DT-033063-270			
BPFI-PSC63DT-033063-300			
BPFI-PSC40DT-043076-220	119.060.10	111.050.08	247.030.100
BPFI-PSC50DT-043076-335			
BPFI-PSC63DT-043076-365			
BPFI-PSC50DT-055094-300	119.080.12	111.080.12	247.040.100
BPFI-PSC63DT-055094-400			
BPFI-PSC63DT-070150-400			
BPFI-PSC80DT-070150-500	119.100.16	114.080.12	247.050.100
BPFI-PSC63DT-086166-400			
BPFI-PSC80DT-086166-410			
BPFI-PSC80DT-086166-500			
BPFI-PSC63DT-100210-400			
BPFI-PSC80DT-100210-410			
BPFI-PSC80DT-100210-500			

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀夹
BFI Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
 - 刀片仅做示意
- TCMT TCMX TCGT TCGX TCEX TCMW
 - The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit: mm

订货号 Ordering code	刀片 Insert	夹紧方式 Clamping
BPFI-CA-0511TB06-S	TB..060102	S
BPFI-CA-0511TC06-S	TC..06T102	S
BPFI-CA-0511TP08-S	TP.080202	S
BPFI-CA-0512TB06-S	TB..060102	S
BPFI-CA-0512TC06-S	TC..06T102	S
BPFI-CA-0512TP08-S	TP.080202	S
BPFI-CA-0715TP08-S	TP.080202	S
BPFI-CA-0715TC09-S	TC..090204	S
BPFI-CA-0715TP09-S	TP.090204	S
BPFI-CA-0717TP08-S	TP.080202	S
BPFI-CA-0717TC09-S	TC..090204	S
BPFI-CA-0717TP09-S	TP.090204	S
BPFI-CA-0717TC1102-S	TC..110204	S
BPFI-CA-1019TC1102-S	TC..110204	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S

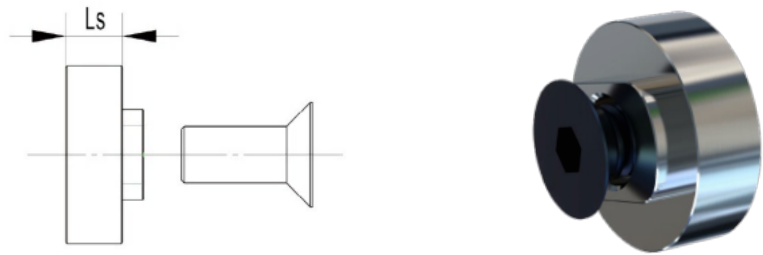
转下页 see next page →

BFI 系列刀夹
BFI Series Cartridge

备件 Accessary		单独订购 Purchase Separately
产品型号 Product ID	①	
	刀片螺钉 Screw(insert)	刀片螺钉扳手 Key(insert)
BPFI-CA-0511TB06-S	ILD2042	242.060.35
BPFI-CA-0511TC06-S	ILD2042	242.060.35
BPFI-CA-0511TP08-S	ILD2249	242.070.35
BPFI-CA-0512TB06-S	ILD2042	242.060.35
BPFI-CA-0512TC06-S	ILD2042	242.060.35
BPFI-CA-0512TP08-S	ILD2249	242.070.35
BPFI-CA-0715TP08-S	ILD2249	242.070.35
BPFI-CA-0715TC09-S	ILD 2264	242.070.35
BPFI-CA-0715TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TP08-S	ILD2249	242.070.35
BPFI-CA-0717TC09-S	ILD 2264	242.070.35
BPFI-CA-0717TP09-S	SFS 2565	242.070.35
BPFI-CA-0717TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1102-S	SFS 2565	242.070.35
BPFI-CA-1019TC1103-S	SFS 2565	242.070.35
BPFI-CA-1125TC1102-S	SFS 2565	242.070.35
BPFI-CA-1125TC1103-S	SFS 2565	242.070.35

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列加长垫圈组件
BFI Series Extended Washer Assembly



› 技术参数 | Technical parameters

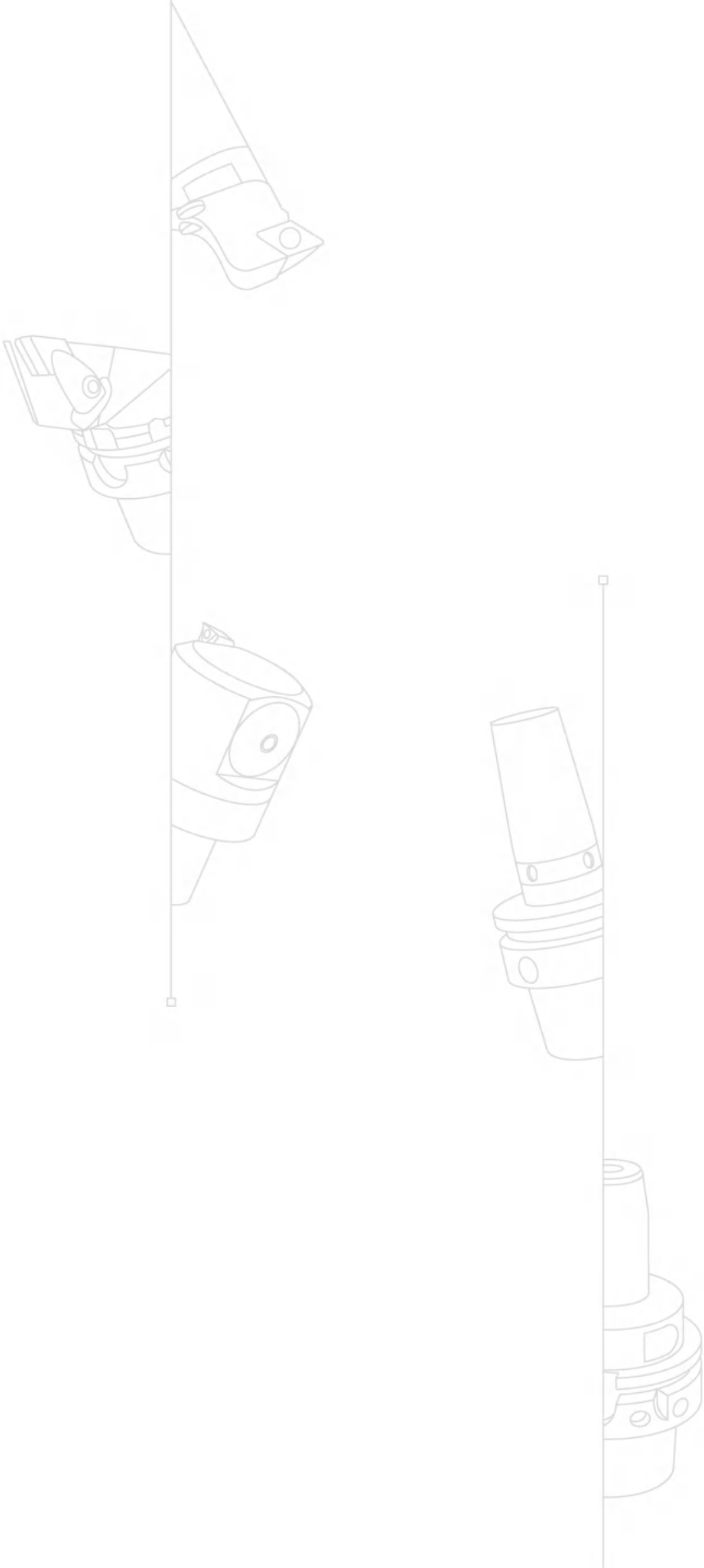
单位 | Unit: mm

订货号 Ordering code	尺寸 Dimension	
	Ls	
BPFI-WS-025A	2.5	
BPFI-WS-035A	3.5	
BPFI-WS-050A	5	
BPFI-WS-050B	5	
BPFI-WS-060A	6	
BPFI-WS-125A	12.5	

备件 Accessory			单独订购 Purchase Separately
产品型号 Product ID	锁紧螺钉 Screw(Lock)		 锁紧螺钉扳手 Key(Screw)
BPFI-WS-025A	111.035.09	111.035.11	247.020.100
BPFI-WS-035A	111.035.09	111.035.13	247.020.100
BPFI-WS-050A	114.040.14	114.040.20	247.025.100
BPFI-WS-050B	111.050.14	111.050.19	247.030.100
BPFI-WS-060A	111.080.18	111.080.25	247.040.100
BPFI-WS-125A	114.080.25	114.080.40	247.050.100

● 可单独订购备件，按需询价

● The spare parts can be ordered separately. Please inquire on demand



📍 中国区	Nationwide	☎ +86 186 2267 5164
📍 东北区	Northeast Area	☎ +86 133 3205 6691
📍 北区	North Area	☎ +86 155 2213 5779
📍 南区	South Area	☎ +86 139 2886 1339
📍 华东一区	East China Area I	☎ +86 189 0219 0578
📍 华东二区	East China Area II	☎ +86 188 6213 2921
📍 OEM&海外	OEM & Oversea Sales	☎ +86 131 1000 1570
📍 外贸销售	Export Sales	☎ +86 189 2008 0858



— 微信公众号 —

ADD: 天津市武清区京滨工业园京滨大道99号
 No. 99, Jingbin Avenue, Jingbin Industrial Park,
 Wuqing District, Tianjin, China
 TEL: 022-60379917
 E-mail: softtool.sale@cxtc.com
 WEB: www.xtc-softtool.com